



SERIES MGA TWIN CAM

SERVICE PARTS LIST

(SECOND EDITION)

This List cancels First Edition of Part No. AKD599A and embodies all information issued up to and including Parts List Amendment No. PMG/409

WHEN ORDERING FURTHER COPIES OF THIS LIST PART No. AKD1296 SHOULD BE QUOTED

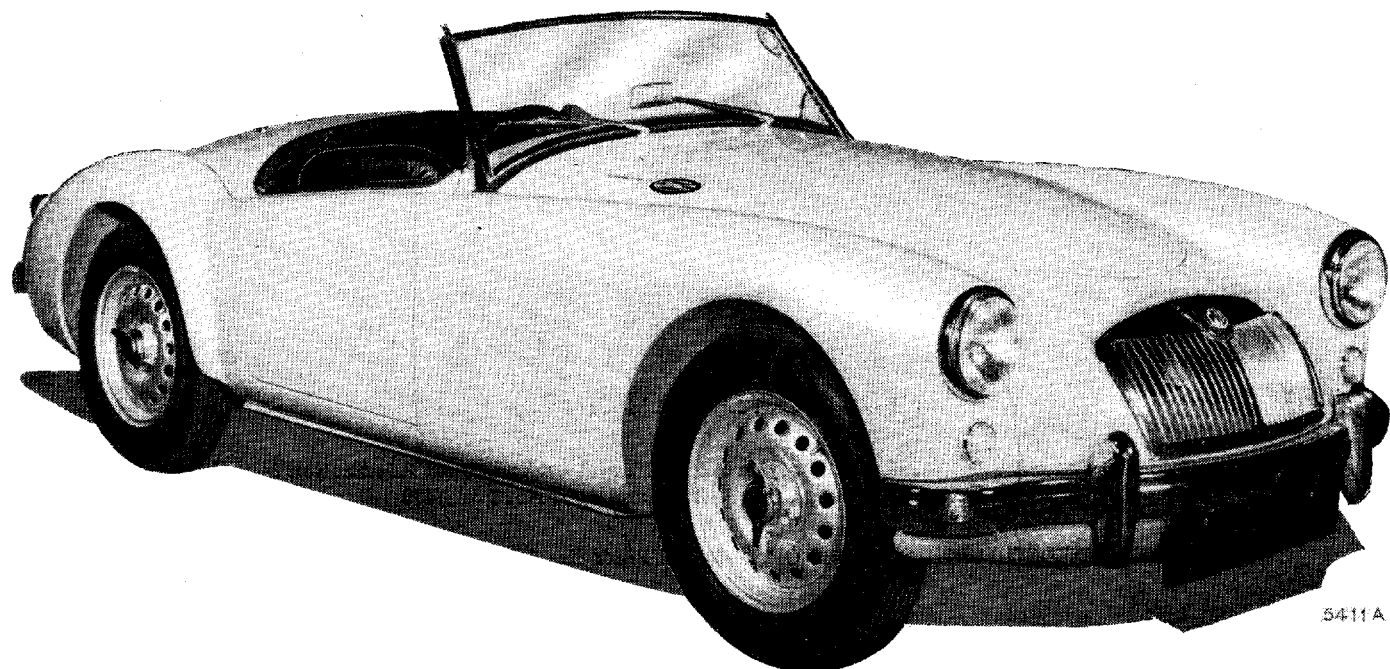
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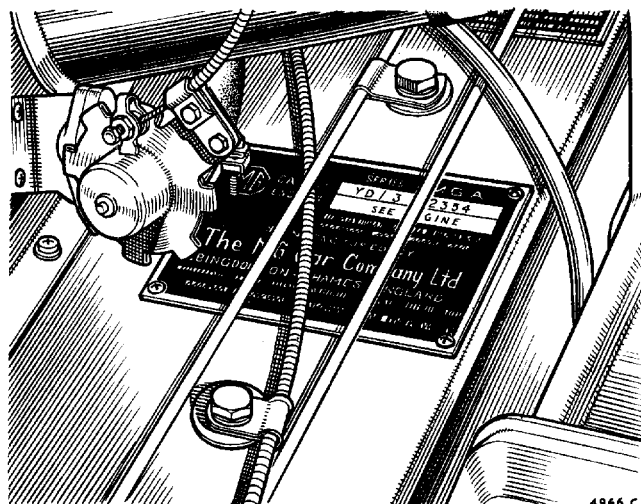
Cables - - - - - Mowog, Oxford, England
Codes - - - - - Bentley's, Bentley's Second Phase, A.B.C.
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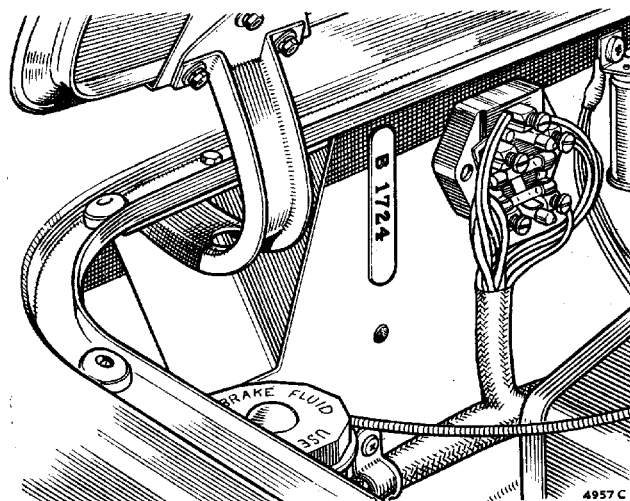
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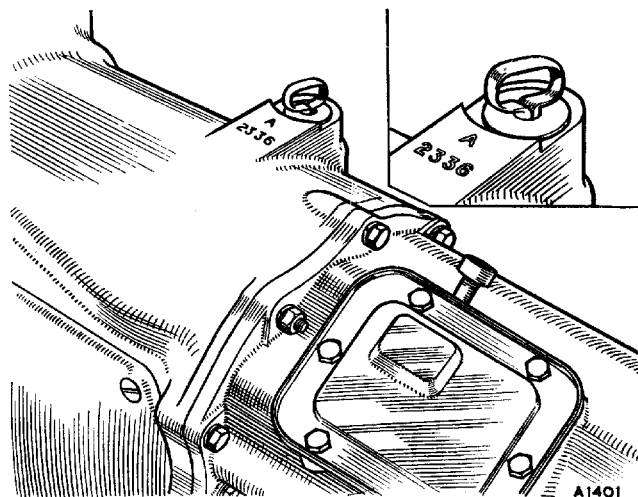
LOCATION OF SERIAL NUMBERS



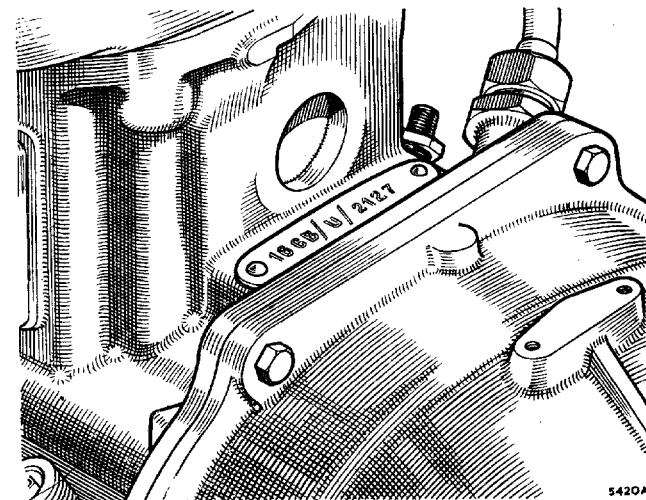
The **Car Number** is stamped on a plate secured to the top left-hand side of the dash panel



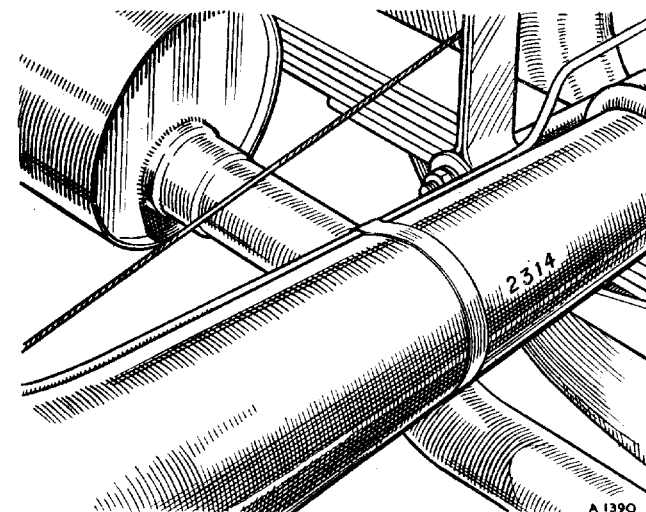
The **Body Number** is stamped on a plate secured to the bulkhead between the right-hand bonnet hinge and the fuse block



The **Gearbox Number** is stamped on the top of the gearbox casing adjacent to the dipstick



The **Engine Number** is stamped on a plate secured to the rear of the engine behind the cylinder block



The **Rear Axle Number** is stamped on the front of the axle tube on the left-hand side adjacent to the spring seat

Introduction

The range of parts in this List covers all serviceable components on all models to the standard specifications. Where the part is confined to one specification this is clearly defined in the 'Quantity' and or 'Remarks' column, and where the part listed is not serviced this is indicated by the letters N.S.P. in the 'Part Number' column.

The components in the plate illustrations are identified by numbers which correspond with the illustration reference appearing on the facing page in the column immediately following the part number.

It is essential first to identify the part against the illustration in the appropriate section of the List and make use of the illustration reference number to locate the part number and official description on the adjacent page.

When using the List it must be noted that each assembly (or sub-assembly) is shown as the **first item** and followed immediately by the individual components of the assembly, which are 'offset' for easy identification. It must be clearly understood that such assemblies (or sub-assemblies) will only be supplied complete with all their components when ordered against the assembly (or sub-assembly) part number. It will be appreciated, however, that the individual components of the assembly (which are listed immediately below and offset) can themselves be supplied separately, provided they are ordered against their individual part numbers. Note that the quantities shown are the quantity per vehicle, and not the quantity per component.

Example:

CONNECTING RODS—BEARINGS

Connecting rod and cap + 2 (Nos. 2 and 4 cylinders)	AJH5307	2
Connecting rod and cap + 2 (Nos. 1 and 3 cylinders)	AJH5313	2
Bolt for cap	AEH485	8
Washer for bolt	6K881	4

We reserve the right to make changes or improvements in the construction or equipment of our products at any time. It is our general policy, however, to supply components to the latest specification.

Where a modification has taken place to a part, or a new part issued replacing the original part, this is indicated by the inclusion of the new part number under 'Modifications'.

Owner's Guide for Ordering Parts

Obtain your parts from the local B.M.C. Distributor or Dealer, who stocks only B.M.C. genuine and warranted parts.

- (1) In order to ensure prompt and correct execution of orders it is essential that the following instructions are adhered to:
 - (a) Always state the **car** and **engine numbers** complete with prefixes and suffixes (see page iii).
 - (b) Always **state the colour** of carpets, painted items, trim items, etc.
 - (c) Give **part numbers** and **description** (prefix letters to part numbers must always be quoted).
 - (d) **Quantity required**, bearing in mind that the quantities shown are the quantity per vehicle.
 - (e) **If ordering for dispatch give definite forwarding instructions**, i.e. sea, air freight, air parcel service, post, passenger goods train, road service, or collection.
- (2) When cabling or telegraphing the local Distributor or Dealer use the part number and give the **car number**. **Confirm your cable or telegram by letter, or order**, at once. Give sufficient postal address for a parcel to find you. If you are away from home give **your home address in addition** to the dispatching instructions. Remember when sending a telegraphic order that **your name and address must be telegraphed as a message**. If this is not done the order will arrive without any indication of the sender's address, as your signature and address on the back of the telegram form is not telegraphed. Always write the quantity required of any particular part in words.
- (3) **Claims under Warranty**

Claims for the replacement of material or parts under Warranty must always be submitted to the supplying Distributor or Dealer, or, when this is not possible, to the nearest Distributor or Dealer, informing them of the vendor's name and address.
- (4) **Replacement Unit Schemes**

Where service replacement units are available this is clearly indicated by a bold letter (R) against the item at the end of the 'Description' line. Details of these and the terms and method of replacement are published in the local press and trade periodicals. You are advised to consult the local Distributor or Dealer for full details.

Instructions to Dealers

Modifications will be covered by the issue of Parts Amendment Sheets as required and also by the periodical reissue of the Part Number Index. Each issue of this Index is identifiable by its issue number and supersedes the previous issue, which should be destroyed. This Part Number Index should be kept with this List, for which purpose it is suitably punched.

In practice, first identify the items with the aid of the appropriate illustration. This provides a reference to the part number and official description appearing on the facing page. Now turn up the part number in the Part Number Index. Any modification will be indicated by the Parts Amendment Sheet number appearing in the adjacent column, and reference to this will provide the information necessary to ensure the issue of the correct part. If no Amendment Sheet number is indicated against the part number in the Part Number Index the part is clear for issue.

New parts introduced subsequent to the printing of this Parts List may be traced with the aid of the separate Index to Improvements and Alterations. They will be included in the Part Number Index as this is reissued and appropriately cross-referenced.

Certain classes of items are stocked and issued in **cartons, packets, etc., only**, and these are indicated in the Parts List by a figure in the 'Unit of Issue' column showing the quantity per package.

It is most important that orders should quote quite clearly the number of **packets** required, the word 'packets' (or the abbreviation 'pkt.') being used in every case.

If the word 'packet' is not used confusion may arise concerning the quantity actually required, with consequent delay in order handling.

While the quantity of units per pack indicated in the 'Unit of Issue' column in this Parts List provides a ready guide, it is always advisable to check the latest information regarding items in this category by referring to the Master Price List.

In addition a number of prices in the Price List are shown for a dozen (i.e. the abbreviation 'doz.' appears between the part number and the price), in which case the item is sold in 'dozens' only, and units of one dozen must be ordered, quoting the word 'dozen' or the

abbreviation 'doz.'; thus, should 48 be required, the order should state clearly '4 doz.'. Again, confusion can result if this is not done and over- or under-issue may occur.

NOTE.—Oversize and undersize replacement parts are tabulated at the end of the engine section.

The following abbreviations are used:

Not U.K. indicates 'Export only'.

RHD indicates 'Right-hand drive'.

LHD indicates 'Left-hand drive'.

R/H indicates 'Right-handed'.

L/H indicates 'Left-handed'.

R.H.T. indicates 'Right-hand thread'.

L.H.T. indicates 'Left-hand thread'.

N.S.P. indicates 'Non-serviceable part'.

O/S indicates 'Oversize'.

U/S indicates 'Undersize'.

O/D indicates 'Outside diameter'.

R at the end of the description indicates that reconditioned units are available under the B.M.C. Exchange Parts Service.

Where commencing and finishing numbers are quoted they are preceded by the following symbols to indicate the unit to which they apply:

(E) in the case of engine numbers.

(C) in the case of car numbers.

(G) in the case of gearbox numbers.

(FA) in the case of front axle numbers.

(RA) in the case of rear axle numbers.

(B) in the case of body numbers.

Bundy pipes are supplied completely finished and to the correct length but not shaped. They may be delivered straight or coiled according to their length and mode of delivery.

S.U. carburettor needles are supplied under the one part number AJH5292 and the individual needles are identified by the letter symbols stamped on the shoulder. When ordering replacement needles it is essential to quote the identification symbol in addition to and immediately following the part number.

IMPORTANT

B.M.C. SERVICE PARTS

When purchasing replacement parts or having repairs done owners are requested to see that a label similar to the one illustrated here is attached to the invoice rendered. These labels are issued by the Company and constitute a guarantee that genuine parts are supplied.

No better vehicle maintenance service exists in the world than that provided by the manufacturers and no vehicle demands less attention, but it is unfair to the manufacturers to expect the continuance of their support if the structure of the vehicle has been

disturbed by the use of replacements that are not genuine B.M.C. parts.



Replacement parts that are not of genuine B.M.C. manufacture cannot be relied upon to be of B.M.C. specification, material, and workmanship, and therefore the manufacturers cannot be expected to extend their Warranty to vehicles which have been fitted with parts not of their manufacture.

All Authorized B.M.C. Distributors and Dealers are under contract to supply only genuine B.M.C. parts.

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HZS0506	M.3		2K8168	A.17		53K149	N.2		LWZ203	C.1	
HZS0506	N.8		2K8607	F.2		53K155	R.54		LWZ203	C.2	
HZS0506	Q.1		2K8623	A.1		53K162	F.1		LWZ203	D.7	
HZS0507	A.3		2K8645	N.1		53K257	A.1		LWZ203	M.5	
HZS0507	C.1		2K8686	M.3		53K2172	F.1		LWZ203	N.3	
HZS0507	D.7		2K8938	H.1					LWZ203	N.4	
HZS0507	K.3		2K8960	F.3		LNN208	A.1		LWZ203	N.7	
HZS0508	A.7		2K8982	A.13					LWZ203	N.8	
HZS0508	A.12					LNZ103	R.17		LWZ203	N.10	
HZS0508	A.13		6K26	A.2		LNZ104	D.3		LWZ203	N.11	
HZS0508	A.18		6K287	H.1		LNZ104	O.2		LWZ203	O.2	
HZS0508	A.19		6K431	A.10		LNZ104	R.9		LWZ203	R.1	
HZS0508	J.2		6K499	A.8		LNZ105	A.18		LWZ203	R.2	
HZS0508	K.3		6K499	F.1		LNZ105	G.1		LWZ203	R.3	
HZS0509	J.2		6K499	H.1		LNZ105	M.4		LWZ203	R.4	
HZS0510	E.1		6K500	A.10		LNZ106	K.3		LWZ203	R.5	
HZS0510	M.2		6K501	A.11		LNZ106	M.4		LWZ203	R.6	
HZS0513	M.2		6K503	H.1		LNZ107	K.4		LWZ203	R.8	
HZS0606	A.18		6K528	F.3		LNZ108	A.18		LWZ203	R.9	
HZS0606	Q.1		6K529	F.1		LNZ110	K.1		LWZ203	R.10	
HZS0607	A.3		6K638	A.1		LNZ203	R.14		LWZ203	R.13	
			6K649	A.6		LNZ204	O.2		LWZ203	R.14	
JA5732	F.6		6K649	B.2		LNZ204	R.15		LWZ203	R.17	
			6K650	B.2		LNZ205	A.14		LWZ203	R.35	
1K2142	A.11		6K705	A.12		LNZ205	E.1		LWZ203	R.36	
			6K842	H.1		LNZ205	J.2		LWZ203	R.37	
2K1356	F.1		6K874	A.1		LNZ205	M.2		LWZ203	R.41	
2K4909	F.2		6K875	H.1		LNZ205	R.52		LWZ203	R.47	
2K4909	F.6		6K881	A.3		LNZ206	A.17		LWZ203	R.48	
2K4954	A.1		6K884	F.4		LNZ206	F.4		LWZ203	R.50	
2K4958	F.1		6K885	F.3		LNZ210	K.1		LWZ203	R.51	
2K4971	F.1		6K886	F.3					LWZ203	R.52	
2K4975	A.1		6K892	F.3		LWN204	A.3		LWZ203	R.54	
2K4982	A.10		6K899	A.1		LWN204	A.6		LWZ204	A.10	
2K4991	A.8		6K907	F.3		LWN204	A.10		LWZ204	A.13	
2K4992	A.1		6K908	F.3		LWN204	F.1		LWZ204	A.15	
2K5319	A.1		6K4973	A.6		LWN204	F.2		LWZ204	A.19	
2K5319	A.2		6K9012	F.1		LWN206	A.8		LWZ204	A.20	
2K5319	A.14		6K9714	J.2		LWN208	A.1		LWZ204	B.1	
2K5319	F.2					LWN208	L.1		LWZ204	B.2	
2K5319	F.6		51K330	K.1		LWN304	A.10		LWZ204	C.2	
2K6337	A.14		51K386	H.1		LWN307	H.1		LWZ204	D.2	
2K6534	F.6		51K894	A.1		LWN606	E.1		LWZ204	D.3	
2K6544	H.1		51K1022	A.2					LWZ204	K.3	
2K7420	F.2		51K1030	F.2		LWZ104	R.6		LWZ204	F.6	
2K7420	F.8		51K1031	F.2		LWZ202	N.9		LWZ204	M.1	
2K7435	H.1		51K1712	A.6		LWZ202	R.9		LWZ204	M.8	

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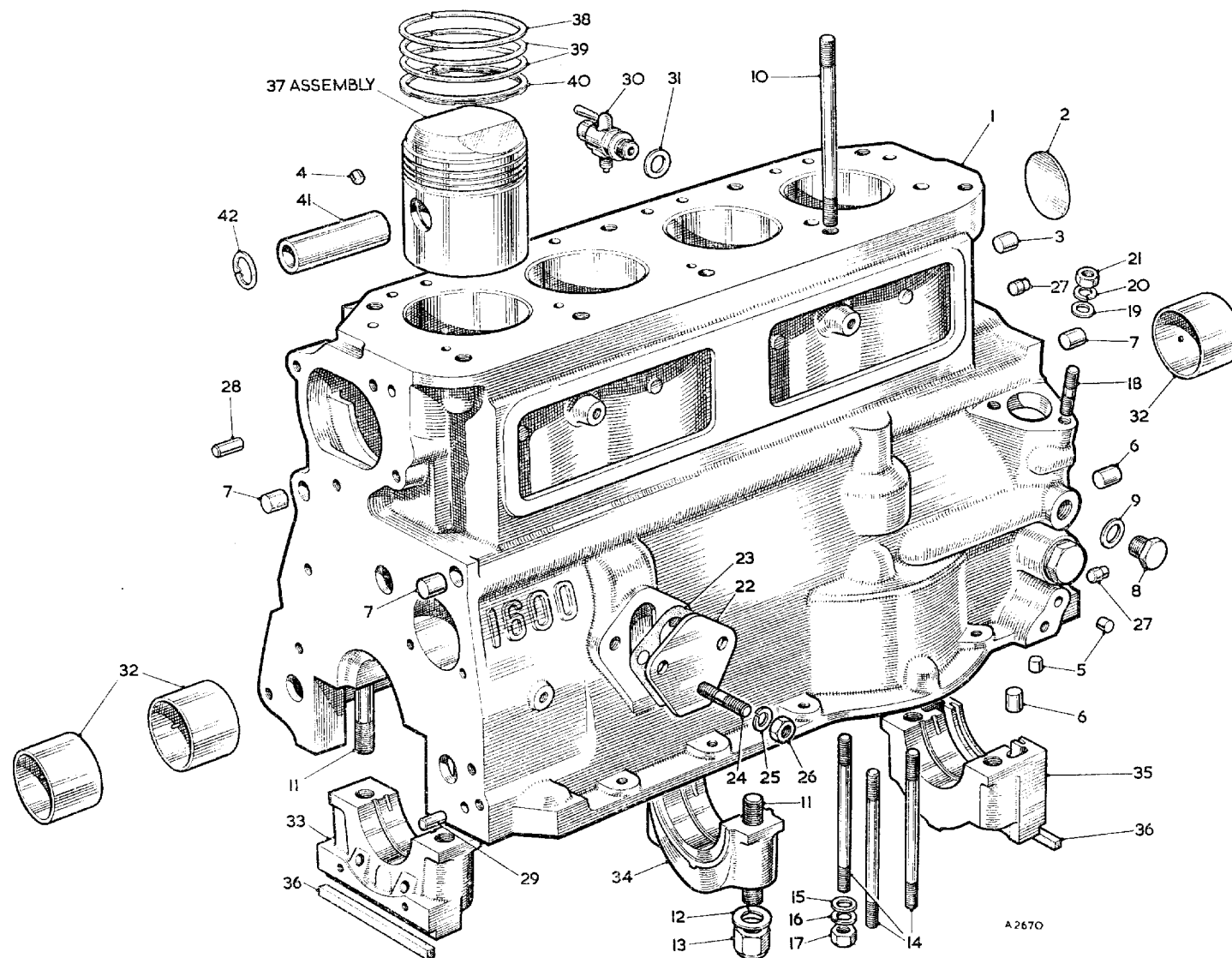
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LWZ204	N.3		LWZ205	Q.2		PCR0307	M.3		PMZ0308	N.8	
LWZ204	N.8		LWZ205	R.1		PCR0307	O.2		PMZ0308	N.11	
LWZ204	N.9		LWZ205	R.3		PCR0311	A.22		PMZ0308	R.3	
LWZ204	N.10		LWZ205	R.4		PCR0311	E.1		PMZ0308	R.6	
LWZ204	N.11		LWZ205	R.6		PCR0311	M.3		PMZ0308	R.9	
LWZ204	O.1		LWZ205	R.19		PCR0407	N.11		PMZ0308	R.10	
LWZ204	Q.1		LWZ205	R.20		PCR0507	M.5		PMZ0308	R.54	
LWZ204	R.2		LWZ206	A.3		PCR0511	C.1		PMZ0310	N.4	
LWZ204	R.3		LWZ206	A.17		PCR0511	D.3		PMZ0310	N.7	
LWZ204	R.5		LWZ206	A.18		PCR0607	C.2		PMZ0310	N.11	
LWZ204	R.6		LWZ206	E.2		PCR0607	N.11		PMZ0316	D.7	
LWZ204	R.7		LWZ206	H.2		PCR0709	B.2		PMZ0316	M.5	
LWZ204	R.16		LWZ206	H.5		PCR0709	N.11		PMZ0316	R.54	
LWZ204	R.17		LWZ206	K.3		PCR0709	O.1		PMZ0320	N.4	
LWZ204	R.18		LWZ206	M.1		PCR0811	B.2		PMZ0408	N.9	
LWZ204	R.19		LWZ206	M.3		PCR0811	N.11		PMZ0408	R.19	
LWZ204	R.29		LWZ206	N.2		PCR1007	N.11		PMZ0410	R.19	
LWZ204	R.54		LWZ206	Q.1		PCR1009	A.13		PMZ0422	A.20	
LWZ205	A.1		LWZ206	R.11		PCR1011	N.11		PMZ0508	J.3	
LWZ205	A.3		LWZ206	R.20		PCR1411	B.2		PMZ0508	N.9	
LWZ205	A.4		LWZ207	H.5							
LWZ205	A.5		LWZ207	K.2		PFS103	R.10		PPZ0305	R.10	
LWZ205	A.6		LWZ207	N.1		PFS104	R.10		PPZ0306	R.14	
LWZ205	A.7		LWZ207	R.21		PFS104	R.52		PPZ0308	R.13	
LWZ205	A.9		LWZ208	A.18		PFS106	C.2		PPZ0308	R.50	
LWZ205	A.12		LWZ208	K.2		PFS310	R.1		PPZ0310	N.3	
LWZ205	A.13		LWZ208	K.3		PFS310	R.4		PPZ0310	R.1	
LWZ205	A.14		LWZ208	K.4		PFS326	N.8		PPZ0310	R.4	
LWZ205	A.17		LWZ208	L.1							
LWZ205	A.18		LWZ208	R.20		PJZ1003	R.1		PTP604	R.52	
LWZ205	A.19		LWZ208	R.21		PJZ1003	R.4				
LWZ205	A.20		LWZ210	M.3							
LWZ205	B.1		LWZ212	F.3		PMP0310	R.49		PTZ603	R.9	
LWZ205	C.1		LWZ212	H.2		PMP0518	N.8		PTZ604	N.8	
LWZ205	D.2		LWZ305	F.1					PTZ604	R.3	
LWZ205	D.3		LWZ305	F.4		PMZ0206	N.7		PTZ604	R.7	
LWZ205	D.7		LWZ305	H.1		PMZ0208	R.9		PTZ604	R.44	
LWZ205	H.5		LWZ403	R.2		PMZ0208	R.17		PTZ803	R.17	
LWZ205	J.1		LWZ403	R.5		PMZ0210	N.9		PTZ804	R.2	
LWZ205	J.2					PMZ0210	R.51		PTZ1003	Q.1	
LWZ205	J.3					PMZ0304	R.47		PTZ1005	Q.1	
LWZ205	K.2		MB19331	R.13		PMZ0306	C.1		PWN104	A.6	
LWZ205	K.3		MB19556	R.13		PMZ0306	C.2		PWN105	A.1	
LWZ205	K.4		MB19956	R.47		PMZ0306	M.5		PWN105	A.17	
LWZ205	M.1		MB21959	R.13		PMZ0306	N.7		PWN106	A.8	
LWZ205	M.3		MB22438	R.47		PMZ0306	N.14				
LWZ205	M.4		NCS0509	F.6		PMZ0306	R.47		PWP105	N.8	
LWZ205	M.5					PMZ0307	O.2				
LWZ205	N.8		OES0708	S.1		PMZ0308	A.20		PWZ103	C.2	
LWZ205	N.9		OES0910	S.1		PMZ0308	C.1		PWZ103	M.4	
LWZ205	N.11		OES1112	S.1		PMZ0808	N.3		PWZ103	N.7	

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PWZ104	A.10		PWZ202	R.9		PWZ208	R.21		UHN305	J.1	
PWZ104	A.13		PWZ202	R.17					UHN400	G.1	
PWZ104	A.19		PWZ202	R.44		RFN110	R.13		UHN405	J.2	
PWZ104	A.20		PWZ202	R.48		RFN204	R.52		UHN405	K.3	
PWZ104	A.21		PWZ203	Q.1							
PWZ104	B.1		PWZ203	R.1		RFR103	N.8		WKN304	A.3	
PWZ104	D.2		PWZ203	R.2		RFR103	R.22		WKN304	A.5	
PWZ104	D.3		PWZ203	R.3		RFR104	N.7		WKN304	F.3	
PWZ104	M.4		PWZ203	R.4		RFR104	N.8		WKN404	A.12	
PWZ104	N.3		PWZ203	R.5		RFR110	N.7		WKN404	F.2	
PWZ104	O.2		PWZ203	R.6		RFR208	R.52		WKN404	N.1	
PWZ104	Q.1		PWZ203	R.9					WKN505	A.5	
PWZ104	R.3		PWZ203	R.11		RMP0204	R.15		WKN506	K.1	
PWZ104	R.6		PWZ203	R.13		RMP0208	R.48				
PWZ104	R.7		PWZ203	R.14		RMP0307	R.49		X19546	C.1	
PWZ104	R.19		PWZ203	R.17		RMP0308	R.14				
PWZ105	A.1		PWZ203	R.35		RMP0310	R.11		ZCS0404	A.14	
PWZ105	A.6		PWZ203	R.36		RMP0310	R.51		ZCS0406	B.1	
PWZ105	A.7		PWZ203	R.37		RMP0310	R.52		ZCS0407	A.13	
PWZ105	A.9		PWZ203	R.41		RMP0312	R.11		ZCS0506	C.1	
PWZ105	A.13		PWZ203	R.48		RMP0514	R.52		ZCS0507	A.7	
PWZ105	A.14		PWZ203	R.50					ZCS0507	A.14	
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PWZ105	A.18		PWZ204	C.2		RPP0316	R.11		ZCS0509	A.9	
PWZ105	A.19		PWZ204	M.4					ZCS0509	A.14	
PWZ104	B.1		PWZ204	N.8		RPZ0310	R.5				
PWZ105	C.1		PWZ204	N.10		RPZ0310	R.2		5843	R.10	
PWZ105	C.2		PWZ204	R.2					7700	R.44	
PWZ105	E.1		PWZ204	R.3		RTP404	R.37		7701	R.37	
PWZ105	F.1		PWZ204	R.5		RTP404	R.38		7701	R.38	
PWZ105	J.2		PWZ204	R.6		RTP404	R.47		7701	R.41	
PWZ105	M.1		PWZ204	R.7		RTP405	R.41		7701	R.42	
PWZ105	M.2		PWZ204	R.15		RTP405	R.42		7701	R.43	
PWZ105	M.4		PWZ204	R.16		RTP405	R.44		7701	R.44	
PWZ105	Q.2		PWZ204	R.18		RTP407	R.38		7722	N.3	
PWZ105	R.1		PWZ204	R.50		RTP408	R.43		45223	B.2	
PWZ105	R.4		PWZ205	A.14		RTP603	R.48		47325	J.3	
PWZ105	R.9		PWZ205	G.1		RTP605	R.13		47327	J.3	
PWZ105	R.17		PWZ205	J.2		RTP605	R.38		47330	J.3	
PWZ105	R.19		PWZ205	M.1		RTP606	R.44		53626	D.2	
PWZ105	R.52		PWZ205	M.4		RTP804	R.52		53627	D.2	
PWZ106	A.17		PWZ205	Q.2		RTP805	R.13		54516	D.3	
PWZ106	H.3		PWZ205	R.1		RTP806	R.52		80641	M.4	
PWZ106	K.3		PWZ205	R.3					81756	M.4	
PWZ106	R.11		PWZ205	R.4		RTZ804	R.5		88875	O.2	
PWZ106	R.20		PWZ205	R.6					84138	O.2	
PWZ107	J.1		PWZ206	H.5		TPS0507	A.14		84180	A.20	
PWZ107	K.4		PWZ206	Q.1		TPS0508	A.12		94605	R.8	
PWZ107	L.1		PWZ206	Q.2		TPS0508	A.14		95219	R.17	
PWZ107	M.4		PWZ206	R.20					95482	D.3	
PWZ107	R.21		PWZ208	A.5		UHN205	J.1		95621	C.1	

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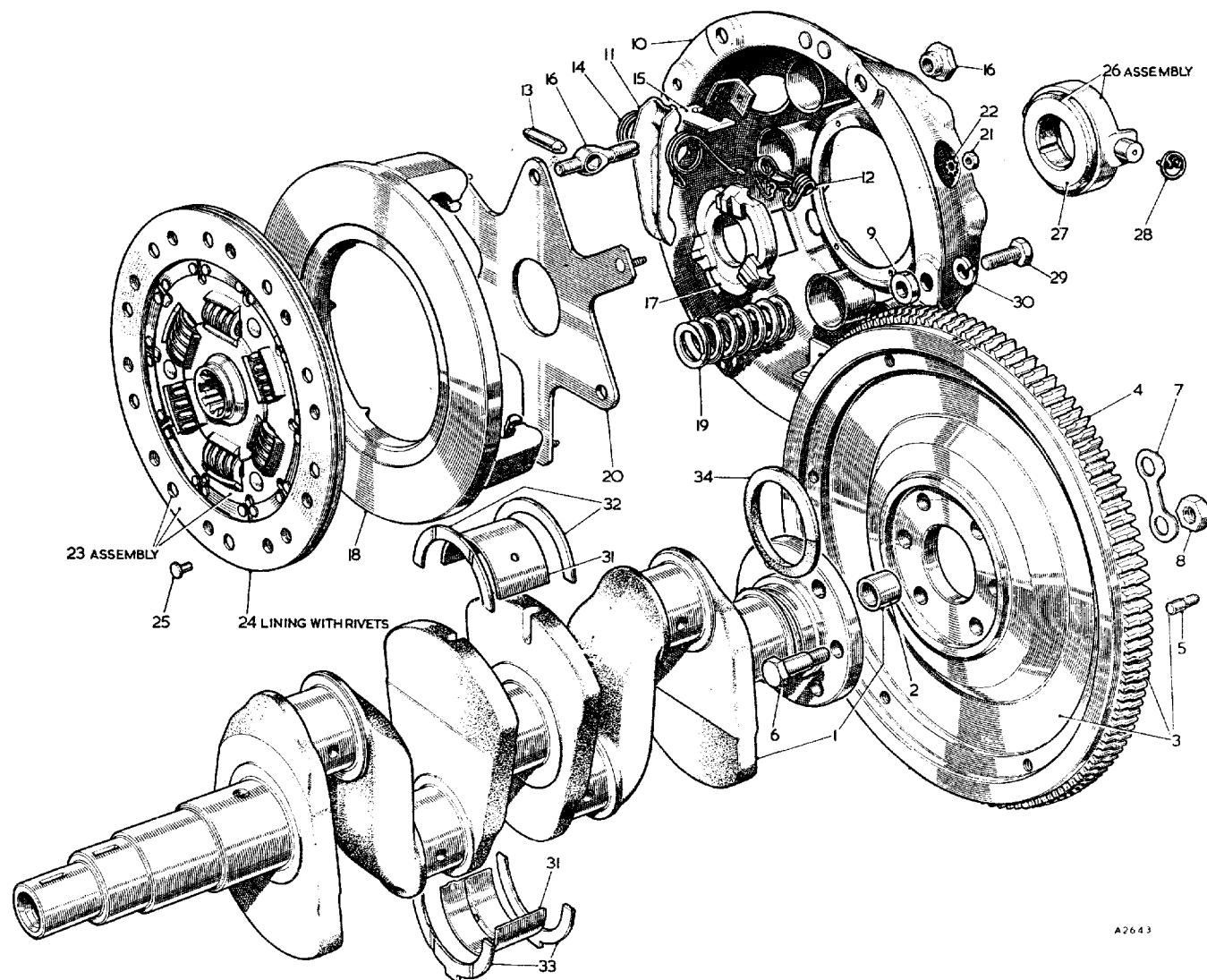
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126903	K.3										
126905	K.3										
126908	K.3										
126914	K.3										
126915	K.3										
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180606	P.1										
181756	S.1										
182143	R.52										
183599	R.8										
183599	R.47										
184166	N.9										
184448	H.5										
185393	G.1										
185794	E.1										
185794	M.1										
185795	M.1										
185925	N.10										
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301140	R.54										
500822	K.3										



SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

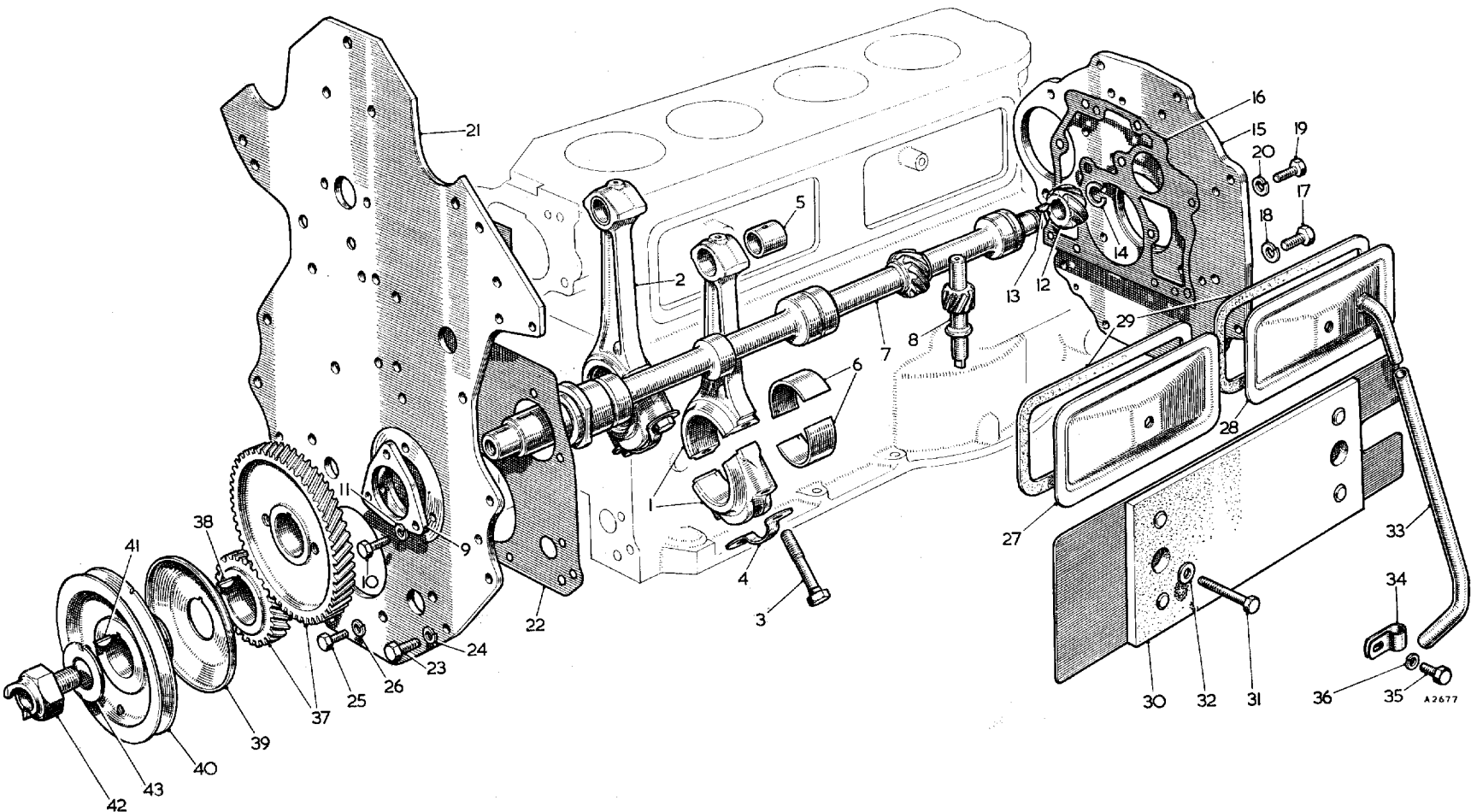
Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	ENGINE										
	ENGINE UNIT										
1	Stripped engine (R)	AEH37		1	1						
2	Half-engine	AEH36		1	1						
3	Block assembly—cylinder	AEH35	A1	1	1						
4	Plug for core hole	AEH592	A2	4	4						
5	Plug for oil gallery	1H813	A3	1	1						
6	Plug for oil filter boss	11G14	A4	1	1						
7	Plug for oil relief valve hole	6K899	A5	2	2						
8	Plug for crankcase oil hole (taper)	6K874	A6	2	2						
9	Plug for oil gallery	2K8623	A7	3	3						
10	Plug for oil hole (screwed)	2K4992	A8	1	1						
11	Washer for plug	6K638	A9	1	1	12					
12	Stud for cylinder head	AEH549	A10	10	10						
13	Stud for main bearing cap	51K894	A11	6	6						
14	Washer for stud (spring)	LWN208	A12	6	6						
15	Nut for stud	LNN208	A13	6	6						
16	Stud for oil pump	AEH601	A14	3	3						
17	Washer for stud (plain)	PWN105	A15	3	3	12					
18	Washer for stud (spring)	2K5319	A16	3	3						
19	Nut for stud	FNN105	A17	3	3						
20	Stud for tachometer drive housing	CLS2511	A18	2	2						
21	Washer for stud (plain)	PWZ105	A19	2	2						
22	Washer for stud (spring)	LWZ205	A20	2	2	24					
23	Nut for stud	FNZ105	A21	2	2						
24	Plate—blanking	1G2443	A22	1	1						
25	Joint for plate	1G2444	A23	1	1	12					
26	Stud for plate	53K257	A24	2	2						
27	Washer for stud (spring)	LWZ205	A25	2	2	24					
28	Nut for stud	FNZ105	A26	2	2						
29	Dowel for engine rear plate	1G752	A27	2	2						
30	Dowel for engine front plate	AEH307	A28	1	1						
31	Dowel for engine front plate and timing case	AEH308	A29	1	1						
32	Tap—water drain	3H576	A30	1	1						
33	Washer for tap	2K4954	A31	1	1	36					
34	Washer for tap	2K4975		1	1						] Alternatives
35	Liner for half-speed shaft	8G2176	A32	1	1						
36	Cap for main bearing (front)	N.S.P.	A33								
37	Cap for main bearing (centre)	N.S.P.	A34								
38	Cap for main bearing (rear)	N.S.P.	A35								
39	Joint for front and rear main bearing caps	1H353	A36	2	2	12					
40	Piston assembly (standard)	AEH554	A37	4	4			AEH616 AEH640 AEH673 AEH649	Com. (E) 446 Com. (E) 606 Com. (E) 2057 Com. (E) 606		] For all replacements AEH673 must be used
41	Ring—compression (chrome)	AEH556	A38	4	4						
42	Ring—compression (taper)	AEH557	A39	8	8						
43	Ring—scraper	AEH558	A40	4	4						
44	Ring—twin segment scraper			4	4			AEH615 AEH672	Fin. (E) 445 Com. (E) 446 Com. (E) 2057		] For all replacements AEH672 must be used
45	Pin—gudgeon	AEH441	A41	4	4						
46	Circlip	CCN214	A42	8	8						Correction. Was AEC785



SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	CRANKSHAFT, FLYWHEEL, CLUTCH	AEH44		1	1						
1	Crankshaft assembly with flywheel and clutch	AEH424	AA1	1	1						
2	Crankshaft with bush	1G765	AA2	1	1	12					
3	Bush for drive gear	AEH442	AA3	1	1						
4	Flywheel complete (R)	1G2874	AA4	1	1						
5	Ring—starter (Not U.K.)	AEH541	AA5	2	2						
6	Dowel—clutch to flywheel	51K1022	AA6	6	6						
7	Bolt—flywheel to crankshaft	6K26	AA7	3	3						
8	Washer for bolt (lock)	FNZ506	AA8	6	6						
9	Nut for bolt	N.S.P.									
10	Clutch assembly	27H3248		1	1						
11	Cover assembly—clutch	AEH650	AA9	6	6						
12	Washer—distance	N.S.P.	AA10								
13	Cover—clutch	27H3223	AA11	3	3						
14	Lever—release	7H3001	AA12	3	3	72					
15	Retainer for release lever	7H3067	AA13	3	3	12					
16	Pin for release lever	7H3171	AA14	3	3	36					
17	Spring (anti-rattle)	7H3069	AA15	3	3						
18	Strut—release lever	27H3157	AA16	3	3						
19	Eyebolt and nut	7H3213	AA17	1	1	12					
20	Plate—release lever	27H3224	AA18	1	1						
21	Plate—pressure	7H3169	AA19	6	6						
22	Spring for pressure plate	27H3225	AA20	1	1						
23	Spider assembly	17H7448	AA21	3	3						
24	Nut for spider rivet	AJD7604	AA22	3	3						
25	Washer for nut (shakeproof)	27H3241	AA23	1	1						
26	Plate assembly—driven	8G8349	AA24	1 set	1 set	1					Correction. Was 17H7568
27	Lining and rivets	7H3078	AA25	22	22						
28	Rivet	7H3214	AA26	1	1						
29	Bearing assembly—release	7H8277	AA27	1	1						
30	Bearing	7H3048	AA28	2	2	36					
31	Retainer—bearing	HNS0507	AA29	6	6						
32	Screw—clutch to flywheel	2K5319	AA30	6	6						
33	Washer for screw (spring)	8G2257	AA31	1 set	1 set	1					
34	Bearing—crankshaft main (standard)	1G2331	AA32	2	2	12					
35	Washer—thrust (upper)	1G2332	AA33	2	2	12					
36	Washer—thrust (lower)	AEH519	AA34	1	1						
37	Seal—crankshaft rear oil										



SERVICE PARTS LIST

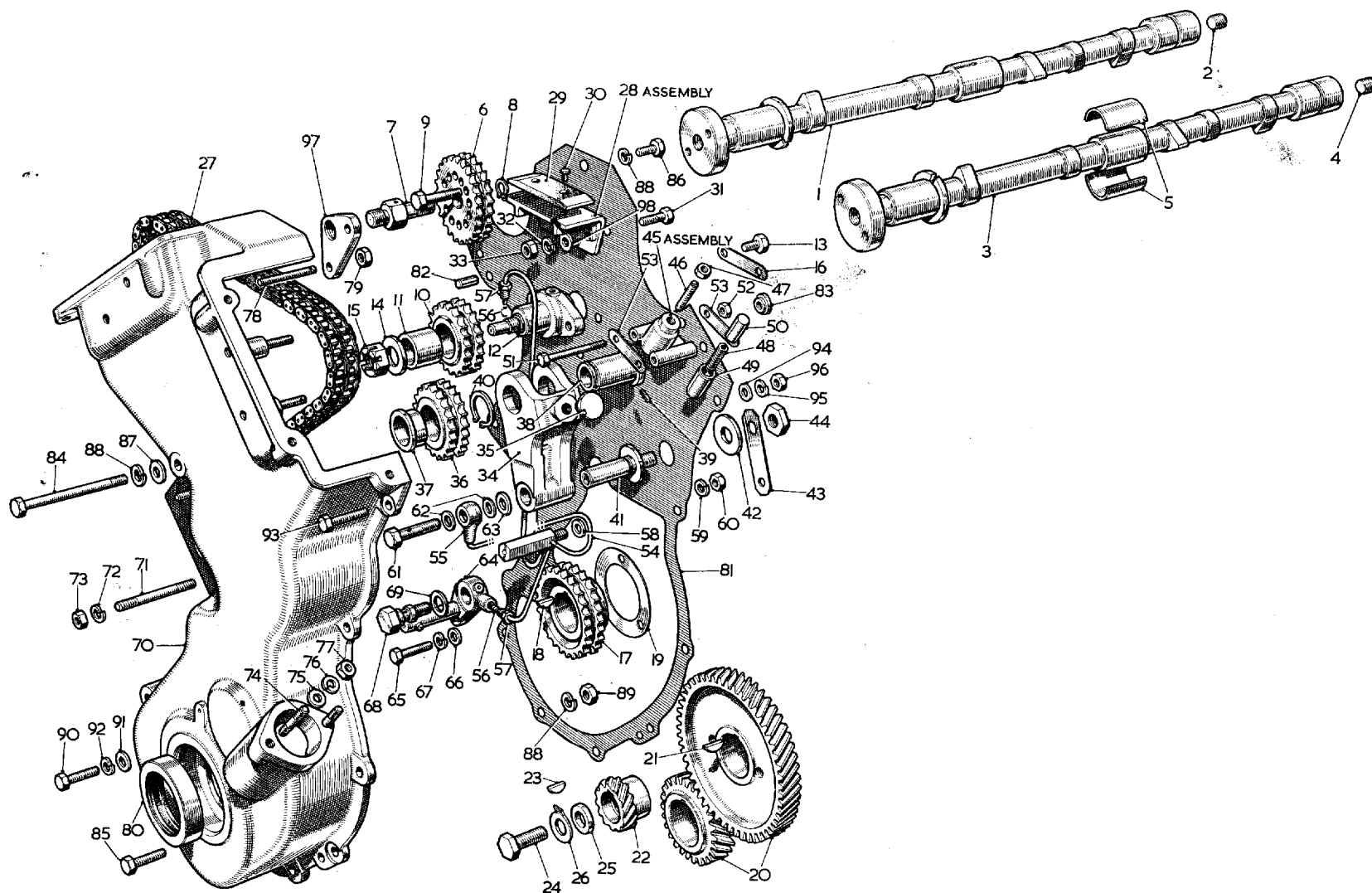
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	CONNECTING RODS—BEARINGS										
1	Connecting rod and cap +2 (Nos. 2 and 4 cylinders)	AJH5307	AB1	2	2						Replaces standard, +1, +2, +3, +4, +5 Replaces +6, +7, +8, +9, +10 Replaces +11, +12, +13, +14, +15, +16 Replaces 1, 2, 3, 4, 5 Replaces 6, 7, 8, 9, 10 Replaces 11, 12, 13, 14, 15, 16
2	Connecting rod and cap +2 (Nos. 1 and 3 cylinders)	AJH5313	AB2	2	2						
3	Connecting rod and cap +7 (Nos. 2 and 4 cylinders)	AJH5308		2	2						
4	Connecting rod and cap +7 (Nos. 1 and 3 cylinders)	AJH5314		2	2						
5	Connecting rod and cap +13 (Nos. 2 and 4 cylinders)	AJH5309		2	2						
6	Connecting rod and cap +13 (Nos. 1 and 3 cylinders)	AJH5315		2	2						
7	Connecting rod and cap 2 (Nos. 2 and 4 cylinders)	AJH5310		2	2				Fin. (E) 1342		
8	Connecting rod and cap 2 (Nos. 1 and 3 cylinders)	AJH5316		2	2						
9	Connecting rod and cap 7 (Nos. 2 and 4 cylinders)	AJH5311		2	2						
10	Connecting rod and cap 7 (Nos. 1 and 3 cylinders)	AJH5317		2	2						
11	Connecting rod and cap 13 (Nos. 2 and 4 cylinders)	AJH5312		2	2						
12	Connecting rod and cap 13 (Nos. 1 and 3 cylinders)	AJH5318		2	2						
13	Connecting rod and cap (Nos. 2 and 4 cylinders)			2	2						
14	Connecting rod and cap (Nos. 1 and 3 cylinders)			2	2			AEH642			
15	Bolt for cap	AEH435	AB3	8	8			AEH644			
16	Washer for bolt	6K881	AB4	4	4			AEH647			
17	Bush—small-end	AEC797	AB5	4	4			AEH648			
								AEC882	Com. (E) 1343		
									Com. (E) 710		Always use AEC882 in Lieu of AEC797 prior to (E) 710
18	Bearing for connecting rod—big-end (standard)	8G2259	AB6	1	1						
	HALF-SPEED SHAFT										
19	Shaft—half-speed	AEH444	AB7	1	1			AEH619	Com. (E) 313		Always use AEH619 in lieu of AEH444 together with 1 off spindle AEH620 Prior to (E) 313 Always use AEH620 in lieu of AEH459 together with 1 off shaft AEH619 prior to (E) 313
20	Spindle—oil pump driving	AEH459	AB8	1	1			AEH620	Com. (E) 313		
21	Plate—locating	AEH608	AB9	1	1						
22	Screw—plate to crankcase	HNS0406	AB10	3	3						
23	Washer for screw (spring)	LWN204	AB11	3	3						
24	Gear—tachometer drive	AEH454	AB12	1	1						
25	Key for gear	WKN304	AB13	1	1						
26	Circlip for gear	1H605	AB14	1	1						
	ENGINE MOUNTING PLATE										
27	Plate—engine mounting (rear)	AEH618	AB15	1	1						
28	Joint—plate to crankcase	1G2425	AB16	1	1	12					
29	Screw—plate to crankcase	HZS0607	AB17	8	8						
30	Washer for screw (spring)	LWZ206	AB18	8	8						
31	Screw—plate to crankcase	HZS0507	AB19	4	4						
32	Washer for screw (spring)	LWZ205	AB20	4	4	24					
33	Plate—engine mounting (front)	AEH318	AB21	1	1						
34	Joint—plate to crankcase	AEH319	AB22	1	1						
35	Screw—plate to crankcase	HNS0505	AB23	6	6						
36	Washer for screw (spring)	LWZ205	AB24	6	6	24					
37	Screw—plate to bearing cap	HNS0405	AB25	2	2						
38	Washer for screw (spring)	LWN204	AB26	2	2						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	CYLINDER SIDE COVERS										
1	Cover for cylinder side (front)	2A770	AB27	1	1						
2	Cover for cylinder side (rear)	1A2199	AB28	1	1						
3	Joint for cover	1A2203	AB29	2	2	12					
4	Heat shield	AEH584	AB30	1	1						
5	Screw—cover and heat shield to crankcase	HBZ0513	AB31	2	2						
6	Washer for screw (copper)	AEC461	AB32	2	2						
7	Pipe—vent	AEH543	AB33	1	1			AEH623	Com. (E) 657		Always supply AEH623 in lieu of AEH543 together with 1 off clip IG1309 prior to (E) 657
8	Clip for vent pipe	11G80	AB34	1	1			IG1309			
9	Bolt—clip to crankcase	HZS0505	AB35	1	1				Fin. (E) 656		
10	Washer for bolt (spring)	LWZ205	AB36	1	1	24					
	CRANKSHAFT GEAR—OIL THROWER PULLEY—STARTING NUT										
11	Gear for crankshaft	AEH426		1	1						Always use AEH79— matched pair
12	Gears for crankshaft and half-speed shaft	AEH79	AB37	1 pr.	1 pr.	1					
13	Key for gear	2H326	AB38	1	1	12					
14	Thrower—oil	AEH427	AB39	1	1						
15	Pulley for crankshaft	AEH428	AB40	1	1						
16	Key for pulley	2H326	AB41	1	1						
17	Nut—starting	1H765	AB42	1	1						
18	Washer for nut (lock)	AEH429	AB43	1	1						



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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	CAMSHAFT—CAMSHAFT DRIVE										
1	Camshaft—inlet	AEH579	AC1	1	1						
2	Plug	AEH408	AC2	1	1						
3	Camshaft—exhaust	AEH581	AC3	1	1						
4	Plug	AEH408	AC4	1	1						
5	Bearing for camshaft	8G2261	AC5	1	1						
6	Sprocket for camshaft	AEH411	AC6	2	2						
7	Spindle for sprocket	AEH412	AC7	2	2						
8	Circlip for spindle	CCN108	AC8	2	2						
9	Bolt for sprocket	AEH413	AC9	4	4						
10	Sprocket—chain idler	AEH336	AC10	1	1						
11	Bush	N.S.P.	AC11	1	1						
12	Hub for sprocket	AEH25	AC12	1	1						
13	Screw—hub to engine front plate	HZS0505	AC13	2	2						
14	Washer for sprocket (thrust)	AEH339	AC14	1	1						
15	Nut for sprocket	AEH340	AC15	1	1						
16	Washer for screw (tab)	AEH341	AC16	1	1						
17	Chain wheel—half-speed shaft	AEH448	AC17	1	1						
18	Key for chain wheel	WKN505	AC18	1	1						
19	Shim for half-speed shaft (.002")	AEH446	AC19	A/R	A/R						
20	Shim for half-speed shaft (.003")	AEH447		A/R	A/R						
21	Gear—half-speed shaft	AEH449		1	1						Always use AEH79— matched pair
22	Gears for crankshaft and half-speed shaft	AEH79	AC20	1 pr.	1 pr.	1					
23	Key for gear	WKN505	AC21	1	1						
24	Gear—distributor drive	AEH450	AC22	1	1						
25	Key for gear	WKN304	AC23	1	1						
26	Bolt for half-speed shaft	AEH451	AC24	1	1						
27	Washer for bolt	AEH452	AC25	1	1						
28	Washer for bolt (lock)	AEH453	AC26	1	1						
29	Chain for camshaft drive	AEH372	AC27	1	1						
30	Bracket assembly—chain vibration damper	AEH332	AC28	2	2						
31	Damper	AEH334	AC29	2	2						
32	Rivet for damper	CRS0207	AC30	4	4						
33	Screw—damper bracket to engine front plate	HZS0506	AC31	4	4						
34	Washer for screw	AEC398	AC98	4	4						
35	Washer for screw (spring)	LWZ205	AC32	4	4	24					
36	Nut for screw	FNZ105	AC33	4	4						
37	Fork—chain adjuster	AEH344	AC34	1	1						
38	Pad—thrust	AEH346	AC35	1	1						
39	Sprocket—chain adjuster fork	AEH347	AC36	1	1						
40	Bush	N.S.P.	AC37	2	2						
41	Hub for sprocket	AEH349	AC38	1	1						
42	Peg—locating	AEH540	AC39	1	1						
43	Circlip for hub	CCN118	AC40	1	1						
44	Pivot—chain adjuster fork	AEH342	AC41	1	1						
45	Washer for pivot (plain)	PWZ208	AC42	1	1						
46	Washer for pivot (tab)	AEH343	AC43	1	1						
47	Nut for pivot	FNZ208	AC44	1	1			AEH623	Com. (E) 329		Always supply AEH623 prior to (E) 329

SERVICE PARTS LIST

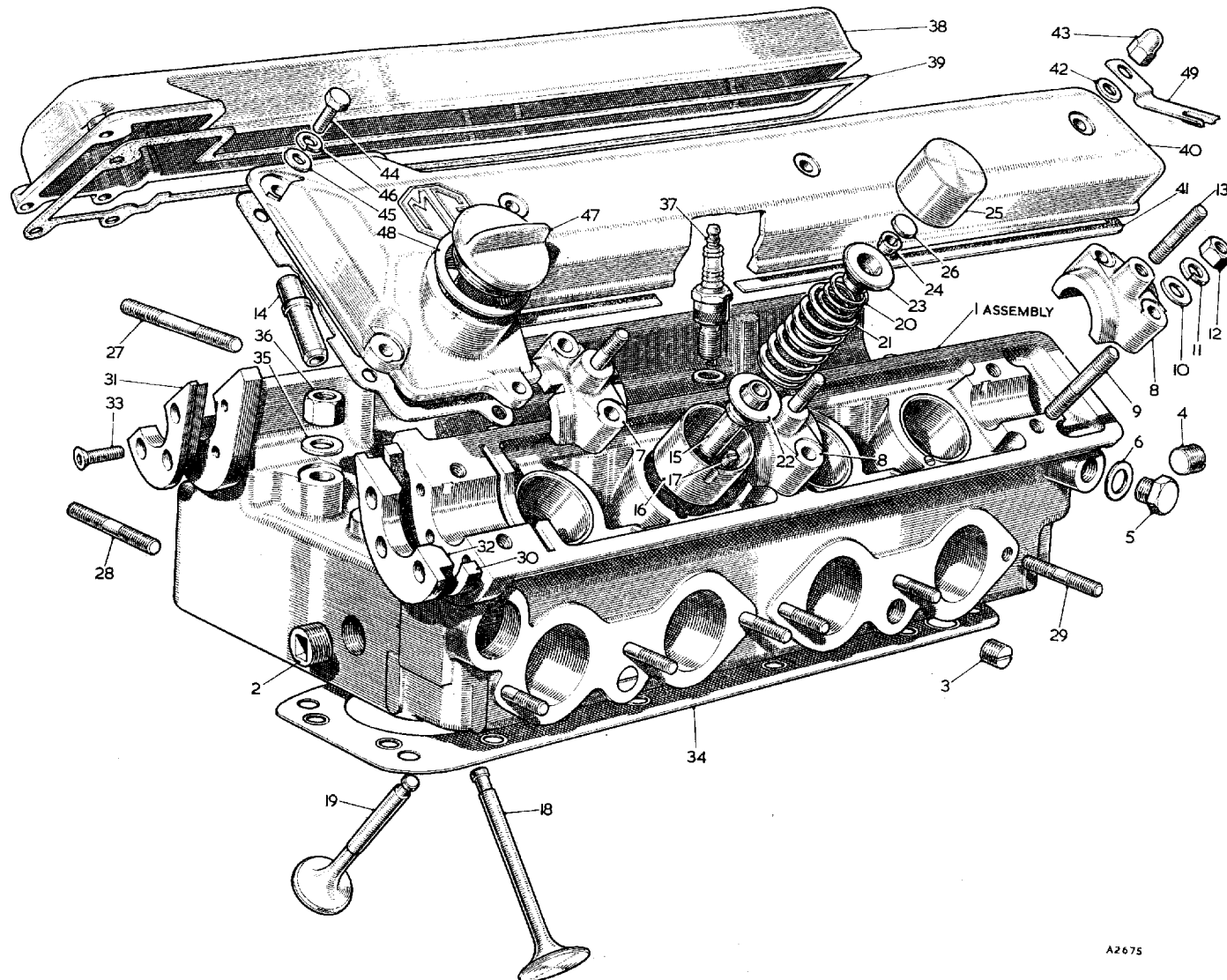
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Camshaft—Camshaft Drive—continued										
1	Adjuster—chain	AEH27	AC45	1	1						
2	Screw	AEH362	AC46	1	1						
3	Nut for screw (lock)	51K1712	AC47	1	1						
4	Spring	AEH561	AC48	1	1						
5	Thimble	AEH368	AC49	1	1						
6	Plunger	AEH369	AC50	1	1						
7	Bolt—adjuster to engine front plate	AEH370	AC51	2	2						
8	Nut for bolt	FNZ104	AC52	2	2						
9	Washer for bolt (tab)	AEH371	AC53	2	2						
10	Pipe assembly—oil feed	AEH351	AC54	1	1						
11	Banjo	N.S.P.	AC55	1	1						Correction. Was AEH352
12	Olive	6K649	AC56	2	2						
13	Nut for olive	2A459	AC57	2	2						
14	Joint for oil feed pipe pillar	6K4973	AC58	1	1						
15	Washer for oil feed pipe pillar (spring)	LWZ205	AC59	1	1	24.					
16	Nut for oil feed pipe pillar	FNZ105	AC60	1	1						
17	Bolt—oil feed pipe to adjuster fork pivot (banjo)	AEH359	AC61	1	1						
18	Washer for banjo bolt	AEC346	AC62	2	2						
19	Washer for adjuster fork pivot	AEH515	AC63	1	1						
20	Bracket for oil feed pipe	AEH357	AC64	1	1						
21	Screw—bracket to crankcase	HNS0409	AC65	1	1						
22	Washer for screw (plain)	PWN104	AC66	1	1						
23	Washer for screw (spring)	LWN204	AC67	1	1						
24	Bolt—bracket to crankcase (banjo)	AEH360	AC68	1	1						
25	Washer for banjo bolt	AEH520	AC69	1	1						
26	Case—front timing	AEH28	AC70	1	1						
27	Stud for water pump	CHS0520	AC71	3	3						
28	Washer for stud (spring)	LWZ205	AC72	3	3	24.					
29	Nut for stud	FNZ105	AC73	3	3						
30	Stud for distributor drive housing	CLS2511	AC74	2	2						
31	Washer for stud (plain)	PWZ105	AC75	2	2						
32	Washer for stud (spring)	LWZ205	AC76	2	2	24.					
33	Nut for stud	FNZ105	AC77	2	2						
34	Stud—camshaft sprocket support plate	AEH375	AC78	4	4						
35	Nut for stud	FNN105	AC79	4	4						
36	Oil seal	AEJ5	AC80	1	1						
37	Joint—timing case to engine front plate	AEH377	AC81	1	1						
38	Dowel—timing case to engine front plate	AEH307	AC82	1	1						
39	Clinch nut—timing case to engine front plate	AEH320	AC83	2	2						
40	Bolt—timing case to engine front plate	AEH378	AC84	1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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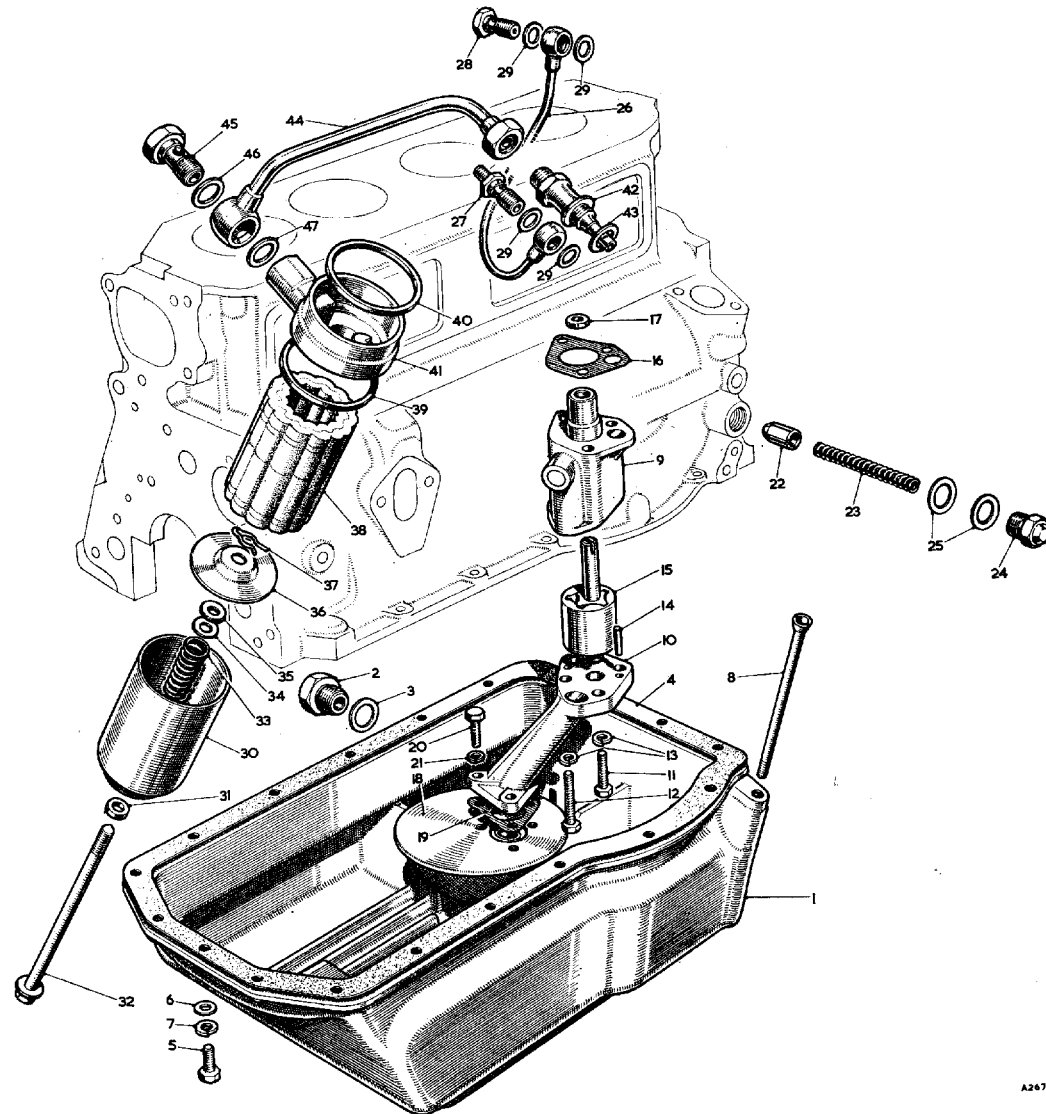
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	CYLINDER HEAD—VALVES—GUIDES— SPRINGS—TAPPETS										
1	Cylinder head with valve assembly	AEH39		1	1						
2	Cylinder head with valve guides—assembly	AEH29	AD1	1	1						
3	Plug for core hole (screwed)	6K499	AD2	5	5						
4	Plug for core hole (screwed)	AEH388	AD3	5	5						
5	Plug for core hole (screwed)	AEH606	AD4	1	1						
6	Plug for oil gallery (screwed)	2K4991	AD5	1	1						
7	Washer for plug (copper)	AEC343	AD6	1	1						
8	Cap for camshaft bearing (front)	N.S.P.	AD7								
9	Cap for camshaft bearing (centre and rear)	N.S.P.	AD8								
10	Stud for bearing cap	AEH390	AD9	12	12						
11	Washer for stud (plain)	PWN106	AD10	12	12						
12	Washer for stud (spring)	LWN206	AD11	12	12						
13	Nut for stud	FNN106	AD12	12	12						
14	Stud—bearing cap to top cover	CLS0512	AD13	6	6						
15	Guide—inlet valve	AEH386	AD14	4	4						
16	Guide—exhaust valve	AEH387	AD15	4	4						
17	Bush—tappet		AD16	8	8			N.S.P.	] Com. (E) 1587		
18	Plug (screwed)		AD17	8	8			N.S.P.			
19	Valve—inlet	AEH394	AD18	4	4						
20	Valve—exhaust	AEH571	AD19	4	4						
21	Spring for valve (inner)	AEH562	AD20	8	8						
22	Spring for valve (outer)	AEH563	AD21	8	8						
23	Washer for spring (thrust)	AEH396	AD22	8	8						
24	Clip for spring	AEH564	AD23	8	8						
25	Retainer for spring (half)	AEH521	AD24	16	16						
26	Tappet	AEH401	AD25	8	8			AEH651	Com. (E) 1087		Always supply 8 off AEH651 prior to (E) 1087
27	Shim—tappet adjustment (.086")	AEH400	AD26	A/R	A/R						Identification No. 1
28	Shim—tappet adjustment (.088")	AEH040002		A/R	A/R						Identification No. 2
29	Shim—tappet adjustment (.090")	AEH040004		A/R	A/R						Identification No. 3
30	Shim—tappet adjustment (.092")	AEH040006		A/R	A/R						Identification No. 4
31	Shim—tappet adjustment (.094")	AEH040008		A/R	A/R						Identification No. 5
32	Shim—tappet adjustment (.096")	AEH040010		A/R	A/R						Identification No. 6
33	Shim—tappet adjustment (.098")	AEH040012		A/R	A/R						Identification No. 7
34	Shim—tappet adjustment (.100")	AEH040014		A/R	A/R						Identification No. 8
35	Shim—tappet adjustment (.102")	AEH040016		A/R	A/R						Identification No. 9
36	Shim—tappet adjustment (.104")	AEH040018		A/R	A/R						Identification No. 10
37	Shim—tappet adjustment (.106")	AEH040020		A/R	A/R						Identification No. 11
38	Shim—tappet adjustment (.108")	AEH040022		A/R	A/R						Identification No. 12
39	Shim—tappet adjustment (.110")	AEH040024		A/R	A/R						Identification No. 13
40	Shim—tappet adjustment (.112")	AEH040026		A/R	A/R						Identification No. 14
41	Shim—tappet adjustment (.114")	AEH040028		A/R	A/R						Identification No. 15
42	Shim—tappet adjustment (.116")	AEH040030		A/R	A/R						Identification No. 16

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Cylinder Head—Valves—Guides—Springs—Tappets—continued										
1	Stud for inlet manifold	AEH588	AD27	2	2						
2	Stud for inlet manifold	CLS2613	AD28	5	5						
3	Stud for exhaust manifold	CHS2513	AD29	6	6						
4	Oil seal	AEH404	AD30	2	2						
5	Housing for oil seal (inlet)	AEH402	AD31	1	1						
6	Housing for oil seal (exhaust)	AEH403	AD32	1	1						
7	Screw for housing	AEJ8	AD33	6	6						
8	Joint for cylinder head	AEH548	AD34	1	1						
9	Washer—cylinder head stud (plain)	AEH632	AD35	10	10						
10	Nut—cylinder head stud	AEC139	AD36	10	10						
11	Plug—sparking	97H611	AD37	4	4						
	CYLINDER HEAD COVERS—OIL FILLER— OIL INDICATOR BRACKET										
12	Cover—cylinder head top (inlet)	AEH414	AD38	1	1						
13	Joint for inlet cover	AEH415	AD39	1	1						
14	Cover—cylinder head top (exhaust)	AEH416	AD40	1	1						
15	Joint for exhaust cover	AEH417	AD41	1	1						
16	Washer—cover stud (copper)	AEC398	AD42	6	6						
17	Nut for cover stud (cap)	AEH418	AD43	6	6						
18	Screw—cover to timing case	ZCS0509	AD44	6/4	6/4						
19	Bolt—clip and cover to timing case			2	2			HCZ0510	Com. (E) 556		Quantity reduced at (E) 556
20	Washer for screw (plain)	PWZ105	AD45	6	6						
21	Washer for screw (spring)	LWZ205	AD46	6	6	24					
22	Cap—oil filler	AEH419	AD47	1	1						
23	Washer for filler cap	AEH420	AD48	1	1						
24	Bracket—oil indicator steady	AEH570	AD49	1	1						



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SERVICE PARTS LIST

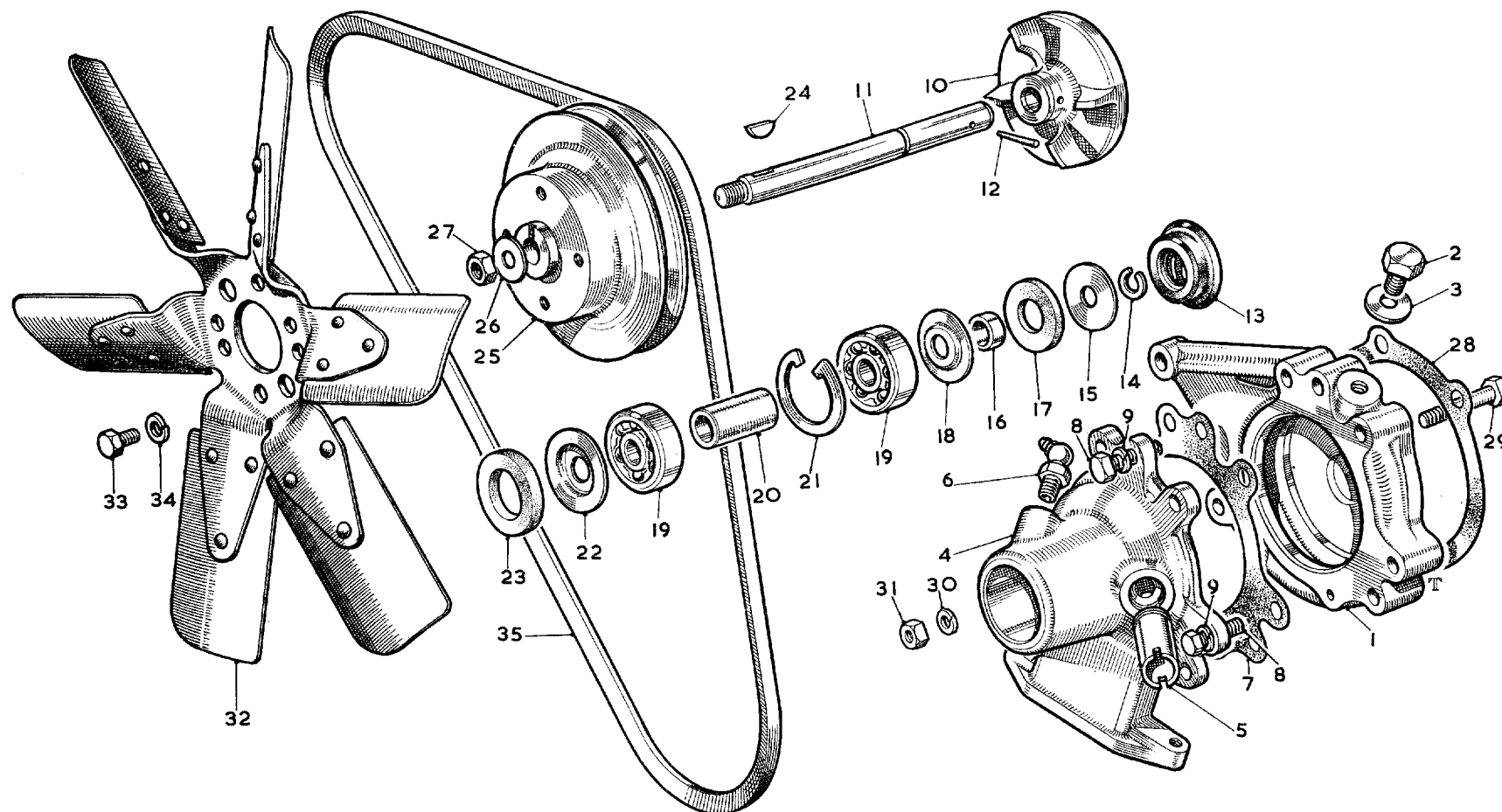
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	SUMP—OIL LEVEL INDICATOR TUBE										
1	Sump—oil	AEH315	AE1	1	1						
2	Plug for sump—drain	2H4685	AE2	1	1						
3	Washer for plug (copper)	6K431	AE3	1	1						
4	Joint—sump to crankcase	1G2290	AE4	1	1	12					
5	Screw—sump to crankcase	HZS0407	AE5	19	19						
6	Washer for screw (plain)	PWZ104	AE6	19	19	12					
7	Washer for screw (spring)	LWZ204	AE7	19	19	12					
8	Tube—oil level indicator	AEH536	AE8	1	1						
	OIL PUMP—OIL RELEASE VALVE—OIL FEED PIPE										
9	Pump assembly—oil	1H1191		1	1						
10	Body (with plug)	7H1790	AE9	1	1						
11	Cover	17H1712	AE10	1	1						
12	Screw for cover (short)	HZS0408	AE11	1	1						
13	Screw for cover (long)	HZS0414	AE12	1	1						
14	Washer for screw (spring)	LWN204	AE13	2	2						
15	Dowel	7H1793	AE14	2	2						
16	Shaft with rotors—driving	7H1792	AE15	1	1						
17	Joint—pump to crankcase	11G10	AE16	1	1	12					
18	Washer for spindle (thrust)	AEH460	AE17	1	1						
19	Strainer assembly—oil	1H1192	AE18	1	1						
20	Joint—strainer to pump	1H1193	AE19	1	1						
21	Screw—strainer to pump	HNS0406	AE20	3	3			HNS0407	Com. (E) 499		Always use HNS0407 prior to (E) 499
22	Washer for screw (spring)	LWN304	AE21	3	3						
23	Valve—oil release	1G1452	AE22	1	1						
24	Spring for valve	1H756	AE23	1	1						
25	Cap nut for valve	1A2206	AE24	1	1						
26	Washer for cap nut	2K4982	AE25	2	2						
27	Pipe—oil feed (crankcase to cylinder head)	AEH310	AE26	1	1						
28	Banjo bolt for pipe (crankcase end)	AEH313	AE27	1	1						
29	Banjo bolt for pipe (cylinder head end)	AEH602	AE28	1	1						
30	Washer for banjo bolt	6K500	AE29	4	4						
	OIL FILTER (EXTERNAL)										
31	Filter—oil	1H1067		1	1						
32	Body assembly	1H1069	AE30	1	1						
33	Washer—sealing (bottom)	7H1948	AE31	1	1						
34	Bolt—centre	7H1965	AE32	1	1						
35	Spring	7H1764	AE33	1	1						
36	Washer (steel)	7H1969	AE34	1	1						
37	Washer (felt)	7H1968	AE35	1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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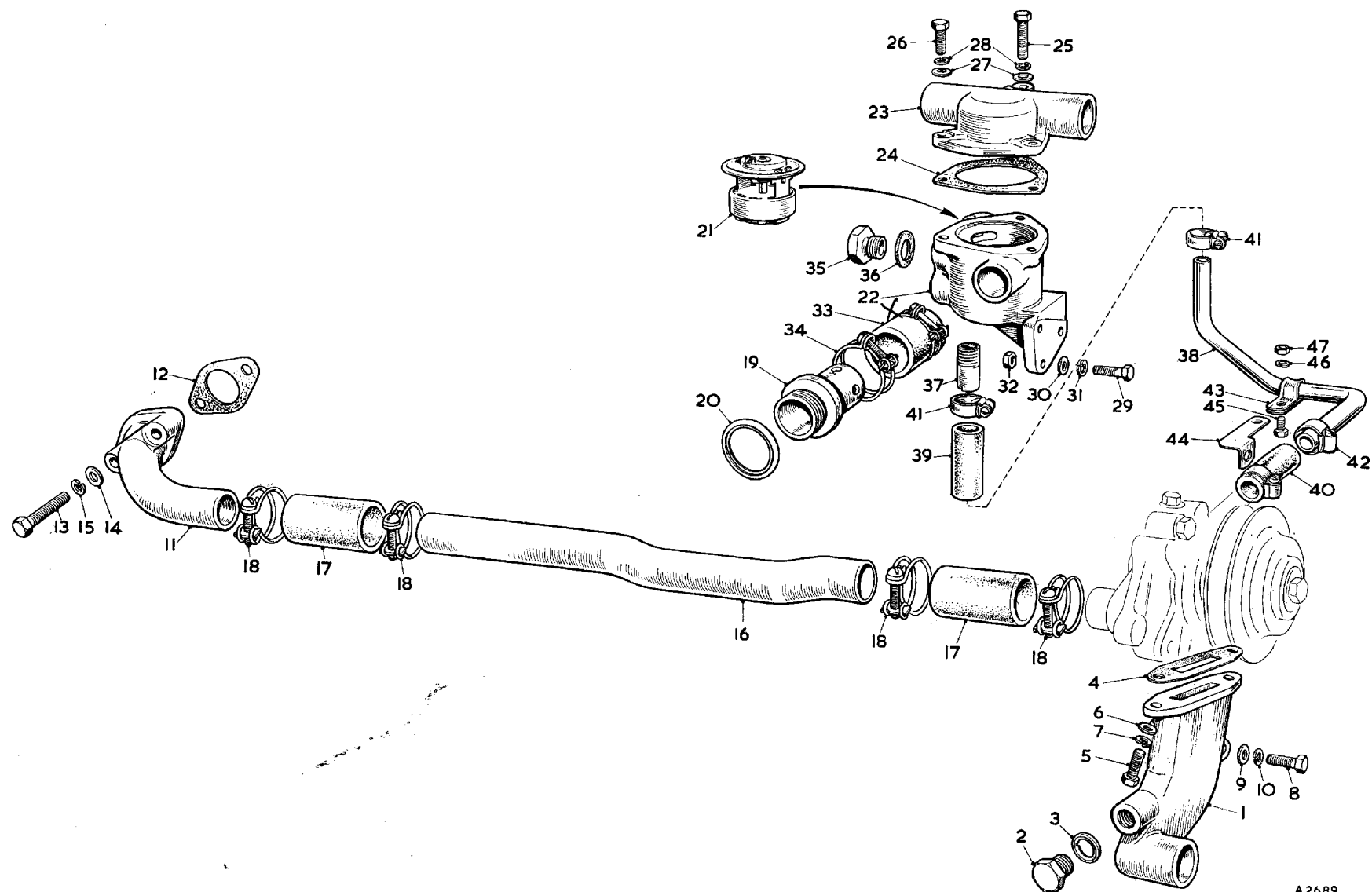


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

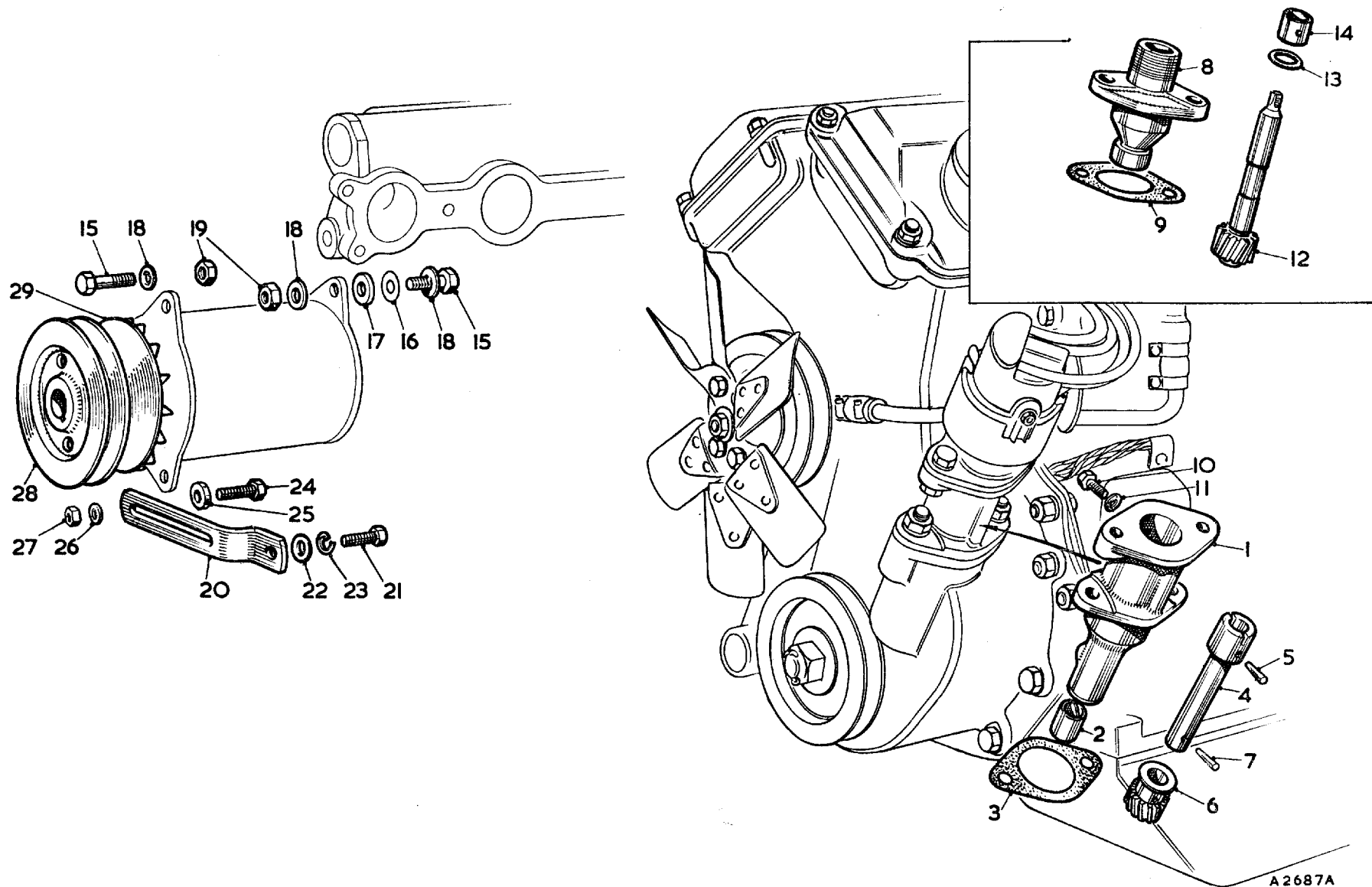
Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	WATER PUMP—FAN PULLEY										
1	Pump assembly—water (R)	AEH461		1	1						
2	Scroll	AEH553	AF1	1	1						
3	Plug for scroll	ADP605	AF2	1	1						
4	Washer for plug (fibre)	6K705	AF3	1	1						
5	Body	AEH464	AF4	1	1						
6	Connection—by-pass	AEH470	AF5	1	1						
7	Greaser	UHN305	AF6	1	1						
8	Joint—scroll to body	AEH463	AF7	1	1						
9	Screw—body to scroll	HZS0508	AF8	2	2						
10	Washer for screw (spring)	LWZ205	AF9	2	2	24.					
11	Vane	AEH466	AF10	1	1						
12	Spindle	AEH465	AF11	1	1						
13	Pin—vane to spindle (taper)	TPS0508	AF12	1	1						
14	Seal	AEB156	AF13	1	1						
15	Circlip for spindle	AEB151	AF14	1	1						
16	Cover—dust (plain)	AEH525	AF15	1	1						
17	Collar for spindle	AEH523	AF16	1	1						
18	Washer (felt)	AEH524	AF17	1	1						
19	Cover—dust (dished)	AEH526	AF18	1	1						
20	Bearing	AEF136	AF19	2	2						
21	Tube—bearing distance	AEH467	AF20	1	1						
22	Circlip for bearing	AEH529	AF21	1	1						
23	Cover—dust—spindle (dished)	AEH527	AF22	1	1						
24	Washer for spindle (felt)	AEH528	AF23	1	1						
25	Key for pulley	WKN404	AF24	1	1						
26	Pulley	AEH472	AF25	1	1						
27	Washer for spindle nut (lock)	AEH530	AF26	1	1						
28	Nut for spindle	FNZ105	AF27	1	1						
29	Joint—pump to timing case	AEH471	AF28	1	1						
30	Bolt—pump to engine front plate	HBZ0522	AF29	1	1						
31	Washer for bolt (spring)	LWZ205	AF30	1	1	24.					
32	Nut for bolt	FNZ105	AF31	1	1						



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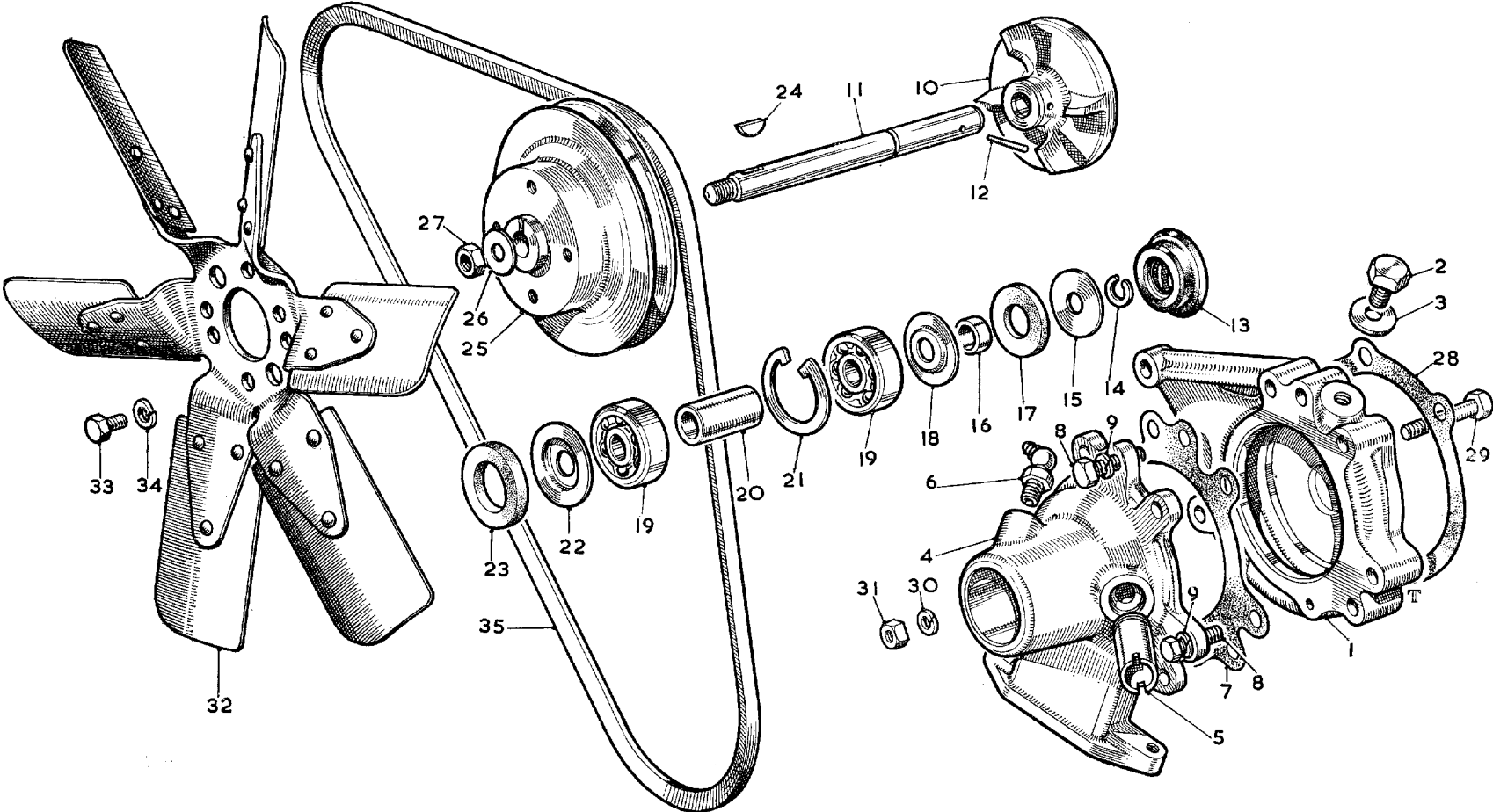
Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	WATER PIPES—THERMOSTAT										
1	Pipe—water inlet	AEH469	AG1	1	1						
2	Plug for pipe	2K8982	AG2	1	1						] Not required when heater is fitted
3	Washer for plug (copper)	51K3811	AG3	1	1						
4	Joint—pipe to water pump	AEH468	AG4	1	1						
5	Screw—pipe to water pump	HZS0508	AG5	2	2						
6	Washer for screw (plain)	PWZ105	AG6	2	2						
7	Washer for screw (spring)	LWZ205	AG7	2	2	24					
8	Bolt—pipe to timing case	ZCS0508	AG8	1	1						
9	Washer for bolt (plain)	PWZ105	AG9	1	1						
10	Washer for bolt (spring)	LWZ205	AG10	1	1	24					
11	Elbow—water inlet	AEH422	AG11	1	1			AEH631	Com. (E) 581		
12	Joint—elbow to cylinder head	AEH423	AG12	1	1						
13	Bolt—elbow to cylinder head	HCZ0513	AG13	2	2						
14	Washer for bolt (plain)	PWZ105	AG14	2	2						
15	Washer for bolt (spring)	LWZ205	AG15	2	2	24					
16	Pipe—pump to elbow	AEH421	AG16	1	1			AEH630	Com. (E) 574		
17	Hose for pipe	AEH522	AG17	2	2						
18	Clip for hose	8G632	AG18	4	4						
19	Pipe—water outlet	AEH393	AG19	1	1						
20	Washer—pipe to cylinder head (copper)	AEJ4	AG20	1	1						
21	Thermostat	11G291	AG21	1	1			AEJ14	Com. (E) 194		Always use AEJ14 prior to (E) 194
22	Housing—thermostat	AEH477	AG22	1	1						
23	Cover for thermostat housing	AEH479	AG23	1	1						
24	Joint for cover	AEH478	AG24	1	1						
25	Bolt for cover	HCZ0414	AG25	1	1						
26	Screw for cover	ZCS0407	AG26	2	2						
27	Washer for bolt and screw (plain)	PWZ104	AG27	3	3	12					
28	Washer for bolt and screw (spring)	LWZ204	AG28	3	3	12					
29	Screw—housing to engine front plate	HZS0508	AG29	2	2						
30	Washer for screw (plain)	PWZ105	AG30	2	2						
31	Washer for screw (spring)	LWZ205	AG31	2	2	24					
32	Nut for screw	FNZ105	AG32	2	2						
33	Hose—housing to water outlet pipe	AEH480	AG33	1	1						
34	Clip for hose	8G632	AG34	2	2						
35	Plug—thermostat housing	ADP610	AG35	1	1						Correction. Was 2H3705
36	Washer for plug	2K7498	AG36	1	1						] Not required when heater is fitted
37	Pipe—by-pass—thermostat housing	AEH483	AG37	1	1						
38	Pipe—by-pass—housing to water pump	AEH491	AG38	1	1						
39	Hose for pipe—thermostat end	AEH493	AG39	1	1						
40	Hose for pipe—water pump end	AEH494	AG40	1	1						
41	Clip for hose—thermostat end	8G518	AG41	2	2						Correction. Was 2H3920
42	Clip for hose—water pump end	2H3420	AG42	2	2						
43	Clip for by-pass pipe	PCR1009	AG43	1	1						
44	Bracket for clip	AEH492	AG44	1	1						
45	Screw—clip to bracket	HZS0404	AG45	1	1						
46	Washer for screw (spring)	LWZ204	AG46	1	1	12					
47	Nut for screw	FNZ104	AG47	1	1						



SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	DISTRIBUTOR AND DYNAMO MOUNTINGS										
1	Housing—distributor	AEH496	AH1	1	1						
2	Bush for housing	AEH531	AH2	2	2						
3	Joint for housing	AEH502	AH3	1	1						
4	Shaft and dog assembly—distributor drive	AEH45	AH4	1	1						
5	Pin for dog (taper)	TPS0508	AH5	1	1						
6	Gear—distributor drive	AEH500	AH6	1	1						
7	Pin for gear (taper)	TPS0507	AH7	1	1						
8	Housing—tachometer drive	AEH455	AH8	1	1						
9	Joint for housing	1G2401	AH9	1	1						
10	Screw—distributor locating	ZCS0404	AH10	1	1						
11	Washer for screw	2K6337	AH11	1	1						
12	Pinion—tachometer drive	AEH458	AH12	1	1						
13	Oil seal for pinion	1G2398	AH13	1	1						
14	Ring—seal retaining	1G2399	AH14	1	1						
15	Bolt—dynamo to water pump and inlet manifold	HBZ0514	AH15	2	2						
16	Shim—dynamo to inlet manifold (.003")	AEH622	AH16	A/R	A/R						
17	Washer—distance—dynamo to inlet manifold	AEH530	AH17	A/R	A/R						Alternative to avoid using excessive quantity of shim AEH622
18	Washer for bolt (plain)	PWZ105	AH18	4	4						
19	Nut for bolt	LNZ205	AH19	2	2						
20	Link—dynamo adjusting	AEH503	AH20	1	1			AEH614	Com. (E) 448		Always supply AEH614 prior to (E) 448
21	Screw—link to water inlet pipe	ZCS0507	AH21	1	1						
22	Washer for screw (plain)	PWZ105	AH22	1	1						
23	Washer for screw (spring)	LWZ205	AH23	1	1	24					
24	Screw—link to dynamo	8H2098		1	1						
25	Washer for screw (spring)	2K5819		1	1						
26	Set screw—link to dynamo		AH24	1	1			ZCS0509			
27	Washer for set screw		AH25	1	1			2A110			
28	Washer for set screw		AH26	1	1			PWZ205			
29	Nut for set screw		AH27	1	1			51K1712			
30	Pulley for dynamo	AEH504	AH28	1	1			AEH605	Com. (E) 272		Always supply AEH605 with 1 off fan belt AEH621 prior to (E) 272
31	Fan for dynamo	1G1783	AH29	1	1						



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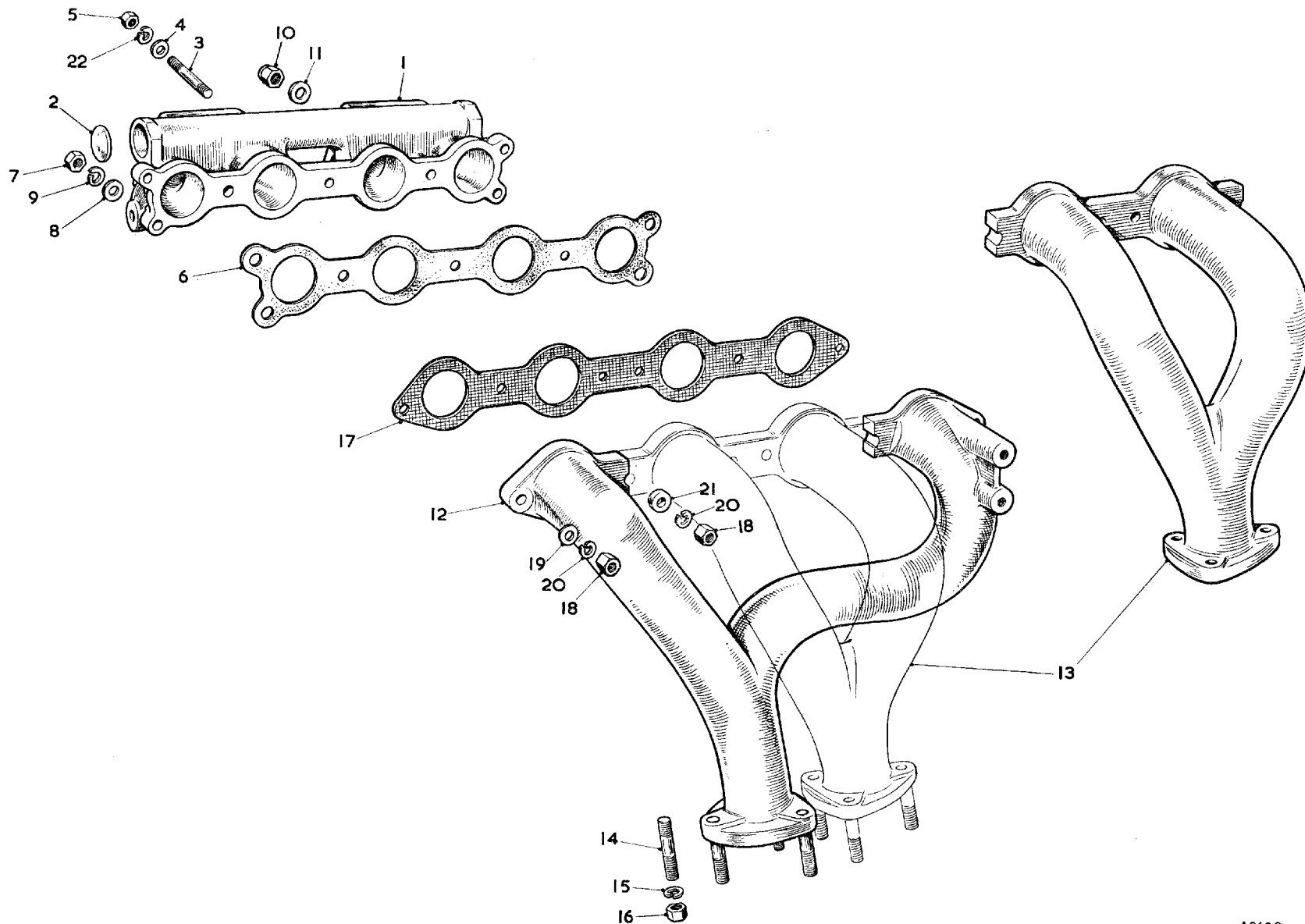
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	FAN BLADE—BELT										
1	Blade assembly—fan	AEG129	AF32	1	1						
2	Screw—blade to pulley	HZS0405	AF33	4	4						
3	Washer for screw (spring)	LWZ204	AF34	4	4	12					
4	Belt for fan	AEH473	AF35	1	1						Always supply AEH621 with 1 off pulley AEH60 prior to (E) 272
	OVERSIZE AND UNDERSIZE SERVICE COMPONENTS										
5	Piston assembly—.010" O/S	AEH055410		4	4			AEH061610 AEH064010 AEH067310	Com. (E) 446 Com. (E) 606 Com. (E) 2057		For all replacements AEH067310 must be use
6	Piston assembly—.020" O/S	AEH055420		4	4			AEH061620 AEH064020 AEH067320	Com. (E) 446 Com. (E) 606 Com. (E) 2057		For all replacements AEH067320 must be use
7	Piston assembly—.030" O/S	AEH055430		4	4			AEH061630 AEH064030 AEH067330	Com. (E) 446 Com. (E) 606 Com. (E) 2057		For all replacements AEH067330 must be use
8	Piston assembly—.040" O/S	AEH055440		4	4			AEH061640 AEH064040 AEH067340	Com. (E) 446 Com. (E) 606 Com. (E) 2057		For all replacements AEH067340 must be use
9	Ring—compression (chrome)—.010" O/S	AEH055610		4	4			AEH064910			
10	Ring—compression (chrome)—.020" O/S	AEH055620		4	4			AEH064920	Com. (E) 606		
11	Ring—compression (chrome)—.030" O/S	AEH055630		4	4			AEH064930			
12	Ring—compression (chrome)—.040" O/S	AEH055640		4	4			AEH064940			
13	Ring—compression (taper)—.010" O/S	AEH055710		8	8						
14	Ring—compression (taper)—.020" O/S	AEH055720		8	8						
15	Ring—compression (taper)—.030" O/S	AEH055730		8	8						
16	Ring—compression (taper)—.040" O/S	AEH055740		8	8						
17	Ring—scraper—.010" O/S	AEH055810		4	4			AEH061510 AEH067210	Com. (E) 446 Com. (E) 2057		For all replacements AEH067210 must be use
18	Ring—scraper—.020" O/S	AEH055820		4	4			AEH061520	Com. (E) 446		For all replacements
19	Ring—scraper—.030" O/S	AEH055830		4	4			AEH067220	Com. (E) 2057		AEH067220 must be use
20	Ring—scraper—.040" O/S	AEH055840		4	4			AEH061530 AEH067230	Com. (E) 446 Com. (E) 2057		For all replacements AEH067230 must be use
21	Pin—gudgeon—.002" O/S	AEH044102		4	4			AEH061540	Com. (E) 446		For all replacements
22	Pin—gudgeon—.004" O/S	AEH044104		4	4			AEH067240	Com. (E) 2057		AEH067240 must be use
23	Pin—gudgeon—.006" O/S	AEH044106		4	4						
24	Guide—inlet valve—.010" O/S O/D	AEH038610		4	4						
25	Guide—exhaust valve—.010" O/S O/D	AEH038710		4	4						
26	Tappet—.010" O/S	AEH065110		8	8						
	OIL LEVEL INDICATOR										
27	Indicator—oil level	AEH568		1	1						
28	Washer for indicator (rubber)	AEC671		1	1						
	CYLINDER LINER										
29	Liner for cylinder block	AEH656		4	4						For Service purposes only

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	ENGINE SERVICE KITS										
1	Joint washer kit for engine decarbonizing	8G2262		1	1						
2	Joint for cylinder head			1	1						
3	Joint for water inlet elbow			1	1						
4	Joint for cylinder head top cover (inlet)			1	1						
5	Joint for cylinder head top cover (exhaust)			1	1						
6	Joint for exhaust manifold			1	1						
7	Joint for inlet manifold			1	1						
8	Joint for carburetter			2	2						
9	Joint washer kit—supplementary	8G2263		1	1						
10	Joint for timing cover			1	1						] Use together with 8G2262 for engine complete overhaul
11	Joint for cylinder side cover			2	2						
12	Joint for oil sump			1	1						
13	Joint for cylinder blanking plate			1	1						
14	Washer for drain tap			1	1						
15	Joint for thermostat housing cover			1	1						
16	Joint for tachometer housing			1	1						
17	Joint for oil strainer			1	1						
18	Joint for oil pump			1	1						
19	Joint—scroll to water pump body			1	1						
20	Joint for water inlet pipe			1	1						
21	Joint for water pump			1	1						
22	Joint for header tank filler neck			1	1						
23	Joint for distributor drive housing			1	1						
24	Joint for main bearing caps			2	2						
25	Joint for engine rear plate			1	1						
26	Joint for engine front plate			1	1						
27	Joint for oil filter			1	1						
28	Joint for oil feed pillar			1	1						
29	Water pump repair kit	8G2264		1	1						
30	Joint—scroll to body										
31	Washer for scroll plug (fibre)										
32	Seal			1	1						
33	Washer (felt)			1	1						
34	Circlip for bearing			1	1						
35	Washer for spindle (felt)			1	1						
36	Joint—pump to timing case			1	1						
37	Circlip for spindle			1	1						
38	Joint—inlet pipe to water pump			1	1						

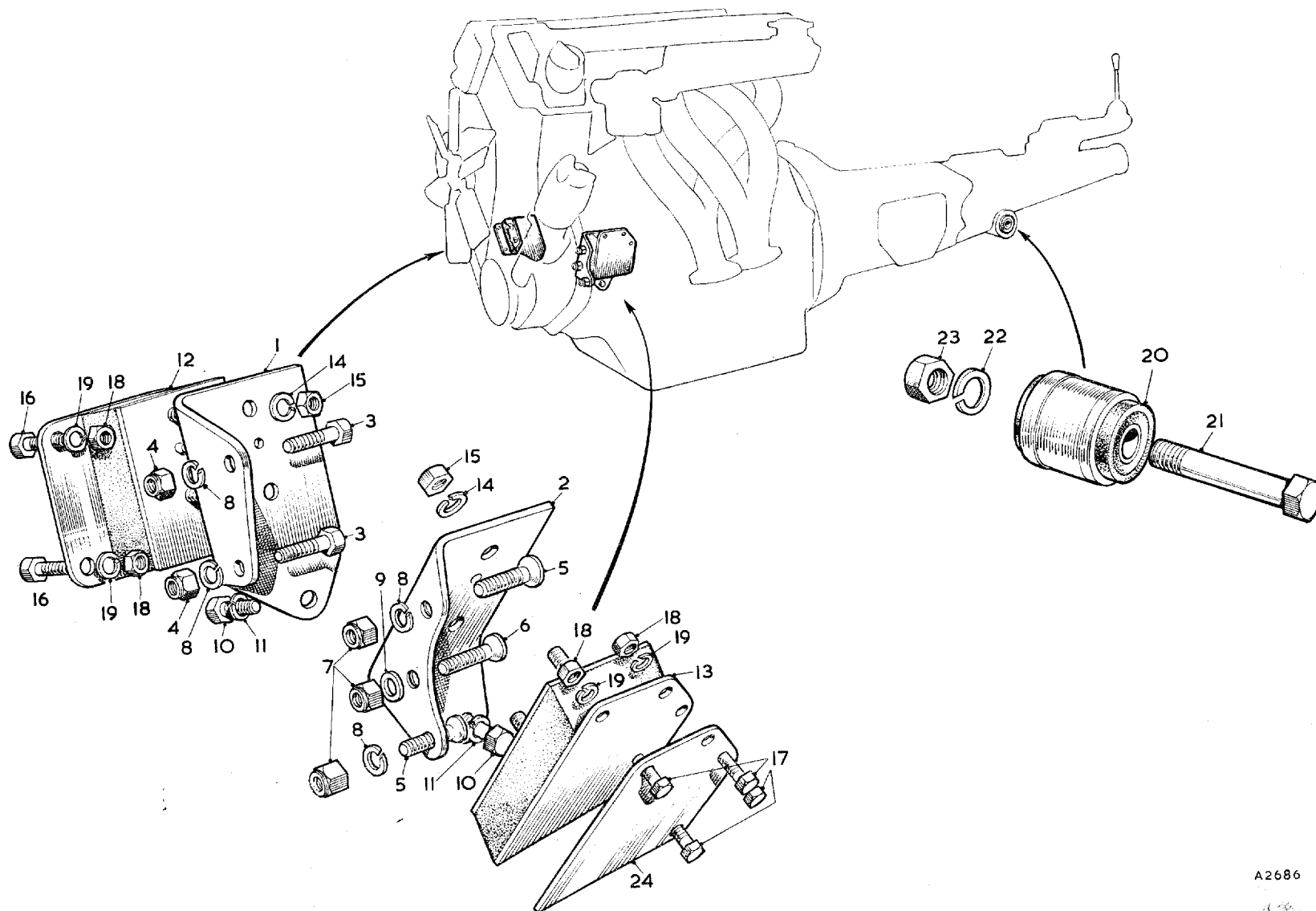


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	INLET AND EXHAUST MANIFOLDS										
1	Manifold—inlet	AEH21	AJ1	1	1						
2	Plug for core hole	2K8168	AJ2	2	2						
3	Stud for carburetter	CLS2512	AJ3	8	8						
4	Washer for stud (plain)	PWZ105	AJ4	8	8						
5	Washer for stud (spring)	LWZ205	AJ22	8	8	24					
6	Nut for stud	FNZ105	AJ5	8	8						
7	Joint for inlet manifold	AEH578	AJ6	1	1						
8	Nut for manifold stud	FNZ106	AJ7	5	5						
9	Washer for manifold stud (plain)	PWZ106	AJ8	5	5						
10	Washer for manifold stud (spring)	LWZ206	AJ9	5	5						
11	Nut for manifold stud (self-locking)	LNZ206	AJ10	2	2						
12	Washer for manifold stud (plain)	PWZ106	AJ11	2	2						
13	Manifold—exhaust (No. 1 and No. 4 cylinders)	AEH30	AJ12	1	1						
14	Manifold—exhaust (No. 2 and No. 3 cylinders)	AEH31	AJ13	1	1						
15	Stud for outlet flange	AEH194	AJ14	6	6						
16	Washer for stud (spring)	LWZ206	AJ15	6	6						
17	Nut for stud	AEH195	AJ16	6	6						
18	Joint for exhaust manifold	AEH574	AJ17	1	1						
19	Nut for manifold stud	BNN105	AJ18	6	6						
20	Washer for manifold stud (plain)	PWN105	AJ19	6/4	6/4	12			AHH5171	Com. (E) 256	Always use AHH5171 prior to (E) 256 Quantity reduced at (E) 113
21	Washer for manifold stud (spring)		AJ20	6	6	24			LWZ205	Com. (E) 256	] Use from (E) 101
22	Washer for manifold stud (between manifolds)		AJ21	2	2				AEH603	Com. (E) 113	

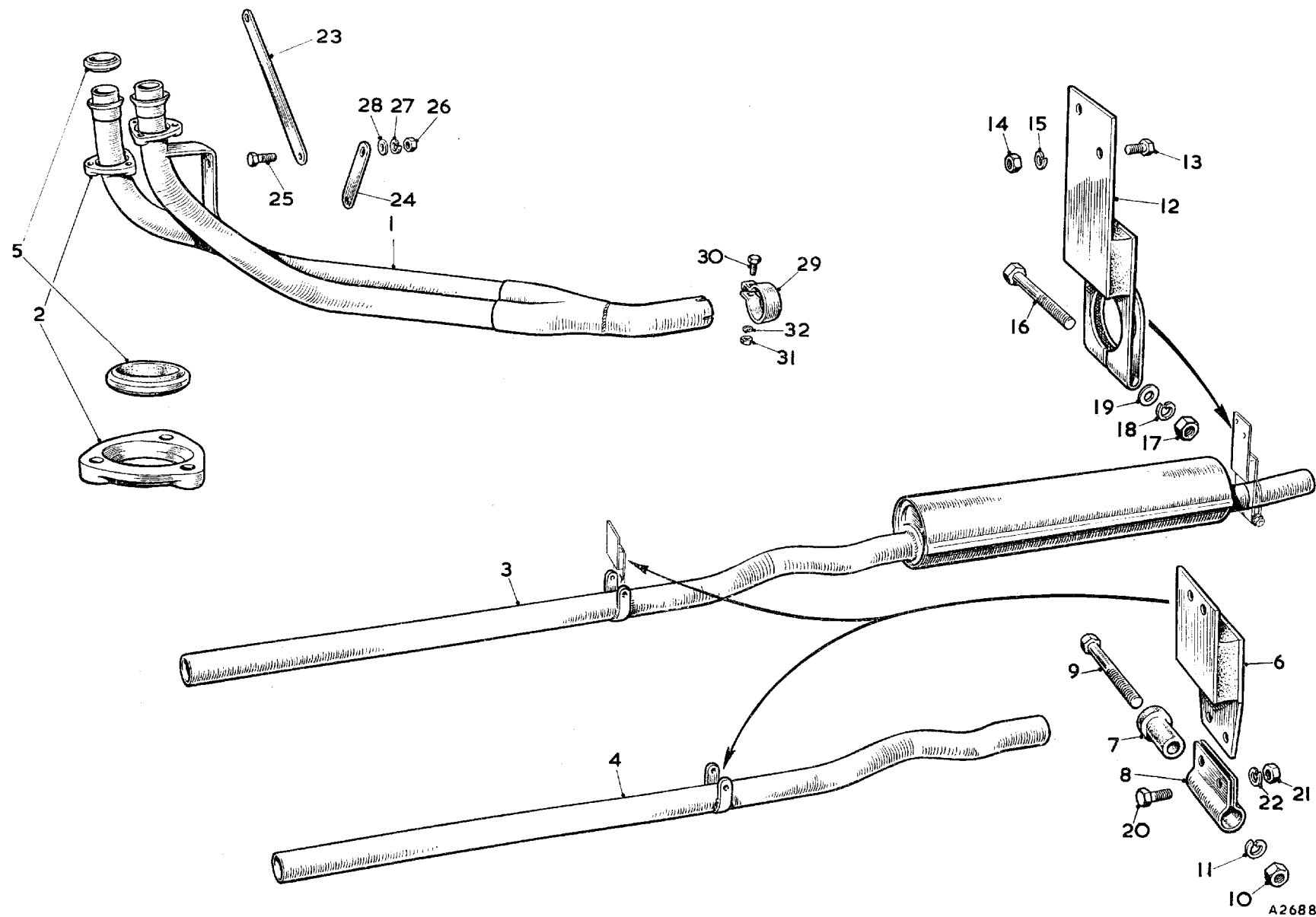


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

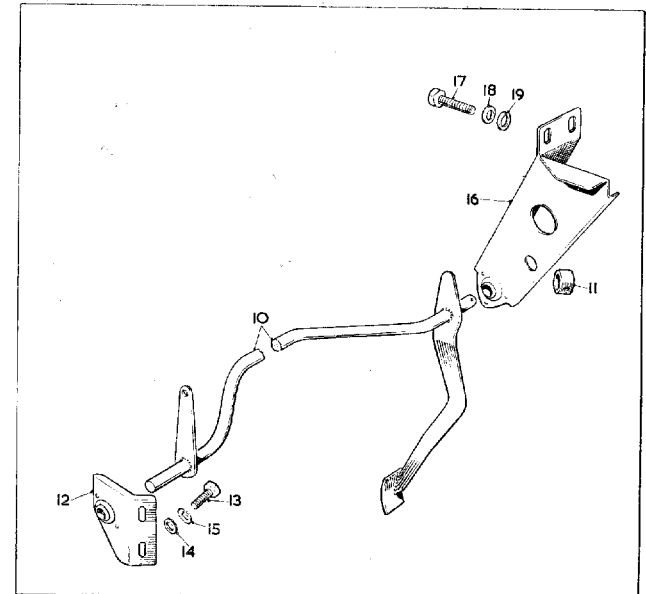
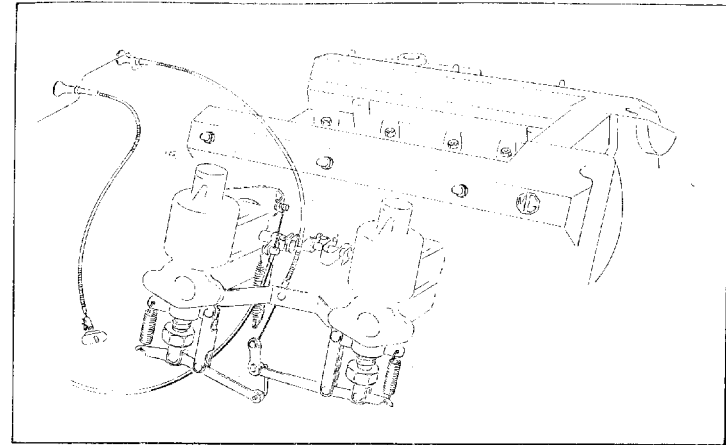
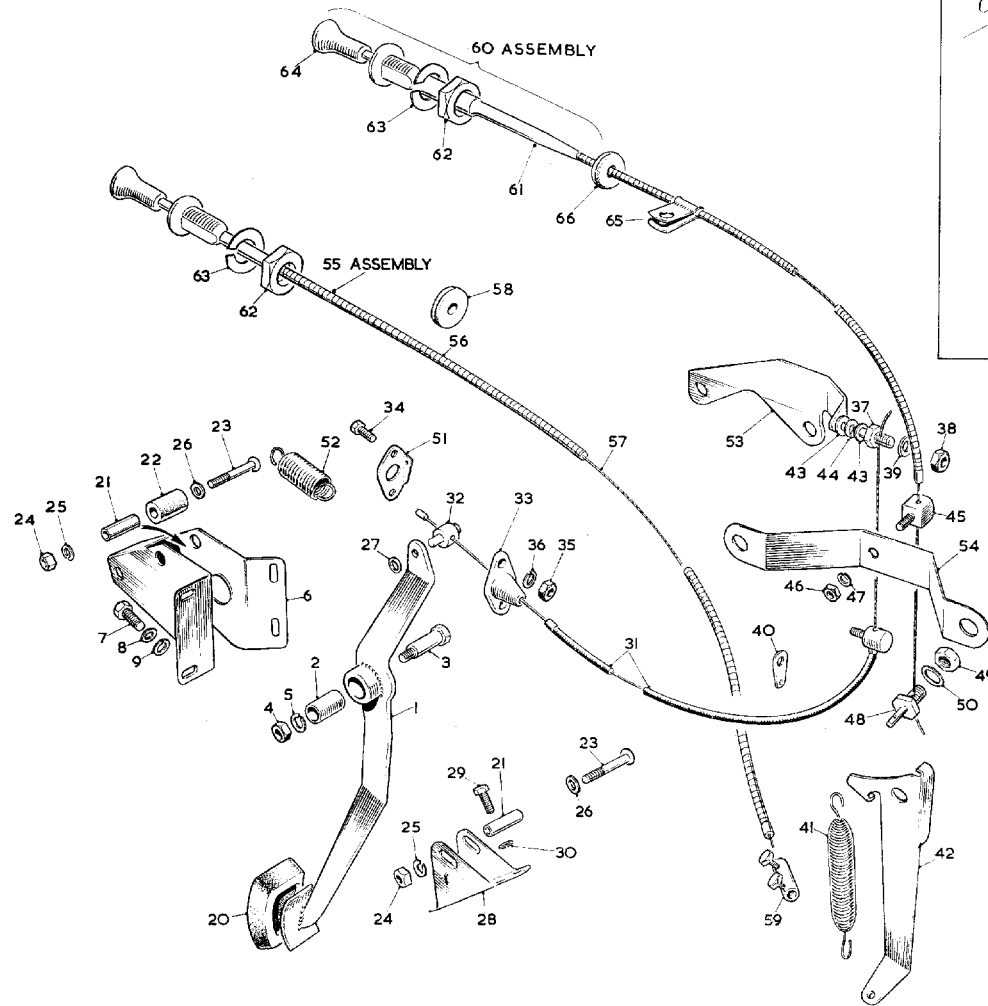
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	ENGINE MOUNTING										
1	Bracket—front engine mounting—R.H.	AHH5065	AK1	1	1						
2	Bracket—front engine mounting—L.H.	AHH5703	AK2	1	1						
3	Screw—bracket to mounting plate—R.H.	HZS0508	AK3	2	2						
4	Nut for screw	LNZ105	AK4	2	2						
5	Screw—bracket to mounting plate—L.H.	CMZ0516	AK5	2	2						
6	Screw—bracket to mounting plate—L.H.	CMZ0520	AK6	1	1						
7	Nut for screw	LNZ105	AK7	3	3						
8	Washer for screw (spring)	LWZ205	AK8	4	4	24					
9	Washer for L.H. screw (plain)	PWZ105	AK9	1	1						
10	Screw—bracket to block	HZS0606	AK10	2	2						
11	Washer for screw (spring)	LWZ206	AK11	2	2						
12	Rubber—front engine mounting—R.H.	AHH5833	AK12	1	1						
13	Rubber—front engine mounting—L.H.	AHH5832	AK13	1	1						
14	Washer—engine mounting to bracket (spring)	LWZ205	AK14	4	4	24					
15	Nut—engine mounting to bracket	FNZ105	AK15	4	4						
16	Screw—mounting rubber to bracket—R.H.	HZS0505	AK16	4	4						
17	Screw—mounting rubber to bracket—L.H.	HZS0506	AK17	4	4						
18	Nut for screw	FNZ105	AK18	8	8						
19	Washer for screw (spring)	LWZ205	AK19	8	8	24					
20	Flexible bush—rear engine mounting	AHH5031	AK20	1	1						
21	Bolt for flexible bush	HBZ0826	AK21	1	1						
22	Washer for bolt	LWZ208	AK22	1	1						
23	Nut for bolt	LNZ108	AK23	1	1						
24	Plate—packing—L.H.	AHH5896	AK24	1	1						



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THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	EXHAUST SYSTEM										
1	Exhaust pipe assembly	ARH103	AL1	1	1						
2	Flange	AHH5145	AL2	2	2						
3	Intermediate pipe and silencer assembly	ARH104	AL3	1	1						
4	Intermediate pipe assembly	ARH1229	AL4	1	1						
5	Packing—exhaust pipe	AHH5146	AL5	2	2						
6	Mounting—exhaust—intermediate	AHH5402	AL6	1	1						
7	Bush—intermediate exhaust mounting	AHH5403	AL7	2	2						
8	Housing—intermediate exhaust mounting	AHH5404	AL8	1	1						
9	Bolt—bush and housing to pipe	HBZ0522	AL9	1	1						
10	Nut for bolt	FNZ105	AL10	1	1						
11	Washer for bolt (spring)	LWZ205	AL11	1	1	24					
12	Mounting—exhaust (rear)	AHH5319	AL12	1	1						
13	Screw—mountings to frame	HZS0404	AL13	4	4						
14	Nut for screw	FNZ104	AL14	4	4						
15	Washer for screw (spring)	LWZ204	AL15	4	4	12					
16	Bolt—rear mounting and tail pipe	HBZ0422	AL16	1	1						
17	Nut for bolt	FNZ104	AL17	1	1						
18	Washer for bolt (spring)	LWZ204	AL18	1	1						
19	Washer for bolt (plain)	PWZ104	AL19	2	2						
20	Screw—housing to intermediate mounting	HZS0404	AL20	2	2						
21	Nut for screw	FNZ104	AL21	2	2						
22	Washer for screw (spring)	LWZ204	AL22	2	2	12					
23	Strap—upper front mounting	AHH5406	AL23	1	1						
24	Strap—lower front mounting	AHH5407	AL24	1	1						
25	Screw—strap to front pipe	HZS0505	AL25	1	1						
26	Nut for screw	FNZ105	AL26	1	1						
27	Washer for screw (spring)	LWZ205	AL27	1	1	24					
28	Washer for screw (plain)	PWZ105	AL28	1	1						
29	Clip for connecting pipe	AHH5318	AL29	1	1						
30	Screw for clip	HZS0508	AL30	1	1						
31	Nut for screw	FNZ105	AL31	1	1						
32	Washer for screw (spring)	LWZ205	AL32	1	1	24					



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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	ENGINE CONTROLS										
1	Pedal assembly—accelerator	AHH5300	AM1	1							
2	Bush	AHH5301	AM2	1							
3	Fulcrum pin—accelerator pedal	AHH5306	AM3	1							
4	Nut for fulcrum pin	FNZ105	AM4	1							
5	Washer for fulcrum pin (spring)	LWZ205	AM5	1		24					
6	Bracket—accelerator pedal mounting	AHH5302	AM6	1							
7	Screw—bracket to goalpost inner upright	HPZ0405	AM7	4							
8	Washer for screw (plain)	PWZ104	AM8	4		12					
9	Washer for screw (spring)	LWZ204	AM9	4		12					
10	Pedal and cross-shaft assembly—accelerator	AHH5727	AM10	1							
11	Locating collar—accelerator cross-shaft	AHH5314	AM11	1							
12	Bracket assembly—accelerator cross-shaft—R.H.	AHH5320	AM12	1							
13	Screw—bracket to goalpost—R.H.	HPZ0405	AM13	2							
14	Washer for screw (plain)	PWZ104	AM14	2		12					
15	Washer for screw (spring)	LWZ204	AM15	2		12					
16	Bracket assembly—accelerator cross-shaft—L.H.	AHH5321	AM16	1							
17	Screw—bracket to goalpost—L.H.	HZS0405	AM17	3							
18	Washer for screw (plain)	PWZ104	AM18	3		12					
19	Washer for screw (spring)	LWZ204	AM19	3		12					
20	Pad—pedal (rubber)	ACA5321	AM20	1	1	12					
21	Tube—distance	AHH5303	AM21	2	2						
22	Stop—accelerator pedal	AHH5304	AM22	1	1						
23	Screw—distance tube and adjustable stop	PMZ0422	AM23	2	2						
24	Nut for screw	FNZ104	AM24	2	2						
25	Washer for screw (spring)	LWZ204	AM25	2	2	12					
26	Washer for screw (plain)	PWZ104	AM26	2	2	12					
27	Washer—cable to pedal (plain)	AJD7042	AM27	1	1						
28	Adjustable stop—accelerator pedal	AHH5380	AM28	1	1						
29	Screw for adjustable stop	HPZ0405	AM29	2	2						
30	Washer for screw (spring)	LWZ204	AM30	2	2	12					
31	Cable—accelerator	AHH5830	AM31	1	1						
32	Pin—cable anchor	AHH5626	AM32	1	1						
33	Guide—cable	AHH5308	AM33	1	1						
34	Screw—guide to toeboard plate	PMZ0308	AM34	2	2						
35	Nut for screw	FNZ103	AM35	2	2						
36	Washer for screw (spring)	LWZ203	AM36	2	2						
37	Clamp—accelerator cable	AHH5309	AM37	1	1						
38	Nut—cable to clamp	FNZ104	AM38	1	1						
39	Washer—cable to clamp (plain)	PWZ104	AM39	1	1	12					
40	Bracket—accelerator return spring	84180	AM40	1	1						

SERVICE PARTS LIST

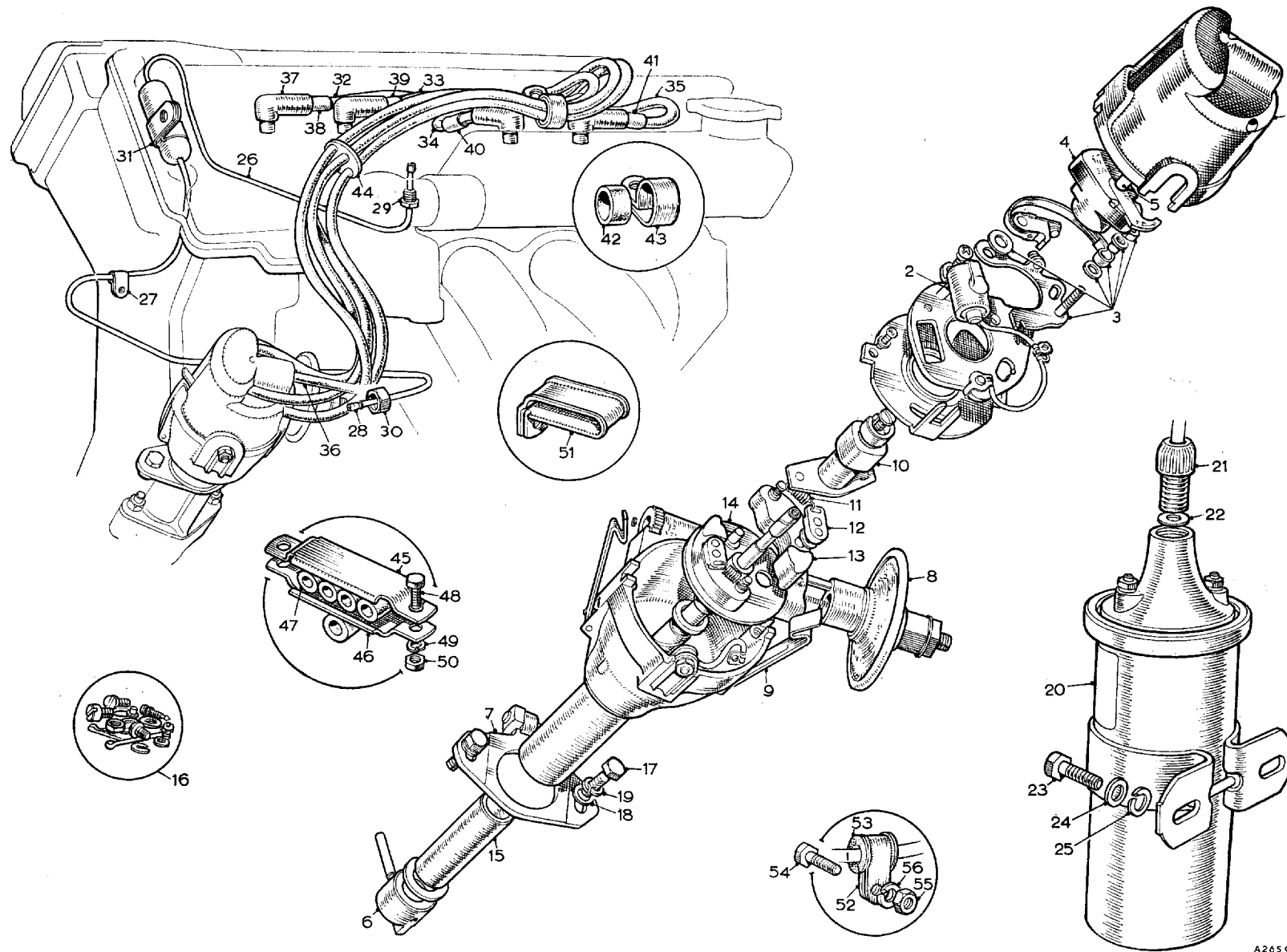
THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	STARTER CONTROL										
1	Cable assembly—starter control	AHH5327	AM55	1							
2	Cable (outer)	AHH5328	AM56	1							
3	Cable (inner)	AHH5329	AM57	1							
4	Grommet—dash	RFR103	AM58	1	1						
5	Cable assembly—starter control	AHH5330		1							
6	Cable (outer)	AHH5331			1						
7	Cable (inner)	AHH5332			1						
8	Coupling—starter pull connector	3H950	AM59	1	1						
	CHOKE CONTROL										
9	Cable assembly—choke control	BHA4084	AM60	1							
10	Body tube and cable assembly	47H5173	AM61	1							
11	Nut—body fixing	17H5286	AM62	1							
12	Washer for nut	AKH456	AM63	1							
13	Knob and wire assembly	47H5172	AM64	1							
14	Cable assembly—choke control	BHA4085			1						
15	Body tube and cable assembly	47H5175			1						
16	Nut—body fixing	17H5286			1						
17	Washer for nut	AKH456			1						
18	Knob and wire assembly	47H5174			1						
19	Clip fixing cable	PCR0311	AM65	1	1						
20	Grommet for dash	RFR103	AM66	1	1						



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SERVICE PARTS LIST

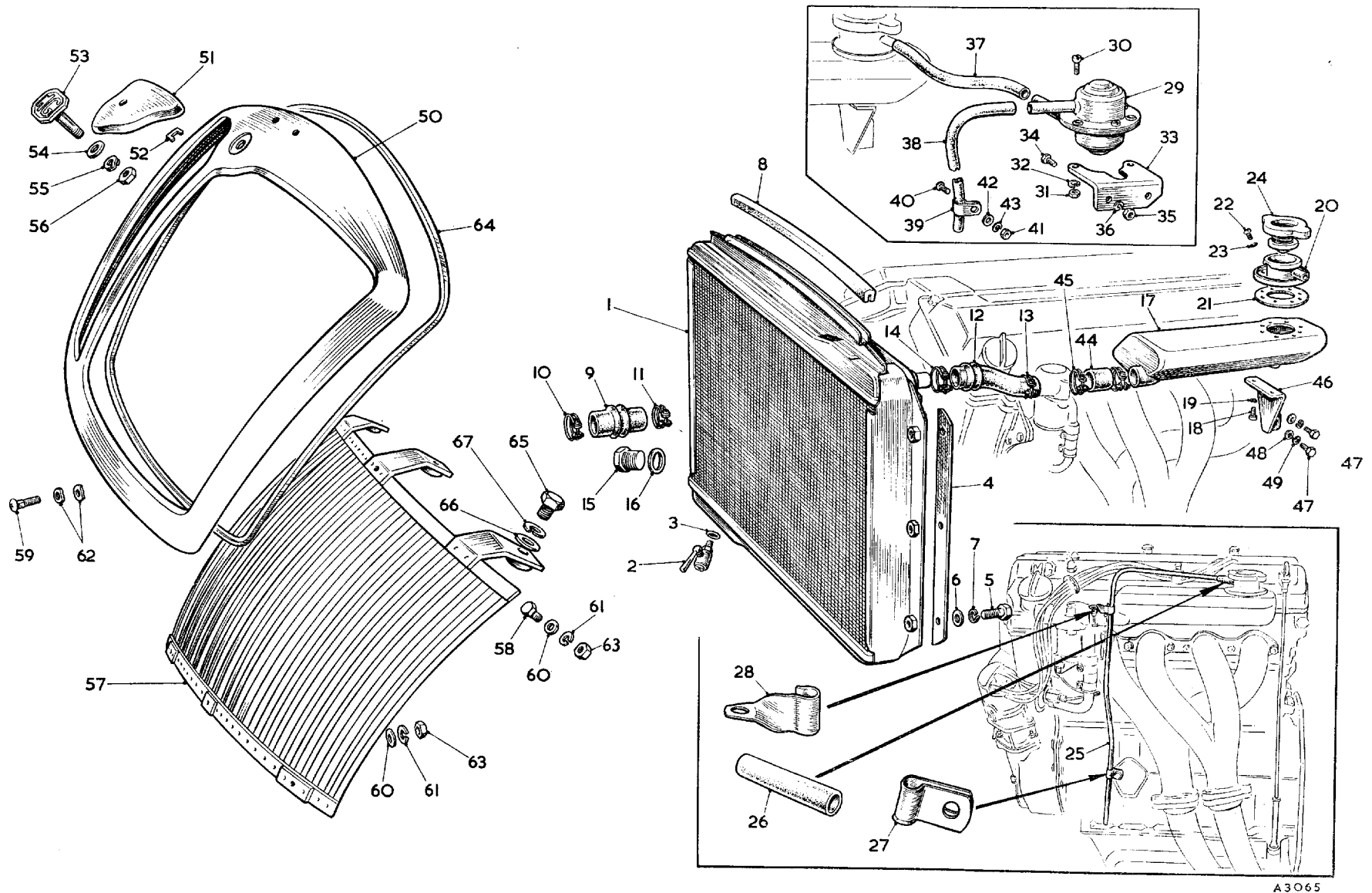
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	IGNITION EQUIPMENT										
	DISTRIBUTOR										
1	Distributor	1H811		1	1						
2	Cover.....	17H5422	B1	1	1						
3	Condenser	17H5421	B2	1	1						
4	Contact set	17H5423	B3	1 set	1 set	1					
5	Rotor arm	7H5086	B4	1	1						
6	Carbon and spring	17H5065	B5	1	1						
7	Dog—driving	17H5118	B6	1	1						
8	Plate—clamping	3H2138	B7	1	1						
9	Vacuum unit	17H5474	B8	1	1						
10	Clip for cover	17H5064	B9	2	2						
11	Cam	17H5066	B10	1	1						
12	Spring—automatic advance	37H5272	B11	1 set	1 set	1					
13	Toggle	17H5069	B12	2	2						
14	Weight	17H5095	B13	2	2						
15	Shaft and action plate	37H5273	B14	1	1						
16	Bushing	17H5071	B15	1	1						
17	Sundry parts	17H5106	B16	1 set	1 set	1					
18	Screw—distributor to housing	ZCS0406	B17	2	2						
19	Washer for screw	PWZ104	B18	2	2	12					
20	Washer for screw (spring)	LWZ204	B19	2	2	12					
	IGNITION COIL										
21	Coil—ignition	1D1963	B20	1	1						
22	Nut—terminal	3H2695	B21	1	1						
23	Washer for nut	3H2696	B22	1	1						
24	Screw fixing coil to body panel	HZS0505	B23	2	2						
25	Washer for screw (plain)	PWZ105	B24	2	2						
26	Washer for screw (spring)	LWZ205	B25	2	2	24					

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	VACUUM CONTROL										
1	Pipe—ignition control	AEH589	B26	1	1						
2	Clip	2H3271	B27	1	1						
3	Olive	6K649	B28	2	2						
4	Nut (carburetter end)	2A459	B29	1	1						
5	Nut (distributor end)	6K650	B30	1	1	12					
6	Clip for pipe (fuel trap)	PCR0811	B31	1	1						
	H.T. CABLES—SUPPRESSORS										
7	Cable—No. 1 H.T. (27 $\frac{1}{2}$ " long)	45223	B32	A/R	A/R	100' roll					Length increased to 28" Length increased to 28 $\frac{1}{2}$ " Length increased to 32" Length increased to 33"
8	Cable—No. 2 H.T. (26 $\frac{1}{2}$ " long)	45223	B33	A/R	A/R				Com. (E) 556		
9	Cable—No. 3 H.T. (26 $\frac{1}{2}$ " long)	45223	B34	A/R	A/R						
10	Cable—No. 4 H.T. (25 $\frac{1}{2}$ " long)	45223	B35	A/R	A/R						
11	Cable—coil to distributor (17" long)	45223	B36	A/R	A/R						
12	Suppressor	3H1422	B37	4	4						
13	Sleeve—H.T. cable identity (No. 1)	2H4243	B38	1	1						
14	Sleeve—H.T. cable identity (No. 2)	2H4244	B39	1	1						
15	Sleeve—H.T. cable identity (No. 3)	2H4245	B40	1	1						
16	Sleeve—H.T. cable identity (No. 4)	2H4246	B41	1	1						
17	Grommet for H.T. cable (rubber)	AEH565	B42	1	1						
18	Clip	PCR1411	B43	1	1				Fin. (E) 556		
19	Spacer for H.T. cable (4-way)	AEH600	B44	1	1						
20	Cable clamp (top half)		B45	1	1			11B282			
21	Cable clamp (bottom half)		B46	1	1			AEH624			
22	Bush for cable clamp (rubber)		B47	4	4			11B284			
23	Set screw for cable clamp		B48	2	2			HZS0405	Com. (E) 556		
24	Washer for set screw (spring)		B49	2	2	12		LWZ204			
25	Nut for set screw		B50	2	2			FNZ104			
26	Clip for ignition cables		B51	2	2			AEH627			
27	Clip—H.T. lead from coil to L.H. wing valance	PCR0709	B52	1	1						
28	Sleeve (rubber)	ACH8529	B53	1	1						
29	Bolt fixing clip	HBZ0405	B54	1	1						
30	Nut for bolt	FNZ104	B55	1	1						
31	Washer for nut (spring)	LWZ204	B56	1	1	12					



SERVICE PARTS LIST

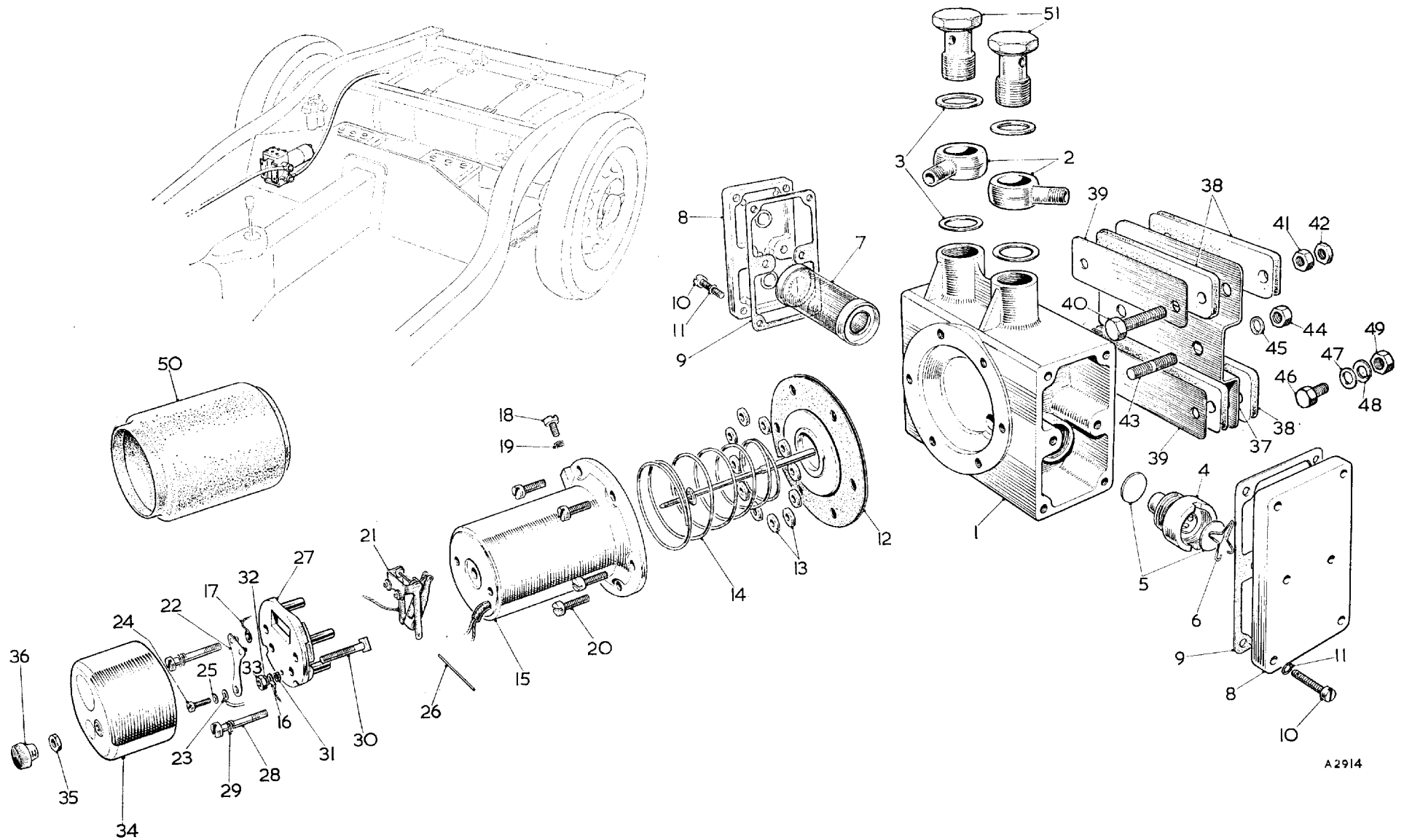
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	COOLING SYSTEM										
1	Block assembly—radiator	ARH121	C1	1	1						
2	Tap—drain	ARH1050	C2	1	1						
3	Washer for tap	ARH517	C3	1	1						
4	Packing piece—block to body	AHH5144	C4	2	2						
5	Screw for block	HZS0507	C5	6	6						
6	Washer for screw (plain)	PWZ105	C6	6	6						
7	Washer for screw (spring)	LWZ205	C7	6	6	24					
8	Rubber—radiator air seal	AHH5706	C8	1	1						
9	Hose (bottom)	AHH5704	C9	1	1						
10	Clip (large)	X19546	C10	1	1						
11	Clip (small)	95621	C11	1	1						
12	Hose (top)	AHH5709	C12	1	1						
13	Clip (large)	X19546	C13	1	1						
14	Clip (small)	95621	C14	1	1						
15	Plug—connector pipe	AEK122	C15	1	1						
16	Washer for plug	AEK123	C16	1	1						
17	Tank—header	AEH593	C17	1	1						] Not required when heater is fitted Always fit in addition 1 off overflow pipe AEH596 prior to (E) 131
18	Screw—tank to mounting bracket	ZCS0506	C18	2	2						
19	Washer for screw (spring)	LWZ205	C19	2	2	24					
20	Filler neck	AEH487	C20	1	1						
21	Joint for filler neck	AEH490	C21	1	1						
22	Screw for filler neck	AEC362	C22	6	6			PMZ0306	Com. (E) 596		Always use PMZ0306 prior to (E) 596
23	Washer for screw (spring)	LWZ203	C23	6	6						
24	Cap—header tank	ARH1022	C24	1	1			AHH5904	Com. (C) 652. Also (C) 575, 613, 623, 633, 648		
25	Pipe—overflow	AEH595	C25	1	1			AEH596	Com. (E) 131 Fin. (C) 651 except (C) 575, 613, 623, 633, 648		
26	Connection for overflow pipe (rubber)	AEH594	C26	1	1						
27	Clip—overflow pipe to cylinder block blanking plate	PCR0511	C27	1	1						
28	Clip—overflow pipe to thermostat housing cover	AEH604	C28	1	1						
29	Relief valve and cage assembly—radiator		C29	1	1			AHH5903	Com. (C) 652. Also		
30	Screw fixing valve to bracket		C30	2	2			PMZ0308	(C) 575, 613, 623, 633, 648		
31	Nut for screw		C31	2	2			FNZ103			
32	Washer for nut (spring)		C32	2	2			LWZ203			

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Cooling System—continued										
1	Bracket—valve		C33	1	1			AHH5906	] Com. (C) 652. Also (C) 575, 613, 623, 633, 648		
2	Screw fixing bracket to body		C34	2	2			HZS0404			
3	Nut for screw		C35	2	2			FNZ104			
4	Washer for nut (spring)		C36	2	2	12		LWZ204			
5	Hose—header tank to valve		C37	1	1			AHH5905			
6	Tube—overflow		C38	1	1			AHH5907			
7	Clip—overflow tube		C39	1	1			PCR0607			
8	Screw fixing clip to body		C40	1	1			PMZ0306			
9	Nut for screw		C41	1	1			FNZ103			
10	Washer for nut (plain)		C42	1	1			PWZ103			
11	Washer for nut (spring)		C43	1	1			LWZ203			
12	Hose—tank to thermostat housing	AEH482	C44	1	1						
13	Clip for hose	8G632	C45	2	2						
14	Bracket for header tank	AEH575	C46	1	1						Correction. Was 2H3705
15	Screw fixing bracket to exhaust manifold	HZS0506	C47	2	2						
16	Washer for screw (plain)	PWZ105	C48	2	2						
17	Washer for screw (spring)	LWZ205	C49	2	2	24					
18	Case and grille assembly	ARH52		1	1						
19	Case sub-assembly	ARH901	C50	1	1						
20	Nose assembly—false	ARH902	C51	1	1						
21	Speed fix ($\frac{3}{16}$ ")—nose to case	PFS106	C52	2	2						
22	Badge	ARH900	C53	1	1						
23	Washer for badge (plain)	PWZ103	C54	1	1						
24	Washer for badge (spring)	AJD7712	C55	1	1						
25	Nut for badge	FNZ103	C56	1	1						
26	Grille assembly	ARH883	C57	1	1						
27	Stud—grille retaining	ARH898	C58	2	2						
28	Stud—grille lower fixing	ARH899	C59	2	2						
29	Washer for stud	ARH931	C60	2	2						
30	Washer for stud (spring)	LWZ203	C61	4	4						
31	Washer for stud ('D')	ARJ509	C62	8	8						
32	Nut for stud	FNZ103	C63	4	4						
33	Piping—grille (46")	AHH5179	C64	1	1						
34	Screw fixing grille	HPZ0404	C65	6	6						
35	Washer for screw (plain)	PWZ204	C66	6	6						
36	Washer for screw (spring)	LWZ204	C67	6	6	12					



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SERVICE PARTS LIST

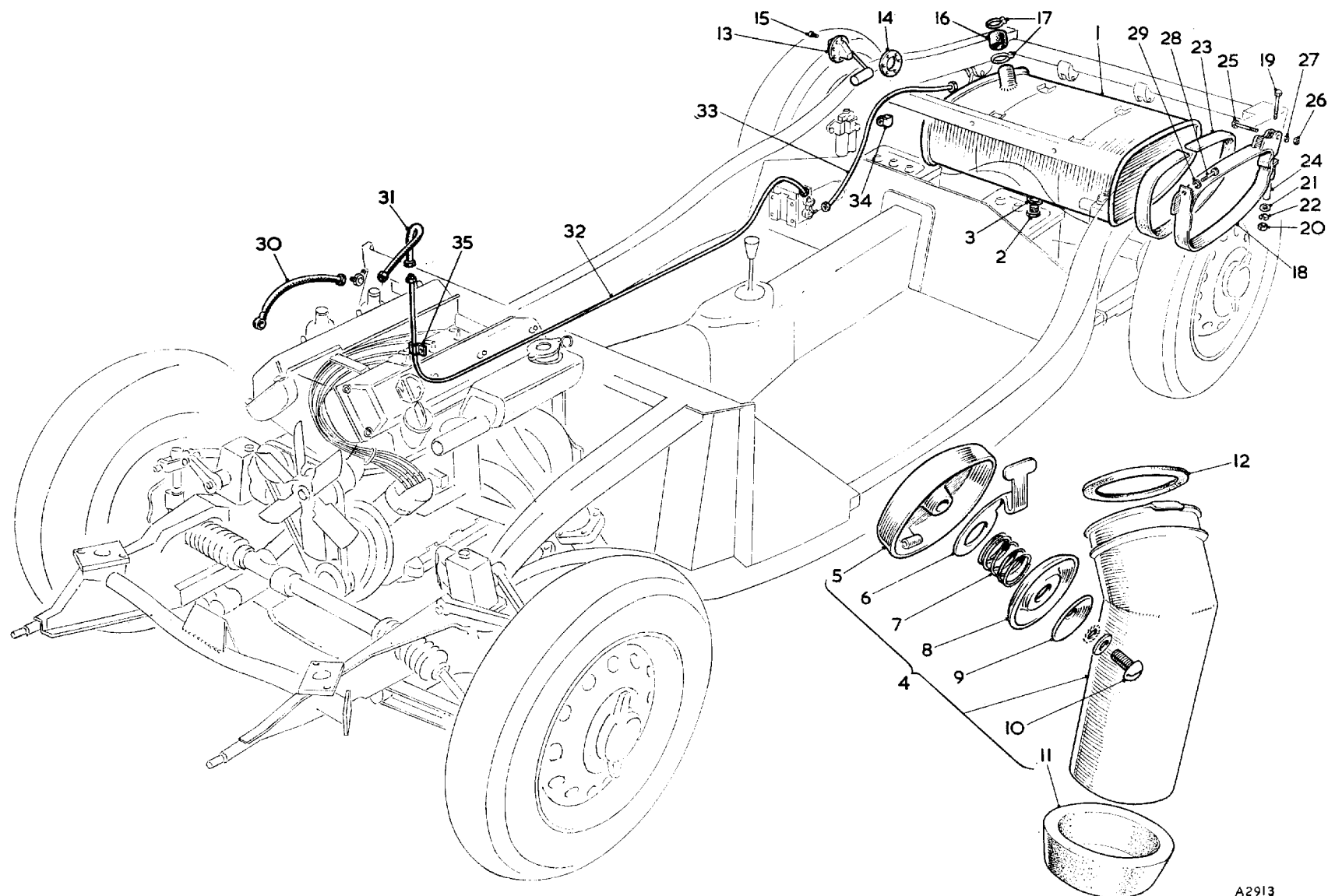
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	FUEL SYSTEM										
	FUEL PUMP										
1	Pump assembly	AUA73		1	1						
2	Body	AUA4644	D1	1	1						
3	Union—inlet and outlet	AUC1833	D2	2	2						
4	Washer—union to body	AUC2141	D3	4	4						
5	Bolt—union	AUC2698	D51	2	2						
6	Cage—valve	AUA4607	D4	1	1						
7	Disc—valve	AUA4611	D5	2	2						
8	Clip for valve cage	AUA4609	D6	1	1						
9	Filter	AUA4647	D7	1	1						
10	Lid (top and bottom)	AUA4645	D8	2	2						
11	Washer for lid	AUA4646	D9	2	2						
12	Screw for lid	AUA4083	D10	12	12						
13	Washer for screw	AUA4643	D11	12	12						
14	Diaphragm assembly	AUA6013	D12	1	1						
15	Roller	AUA1433	D13	11	11						
16	Spring	AUA1785	D14	1	1						
17	Coil housing	AUA6003	D15	1	1						
18	Tag—5 B.A. terminal	AUA1455	D16	1	1						
19	Tag—2 B.A. terminal	AUA1456	D17	1	1						
20	Screw—earth	AUA4850	D18	1	1						
21	Washer for earth screw (spring)	AUA1863	D19	1	1						
22	Screw—housing to body	AUA1453	D20	6	6						
23	Rocker and blade	AUA6021	D21	1	1						
24	Blade	AUA6036	D22	1	1						
25	Tag—2 B.A. terminal	AUA1456	D23	1	1						
26	Screw for blade	AUA565	D24	1	1						
27	Washer for screw (spring)	AUA566	D25	1	1						
28	Spindle for contact breaker	AUA1435	D26	1	1						
29	Pedestal	AUA6034	D27	1	1						
30	Screw—pedestal to housing	AUA1459	D28	2	2						
31	Washer for screw (spring)	AUA1863	D29	2	2						
32	Screw for terminal	AUA1468	D30	1	1						
33	Washer for screw (spring)	AUA1863	D31	1	1						
34	Washer for screw (lead)	AUA1662	D32	1	1						
35	Nut for screw	AUA1661	D33	1	1						
36	Cover—end	AUA1466	D34	1	1						
37	Nut for cover	AUA878	D35	1	1						
38	Knob—terminal	AUA869	D36	1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Fuel Pump—continued										
1	Mounting plate—fuel pump	AHH5804	D37	1	1						
2	Rubber—bracket	53626	D38	4	4						
3	Retainer—rubber mounting	53627	D39	2	2						
4	Bolt—pump mounting	HBZ0409	D40	4	4						
5	Nut for bolt	FNZ104	D41	4	4						
6	Locknut for bolt	FNZ204	D42	4	4						
7	Stud—pump to bracket	AHH5805	D43	2	2						
8	Nut for stud	FNZ105	D44	2	2						
9	Washer for nut (spring)	LWZ205	D45	2	2	24					
10	Screw—earth to pump frame bracket	HZS0404	D46	1	1						
11	Washer for screw (plain)	PWZ104	D47	1	1	12					
12	Washer for screw (spring)	LWZ204	D48	1	1	12					
13	Nut for screw	FNZ104	D49	1	1						
14	Cover for fuel pump (rubber)	ACG5147	D50	1	1						

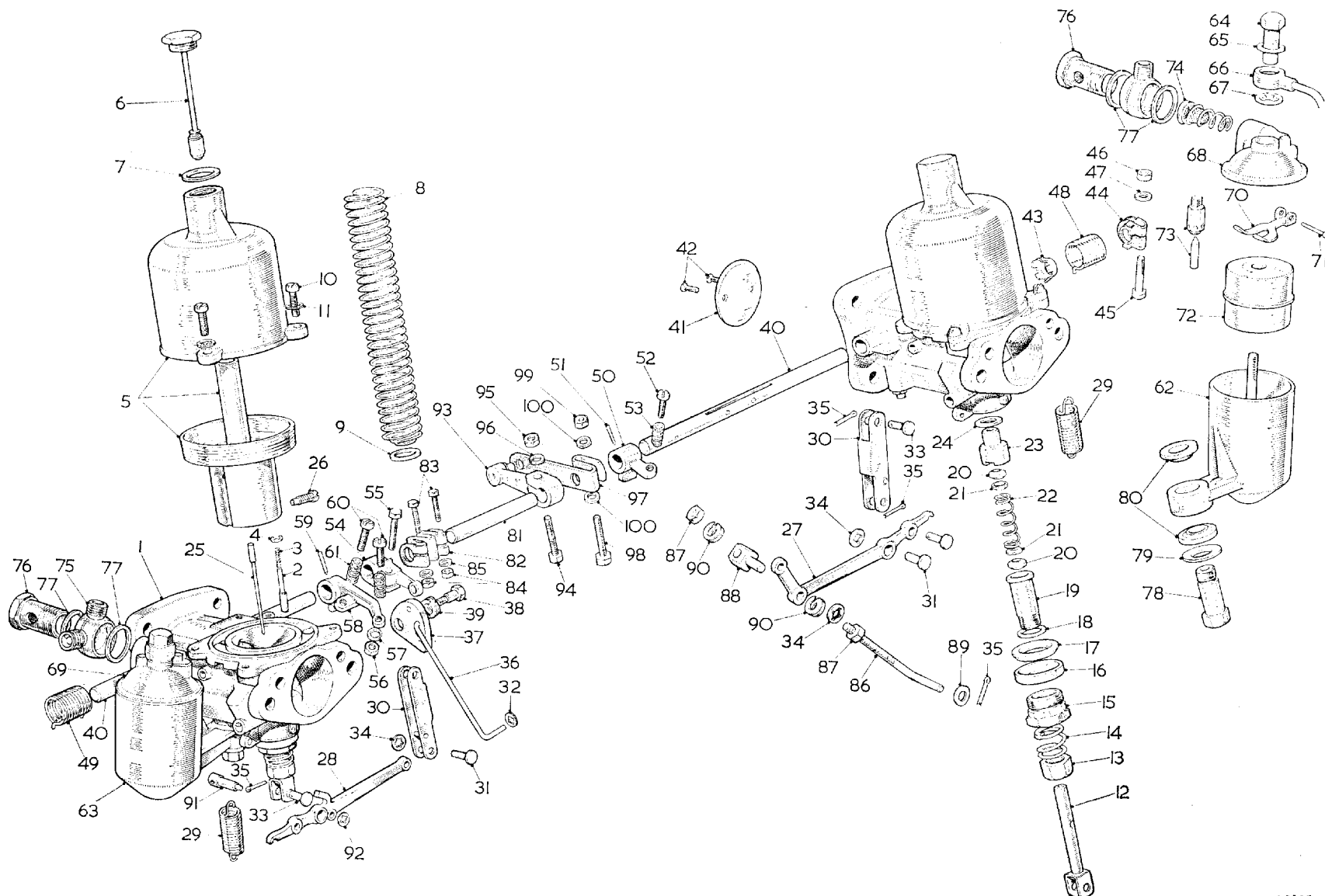


A2913

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	FUEL TANK										
1	Tank—fuel	AHH5121	DA1	1	1						
2	Plug.....	AHH5605	DA2	1	1						
3	Joint for plug	AHH5606	DA3	1	1						
4	Extension—filler	AHH5104	DA4	1	1						
5	Cap—filler	ACH5781	DA5	1	1						
6	Lever—filler cap	97H474	DA6	1	1						
7	Spring—release	97H2048	DA7	1	1						
8	Plate—sealing	97H2049	DA8	1	1						
9	Washer (dished)	97H2050	DA9	1	1						
10	Screw—cap to filler	97H2056	DA10	1	1						
11	Ring—sealing	ACH5850	DA11	1	1						
12	Ferrule—filler extension (rubber)	ACH5780	DA12	1	1						
13	Unit attachment—tank	AHH5114	DA13	1	1						
14	Gasket—tank attachment (cork)	ACB5468	DA14	1	1						
15	Screw—tank unit to tank	ACA5127	DA15	6	6						
16	Hose—filler connection	AHH5286	DA16	1	1						
17	Clip—hose	95482	DA17	2	2						
18	Strap and mounting assembly	AHH5107	DA18	2	2						
19	Bolt	HBZ0422	DA19	2	2						
20	Nut	LNZ104	DA20	2	2						
21	Washer (plain)	PWZ104	DA21	2	2	12					
22	Washer (spring)	LWZ204	DA22	2	2	12					
23	Strap—packing—tank mounting (100")	AHH5115	DA23	2	2						
24	Distance piece—rear mounting	AHH5113	DA24	2	2						
25	Bolt—rear mounting	HBZ0416	DA25	2	2						
26	Nut for bolt	FNZ104	DA26	2	2						
27	Washer for nut (spring)	LWZ204	DA27	2	2	12					
28	Screw—front mounting	HZS0505	DA28	2	2						
29	Washer for screw (spring)	LWZ205	DA29	2	2	24					
	FUEL PIPES										
30	Pipe—between carburetters (flexible)	ACH8977	DA30	1	1						
31	Pipe—main pipe to carburetter (flexible)	AHH5544	DA31	1	1						
32	Pipe assembly—fuel pump to carburetters	AHH5812	DA32	1	1						
33	Pipe assembly—tank to fuel pump	AHH5291	DA33	1	1						
34	Clip—pipe to rear shock absorber bolt	54516	DA34	1	1						
35	Clip—pipe to steering draught excluder bolt	PCR0511	DA35	1	1						



A2985

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	CARBURETTER										
1	Carburetter assembly (front)	AUC9054		1	1						
2	Carburetter assembly (rear)	AUC9055		1	1						
3	Body—front carburetter	AUC6056		1	1						
4	Body—rear carburetter	AUC6059	DB1	1	1						
5	Pin—piston lift	AUC1249	DB2	2	2						
6	Spring for pin	AUC1151	DB3	2	2						
7	Circlip for pin	AUC1250	DB4	2	2						
8	Chamber and piston assembly—suction	AUC8056	DB5	2	2						
9	Cap assembly	AUC8114	DB6	2	2						Correction. Was AUC8027
10	Washer for cap (fibre)	AUC4900	DB7	2	2						Correction. Was AUC8103
11	Spring for piston (red)	AUC4387	DB8	2	2						
12	Washer for piston (spring)	AUC3071	DB9	2	2						
13	Screw—chamber to body	AUC2175	DB10	6	6						
14	Washer for screw	AUC4643	DB11	6	6						
15	Jet assembly	AUC8183	DB12	2	2						
16	Nut—adjusting	AUC2121	DB13	2	2						
17	Spring for adjusting nut	AUC2114	DB14	2	2						
18	Nut—gland sealing	AUC3232	DB15	2	2						
19	Ring—sealing (brass)	AUC2117	DB16	2	2						
20	Ring—sealing (neoprene)	AUC3119	DB17	2	2						
21	Washer—bottom half bearing (copper)	AUC3233	DB18	2	2						
22	Bearing (bottom half)	AUC3231	DB19	2	2						
23	Washer—gland (cork)	AUC2120	DB20	4	4						
24	Washer—gland (brass)	AUC2119	DB21	4	4						
25	Spring—gland	AUC1158	DB22	2	2						
26	Bearing (top half)	AUC3230	DB23	2	2						
27	Washer for top half bearing (copper)	AUC2122	DB24	2	2						
28	Needle—jet	AJH5292	DB25	2	2						For sizes see Workshop Manual
29	Screw for needle	AUC2468	DB26	2	2						
30	Lever—front carburetter	AUC5092	DB27	1	1						
31	Lever—rear carburetter	AUC5091	DB28	1	1						
32	Spring—lever return	AUC4667	DB29	2	2						
33	Link—jet	AUC4819	DB30	2	2						
34	Pin—pivot lever to link	AUC5009	DB31	2	2						
35	Washer for pin (starlock)	AUC5002	DB32	2	2						
36	Pin—pivot (short)	AUC2381	DB33	4	4						
37	Washer (starlock)	AUC5004	DB34	3	3						
38	Pin—split	AUC2109	DB35	5	5						
39	Rod—link	AUC5055	DB36	1	1						

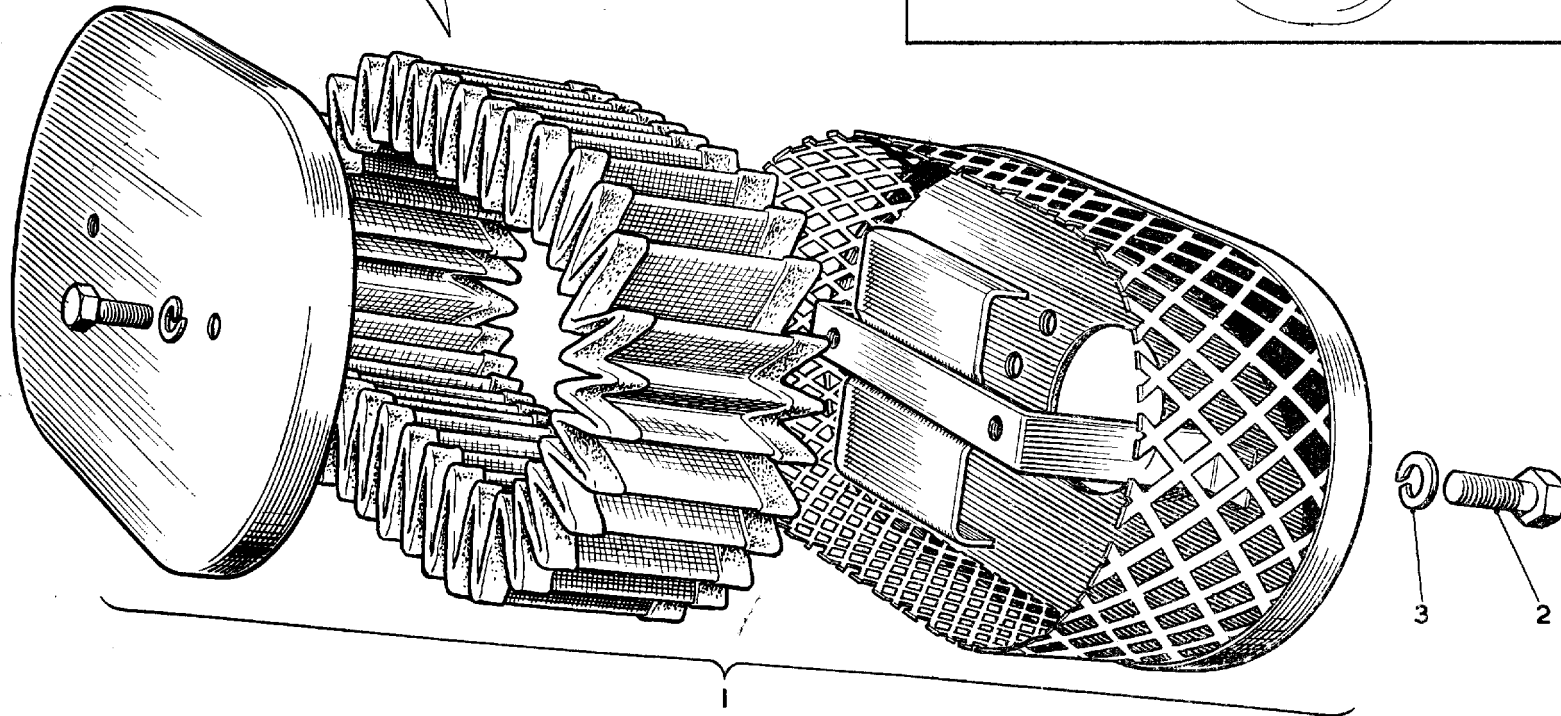
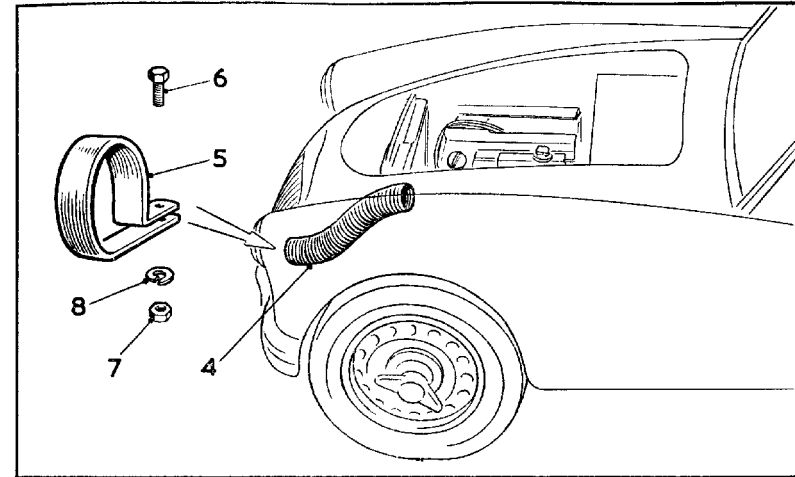
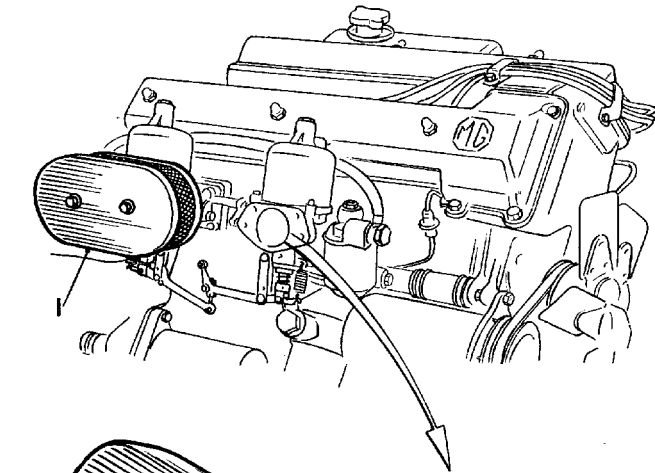
SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Carburettor—continued										
1	Cam	AUC4730	DB37	1	1						
2	Bolt—pivot	AUC3471	DB38	1	1						
3	Washer for bolt (spring)	AUC3472	DB39	1	1						
4	Spindle—throttle	AUC4765	DB40	2	2						
5	Disc	AUC3280	DB41	2	2						
6	Screw for disc	AUC1358	DB42	4	4						
7	Plate—anchor	AUC4770	DB43	2	2						
8	Clip—retainer	AUC4771	DB44	2	2						
9	Bolt (4 B.A.)	AUC2669	DB45	2	2						
10	Nut for bolt	AUC2673	DB46	2	2						
11	Washer (plain)	AUC4612	DB47	2	2						Correction. Was AUC2156
12	Spring—throttle return (front)	AUC4782	DB48	1	1						
13	Spring—throttle return (rear)	AUC4781	DB49	1	1						
14	Stop—throttle (front)	AUC2198	DB50	1	1						
15	Pin—taper	AUC2106	DB51	1	1						
16	Screw—stop adjusting	AUC3464	DB52	1	1						
17	Spring for screw	AUC3465	DB53	1	1						
18	Lever—throttle (rear)	AUC1501	DB54	1	1						
19	Bolt	AUC2694	DB55	1	1						
20	Nut	AUC2156	DB56	1	1						
21	Washer (spring)	AUC2246	DB57	1	1						
22	Stop—throttle (rear)	AUC4713	DB58	1	1						
23	Pin—taper	AUC2106	DB59	1	1						
24	Screw—stop adjusting	AUC3464	DB60	2	2						
25	Spring for screw	AUC3465	DB61	2	2						
26	Chamber—front float	AUC3495	DB62	1	1						
27	Chamber—rear float	AUC3496	DB63	1	1						
28	Nut for lid (cap)	AUC1867	DB64	2	2						
29	Washer for nut (aluminium)	AUC1557	DB65	2	2						
30	Pipe assembly—drain	AUC3202	DB66	2	2						
31	Washer for nut (serrated fibre)	AUC1928	DB67	2	2						Correction. Was AUC3203
32	Lid—float-chamber (front)	AUC4260	DB68	1	1						
33	Lid—float-chamber (rear)	AUC4261	DB69	1	1						
34	Lever—float hinged	AUC1980	DB70	2	2						
35	Pin for lever	AUC1152	DB71	2	2						
36	Float	AUC1123	DB72	2	2						
37	Needle and seat assembly	AUC8170	DB73	2	2						
38	Filter	AUC2139	DB74	2	2						Correction. Was AUC1936
39	Banjo—rear double	AUC1832	DB75	1	1						
40	Bolt—banjo	AUC2698	DB76	2	2						
41	Washer for bolt (fibre)	AUC2141	DB77	4	4						

THE M.G. Series MGA TWIN CAM

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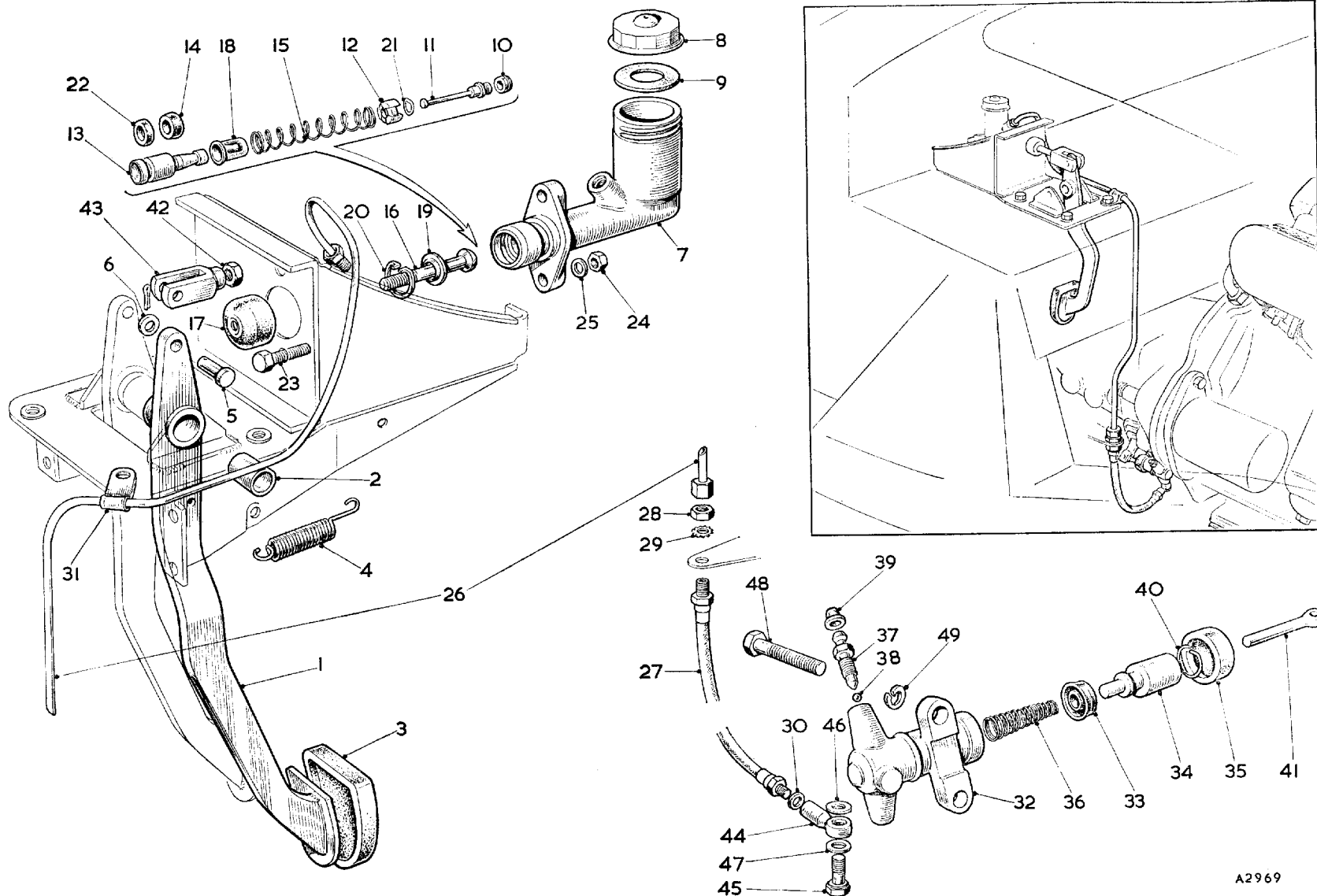


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

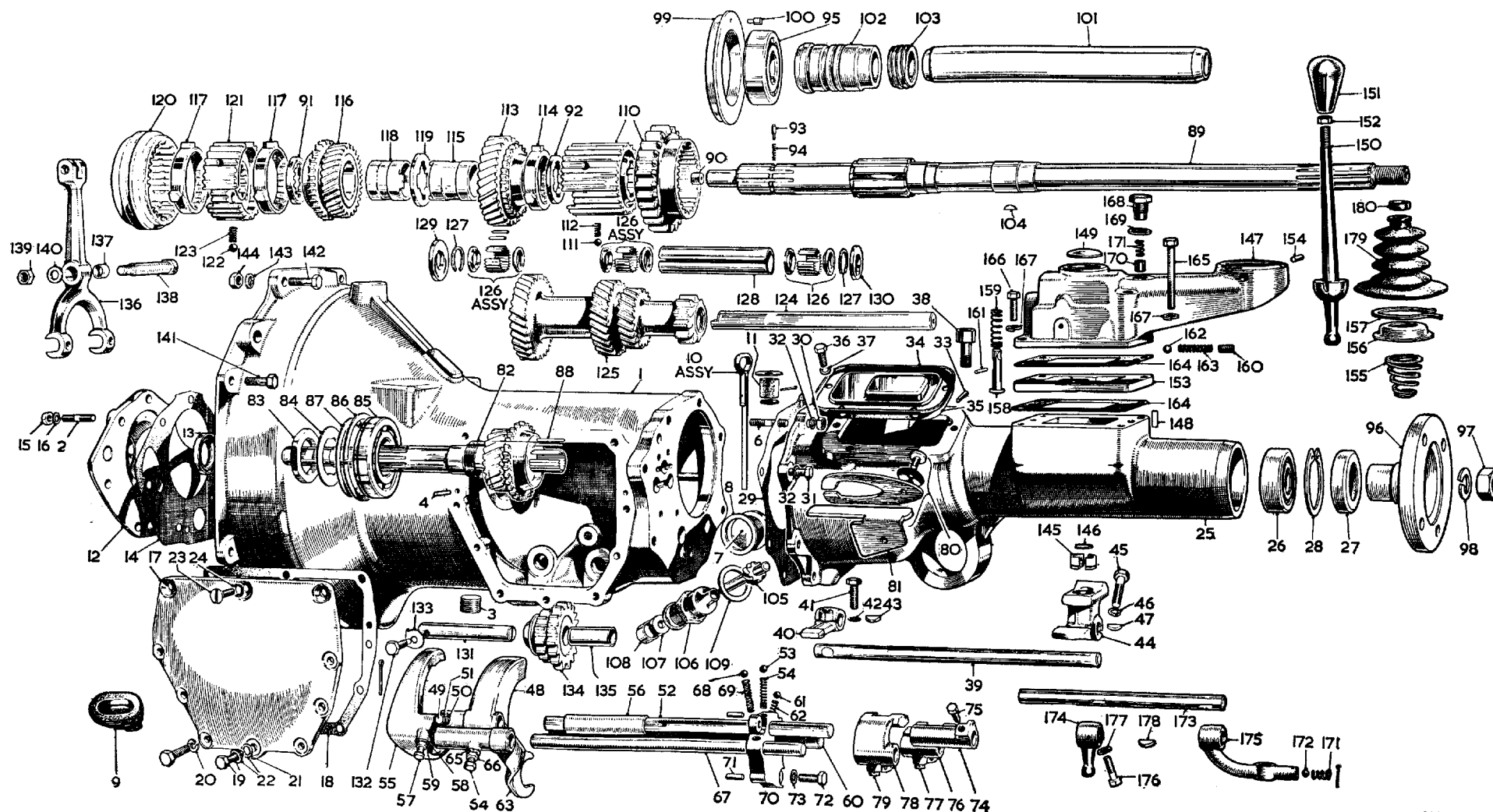
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	CLUTCH										
	CLUTCH PEDAL AND LINKAGE										
1	Pedal—clutch	AHH5694	E1	1							
2	Pedal—clutch	AHH5696			1						
3	Bush	185794	E2	1	1						
4	Pad for pedal (rubber)	AHH5100	E3	1	1						
5	Spring—pedal pull-off	130154	E4	1	1	6					
6	Pin—clevis	CLZ0515	E5	1	1						
7	Washer for pin (plain)	PWZ105	E6	1	1						
	MASTER CYLINDER ASSEMBLY										
8	Master cylinder assembly	BHA4072		1	1						
9	Body	17H4476	E7	1	1						
10	Cap—filler	7H4379	E8	1	1						
11	Gasket	7H4726	E9	1	1						
12	Seal—valve	7H4750	E10	1	1						
13	Stem—valve	7H4751	E11	1	1						
14	Spacer—valve	17H4132	E12	1	1						
15	Plunger	17H4510	E13	1	1						
16	Seal—plunger	7H4976	E14	1	1						
17	Spring	7H4944	E15	1	1						
18	Push-rod	17H4544	E16	1	1						
19	Cover—dust	7H4757	E17	1	1						
20	Retainer—spring	7H4755	E18	1	1						
21	Washer—retaining	7H4756	E19	1	1						
22	Circlip	7H4451	E20	1	1						
23	Washer (spring)	7H4752	E21	1	1						
24	Seal—taper end	17H4509	E22	1	1						
25	Bolt fixing cylinder	HZS0510	E23	2	2						
26	Nut for bolt	LNZ205	E24	2	2						
27	Washer for nut (plain)	PWZ105	E25	2	2						
28	Locknut—master cylinder push rod	FNZ205	E42	1	1						
29	Fork end—master cylinder push rod	FEZ105	E43	1	1						
30	Pipe—master cylinder to hose	AHH5822	E26	1							
31	Pipe—master cylinder to hose	AHH5824			1						
32	Hose—clutch	11B5086	E27	1	1						
33	Locknut for hose	BCA4092	E28	1	1						
34	Washer (shakeproof)	2K7131	E29	1	1						
35	Gasket—hose to pipe	3H876	E30	1	1						
36	Clip—clutch pipe to master cylinder base plate	PCR0311	E31	1							
37	Clip—clutch pipe to bulkhead	PCR0311			2						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	SLAVE CYLINDER ASSEMBLY										
1	Slave cylinder assembly	BHA4073		1	1						
2	Body	N.S.P.	E32	1	1						
3	Seal	17H4827	E33	1	1						
4	Plunger	N.S.P.	E34	1	1						
5	Cover—dust	17H4010	E35	1	1						
6	Spring	7H4970	E36	1	1						
7	Screw—bleed	7H4973	E37	1	1						
8	Ball—bleed screw	7H4030	E38	1	1						
9	Cap—bleed screw dust	7H4419	E39	1	1						
10	Circlip	17H4011	E40	1	1						
11	Push-rod—slave cylinder	BHA4074	E41	1	1						
12	Banjo	3H868	E44	1	1						
13	Bolt for banjo	2F5276	E45	1	1						
14	Gasket for banjo	17H4021	E46	1	1						
15	Gasket for banjo	17H4179	E47	1	1						
16	Bolt fixing cylinder	AHH5762	E48	2	2						
17	Washer for bolt (spring)	LWZ206	E49	2	2						
18	Service kit for slave cylinder	8G8249		1	1						
19	Seal			1	1						Correction. Was 17H4414
20	Cover—dust			1	1						
21	Ball—bleed screw			1	1						
22	Cap—bleed screw dust			1	1						
23	Circlip			1	1						



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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	GEAR BOX										
1	Gearbox assembly	1H3282		1	1						
2	Casing—gearbox	48G129	F1	1	1						
3	Stud—front cover	53K2172	F2	7	7						
4	Plug—drain	6K499	F3	1	1						
5	Dowel—sliding shaft locating block	AEG3108	F4	2	2						
6	Plug—welch	2K8158	F5	1	1						
7	Stud—gearbox extension	CHS2513	F6	2	2						
8	Plug—blanking	8G500	F7	2	2						
9	Joint washer for blanking plug	2K4971	F8	2	2						
10	Dust cover—clutch withdrawal lever	1G8667	F9	1	1						
11	Dipstick	1G3802	F10	1	1						
12	Felt	1G3804	F11	1	1						
13	Cover assembly—front	1H3147	F12	1	1						
14	Seal—oil	1H3138	F13	1	1						
15	Joint—front cover assembly	1G3666	F14	1	1	12					
16	Nut for front cover studs	FNZ105	F15	7	7						
17	Washer for nut (spring)	LWZ305	F16	7	7						
18	Cover—side	1G3656	F17	1	1						
19	Joint for side cover	1G3658	F18	1	1	12					
20	Set screw fixing side cover	53K147	F19	7	7						
21	Washer for screw (spring)	LWZ305	F20	6	6						
22	Washer for screw (fibre)	2K4958	F21	1	1	36					
23	Washer for screw (plain)	PWZ105	F22	1	1						
24	Screw fixing side cover (countersunk)	53K162	F23	3	3						
25	Washer for screw (shakeproof)	6K9012	F24	3	3						
26	Extension—gearbox	1H3273	F25	1	1						
27	Bearing—rear extension	6K529	F26	1	1						
28	Seal—oil	1H3275	F27	1	1						
29	Circlip for oil seal	CCN240	F28	1	1						
30	Joint—extension to gearbox	1G3712	F29	1	1	12					Correction. Was 1H3276
31	Nut for extension stud	FNZ105	F30	2	2						
32	Set screw—rear extension to gearbox	HCZ0510	F31	6	6						
33	Washer for nut and screw (spring)	LWZ305	F32	8	8						
34	Plug—extension (taper)	2K1356	F33	1	1	36					
35	Cover—extension side	1G3809	F34	1	1						
36	Joint—extension side cover	1G3810	F35	1	1	12					
37	Set screw fixing cover	HZS0405	F36	6	6						
38	Washer for screw (spring)	LWN204	F37	6	6						
39	Breather assembly	1G3668	F38	1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Gearbox—continued										
1	Shaft—remote control	1H3368	F39	1	1						
2	Lever—front selector	1G3680	F40	1	1						
3	Set screw—front lever	51K1030	F41	1	1						
4	Washer for screw (shakeproof)	LWN604	F42	1	1						
5	Key—selector lever	WKN404	F43	1	1						
6	Lever—rear selector	1H3095	F44	1	1						
7	Set screw for rear lever	51K1031	F45	1	1						
8	Washer for screw (spring)	2K5319	F46	1	1						
9	Key for selector lever	WKN404	F47	1	1						
10	Fork—1st and 2nd speed	11G3135	F48	1	1						
11	Screw—fork locating	2A3141	F49	1	1						
12	Washer for screw (shakeproof)	LWN604	F50	1	1						
13	Nut for screw	FNN504	F51	1	1						
14	Shaft—1st and 2nd speed fork	11G3079	F52	1	1						
15	Ball—shaft	BLS110	F53	1	1	12					
16	Spring—ball	2K4909	F54	1	1	36					
17	Fork—3rd and 4th speed	1H3257	F55	1	1						
18	Distance piece—3rd and 4th speed fork	1H3258	F56	1	1						
19	Screw—fork locating	2A3141	F57	1	1						
20	Washer for screw (shakeproof)	LWN604	F58	1	1						
21	Nut for screw	FNN504	F59	1	1						
22	Shaft—3rd and 4th speed fork	11G3140	F60	1	1						
23	Ball—shaft	BLS110	F61	1	1	12					
24	Spring—ball	2K4909	F62	1	1	36					
25	Fork—reverse	11G3134	F63	1	1						
26	Screw—fork locating	2A3141	F64	1	1						
27	Washer for screw (shakeproof)	LWN604	F65	1	1						
28	Nut for screw	FNN504	F66	1	1						
29	Shaft—reverse fork	11G3137	F67	1	1						
30	Ball—shaft	BLS110	F68	1	1	12					
31	Spring—ball	2K4909	F69	1	1	36					
32	Block—shaft locating	11G3187	F70	1	1						
33	Dowel—locating block to gearbox	AEG3108	F71	2	2						
34	Set screw—block to casing	HNS0407	F72	2	2						
35	Washer for screw (spring)	LWN204	F73	2	2						
36	Selector—1st and 2nd gear	11G3132	F74	1	1						
37	Screw—selector locating	1G3708	F75	1	1						
38	Wire—selector locking	2K7420		1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Gearbox—continued										
1	Selector—3rd and 4th gear	11G3133	F76	1	1						
2	Screw—selector locating	1G3708	F77	1	1						
3	Wire—selector locking	2K7420		1	1						
4	Selector—reverse gear	11G3131	F78	1	1						
5	Screw—selector locating	1G3708	F79	1	1						
6	Wire—selector locking	2K7420		1	1						
7	Interlock arm (complete)	1H3092	F80	1	1						
8	Support plate	1H3093	F81	1	1						
9	Shaft—1st motion	1G3611	F82	1	1						
10	Nut for shaft	1G3584	F83	1	1						
11	Lock washer for nut	1A3717	F84	1	1	24					
12	Bearing—shaft front	6K885	F85	1	1						
13	Spring ring—bearing	6K886	F86	1	1						
14	Shim—bearing	6K907	F87	A/R	A/R						
15	Shim—bearing	6K908		A/R	A/R						
16	Roller—needle	6K892	F88	18	18	36					
17	Shaft—3rd motion	1H3277	F89	1	1						
18	Restrictor—oil	1A1904	F90	1	1						
19	Washer—thrust (.1565 to .1575")—front	11G3127	F91	A/R	A/R						
20	Washer—thrust (.1585 to .1595")—front	11G3128		A/R	A/R						
21	Washer—thrust (.1605 to .1615")—front	11G3129		A/R	A/R						
22	Washer—thrust (rear)	1G3492	F92	1	1						
23	Peg—front thrust washer	1G3268	F93	1	1	12					
24	Spring—peg	2K8960	F94	1	1						
25	Bearing—shaft rear	6K528	F95	1	1						
26	Flange—3rd motion shaft	1H3304	F96	1	1						
27	Nut for flange	FNZ612	F97								
28	Washer for nut (spring)	LWZ212	F98								
29	Housing—bearing	1G3586	F99	1	1						
30	Peg—locating	1G3530	F100	1	1						
31	Distance piece—speedometer wheel to rear extension bearing	AEH3242	F101	1	1						
32	Distance piece—3rd motion shaft	11G3223	F102	1	1						
33	Gear—speedometer drive	1H3151	F103	1	1						
34	Key for gear	WKN304	F104	1	1						
35	Pinion—speedometer drive	1H3241	F105	1	1						
36	Bush for pinion	2A3256	F106	1	1						
37	Oil seal—pinion	2A3254	F107	1	1	12					
38	Ring—oil seal retaining	2A3255	F108	1	1						
39	Joint—pinion bush	51K3169	F109	1	1						

Correction. Was 1H3279

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Gearbox—continued										
1	Gear—1st speed and synchronizer	48G137	F110	1	1						
2	Ball—synchronizer	BLS109	F111	3	3	12					
3	Spring—ball	6K884	F112	3	3						
4	Gear—2nd speed	11G3064	F113	1	1						
5	Baulk ring—2nd speed gear	11G3063	F114	1	1						
6	Bush—2nd speed gear	11G3028	F115	1	1						
7	Gear—3rd speed	1G3594	F116	1	1						
8	Baulk ring—3rd and 4th speed gear	11G3022	F117	2	2						
9	Bush—3rd speed gear	11G3029	F118	1	1						
10	Ring—interlocking	1G3331	F119	1	1						
11	Coupling—sliding—3rd and 4th speed	1G3598	F120	1	1						
12	Synchronizer—3rd and 4th speed	1G3597	F121	1	1						
13	Ball—synchronizer	BLS109	F122	3	3	12					
14	Spring—ball	6K884	F123	3	3						
15	Layshaft	1H3305	F124	1	1						
16	Gear unit—layshaft	11G3024	F125	1	1						
17	Bearing—needle-roller	3H2865	F126	3	3						
18	Spring ring—needle-roller	11G3027	F127	4	4						
19	Distance piece for bearing	11G3026	F128	1	1						
20	Washer—thrust (front)	1G3576	F129	A/R	A/R						
21	Washer—thrust (.154 to .156")—rear	1G3577	F130	A/R	A/R						
22	Washer—thrust (.157 to .158")—rear	1G3578		A/R	A/R						
23	Washer—thrust (.160 to .161")—rear	1G3579		A/R	A/R						
24	Washer—thrust (.163 to .164")—rear	1G3580		A/R	A/R						
25	Shaft—reverse	11G3093	F131	1	1						] Alternatives
26	Shaft—reverse	11G3124		1	1						
27	Screw—locking	1G3581	F132	1	1						
28	Lock washer for screw	1B3363	F133	1	1						
29	Gear—reverse	11G3090	F134	1	1						
30	Bush	11G3092	F135	1	1						
31	Lever assembly—clutch withdrawal	11G3193	F136	1	1						
32	Bush	11G3195	F137	1	1						
33	Bolt for lever	11G3196	F138	1	1						
34	Locknut for bolt	LNZ206	F139	1	1						
35	Washer for locknut	11G3199	F140	1	1						
36	Bolt—gearbox to mounting plate	HBZ0510	F141	7/6	7/6						Quantity reduced at (E) 657
37	Bolt—vent pipe clip and gearbox to mounting plate		F142	1	1			HBZ0511	Com. (E) 657		
38	Washer for bolt (spring)	LWZ305	F143	7	7						
39	Nut for bolt	FNZ505	F144	7	7						
40	Bush for rear selector lever	1G3704	F145	1	1						
41	Circlip for lever bush	1G3709	F146	1	1						

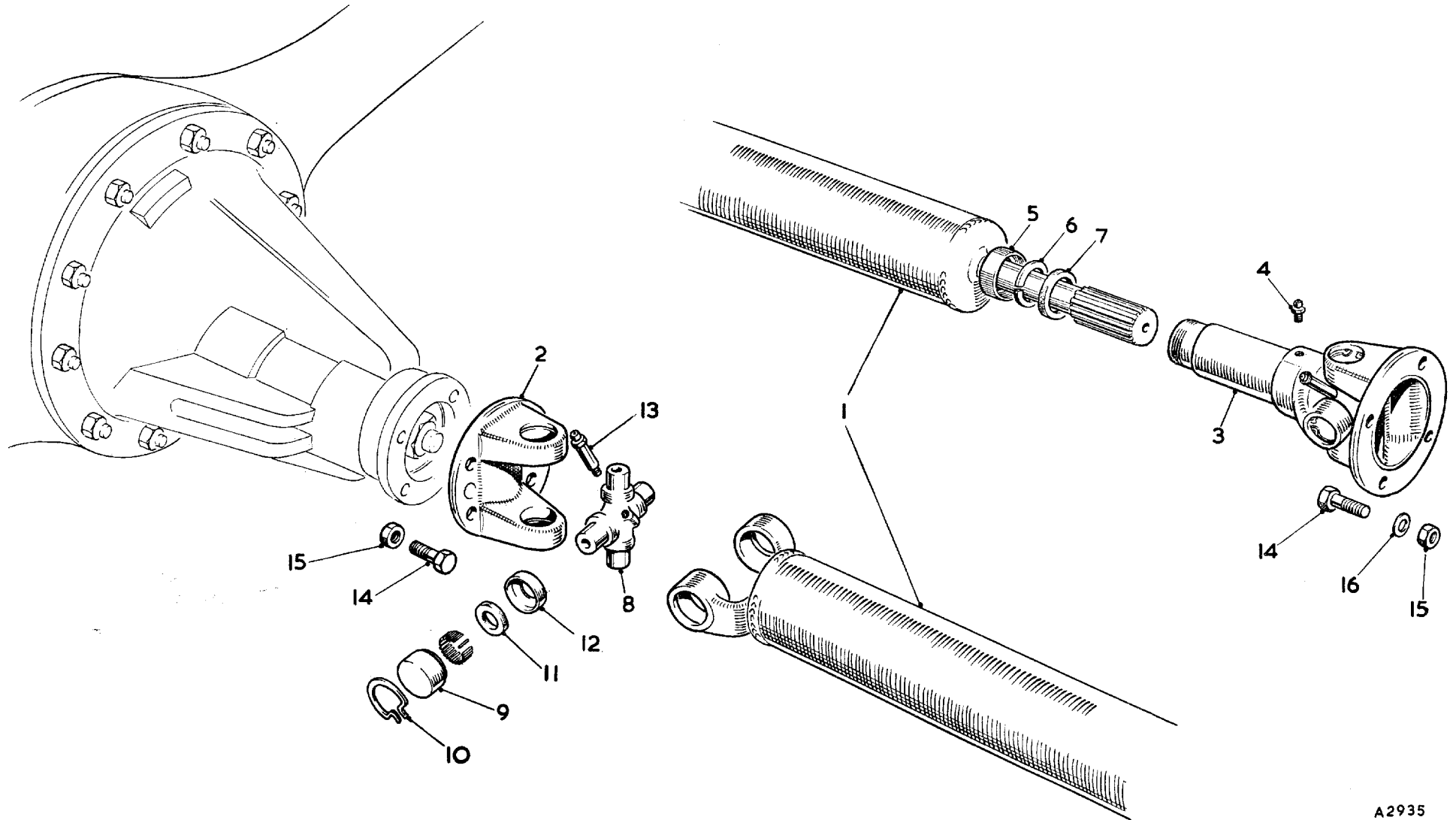
THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Gearbox—continued	AEG3001		1	1						
1	Remote control										
2	Tower—remote control	AEG3117	F147	1	1						
3	Dowel—remote control tower	AEG3101	F148	2	2						
4	Core plug—tower	CA1056	F149	1	1						
5	Lever—change speed	AEG3112	F150	1	1						
6	Knob—change speed lever	1G3708	F151	1	1						
7	Locknut for change speed lever knob	FNP205	F152	1	1						
8	Stop plate	AEG3118	F153	1	1						
9	Snug—change speed ball	AEG3106	F154	2	2						
10	Spring—change speed lever	AEG3105	F155	1	1						
11	Cover—ball spring	1G3927	F156	1	1						
12	Circlip for ball spring cover	1H3087	F157	1	1						
13	Plunger—reverse selector	AEG3120	F158	1	1						
14	Spring—reverse plunger	1G3863	F159	1	1						
15	Plug—reverse plunger	2K6534	F160	1	1						
16	Dowel—reverse plunger	1G3713	F161	1	1						
17	Ball—reverse plunger	BLS110	F162	1	1	12					
18	Spring—reverse plunger detent	2K4909	F163	1	1	36					
19	Joint—control tower	1G3711	F164	2	2	12					
20	Bolt—tower (long)	NCS0509	F165	2	2						
21	Bolt—tower (short)	HCN0522	F166	2	2						
22	Washer for bolt (spring)	2K5319	F167	4	4						
23	Plug—ball-retaining	AEG3113	F168	1	1						
24	Washer for plug	AEG3122	F169	1	1						
25	Plunger	AEG3124	F170	1	1						
26	Spring—plunger	AEG3123	F171	2	2						
27	Ball—selector lever	BLS108	F172	1	1	144					
28	Shaft—remote control	AEG3114	F173	1	1						
29	Lever—selector (front)	AEG3115	F174	1	1						
30	Lever—selector (rear)	AEG3116	F175	1	1						
31	Screw for front and rear levers	HZS0407	F176	2	2						
32	Washer for screw (spring)	LWZ204	F177	2	2	12					
33	Key	JA5732	F178	2	2						
34	Draught excluder—gear lever (rubber)	14A1468	F179	1	1						
35	Ring—draught excluder	AHH5388	F180	1	1						

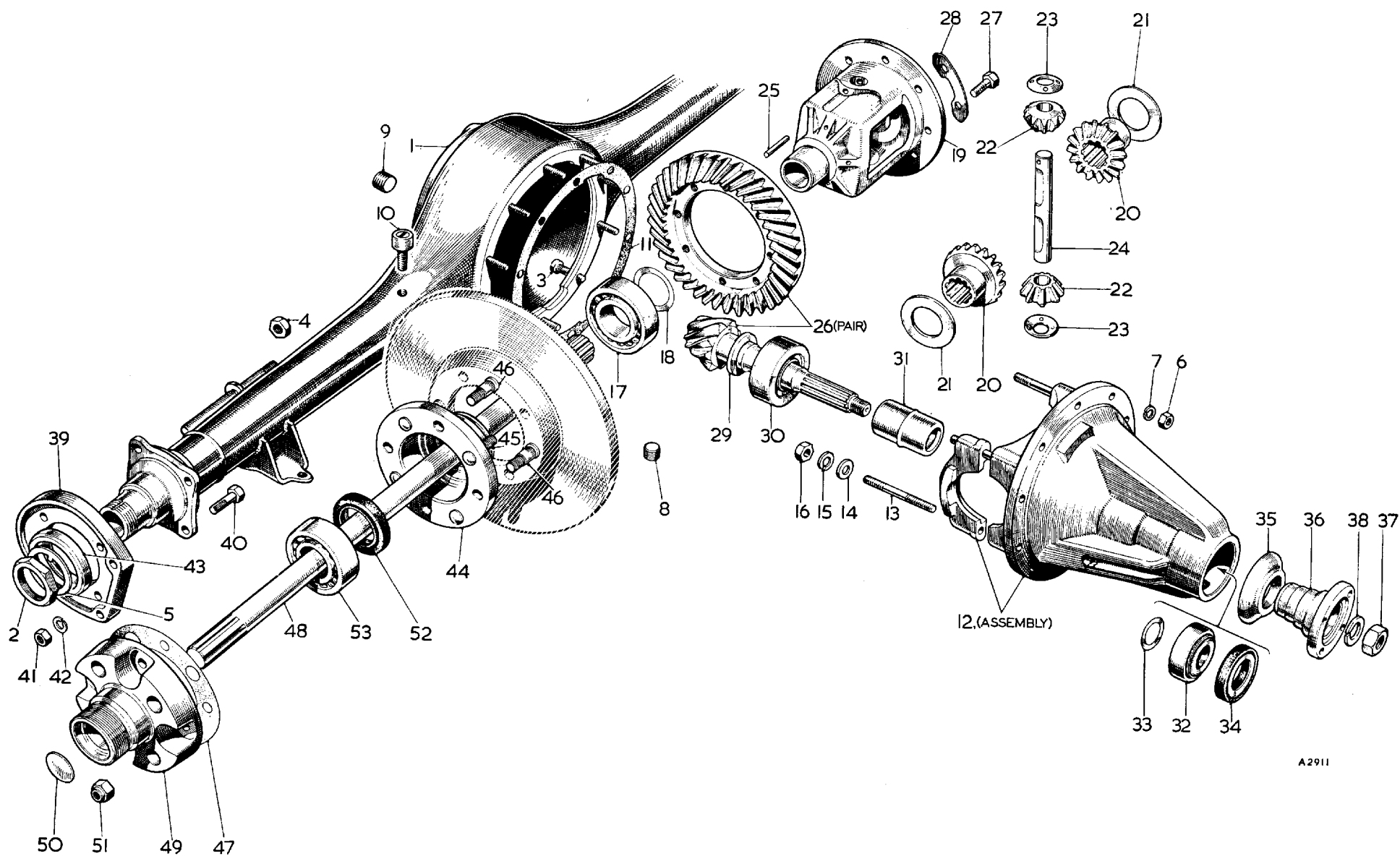


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C)501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	TRANSMISSION										
	PROPELLER SHAFT										
1	Shaft assembly—propeller	AHH5730		1	1						
2	Tubular shaft assembly	17H3928	G1	1	1						
3	Yoke flange	7H3863	G2	2	2						
4	Yoke sleeve assembly	7H3865	G3	1	1						
5	Lubricator—yoke sleeve	UHN400	G4	1	1						
6	Dust cap—yoke sleeve	7H3878	G5	1	1						Correction. Was 3H1709
7	Washer for dust cap (steel)	7H3879	G6	1	1						
8	Washer for dust cap (cork)	7H3880	G7	1	1						
9	Journal assembly	8G8183		2	2						
10	Journal	N.S.P.	G8	2	2						
11	Bearing assembly—needle	17H3955	G9	8	8						
12	Circlip	7H3877	G10	8	8						
13	Gasket	17H3818	G11	8	8						
14	Retainer—gasket	17H3819	G12	8	8						
15	Lubricator—journal	7H3858	G13	2	2						
16	Bolt—propeller shaft flange	185393	G14	8	8						
17	Nut for bolt	LNZ105	G15	8	8						
18	Washer for front bolt (plain)	PWZ205	G16	4	4						



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SERVICE PARTS LIST

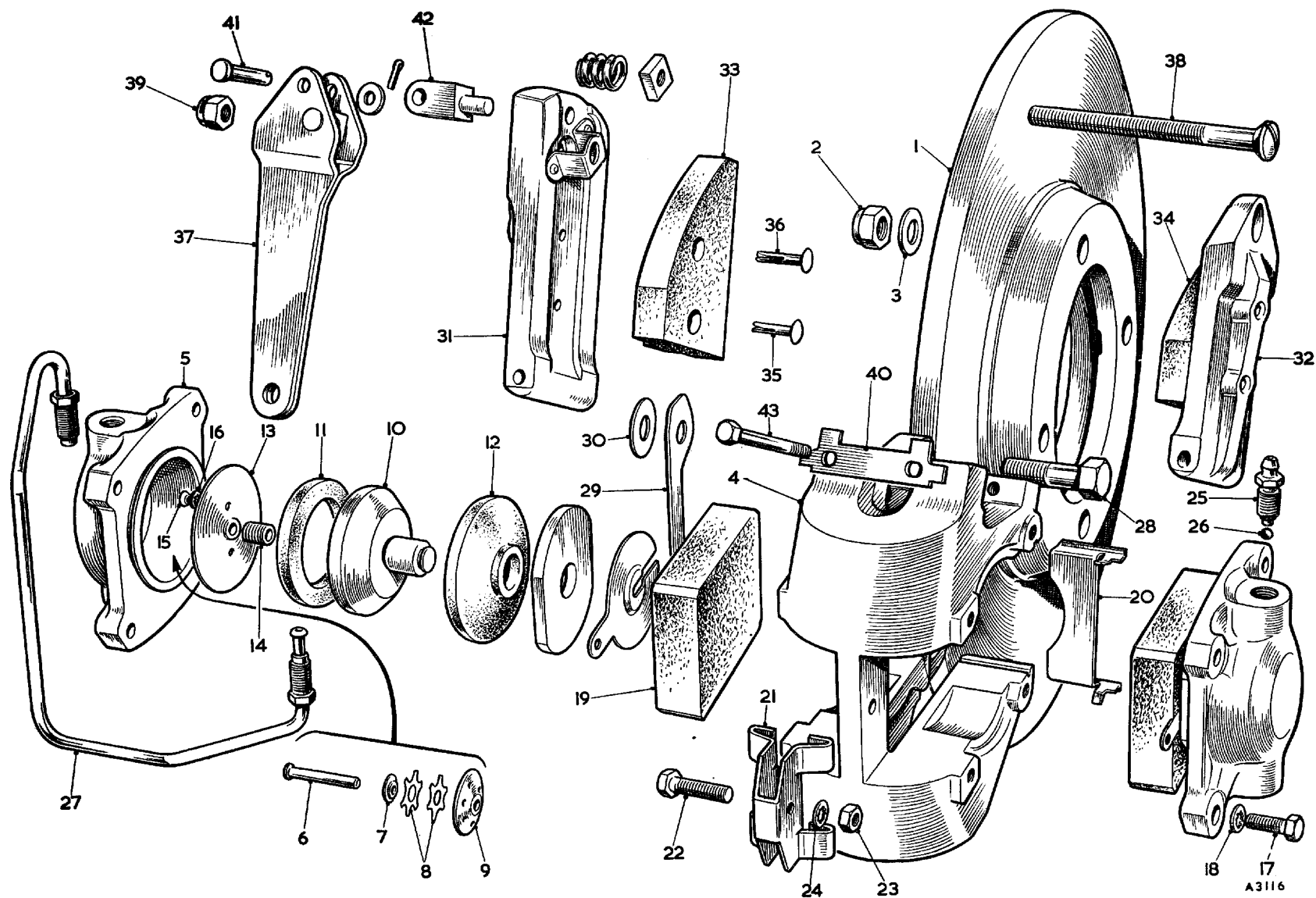
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	REAR AXLE AND SUSPENSION										
	REAR AXLE										
1	Axle assembly	N.S.P.		1	1						
2	Case assembly	ATB7288	H1	1	1						
3	Nut—bearing retaining (R.H.T.)	1G7448	H2	1	1						
4	Nut—bearing retaining (L.H.T.)	1G7582		1	1						
5	Stud for gear carrier	2A7226	H3	10	10						
6	Nut for rebound spindle	FNZ106	H4	2	2						
7	Washer for bearing retaining nut	1G7584	H5	2	2						
8	Nut—gear carrier to axle case	FNZ105	H6	10	10						
9	Washer for nut	LWZ305	H7	10	10						
10	Plug—drain	6K499	H8	1	1						
11	Plug—filler	6K499	H9	1	1						
12	Breather assembly	1G3668	H10	1	1						
13	Joint—gear carrier to axle case	1G7465	H11	1	1	12					
14	Differential assembly	ATB7189		1	1			ATB7283	Com. (C) 2371		
15	Carrier assembly	ATB7181	H12	1	1						
16	Stud for bearing cap	51K886	H13	4	4						
17	Washer for bearing cap (plain)	ATC7084	H14	4	4						
18	Washer for bearing cap (spring)	LWN307	H15	4	4						
19	Nut for stud	FNN107	H16	4	4						
20	Bearing—differential	2K8938	H17	2	2						
21	Bearing—differential	2K6544		2	2						Alternatives
22	Washer—bearing packing (.002")	2K7993	H18	A/R	A/R						
23	Washer—bearing packing (.003")	ATB7239		A/R	A/R						
24	Washer—bearing packing (.004")	2K7435		A/R	A/R						
25	Washer—bearing packing (.006")	6K503		A/R	A/R						
26	Washer—bearing packing (.010")	1G7600		A/R	A/R						
27	Cage—differential	ATB7062	H19	1	1						
28	Wheel—differential	ATB7122	H20	2	2			ATB7292	Com. (C) 2371		
29	Washer for gear (thrust)	ATB7072	H21	2	2						
30	Pinion—differential	ATB7123	H22	2	2						
31	Washer for pinion (thrust)	1G7445	H23	2	2						
32	Pin for pinion	1G7444	H24	1	1						
33	Peg for pinion pin	6K842	H25	1	1						
34	Crown wheel and pinion	ATB7156	H26	1	1						
35	Bolt—crown wheel to cage	ATA7043	H27	8	8						
36	Washer for bolt (lock)	6K875	H28	4	4						
37	Washer—pinion thrust (.126")	ATB7064	H29	1	1						
38	Washer—pinion thrust (.124")	ATB7065		1	1						
39	Washer—pinion thrust (.122")	ATB7066		1	1						
40	Washer—pinion thrust (.120")	ATB7067		1	1						One used of selected size
41	Washer—pinion thrust (.118")	ATB7068		1	1						
42	Washer—pinion thrust (.116")	ATB7069		1	1						
43	Washer—pinion thrust (.114")	ATB7070		1	1						
44	Washer—pinion thrust (.110")	ATB7071		1	1						
45	Bearing—pinion (inner)	6K287	H30	1	1						
46	Spacer for bearing	1B7240	H31	1	1						
47	Bearing—pinion (outer)	2A7213	H32	1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Rear Axle—continued										
1	Shim—outer bearing (.004")	ATB7102	H33	A/R	A/R						
2	Shim—outer bearing (.006")	ATB7103		A/R	A/R						
3	Shim—outer bearing (.008")	ATB7104		A/R	A/R						
4	Shim—outer bearing (.010")	ATB7105		A/R	A/R						
5	Shim—outer bearing (.012")	ATB7106		A/R	A/R						
6	Shim—outer bearing (.020")	ATB7107		A/R	A/R						
7	Shim—outer bearing (.030")	ATB7108		A/R	A/R						
8	Seal—oil	ATA7047	H34	1	1						
9	Cover—dust	1G7439	H35	1	1						
10	Flange—universal joint	ATB7059	H36	1	1						
11	Nut for pinion	FNZ612	H37	1	1						
12	Washer for nut (spring)	LWZ212	H38	1	1						
13	Plate—adaptor—R.H.	ATB7256	H39	1	1						
14	Plate—adaptor—L.H.	ATB7257		1	1						
15	Bolt—adaptor plate to axle case	ATB7258	H40	8	8						
16	Nut for bolt	FNZ106	H41	8	8						
17	Washer for nut (spring)	LWZ206	H42	8	8						
18	Cover—dust	ATB7269	H43	2	2						
19	Housing assembly—bearing	ATB7246	H44	2	2						
20	Stud—disc plate to housing	ATB7248	H45	8	8						
21	Stud—extension to housing	ATB7249	H46	8	8						
22	Gasket hub extension	ATB7255	H47	2	2						
23	Shaft—axle	ATB7206	H48	2	2						
24	Hub extension—R.H.	ATB7252	H49	1	1			ATB7386	Com. (C) 2371		
25	Hub extension—L.H.	ATB7253		1	1						
26	Plug—welch	2K8160	H50	2	2						
27	Nut—pinnacle	ATB7268	H51	8	8						
28	Seal—oil	8G555	H52	2	2						
29	Bearing for hub	2K7477	H53	2	2						



SERVICE PARTS LIST

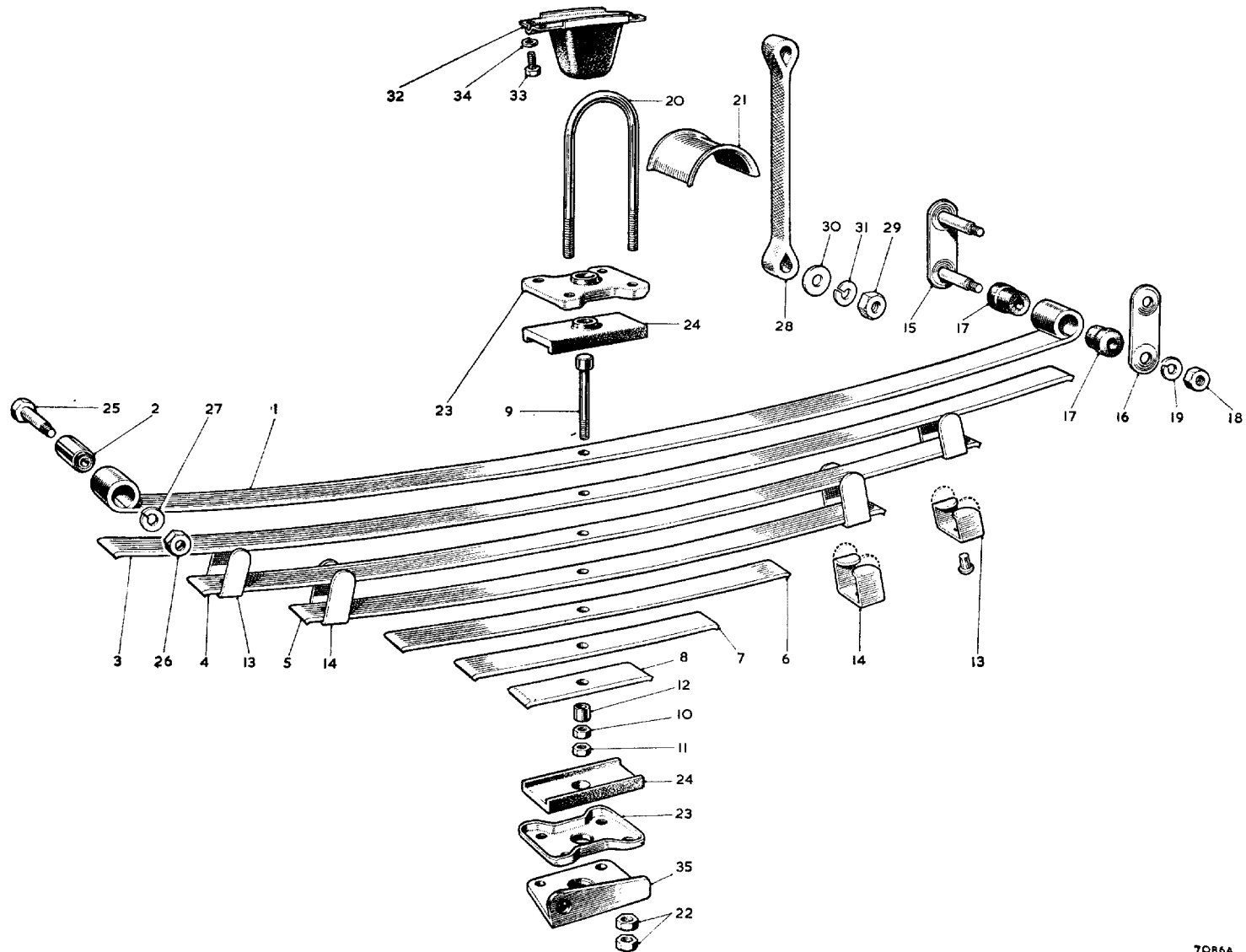
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	BRAKES										
1	Disc—brake	ATB7254	HA1	2	2						
2	Nut—pinnacle—disc to housing	ATB7265	HA2	8	8						
3	Washer for nut (plain)	PWZ106	HA3	8	8						
4	Calliper unit assembly—R.H.	7H8215		1	1			7H8258	] Com. (C) 836 approx.		
5	Calliper unit assembly—L.H.	7H8217		1	1			7H8259			
6	Calliper—R.H.	7H8263	HA4	1	1						
7	Calliper—L.H.	7H8262		1	1						
8	Cylinder assembly	7H8216		4	4			7H8253	Com. (C) 836 approx.		
9	Cylinder		HA5	4	4						] Not supplied separately. Items included in assembly
10	Pin—retractor		HA6	4	4						
11	Bush—retractor stop		HA7	4	4						
12	Washer (spring)		HA8	8	8						
13	Cap		HA9	4	4						
14	Piston assembly	7H8218		4	4			7H8260	Com. (C) 836 approx.		
15	Piston		HA10	4	4						] Not supplied separately. Not supplied separately. Items included in kit set 8G8195
16	Seal—piston		HA11	4	4						
17	Seal—dust		HA12	4	4						
18	Plate		HA13	4	4						] Not supplied separately
19	Bush—retractor	7H8212	HA14	4	4						
20	Screw—plate to piston	AJD4802N	HA15	8	8						
21	Washer for screw (shakeproof)		HA16	8	8			7H8222	Com. (C) 836 approx.		
22	Bolt—cylinder to calliper	7H8206	HA17	16	16						
23	Washer for bolt (shakeproof)	7H8207	HA18	16	16						
24	Pad assembly—friction	7H8201	HA19	4	4						
25	Plate—support	7H8202	HA20	4	4						
26	Plate—keep	7H8203	HA21	2	2						
27	Bolt for keep plate	7H8204	HA22	2	2			HZS0407	Com. (C) 836 approx.		
28	Nut for bolt	FNZ104	HA23	2	2						
29	Washer for nut (shakeproof)	7H8207	HA24	2	2						
30	Screw—bleed	7H8252	HA25	2	2						
31	Ball for bleed screw	BLS106	HA26	2	2						
32	Pipe—bridge—R.H.	7H8208	HA27	1	1			7H8254	] Com. (C) 836 approx.		
33	Pipe—bridge—L.H.	7H8205		1	1			7H8255			
34	Bolt—calliper to adaptor plate	ATB4247	HA28	4	4						
35	Plate—lock	ATB7259	HA29	2	2						
36	Shim—calliper to adaptor plate (.003")	ATB7262	HA30	A/R	A/R						
37	Shim—calliper to adaptor plate (.005")	ATB7263		A/R	A/R						
38	Shim—calliper to adaptor plate (.020")	ATB7264		A/R	A/R						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Brakes—continued										
1	Brake assembly—hand R.H.	7H8239		1	1						
2	Brake assembly—hand L.H.	7H8247		1	1						
3	Pad carrier assembly—inner—R.H.		HA31	1	1						
4	Pad carrier assembly—outer—R.H.		HA32	1	1						
5	Pad carrier assembly—inner—L.H.			1	1						
6	Pad carrier assembly—outer—L.H.			1	1						
7	Pad—friction (R.H. inner and L.H. outer)		HA33	2	2						
8	Pad—friction (R.H. outer and L.H. inner)		HA34	2	2						
9	Rivet—bifurcated (short)	7H8250	HA35	4	4						
10	Rivet—bifurcated (long)	7H8251	HA36	4	4						
11	Lever assembly—operating	7H8240	HA37	2	2						
12	Bolt—lever to carrier	7H8241	HA38	2	2						
13	Nut (self-locking)	7H8242	HA39	2	2						
14	Washer (tab)	7H8243	HA40	2	2						
15	Pin—clevis	7H8244	HA41	2	2						
16	Seat—pivot	7H8246	HA42	2	2						
17	Bolt—pad calliper to calliper unit	7H8245	HA43	4	4						
18	Kit—calliper repair	8G8195		2 sets	2 sets	1					
19	Seal—piston			2	2						
20	Seal—dust			2	2						
21	Kit—friction pad replacement	8G8197		2 sets	2 sets	1					
22	Pad—friction (R.H. inner and L.H. outer)			2	2						
23	Pad—friction (R.H. outer and L.H. inner)			2	2						
24	Rivet—bifurcated (short)			4	4						
25	Rivet—bifurcated (long)			4	4						

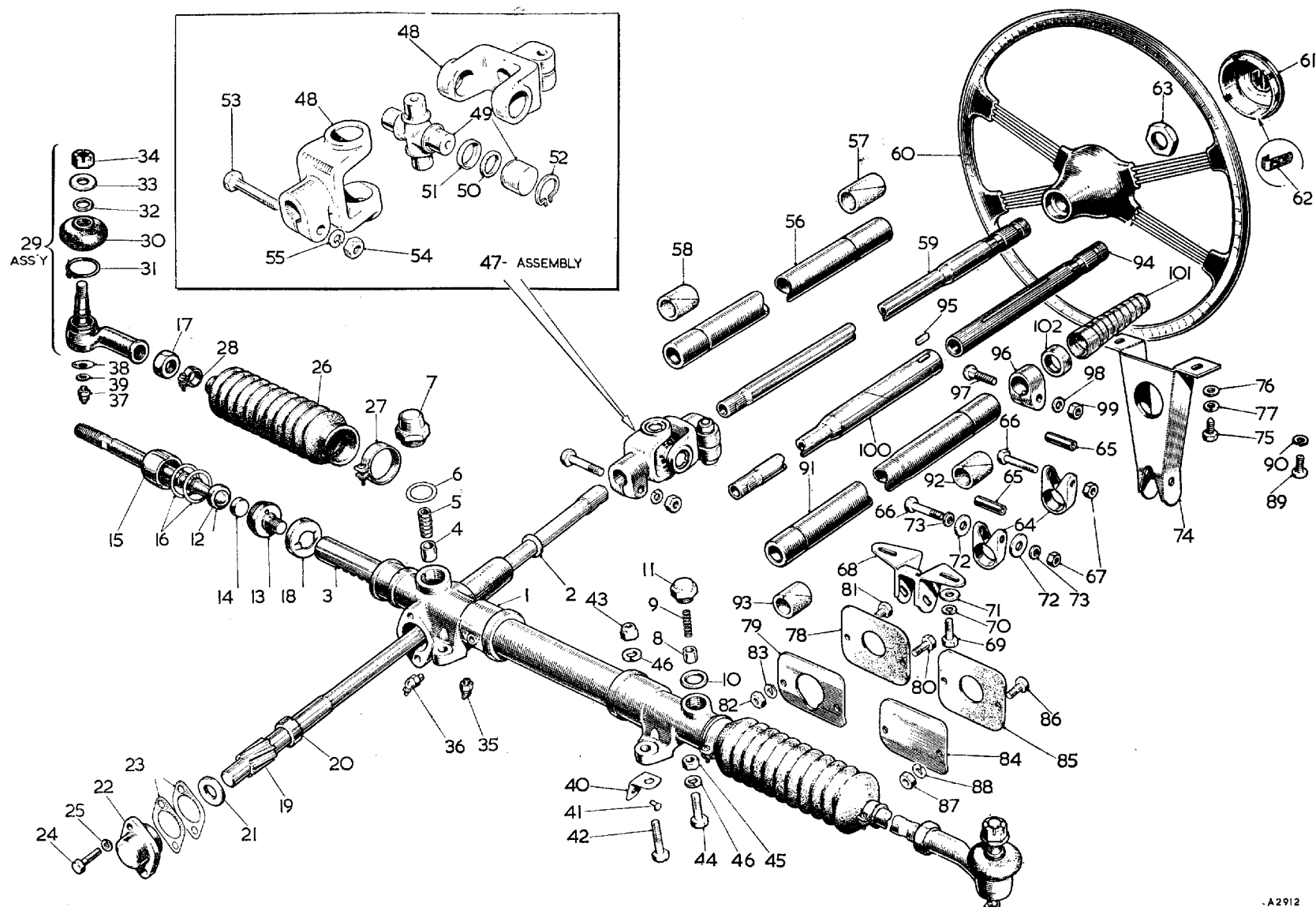


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	REAR SPRING										
1	Spring assembly (rear)	AHH5461		2	2						
2	Leaf—main	AHH5462	HB1	2	2						
3	Bush	AHH5015	HB2	2	2						
4	Leaf—2nd	AHH5464	HB3	2	2						
5	Leaf—3rd	N.S.P.	HB4	2	2						
6	Leaf—4th	N.S.P.	HB5	2	2						
7	Leaf—5th	N.S.P.	HB6	2	2						
8	Leaf—6th	N.S.P.	HB7	2	2						
9	Bottom plate	N.S.P.	HB8	2	2						
10	Bolt—locating	AHH5042	HB9	2	2						
11	Nut for locating bolt	FNZ105	HB10	2	2						
12	Locknut for locating bolt	FNZ205	HB11	2	2						
13	Distance piece for locating bolt	ACA5000	HB12	2	2						
14	Clip—3rd leaf	AHH5467	HB13	4	4						
15	Clip—4th leaf	AHH5470	HB14	4	4						
16	Shackle plate and pins	AHH5018	HB15	2	2						
17	Shackle plate (inner)	AHH5019	HB16	2	2						
18	Bush—shackle plate (rubber)	AHH5016	HB17	8	8						
19	Nut for shackle plate	FNZ106	HB18	4	4						
20	Washer for nut (spring)	LWZ206	HB19	4	4						
21	'U' clip—rear spring	184448	HB20	4	4						
22	Plate—top 'U' clip	AHH5082	HB21	2	2						
23	Nut for 'U' clip	FNZ106	HB22	16	16						
24	Plate—spring locating	ACG5001	HB23	4	4						
25	Pad—spring seating	ACG5002	HB24	4	4						
26	Bolt—spring front end	AHH5071	HB25	2	2						
27	Nut for front end bolt	FNZ107	HB26	2	2						
28	Washer for front end bolt (spring)	LWZ207	HB27	2	2						
29	Rebound strap	AHH5081	HB28	2	2						
30	Nut—rebound strap to axle	FNZ106	HB29	2	2						
31	Washer for nut (plain)	PWZ206	HB30	2	2						
32	Washer for nut (spring)	LWZ206	HB31	2	2						
33	Bump rubber	AHH5106	HB32	2	2						
34	Screw—bump rubber to frame	HZS0505	HB33	4	4						
35	Washer for bump rubber screw (spring)	LWZ205	HB34	4	4	24					
36	Bracket—shock absorber arm to rear spring—R.H.	AHH5067		1	1						
37	Bracket—shock absorber arm to rear spring—L.H.	AHH5068	HB35	1	1						



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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	STEERING										
1	Rack assembly	AHH6038		1							
2	Rack assembly	AHH6039			1						
3	Housing assembly	AHH6042	J1	1							
4	Housing assembly	AHH6043			1						
5	Seal for pinion	126922	J2	1	1						
6	Rack—steering	AHH6020	J3	1	1						
7	Pad—rack damper	ACA5244	J4	1	1	12					
8	Spring—rack damper	ACA5248	J5	1	1	6					
9	Shim	ACA5249	J6	A/R	A/R						
10	Housing—rack damper	ACA5245	J7	1	1						
11	Pad—rack damper secondary	ACA5284	J8	1	1	6					
12	Spring—rack damper secondary	ACA5286	J9	1	1						
13	Washer—rack damper secondary	ACA5283	J10	1	1						
14	Housing—rack damper secondary	ACA5285	J11	1	1						
15	Rod—tie	AHH6019	J12	2	2						
16	Housing—male ball	ACA6031	J13	2	2						
17	Seat—ball	ACA5246	J14	2	2						
18	Housing—female ball	ACA5304	J15	2	2						
19	Shim—ball housing (.003")	ACA5301	J16	A/R	A/R						
20	Shim—ball housing (.005")	ACA5302		A/R	A/R						
21	Locknut for tie-rod	AJB6025	J17	2	2						
22	Washer for tie-rod (lock)	ACA5247	J18	2	2	12					
23	Pinion—steering	AHH6036	J19	1							
24	Pinion—steering	AHH6037			1						
25	Washer for upper pinion (thrust)	130795	J20	1	1						
26	Washer for lower pinion (thrust)	126926	J21	1	1						
27	Bearing—pinion tail	AHH6023	J22	1	1						
28	Shim—tail bearing (.005")	126920	J23	A/R	A/R						
29	Shim—tail bearing (.007")	126921		A/R	A/R						
30	Screw—bearing to steering box	HZS0506	J24	2	2						
31	Washer for screw (spring)	LWZ205	J25	2	2	24					
32	Seal—rack to tie-rod	130801	J26	2	2						
33	Clip for seal (large)	ACA6030	J27	2	2						
34	Clip for seal (small)	ACA5118	J28	2	2						
35	Socket assembly—ball	ACH6168	J29	2	2						
36	Boot for ball socket	7H3571	J30	2	2						
37	Clip for boot	7H3565	J31	2	2						Correction. Was 7H3564
38	Ring—boot clip	ACA6004	J32	2	2						
39	Washer for ball socket	PWZ107	J33	2	2						
40	Nut for ball socket	FNZ407	J34	2	2						
41	Greaser—pinion	UHN305	J35	1	1						
42	Greaser—rack	UHN205	J36	1	1						

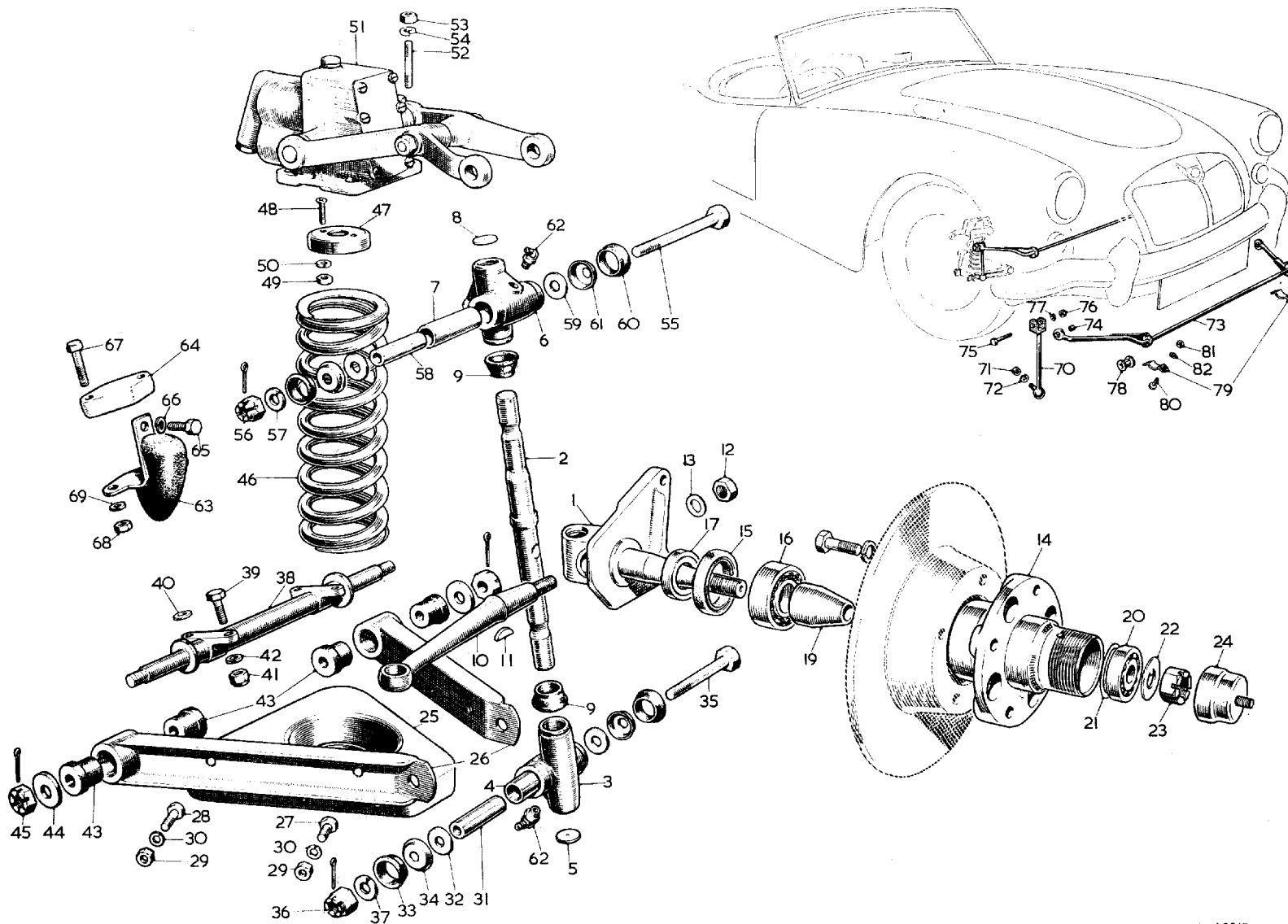
SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Steering—continued										
1	Greaser—ball socket	UHN405	J37	1	1						
2	Washer for ball socket (cup)	ACH6170	J38	2	2						
3	Washer for ball socket (fibre)	ACH6173	J39	2	2	12					
4	Shim—rack to bracket	AHH6007	J40	4	4						
5	Rivet for shim	6K9714	J41	4	4						
6	Bolt—rack to bracket (front)	HZS0509	J42	2	2						
7	Nut for bolt	LNZ205	J43	2	2						
8	Bolt—rack to bracket (rear)	HZS0508	J44	2	2						
9	Nut for bolt	FNZ105	J45	2	2						
10	Washer for nut (spring)	LWZ205	J46	4	4	24					
11	Joint—universal—steering-column	AHH6000	J47	1	1						
12	End yoke	17H3925	J48	2	2						
13	Journal assembly	17H3873	J49	1	1						
14	Joint for journal	17H3874	J50	4	4						
15	Retainer for joint	17H3875	J51	4	4						
16	Circlip	17H3811	J52	4	4						
17	Bolt for universal joint	17H3839	J53	2	2						
18	Nut for bolt	17H3840	J54	2	2						
19	Washer for nut (spring)	17H3841	J55	2	2						
20	Column assembly	AHH6011		1	1						
21	Tube (outer)	AHH6025	J56	1	1						
22	Bush—upper end (felt)	7H6255	J57	1	1						
23	Bush—lower end (felt)	AHH6027	J58	1	1						
24	Tube assembly (inner)	AHH6028	J59	1	1						
25	Wheel—steering	AHH6003	J60	1	1						
26	Cover for steering-wheel	AHH6004	J61	1	1						
27	Clip for cover (spring)	AHH6035	J62	4	4						
28	Nut for steering-wheel	ACH6001	J63	1	1						
29	Clamp for steering-column	AHH6005	J64	2	2						
30	Distance piece for clamp	AHH6006	J65	2	2						
31	Bolt—clamp	HBZ0518	J66	2	2						
32	Nut for clamp bolt	FNZ105	J67	2	2						
33	Bracket for steering-column (lower)	AHH6008	J68	1	1						
34	Screw—bracket to frame	HZS0506	J69	2	2						
35	Washer for screw (spring)	LWZ205	J70	2	2	24					
36	Washer for screw (plain)	PWZ105	J71	2	2						
37	Washer—lower bracket to frame (plain)	PWZ205	J72	2	2						
38	Washer—lower bracket to clamp (spring)	LWZ205	J73	2	2	24					
39	Bracket for steering-column (upper)	AHH6030	J74	1	1						
40	Screw—bracket to body rail	HPZ0505	J75	2	2						
41	Washer for screw (plain)	PWZ205	J76	2	2						
42	Washer for screw (spring)	LWZ205	J77	2	2	24					

THE M.G. Series MGA TWIN CAM

J.3

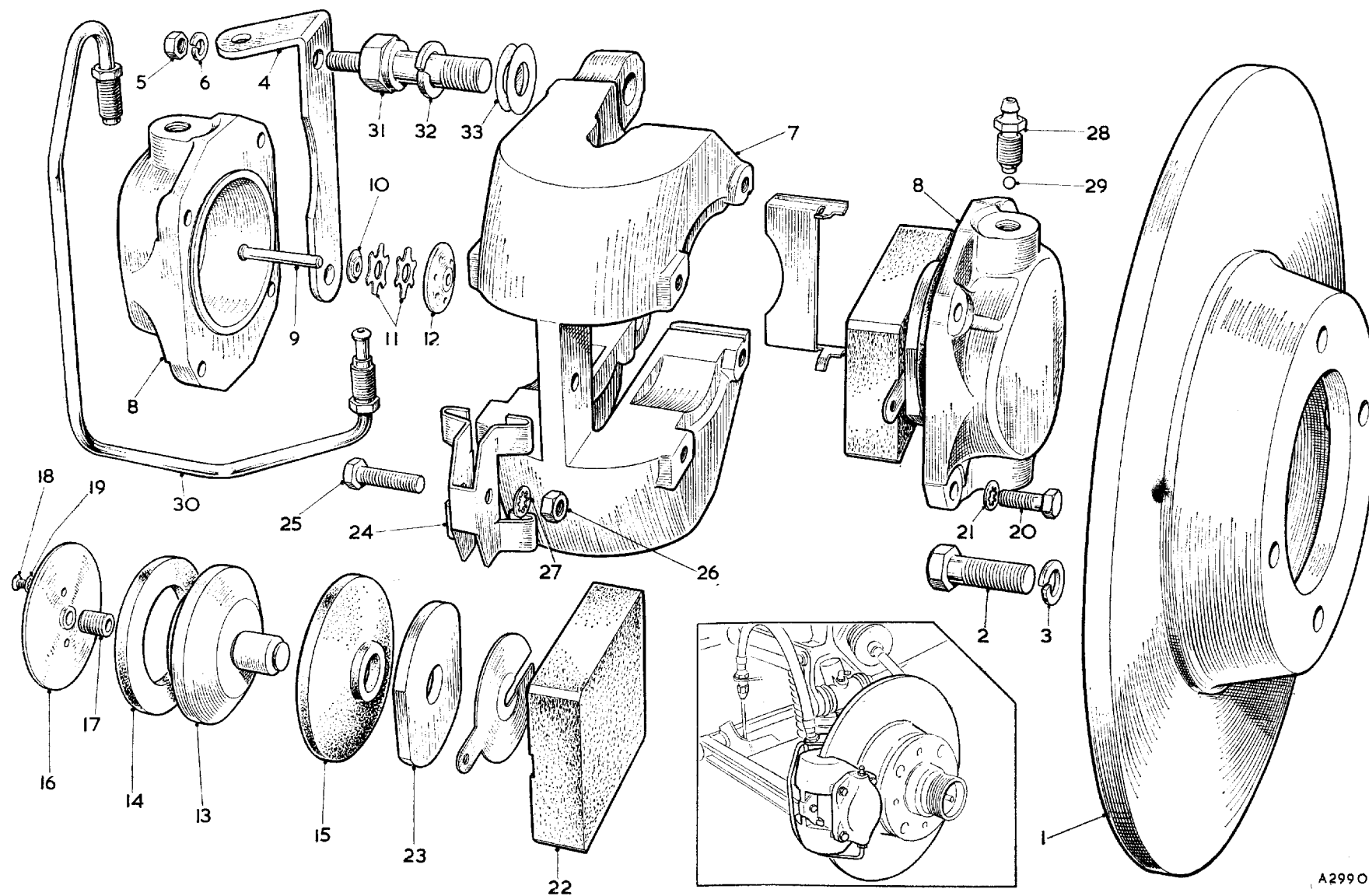


A2915

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	FRONT AXLE AND SUSPENSION										
1	Front suspension assembly—R.H.	N.S.P.		1	1						
2	Front suspension assembly—L.H.	N.S.P.		1	1						
3	Steering knuckle—R.H.	ATB4232	K1	1	1						
4	Steering knuckle—L.H.	ATB4233		1	1						
5	Pin—swivel—R.H.	ATB4218	K2	1	1						
6	Pin—swivel—L.H.	ATB4219		1	1						
7	Link—swivel pin—lower—R.H.	ATB4212	K3	1	1						
8	Link—swivel pin—lower—L.H.	ATB4213		1	1						
9	Bush	ACG6005	K4	2	2						
10	Plate	ACA4010	K5	2	2						
11	Link swivel pin upper—R.H.	ATB4208	K6	1	1						
12	Link swivel pin upper—L.H.	ATB4209		1	1						
13	Bush	ACG6005	K7	2	2						
14	Plate	ACA4010	K8	2	2						
15	Seal for swivel pin	ACG4080	K9	4	4						
16	Lever—steering—R.H.	ATB4258	K10	1	1						
17	Lever—steering—L.H.	ATB4259		1	1						
18	Key for steering lever	WKN506	K11	2	2						
19	Nut for steering lever	LNZ110	K12	2	2						
20	Nut for steering lever	LNZ210		2	2						
21	Washer for nut (plain)	PWZ110	K13	2	2						
22	Hub assembly—R.H.	ATB4236	K14	1	1						
23	Hub assembly—L.H.	ATB4237		1	1						
24	Seal—oil	8G555	K15	2	2	12					
25	Distance washer—hub	ACF4001	K16	2	2						
26	Collar for oil seal	ATB4243	K17	2	2						
27	Bearing for hub (inner)	1B4399	K18	2	2						
28	Spacer for bearing	ATB4239	K19	2	2						
29	Bearing for hub (outer)	ATB4238	K20	2	2						
30	Shim for bearing (.003")	ATB4240	K21	A/R	A/R						
31	Shim for bearing (.005")	ATB4241		A/R	A/R						
32	Shim for bearing (.010")	ATB4242		A/R	A/R						
33	Washer—bearing retaining	1A4742	K22	2	2						
34	Nut—bearing retaining	51K330	K23	2	2						
35	Cup—grease-retaining	ATB4245	K24	2	2						

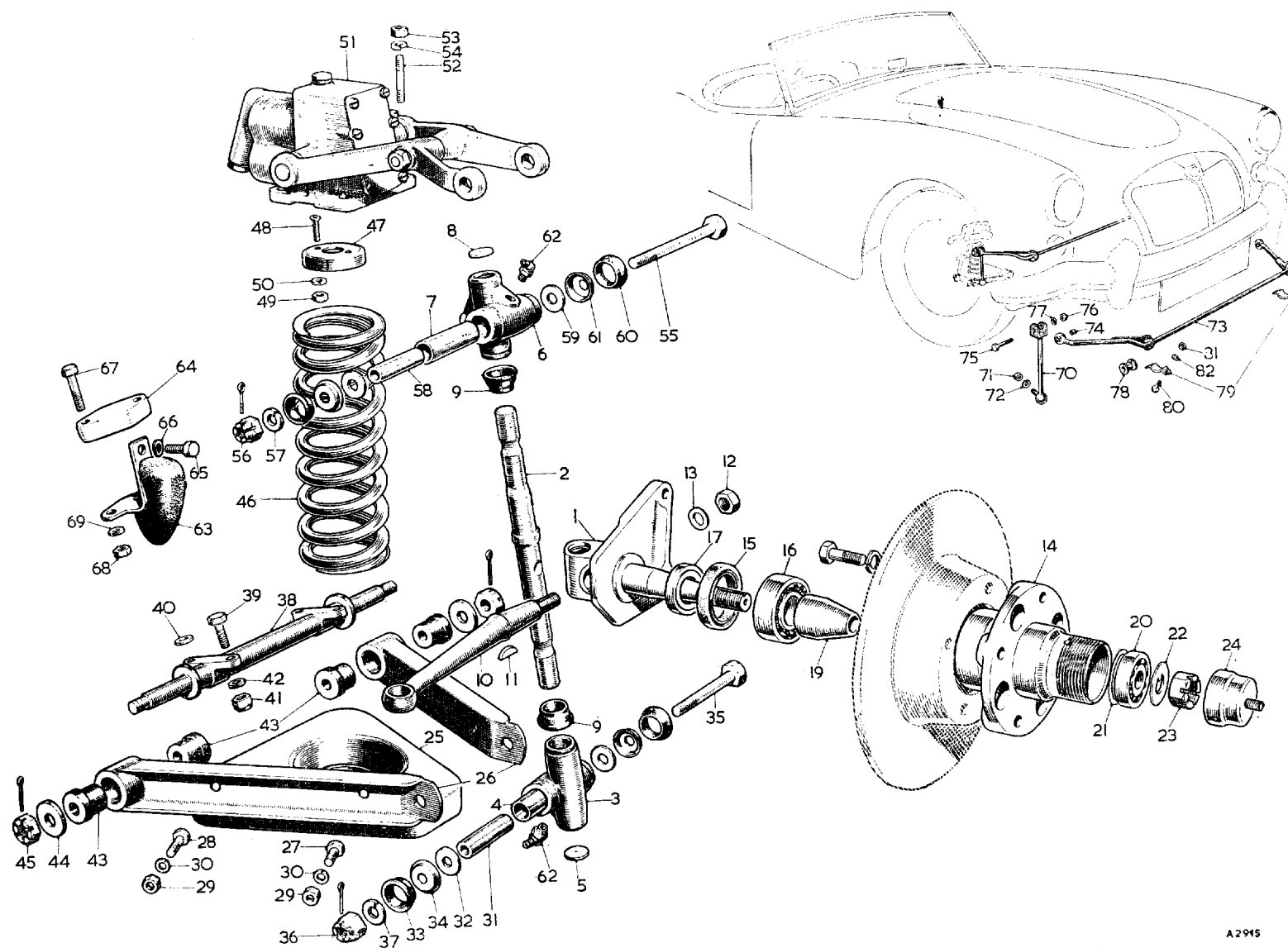


A2990

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Front Axle and Suspension—continued										
1	Disc—brake	ATB4244	KA1	2	2						
2	Bolt—brake disc to hub	ATB4247	KA2	8	8						
3	Washer for bolt (spring)	LWZ207	KA3	8	8						
4	Bracket—hose—R.H.	ATB4256	KA4	1	1						
5	Bracket—hose—L.H.	ATB4257		1	1						
6	Nut for bracket	FNZ105	KA5	4	4						
7	Washer for nut (spring)	LWZ205	KA6	4	4	24					
8	Calliper unit assembly—R.H.	ATB4266		1	1			BTB134	] Com. (C) 836 approx.		
9	Calliper unit assembly—L.H.	ATB4267		1	1			BTB135			
10	Calliper—R.H.	7H8261	KA7	1	1						
11	Calliper—L.H.	7H8261		1	1						
12	Cylinder assembly	7H8200		4	4			7H8257	Com. (C) 836 approx.		
13	Cylinder		KA8	4	4						] Not supplied separately. Items included in assembly
14	Pin—retractor		KA9	4	4						
15	Bush—retractor stop		KA10	4	4						
16	Washer (spring)		KA11	8	8						
17	Cap		KA12	4	4						
18	Piston assembly	7H8211		4	4			7H8209	Com. (C) 836 approx.		
19	Piston		KA13	4	4						] Not supplied separately. Not supplied separately. Items included in kit set 8G8194 Not supplied separately
20	Seal—piston		KA14	4	4						
21	Seal—dust		KA15	4	4						
22			KA16	4	4						
23	Plate		KA17	4	4						
24	Bush—retractor	7H8212	KA18	8	8						
25	Screw—plate to piston	AJD4802N	KA19	8	8						
26	Washer for screw (shakeproof)		KA20	16	16			7H8222	Com. (C) 836 approx.		
27	Bolt—cylinder to calliper	7H8206	KA21	16	16						
28	Washer for bolt (shakeproof)	7H8207	KA22	4	4						
29	Pad assembly—friction	7H8201	KA23	4	4						
30	Plate—support	7H8202	KA24	2	2						
31	Plate—keep	7H8203	KA25	2	2						
32	Bolt for keep plate	7H8204	KA26	2	2			HZS0407	Com. (C) 836 approx.		
33	Nut for bolt	FNZ104	KA27	2	2						
34	Washer for nut (shakeproof)	7H8207	KA28	2	2						
35	Screw—bleed	7H8252	KA29	2	2						
36	Ball for bleed screw	BLS106	KA30	1	1			7H8210	] Com. (C) 836 approx.		
37	Pipe—bridge—R.H.	7H8205		1	1			7H8221			
38	Pipe—bridge—L.H.	7H8208		1	1						
39	Bolt—calliper to stub axle	ATB4255	KA31	4	4						
40	Washer for bolt (spring)	LWZ207	KA32	4	4						
41	Shim—calliper to stub axle (.003")	ATB4251	KA33	A/R	A/R						
42	Shim—calliper to stub axle (.005")	ATB4252		A/R	A/R						
43	Shim—calliper to stub axle (.020")	ATB4253		A/R	A/R						
44	Kit—calliper repair	8G8194		2 sets	2 sets	1					
45	Seal—piston			2	2						
	Seal—dust			2	2						



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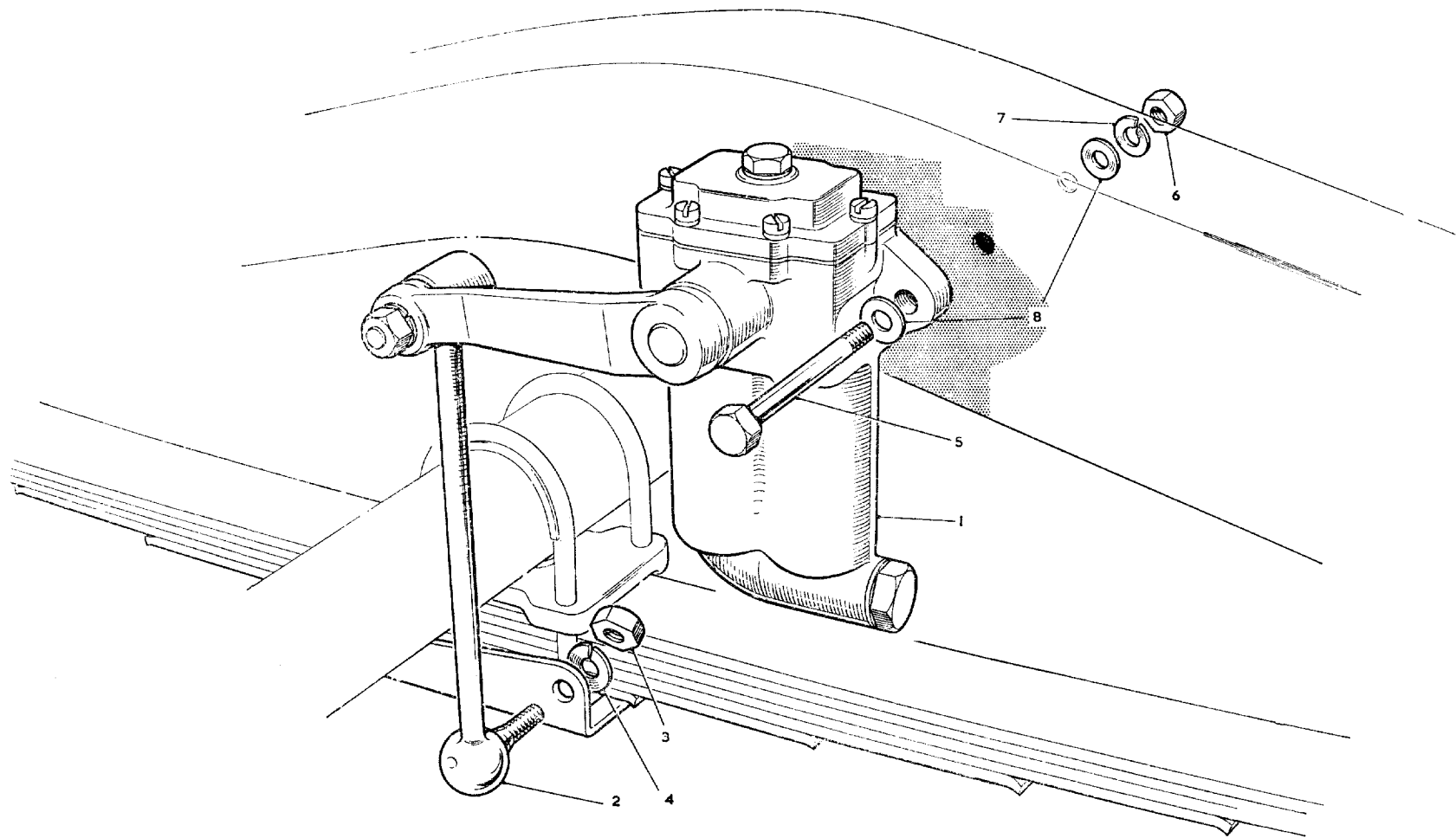
SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Front Axle and Suspension—continued										
1	Spring pan assembly	126905	K25	2	2			AHH5925	Com. (C) 2275		
2	Wishbone assembly (bottom)	126908	K26	4/2	4/2						Quantity reduced at (C) 2275
3	Wishbone assembly—bottom front—R.H.			1	1			AHH5927	] Com. (C) 2275		
4	Wishbone assembly—bottom front—L.H.			1	1			AHH5929			
5	Screw—spring pan to wishbone	HZS0507	K27	4/2	4/2						Quantity reduced at (C) 2275
6	Screw—spring pan to wishbone	HZS0508	K28	4	4						
7	Nut for screw	FNZ105	K29	8/6	8/6						] Quantity reduced at (C) 2275
8	Washer for nut (spring)	LWZ205	K30	8/6	8/6	24					
9	Distance tube—lower link	126900	K31	2	2						
10	Washer for lower link (thrust)	127657	K32	4	4						
11	Seal—link	126902	K33	4	4						
12	Support for link seal	126903	K34	4	4						
13	Bolt—bottom wishbone to link	AHH4001	K35	2	2						
14	Nut for bolt	FNZ308	K36	2	2						
15	Washer for nut (spring)	LWZ208	K37	2	2						
16	Pivot—bottom wishbone	AHH4003	K38	2	2						
17	Bolt—pivot to member	ACB5255	K39	8	8						
18	Washer for front bolt (fitted under head)	PWZ106	K40	2	2						
19	Nut for bolt	LNZ106	K41	8	8						
20	Washer for nut (spring)	LWZ206	K42	8	8						
21	Bush—bottom wishbone	126914	K43	8	8						
22	Washer for wishbone pivot	126915	K44	4	4						
23	Nut for wishbone pivot	FNZ408	K45	4	4						
24	Spring—coil	AHH5789	K46	2	2						
25	Spigot—coil spring	AHH5897	K47	2	2						
26	Screw—spigot to cross-member	CMZ0418	K48	4	4						
27	Nut for bolt	FNZ104	K49	4	4						
28	Washer for nut (spring)	LWZ204	K50	4	4	12					
29	Absorber—shock	AHH4004	K51	2	2						
30	Stud—shock absorber to cross-member	AHH5070	K52	8	8						
31	Nut for stud	FNZ106	K53	8	8						
32	Washer for nut (spring)	LWZ206	K54	8	8						
33	Bolt—shock absorber to link	AHH4002	K55	2	2						
34	Nut for bolt	FNZ308	K56	2	2						
35	Washer for nut (spring)	LWZ208	K57	2	2						
36	Distance tube—upper link	126900	K58	2	2						
37	Washer for upper link (thrust)	127657	K59	4	4						
38	Seal for upper link	126902	K60	4	4						
39	Support for seal	126903	K61	4	4						
40	Lubricator for link	UHN405	K62	4	4						
41	Rubber—check	500822	K63	2	2						
42	Distance piece for check rubber	500823	K64	2	2						
43	Screw—check rubber to cross-member	HZS0504	K65	2	2						
44	Washer for screw (spring)	LWZ205	K66	2	2	24					
45	Bolt—check rubber to cross-member	HBZ0512	K67	4	4						
46	Nut for bolt	FNZ105	K68	4	4						
47	Washer for nut (spring)	LWZ205	K69	4	4	24					

THE M.G. Series MGA TWIN CAM

K.4

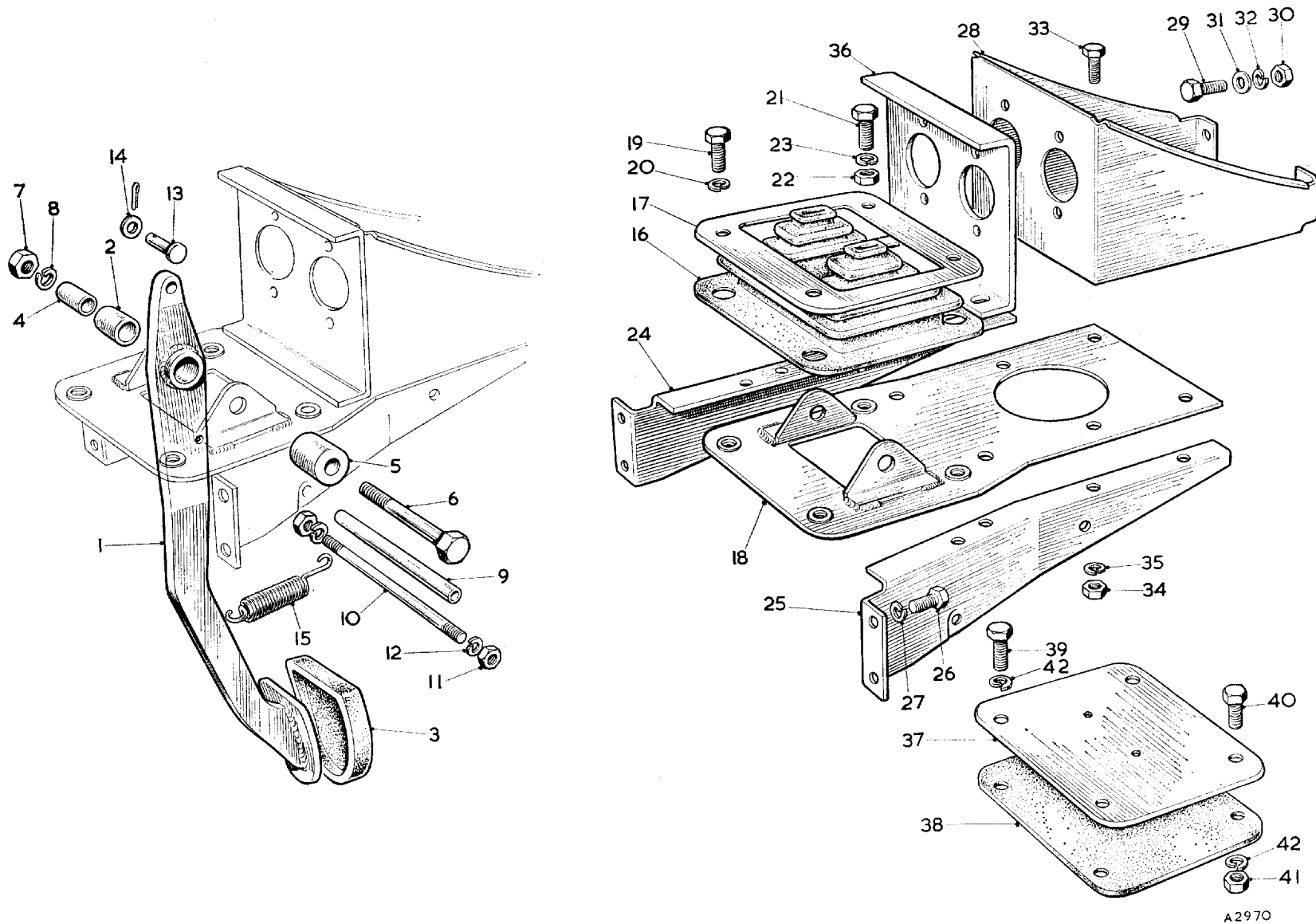


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

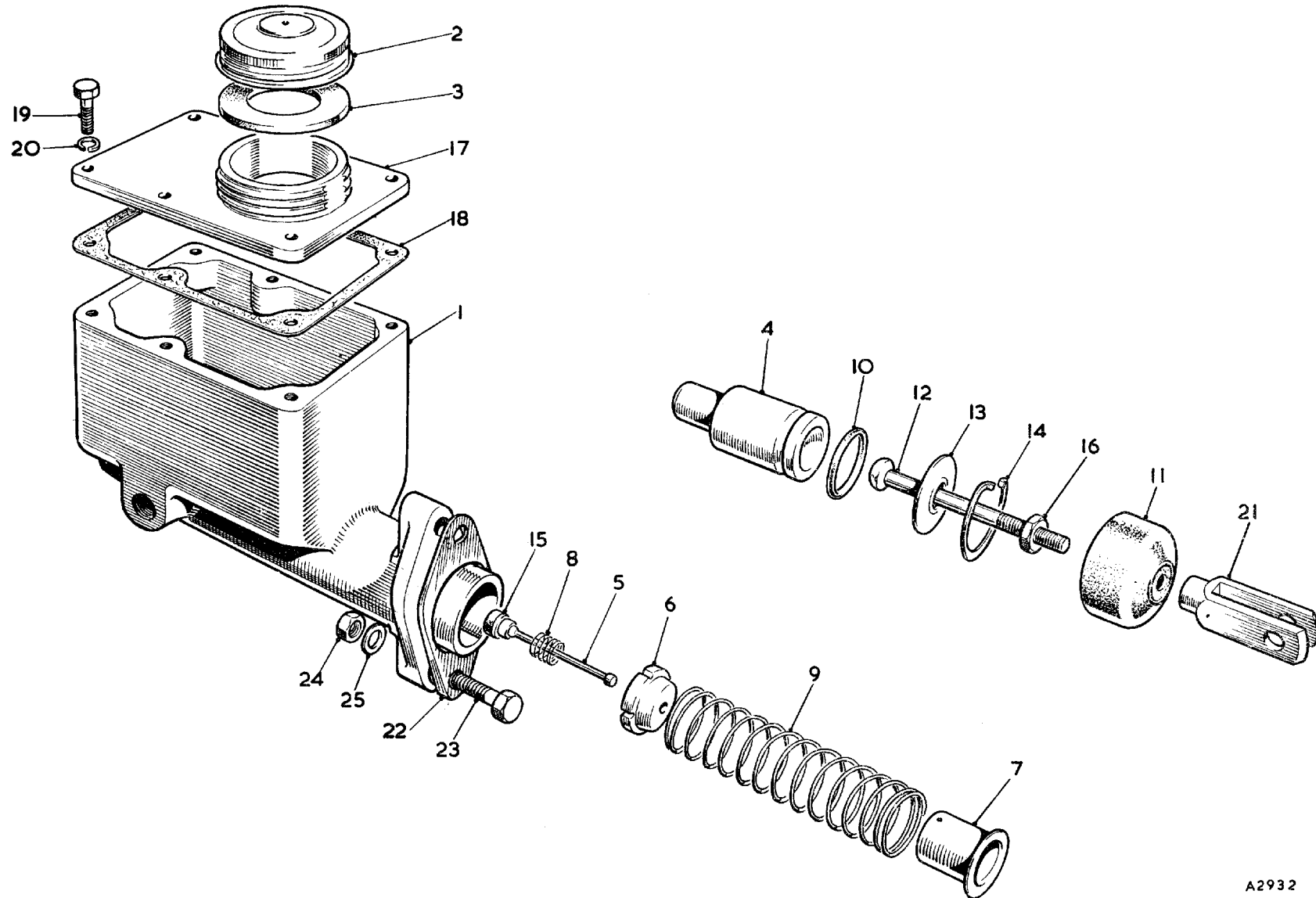
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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	BRAKE CONTROLS										
1	Pedal—brake	AHH5693	M1	1							
2	Pedal—brake	AHH5695			1						
3	Bush	185794	M2	1	1						
4	Pad—pedal (rubber)	AHH5100	M3	1	1						
5	Distance piece—pedal	185795	M4	2	2						
6	Distance washer—pedal	AHH5728	M5	1	1						
7	Bolt—pedal to bracket	HBZ0628	M6	1	1						
8	Nut for bolt	FNZ106	M7	1	1						
9	Washer for nut (spring)	LWZ206	M8	1	1						
10	Distance tube—pedal stop	AHH5692	M9	1	1						
11	Rod—distance tube	AHH5752	M10	1	1						
12	Nut for rod	FNZ104	M11	2	2						
13	Washer for nut (spring)	LWZ204	M12	2	2	12					
14	Clevis pin—brake pedal	CLZ0515	M13	1	1						
15	Washer for pin (plain)	PWZ105	M14	1	1						
16	Spring—pedal pull-off	190154	M15	1	1	6					
17	Fume excluder—pedal	AHH5689	M16	1	1						
18	Cover-plate—fume excluder	AHH5688	M17	1	1						
19	Base plate assembly—box	AHH5687	M18	1	1						
20	Screw—plate to cross-bar	HPZ0506	M19	2	2						
21	Washer for screw (spring)	LWZ205	M20	2	2	24					
22	Screw—cover-plate to base plate	HZS0506	M21	2	2						
23	Nut for screw	FNZ105	M22	2	2						
24	Washer for nut (spring)	LWZ205	M23	2	2	24					
25	Support bracket—R.H.	AHH5691	M24	1	1						
26	Support bracket—L.H.	AHH5690	M25	1	1						
27	Screw—bracket to tapping plate	HZS0505	M26	4	4						
28	Washer for screw (spring)	LWZ205	M27	4	4	24					
29	Box—master cylinder	AHH5684	M28	1	1			AHH5877	Com. (C) 997		
30	Screw—box to bulkhead	HZS0506	M29	2	2						
31	Nut for screw	FNZ105	M30	2	2						
32	Washer for nut (plain)	PWZ205	M31	2	2						
33	Washer for nut (spring)	LWZ205	M32	2	2	24					
34	Screw—box to bracket	HZS0506	M33	6	6						
35	Nut for screw	FNZ105	M34	6	6						
36	Washer for nut (spring)	LWZ205	M35	6	6	24					
37	Reinforcement piece—box	AHH5685	M36	1	1			AHH5876	Com. (C) 997		
38	Blanking plate	AHH5753	M37	1	1						
39	Seal—blanking plate (rubber)	AHH5754	M38	1	1						
40	Screw fixing blanking plate	HPZ0508	M39	2	2						
41	Screw fixing blanking plate	HZS0506	M40	2	2						
42	Nut for screw	FNZ105	M41	2	2						
43	Washer for screw (spring)	LWZ205	M42	4	4	24					

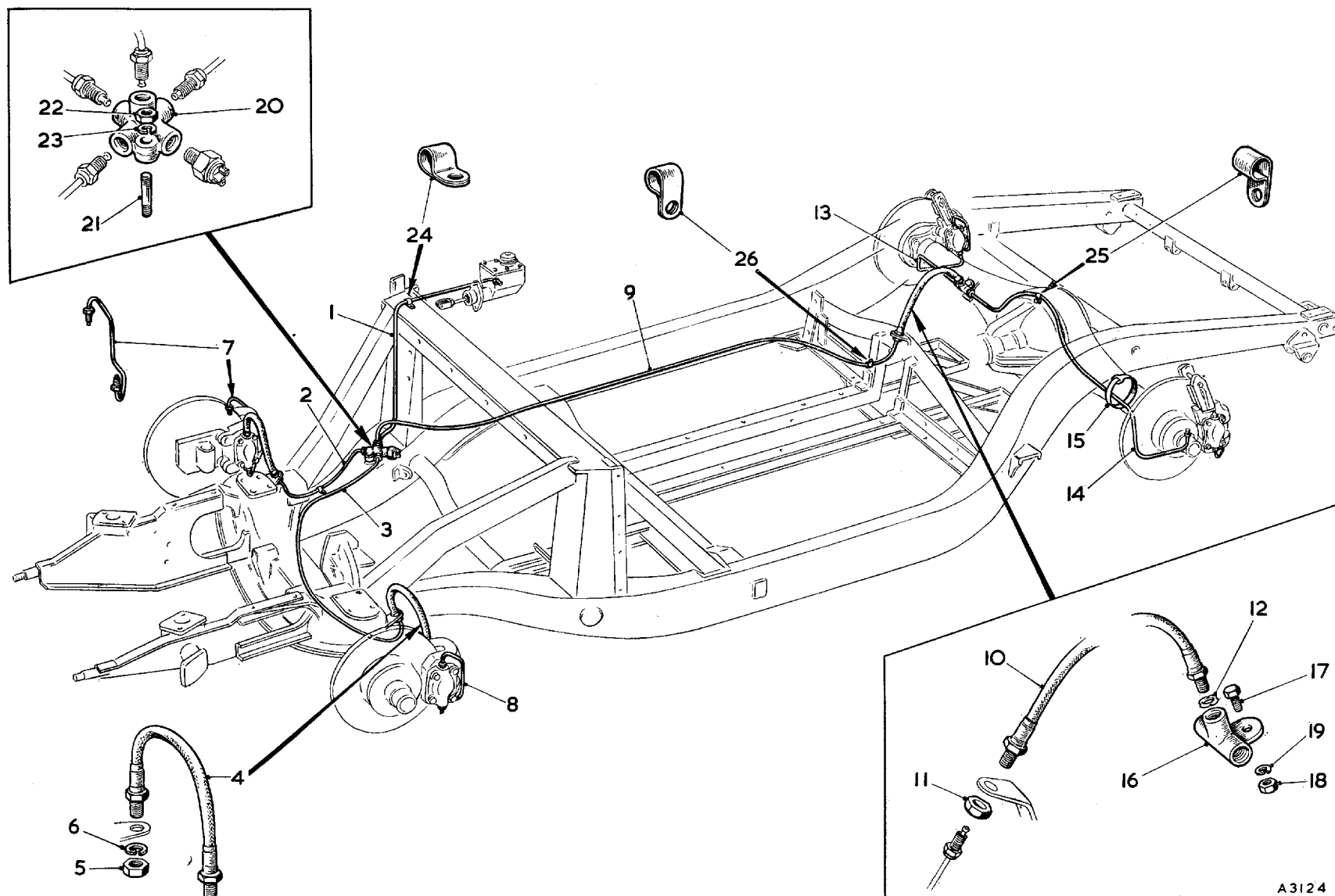


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

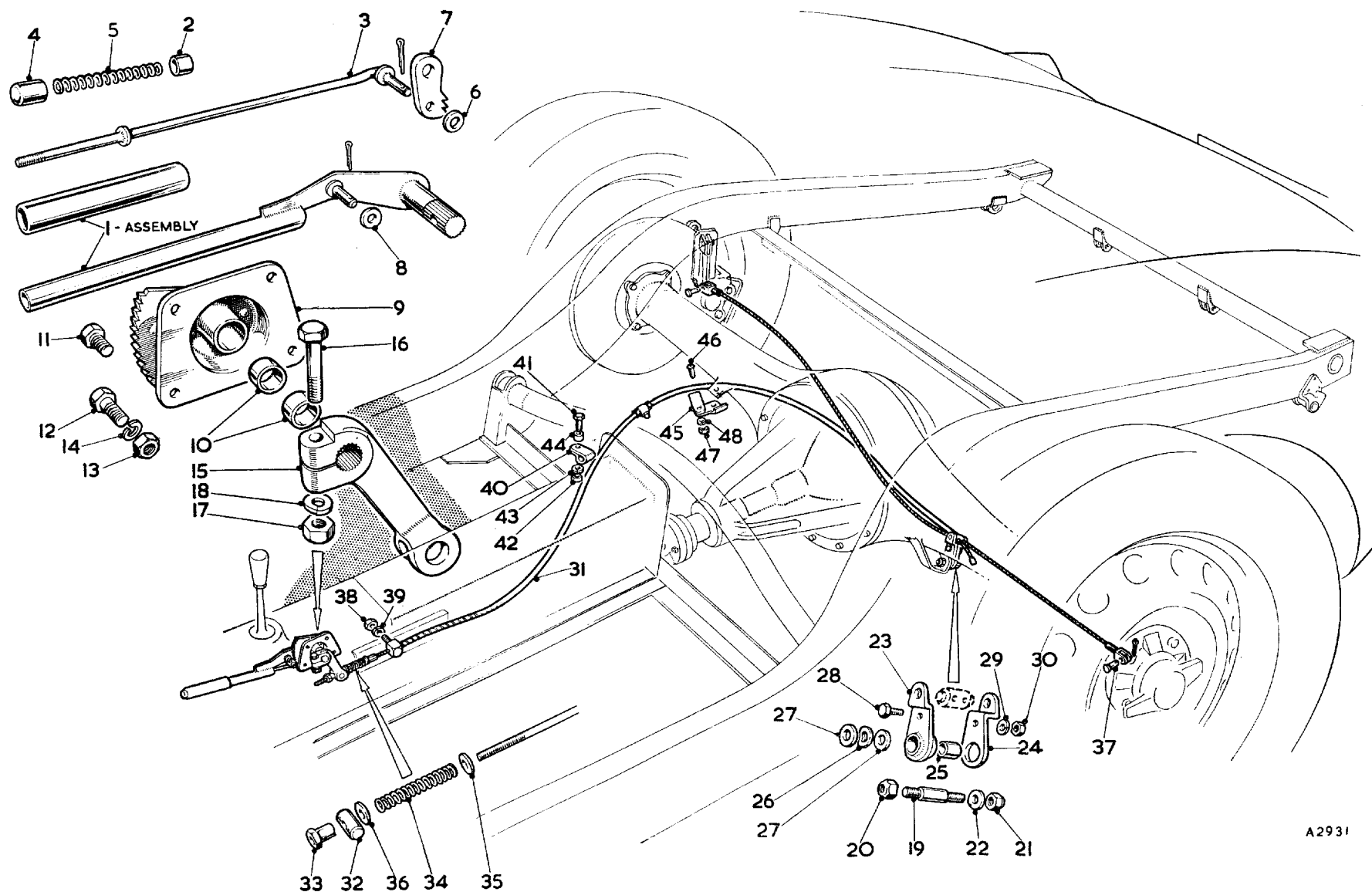
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	BRAKE MASTER CYLINDER										
1	Cylinder and supply tank assembly	BHA4071		1	1						
2	Body	N.S.P.	MA1	1	1						
3	Cap	7H8223	MA2	1	1						
4	Washer for cap	7H8224	MA3	1	1						
5	Piston	7H8225	MA4	1	1						
6	Valve	7H8226	MA5	1	1						
7	Spring support—rear end	7H8227	MA6	1	1						
8	Spring support—front end	7H8228	MA7	1	1						
9	Spring—valve	7H8229	MA8	1	1						
10	Spring—main	7H8230	MA9	1	1						
11	Seal—piston	7H8236	MA10	1	1						
12	Dust excluder	7H8237	MA11	1	1						
13	Push-rod	7H8231	MA12	1	1						
14	Washer	7H8232	MA13	1	1						
15	Circlip	7H8233	MA14	1	1						
16	Rubber seal and bush	7H8238	MA15	1	1						
17	Locknut for push-rod	FNZ205	MA16	1	1						
18	Cover	N.S.P.	MA17	1	1						
19	Gasket	7H8235	MA18	1	1						
20	Screw	AJD1021	MA19	6	6						
21	Washer (spring)	AJD7612	MA20	6	6						
22	Grease for rubber	7H8234		1	1						
23	Service kit for master cylinder	8G8196		1	1						
24	Seal—piston			1	1						
25	Dust excluder			1	1						
26	Rubber seal and bush			1	1						
27	Grease for rubber			1	1						
28	Fork end	FEZ105	MA21	1	1						
29	Taper packing—master cylinder	AHH5374	MA22	2	2						
30	Bolt fixing master cylinder	HZS0513	MA23	2	2			HZS0510	Fin. (C) 996 Com. (C) 997		
31	Nut for bolt	LNZ205	MA24	2	2						
32	Washer for nut (plain)	PWZ105	MA25	2	2						



SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	HYDRAULIC PIPES AND FITTINGS										
1	Pipe—master cylinder to 5-way connection (29")	AHH5769	MB1	1							
2	Pipe—master cylinder to 5-way connection (49½")	AHH5770			1						
3	Pipe—5-way connection to R.H. front hose (17½")	AHH5763	MB2	1	1						
4	Pipe—5-way connection to L.H. front hose (48½")	AHH5764	MB3	1	1						
5	Hose—front	AHH5773	MB4	2	2						
6	Locknut—hose	FNZ206	MB5	4	4						
7	Washer for locknut (spring)	LWZ206	MB6	4	4						
8	Bridge pipe—front hose to brake R.H.	AHH5806	MB7	1	1						
9	Bridge pipe—front hose to brake L.H.	AHH5807	MB8	1	1						
10	Pipe—5-way connection to rear hose (79½")	AHH5768	MB9	1	1						
11	Hose—rear	AHH5774	MB10	1	1						
12	Locknut—hose	2K8686	MB11	1	1						
13	Washer for locknut (shakeproof)	LWZ210		1	1						
14	Gasket—rear hose to 3-way	3H2287	MB12	1	1						
15	Pipe—3-way connection to rear brake R.H. (17½")	AHH5766	MB13	1	1						
16	Pipe—3-way connection to rear brake L.H. (45")	AHH5767	MB14	1	1						
17	Strap—brake pipe to axle	ACH8650	MB15	1	1						
18	3-way connection	AHH5772	MB16	1	1						
19	Screw—3-way connection and cable clip to axle	HZS0506	MB17	1	1						
20	Nut for screw	FNZ105	MB18	1	1						
21	Washer for nut (spring)	LWZ205	MB19	1	1	24					
22	5-way connection	AHH5771	MB20	1	1						
23	Stud for 5-way connection	AHH5875	MB21	1	1						
24	Nut for stud	FNZ104	MB22	1	1						
25	Washer for nut (spring)	LWZ204	MB23	1	1	12					
26	Clip—brake pipe to master cylinder base plate	PCR0311	MB24	1							
27	Clip—brake pipe to bulkhead	PCR0311			2						
28	Clip—brake pipe to differential case bolt	PCR0311	MB25	1	1						
29	Clip—brake pipe to battery carrier	PCR0307	MB26	1	1						



A2931

SERVICE PARTS LIST

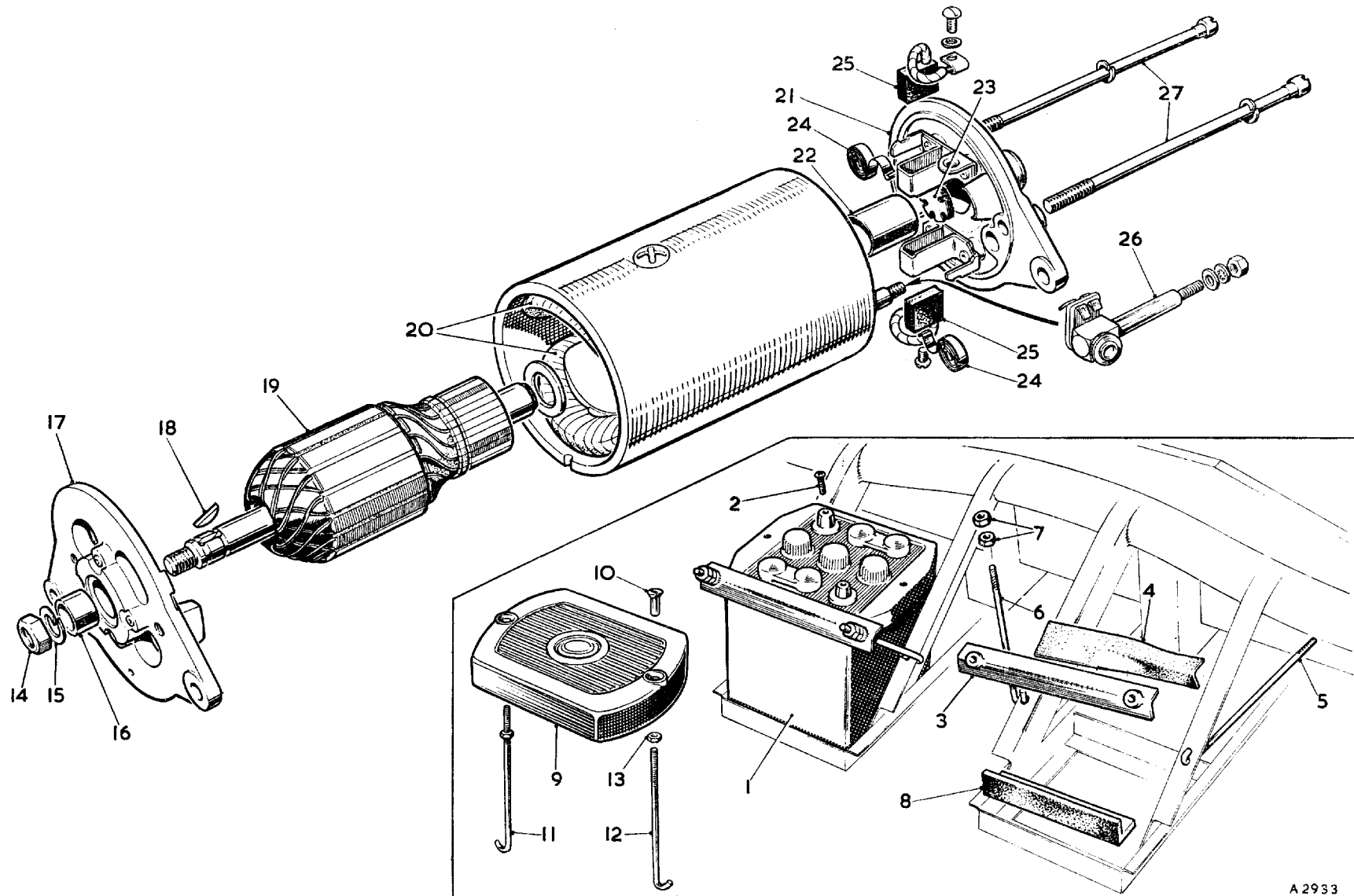
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	HAND BRAKE MECHANISM										
1	Hand brake assembly	AHH5229		1	1						
2	Handle plate and shaft assembly	AHH5230	MC1	1	1						
3	Bush—handle plate and shaft	81756	MC2	1	1						
4	Rod assembly—pawl	AHH5233	MC3	1	1						
5	Knob—pawl rod	ACC8956	MC4	1	1						
6	Spring—pawl rod	80641	MC5	1	1						
7	Washer (plain)	PWZ103	MC6	1	1						
8	Pawl	AHH5238	MC7	1	1						
9	Washer (plain)	PWZ105	MC8	1	1						
10	Fulcrum and ratchet assembly	AHH5232	MC9	1	1						
11	Bush	AHH5242	MC10	2	2						
12	Screw—hand brake to gearbox cover	HZS0504	MC11	5	5						
13	Screw—hand brake to gearbox cover	HZS0505	MC12	3	3						
14	Nut for screw	FNZ105	MC13	8	8						
15	Washer for screw (spring)	LWZ205	MC14	8	8	24					
16	Lever—hand brake operating	AHH5244	MC15	1	1						
17	Bolt for operating lever	HBZ0510	MC16	1	1						
18	Nut for bolt	FNZ105	MC17	1	1						
19	Washer for bolt (spring)	LWZ205	MC18	1	1	24					
20	Fulcrum—hand brake compensator	AHH5025	MC19	1	1						
21	Nut for fulcrum to axle	LNZ106	MC20	1	1						
22	Nut for compensator to fulcrum	LNZ105	MC21	1	1						
23	Washer for compensator to fulcrum (plain)	PWZ205	MC22	1	1						
24	Lever—inner compensating	AHH5203	MC23	1	1						
25	Lever—outer compensating	ACH5101	MC24	1	1						
26	Bush—compensating lever	AHH5225	MC25	1	1						
27	Washer for compensating lever (anti-rattle)	AHH5224	MC26	1	1						
28	Washer for compensating lever (plain)	PWZ107	MC27	2	2						
29	Screw for compensating lever	HZS0405	MC28	1	1						
30	Washer for screw (spring)	LWZ204	MC29	1	1	12					
31	Nut for screw	FNZ104	MC30	1	1						
32	Cable—hand brake	AHH5761	MC31	1	1						
33	Trunnion—cable	AHH5322	MC32	1	1						
34	Nut—adjuster	ACH5104	MC33	1	1						
35	Spring—cable	ACH8508	MC34	1	1						
36	Washer for cable spring—rear (plain)	PWZ104	MC35	1	1	12					
37	Washer for cable spring—front (plain)	PWZ204	MC36	1	1						
38	Clevis pin	ACB8715	MC37	2	2						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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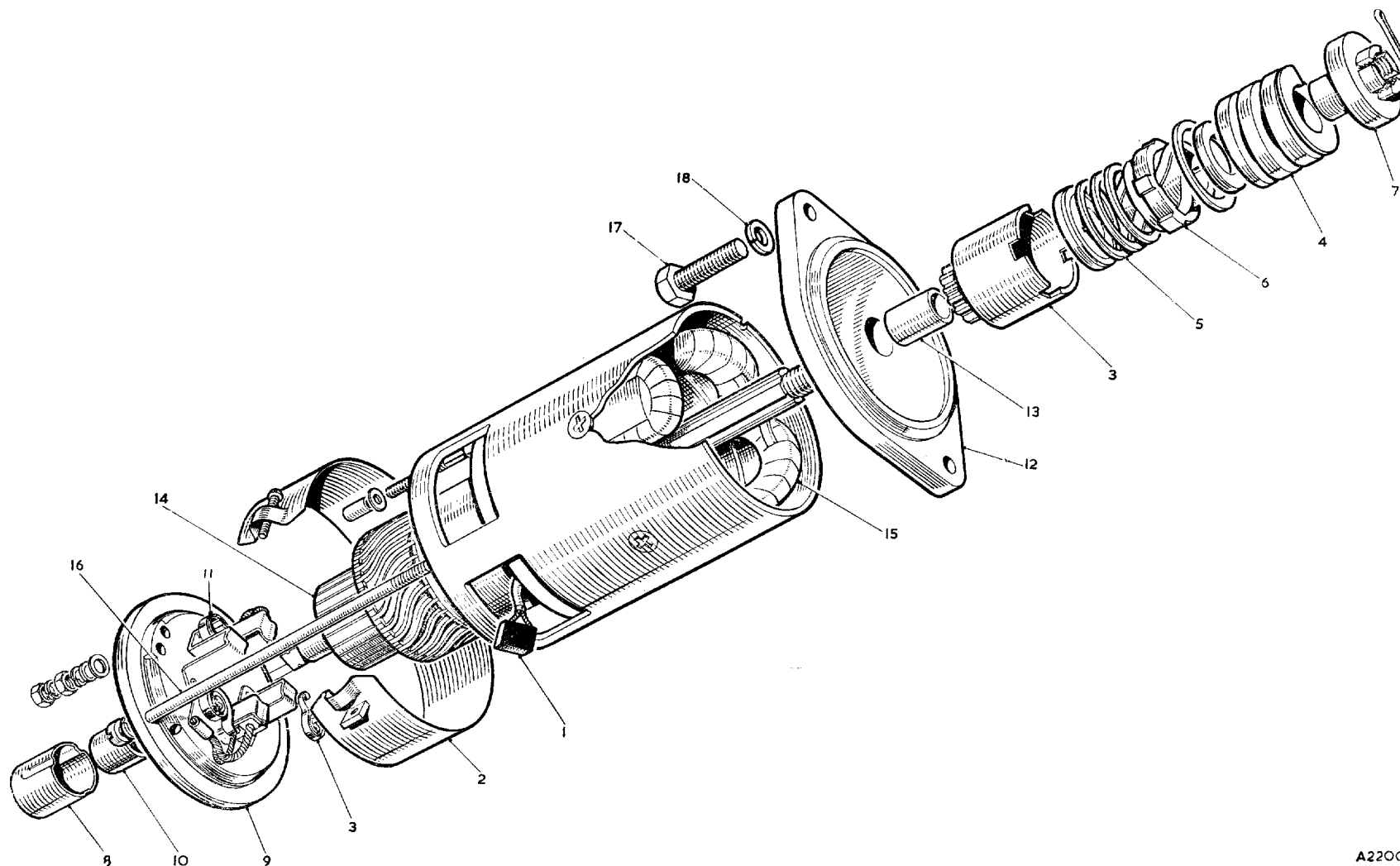


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	ELECTRICAL EQUIPMENT										
	BATTERY										
1	Battery	N.S.P.	N1	2	2						
2	Screw—terminal	2K8645	N2	2	2						
3	Clamp—battery	AHH5166	N3	2	2						
4	Packing—battery clamp	AHH5169	N4	2	2						
5	Bolt—battery fixing (long)	AHH5167	N5	2	2						
6	Bolt—battery fixing (short)	AHH5168	N6	2	2						
7	Locknut for battery fixing bolt	FNZ204	N7	8	8						
8	Pad—battery (rubber)	AHH5170	N8	4	4						
9	Cover—battery	BHA4140	N9	2	2						
10	Cap nut—cover	BHA4147	N10	4	4						
11	Bolt—battery (long)	AHH5964	N11	2	2						Optional extra
12	Bolt—battery (short)	AHH5963	N12	2	2						
13	Nut for bolt	AJD8104Z	N13	4	4						
	DYNAMO										
14	Dynamo	AEJ12		1	1						Correction. Was 11G220
15	Nut for shaft	47H5215	N14	1	1						
16	Washer for nut (spring)	LWZ207	N15	1	1						
17	Bearing—drive end	97H626	N16	1	1						
18	Bracket assembly—drive end	57H5083	N17	1	1						
19	Key for pulley	WKN404	N18	1	1						
20	Armature	7H5389	N19	1	1						
21	Coils—field	7H5071	N20	1 set	1 set	1					
22	Bracket assembly—commutator end	57H5082	N21	1	1						
23	Bush for bracket	7H5390	N22	1	1						
24	Oiler	17H5530	N23	1	1						
25	Spring—brush tension	7H5031	N24	1 set	1 set	1					
26	Brush	7H5028	N25	1 set	1 set	1					
27	Terminal	17H5433	N26	1	1						
28	Bolt—through-fixing	17H5217	N27	2	2						
29	Sundry parts	7H5376		1 set	1 set	1					

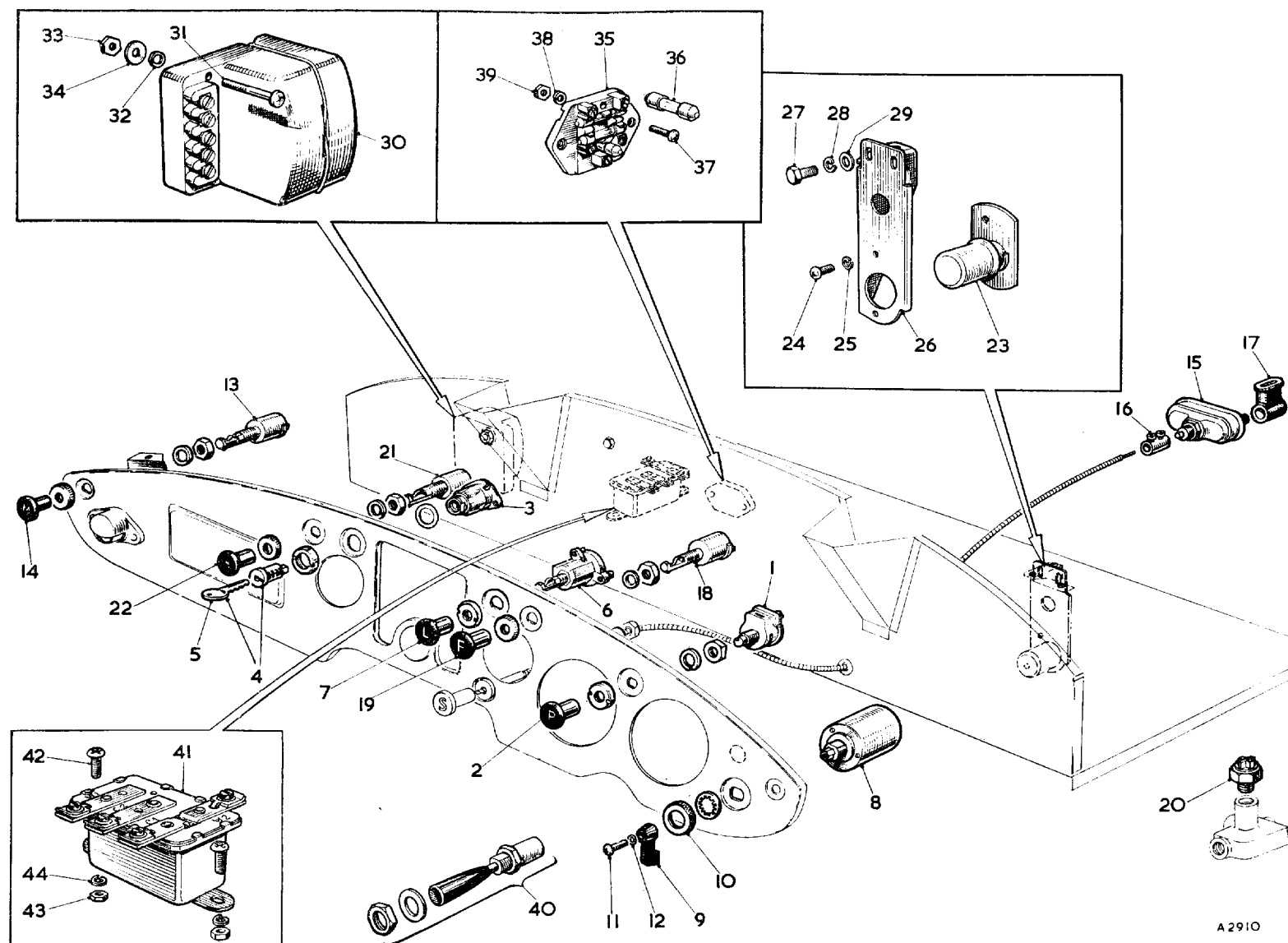


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	STARTER										
1	Starter	3H952		1	1						
2	Brush	7H5040	NA1	1 set	1 set	1					
3	Band—cover	7H5038	NA2	1	1						
4	Pinion and barrel	7H5046	NA3	1	1						
5	Spring—pinion main	7H5045	NA4	1	1						
6	Spring—pinion return	7H5047	NA5	1	1						
7	Sleeve—screwed (with control nut)	7H5529	NA6	1	1						
8	Nut for shaft	47H5342	NA7	1	1						
9	Cap—shaft	7H5039	NA8	1	1						
10	Bracket assembly—commutator end	7H5041	NA9	1	1						
11	Bush	7H5042	NA10	1	1						
12	Spring—brush tension	7H5043	NA11	1 set	1 set	1					
13	Bracket assembly—drive end	7H5048	NA12	1	1						
14	Bush	7H5049	NA13	1	1						
15	Armature	7H5050	NA14	1	1						
16	Coils—field	7H5051	NA15	1 set	1 set	1					
17	Bolt—through-fixing	17H5444	NA16	2	2						
18	Sundry parts	7H5156		1 set	1 set	1					
19	Screw—starter to engine	53K149	NA17	2	2						
20	Washer for screw (spring)	LWZ206	NA18	2	2						



SERVICE PARTS LIST

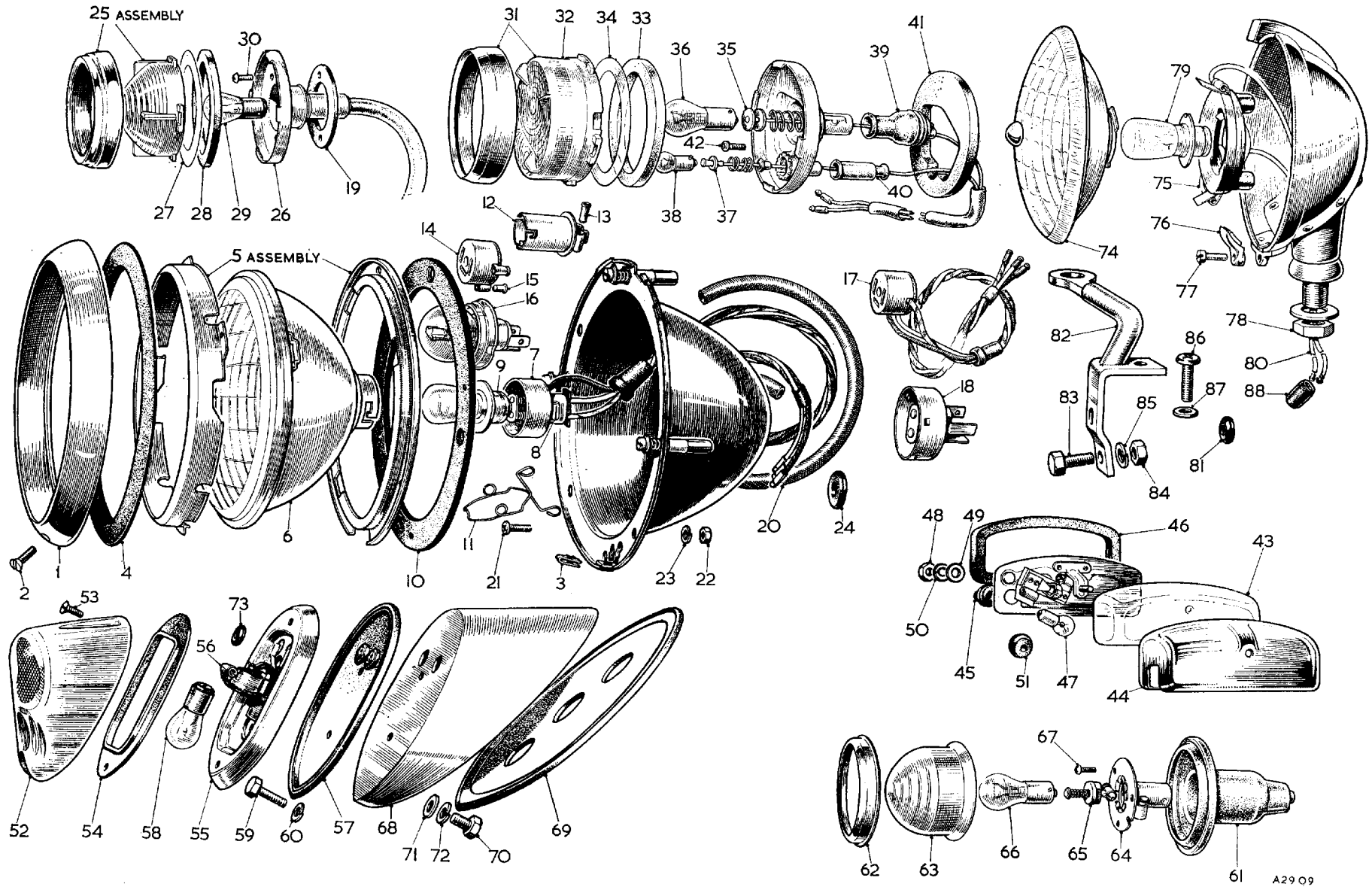
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	SWITCHES										
1	Switch—panel light	47H5188	NB1	1	1						
2	Knob for switch	AHH5368	NB2	1	1						
3	Switch—ignition	AHH5369	NB3	1	1						
4	Lock and key—ignition switch	7H9880	NB4	1	1						
5	Key	ANK4646	NB5	2	2						
6	Switch—head and sidelamp	3H3098	NB6	1	1						
7	Knob for switch	AHH5360	NB7	1	1						
8	Switch—flasher	AMK5607	NB8	1	1						
9	Lever for switch	27H5511	NB9	1	1						
10	Nut fixing flasher switch (knurled)	17H5485	NB10	1	1						
11	Screw fixing lever	17H5483	NB11	1	1						
12	Washer for screw (spring)	17H5484	NB12	1	1						
13	Switch—map-reading lamp	27H5278	NB13	1	1						
14	Knob for switch	AHH5362	NB14	1	1						
15	Switch—starter	3H949	NB15	1	1						
16	Coupling—switch to control	3H950	NB16	1	1						
17	Bootee for terminal	8G548	NB17	2	2						
18	Switch—fog lamp	27H5278	NB18	1	1						
19	Knob for switch	AHH5366	NB19	1	1						
20	Switch—stop lamp	3H1894	NB20	1	1						
21	Switch—windscreen wiper	27H5278	NB21	1	1						
22	Knob for switch	AHH5364	NB22	1	1						
23	Switch—dipper	11G2007	NB23	1	1						
24	Screw—switch to bracket	AJD1243Z	NB24	2	2						
25	Washer for screw (spring)	LWZ203	NB25	2	2						
26	Bracket—dipper switch	AHH5780	NB26	1							
27	Screw—bracket to bulkhead	HZS0405	NB27	3							
28	Washer for screw (spring)	LWZ204	NB28	3		12					
29	Washer for screw (plain)	PWZ104	NB29	3		12					
30	Bracket—dipper switch	AHH5347			1			AHH5965	Com. (C) 2281		
31	Screw—bracket to bulkhead	PMZ0308			1						
32	Screw—bracket to bulkhead	CMZ0308			2				Fin. (C) 2280		
33	Washer for screw (cup)	7722			2						
34	Nut for screw	FNZ108			3						
35	Screw—bracket to goalpost				3			PPZ0310	Com. (C) 2281		
36	Washer for screw (spring)				3			LWZ203			

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	LAMPS (ROAD)										
1	Headlamp (U.K.)	47H5365		2							
2	Rim assembly	17H5147	NC1	2							
3	Screw—rim fixing	AJA5081	NC2	2							
4	Nut for screw	27H5354	NC3	2							
5	Excluder—dust	3H2962	NC4	2							
6	Plate—light unit retaining	17H5205	NC5	2							
7	Light unit—left dip	7H5483	NC6	2							
8	Bulb holder	17H5306	NC7	2							
9	Sleeve—terminal	37H5271	NC8	6							
10	Bulb—left dip	13H140	NC9	2							
11	Gasket (rubber)	3H1031	NC10	2							
12	Headlamp (SWEDEN)			2	2			BMK391			
13	Rim assembly			2	2			17H5147			
14	Screw—rim fixing			2	2			AJA5081			
15	Nut for screw			2	2			27H5354			
16	Excluder—dust			2	2			3H2962			
17	Plate—light unit retaining			2	2			17H5205	Com. (C) 2418		
18	Light unit			2	2			47H5528			
19	Spring—bulb retaining			2	2			47H5125			
20	Adaptor			2	2			47H5126			
21	Bulb—vertical dip			2	2			13H138			
22	Gasket (rubber)			2	2			3H1031			
23	Headlamp (EUROPE)	3H2520		2	2				Fin. (C) 823		
24	Headlamp (European lens)			2	2			BCA4302	Com. (C) 824		Except France
25	Rim assembly	17H5147		2	2						
26	Screw—rim fixing	AJA5081		2	2						
27	Nut for screw	27H5354		2	2						
28	Excluder—dust	3H2962		2	2						
29	Plate—light unit retaining	17H5205		2	2						
30	Light unit—vertical dip	7H5485		2	2						
31	Light unit			2	2			47H5124	Fin. (C) 823		
32	Spring—bulb retaining		NC11	2	2			47H5125	Com. (C) 824		
33	Bulb holder	17H5306		2	2						
34	Sleeve—terminal	7H5582		6	6				Fin. (C) 823		
35	Adaptor			2	2						
36	Sleeve—terminal			6	6			47H5126	Com. (C) 824		
37	Bulb—vertical dip	3H921		2	2			37H5271			
38	Gasket (rubber)	3H1031		2	2			13H138			

THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

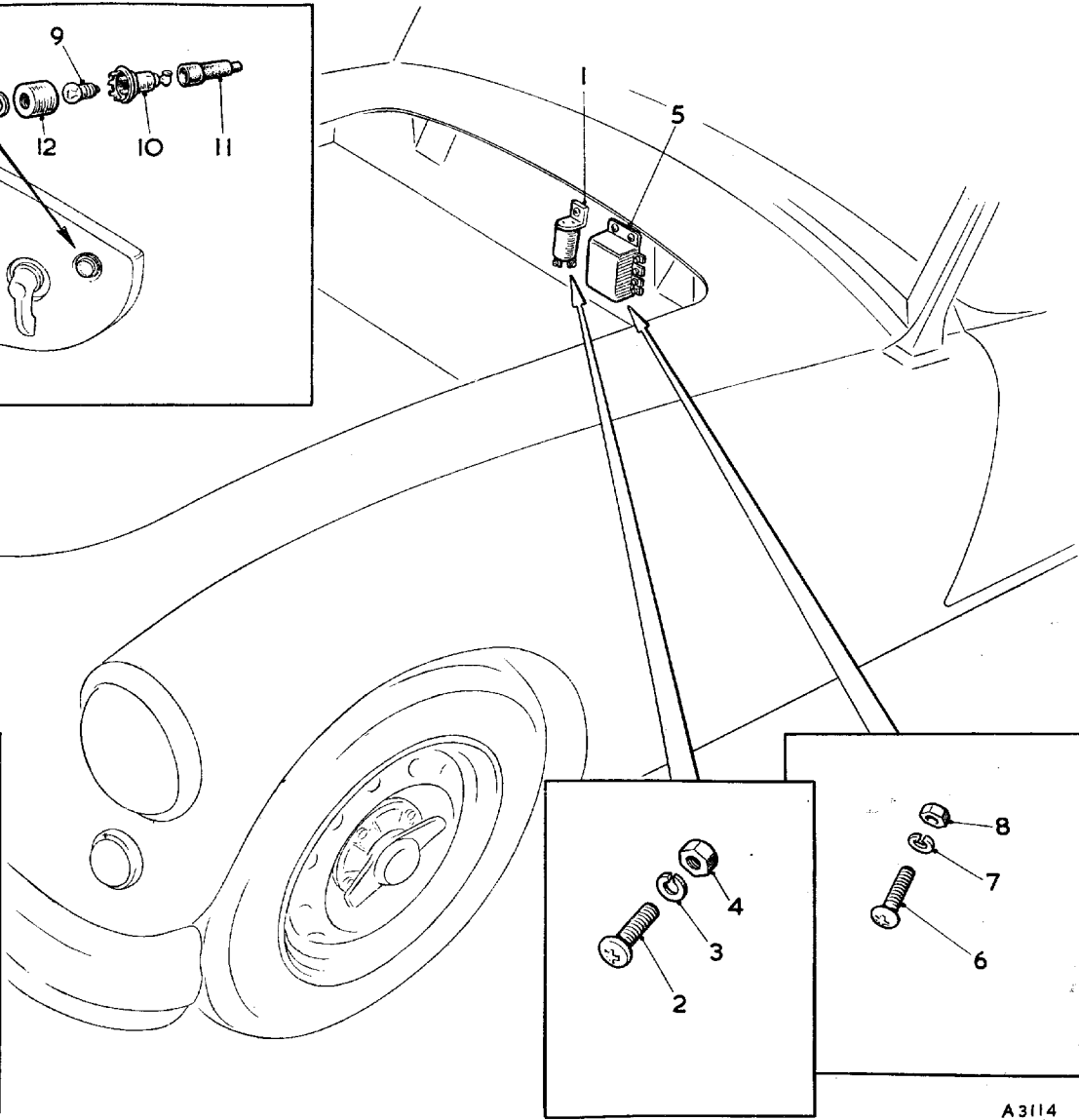
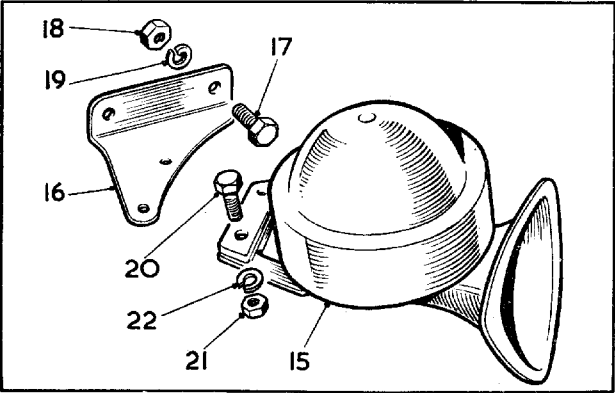
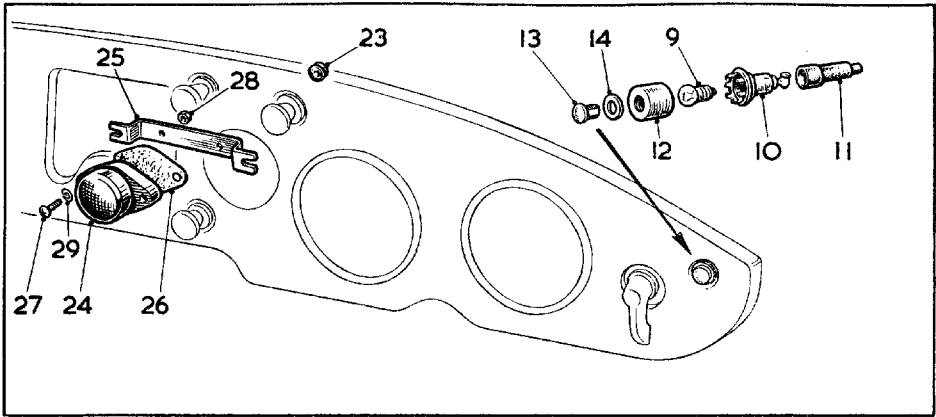
THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Lamps (Road)—continued										
1	Lamp—stop/tail and reflex assembly	13H23		2	2						Correction. Was ADA1613
2	Lens and reflex assembly	AJA5069	NC52	2	2						
3	Screw—lens fixing	37H5410	NC53	4	4						
4	Washer—lens seating (rubber)	AJA5071	NC54	2	2						
5	Rim and bulb holder assembly	AJA5072	NC55	2	2						
6	Sleeve—terminal	37H5271	NC56	6	6						
7	Washer—lamp seating (rubber)	AJA5073	NC57	2	2						
8	Bulb	1F9026	NC58	2	2						
9	Screw—lamp to plinth	PMZ0308	NC59	4	4						
10	Washer for screw (spring)	LWZ203	NC60	4	4						
11	Lamp—flasher rear (amber)			2	2			2A9013			
12	Lamp—flasher rear (red)			2	2			2A9040			
13	Body (rubber)		NC61	2	2			37H5527			
14	Rim		NC62	2	2			7H5182			
15	Lens (amber)		NC63	2	2			37H5520			
16	Lens (red)			2	2			37H5531			
17	Bulb holder and plate assembly		NC64	2	2			37H5528	Com. (C) 2193		
18	Interior—bulb holder		NC65	2	2			AJH5100			
19	Bulb		NC66	2	2			1F9012			
20	Screw—lamp to plinth		NC67	6	6			PTZ604			
21	Nut for screw			6	6			PFS326			
22	Plinth—tail lamp—R.H.	AHH5392	NC68	1	1			AHH5920			
23	Plinth—tail lamp—L.H.	AHH5393		1	1			AHH5921			
24	Seal for plinth	AHH5505	NC69	2	2			AHH5918			
25	Screw—plinth to rear wing	HZS0405	NC70	4	4						
26	Washer for screw (plain)	PWZ204	NC71	4	4						
27	Washer for screw (spring)	LWZ204	NC72	4	4	12					
28	Grommet for cable	RFR104	NC73	2	2						
29	Fog lamp	ADH785		2	2						
30	Light unit	ACG5179	NC74	2	2						
31	Adaptor assembly	ACG5180	NC75	2	2						
32	Catch—rim	AJH5057	NC76	2	2						
33	Screw—catch	17H5400	NC77	2	2						
34	Nut—lamp spigot	17H5401	NC78	2	2						
35	Bulb	1F9034	NC79	2	2						
36	Lead—fog lamp (3' 9")	AHH5454	NC80	2	2						
37	Lead—fog lamp (1' 3")	AHH5541		2	2						
38	Grommet for fog lamp lead	RFR103	NC81	4	4						
39	Bracket—R.H. fog lamp	AHH5521	NC82	1	1						
40	Bracket—L.H. fog lamp	AHH5520		1	1						
41	Screw—bracket to bumper blade (lower)	HZS0506	NC83	2	2						
42	Nut for screw	FNZ105	NC84	2	2						
43	Washer for nut (spring)	LWZ205	NC85	2	2	24					
44	Screw—bracket to bumper blade (top)	PMP0518	NC86	2	2						
45	Washer for screw (plain)	PWP105	NC87	2	2						
46	Connector	2H2617	NC88	3	3						
47	Reflector—rear	(SWITZERLAND) BHA4148			2						
48	Bracket—reflector—R.H.	(SWITZERLAND) AHH5980			1						
49	Bracket—reflector—L.H.	(SWITZERLAND) AHH5981			1						

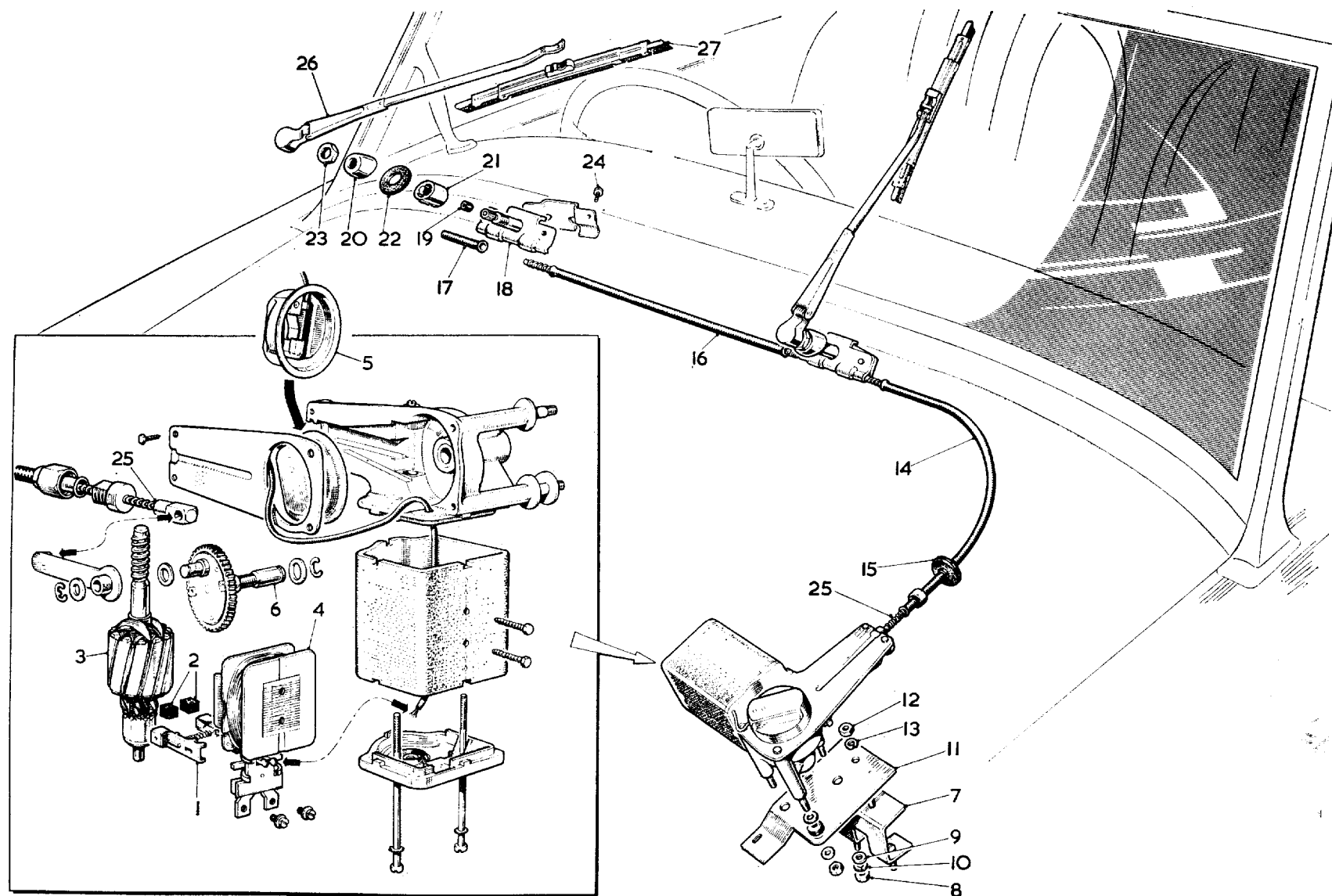


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	FLASHER—HORN AND CONTROLS										
1	Flasher unit	11G9093	ND1	1	1						
2	Screw—flasher unit to dash	FMZ0508	ND2	2	2						
3	Washer for screw (spring)	LWZ205	ND3	2	2	24					
4	Nut for screw	FNZ105	ND4	2	2						
5	Relay unit—flasher	3H1454	ND5	1	1						
6	Screw—relay unit to dash	PMZ0408	ND6	2	2						
7	Washer for screw (spring)	LWZ204	ND7	2	2	12					
8	Nut for screw	FNZ104	ND8	2	2						
9	Warning light (flasher)	AHH5370		1	1						
10	Bulb	2H4732	ND9	1	1						
11	Bulb holder	37H5181	ND10	1	1						
12	Sleeve (rubber)	3H999	ND11	1	1						
13	Shade	AJG5047	ND12	1	1						
14	Window (green)	AJG5046	ND13	1	1						
15	Bezel (chrome)	184166	ND14	1	1						
16	Horn—low note	1B9007	ND15	1	1						
17	Bracket—horn	135448	ND16	1	1						
18	Screw—horn bracket to R.H. front extension	HZS0505	ND17	2	2						
19	Nut for screw	FNZ105	ND18	2	2						
20	Washer for nut (spring)	LWZ205	ND19	2	2	24					
21	Screw—horn to bracket	HZS0407	ND20	2	2						
22	Nut for screw	FNZ104	ND21	2	2						
23	Washer for nut (spring)	LWZ204	ND22	2	2	12					
24	Grommet—horn	ADG1517	ND23	1	1						
25	Push—horn	2H3383	ND24	1	1						
26	Bracket—horn-push	AHH5287	ND25	1	1						
27	Insulating piece—horn-push	AHH5257	ND26	1	1						
28	Screw fixing horn-push	PMZ0210	ND27	2	2						
29	Nut for screw	CNZ102	ND28	2	2						
30	Washer for nut (spring)	LWZ202	ND29	2	2						
31	Horn—high note	1B9008		1	1						
32	Bracket—L.H. horn	135761		1	1						
33	Screw—horn bracket to L.H. front extension	HZS0505		2	2						
34	Nut for screw	FNZ105		2	2						
35	Washer for nut (spring)	LWZ205		2	2	24					
36	Screw—horn to bracket	HZS0407		2	2						
37	Nut for screw	FNZ104		2	2						
38	Washer for nut (spring)	LWZ204		2	2	12					
39	Harness—horn	AHH5453		1	1						
40	Strap—horn harness	AHH5506		2	2						
41	Grommet—horn	ADG1517		1	1						



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SERVICE PARTS LIST

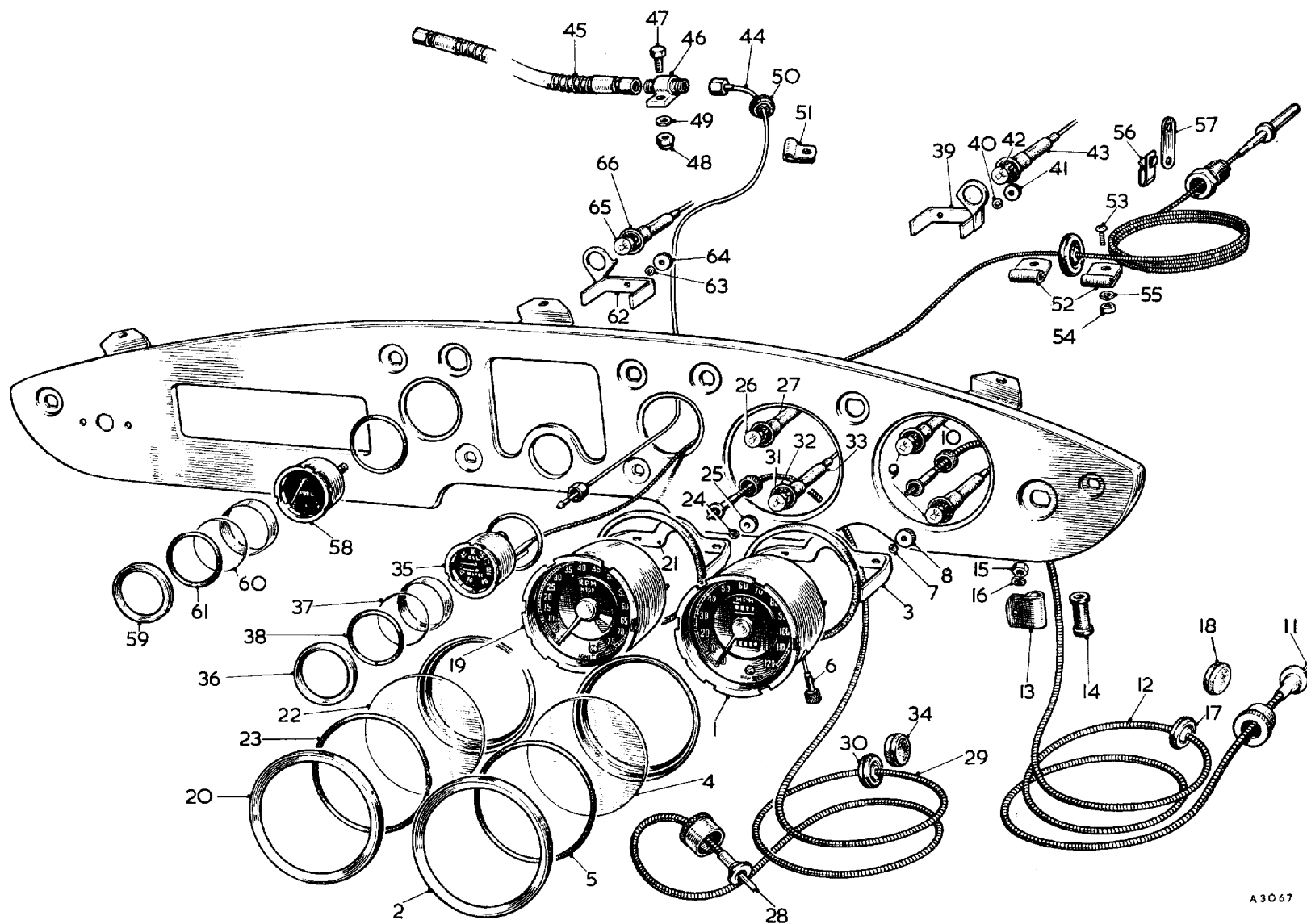
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	WINDSCREEN WIPER										
1	Motor—wiper	37H5308		1	1						
2	Brush gear	17H5396	NE1	1 set	1 set	1					
3	Brushes	7H5130	NE2	1 set	1 set	1					
4	Armature	17H5255	NE3	1	1						
5	Coils—field	17H5432	NE4	1 set	1 set	1					
6	Fixing parts	17H5431		1 set	1 set	1					
7	Switch—adjusting	17H5442	NE5	1	1						
8	Shaft and gear	37H5437	NE6	1	1						
9	Sundry parts	17H5441		1 set	1 set	1					
10	Bracket—wiper motor (lower)	AHH5507	NE7	1	1						
11	Nut—lower bracket to bulkhead	FNZ103	NE8	2	2						
12	Washer for nut (plain)	PWZ204	NE9	2	2						
13	Washer for nut (spring)	LWZ203	NE10	2	2						
14	Bracket—wiper motor (upper)	AHH5508	NE11	1	1						
15	Nut—upper bracket to lower bracket	FNZ104	NE12	1	1						
16	Washer for nut (spring)	LWZ204	NE13	1	1	12					
17	Casing—wheelbox to motor (outer)	AHH5410	NE14	1	1						
18	Grommet	8D5768	NE15	1	1						
19	Casing—wheelbox to wheelbox (outer)	AHH5411	NE16	1	1						
20	Casing—short end (outer)	14G3722	NE17	1	1						
21	Wheelbox assembly	14B5588		2	2						
22	Spindle and gear	17H5388	NE18	2	2						
23	Tube for spindle (rubber)	17H5389	NE19	2	2						
24	Bush (front)	ADB826	NE20	2	2						
25	Bush (rear)	AHH5414	NE21	2	2						
26	Washer (rubber)	ADC560	NE22	2	2						
27	Nut	185925	NE23	2	2						
28	Screw for cover	17H5390	NE24	4	4						
29	Cross-head and rack assembly	37H5169	NE25	1	1						
30	Arm—wiper	17H5513	NE26	2							
31	Arm—wiper	17H5514			2						
32	Blade—wiper	17H5512	NE27	2	2						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	CABLES AND CONNECTIONS										
1	Harness—main forward	AHH5825		1	1			AHH5952	] Com. (C) 2193		
2	Harness—chassis	AHH5444		1	1			AHH5953			
3	Harness—panel	AHH5445		1	1			AHH5970			
4	Harness—tail lamp	AHH5446		1	1			AHH5954			
5	Cable—coil to distributor	AHH5826		1	1						
6	Cable—positive battery to earth	AHH5448		1	1						
7	Cable—negative battery to starter switch	AHH5449		1	1						
8	Link—positive battery to negative	AHH5450		1	1						
9	Cable—starter switch to starter	AHH5814		1	1						
10	Cable—petrol pump to earth	ADH2611		1	1						
11	Nut for petrol pump to earth cable	FNZ104		1	1						
12	Washer for nut (spring)	LWZ204		1	1	12					
13	Lead—flasher and headlamp—L.H.	37H5057		1	1			AHH5969	Com. (C) 2193		
14	Strip—engine to earth	AHH5452		1	1						
15	Clip—main harness to bulkhead	PCR1007		2	2						
16	Screw for clip	PMZ0310		2	2						
17	Nut for screw	FNZ103		2	2						
18	Washer for nut (spring)	LWZ203		2	2						
19	Clip—main harness to body bolt	PCR1011		1	1						
20	Clip—main harness to wing bolt	PCR0811		2	2						
21	Nut for wing bolt clip and earth wire	FNZ105		3	3						
22	Washer for nut (spring)	LWZ205		3	3	24					
23	Clip—headlamp cable to front panel	PCR0607		3	3						
24	Screw for clip	PMZ0308		3	3						
25	Nut for screw	FNZ103		3	3						
26	Washer for nut (spring)	LWZ203		3	3						
27	Clip—dynamo cable to starter cable (rubber)	ACH8979		1	1						
28	Clip—negative cable to rear ramp screw	PCR0709		1	1						
29	Nut for screw	FNZ204		1	1						
30	Washer for nut (spring)	LWZ204		1	1	12					
31	Clip—tail lamp harness to side-member	PCR0407		1	1						
32	Screw for clip	PMZ0306		2	2						
33	Nut for screw	FNZ103		2	2						
34	Washer for nut (spring)	LWZ203		2	2						
35	Clip—coil to L.H. wing valance	PCR0709		1	1						
36	Sleeve (rubber)	ACH8529		1	1						
37	Bolt for clip	HBZ0405		1	1						
38	Nut for bolt	FNZ104		1	1						
39	Washer for nut (spring)	LWZ204		1	1	12					
40	Screw—battery earth cable	HZS0504		1	1						
41	Nut for screw	FNZ105		1	1						
42	Washer for nut (spring)	LWZ205		1	1	24					



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SERVICE PARTS LIST

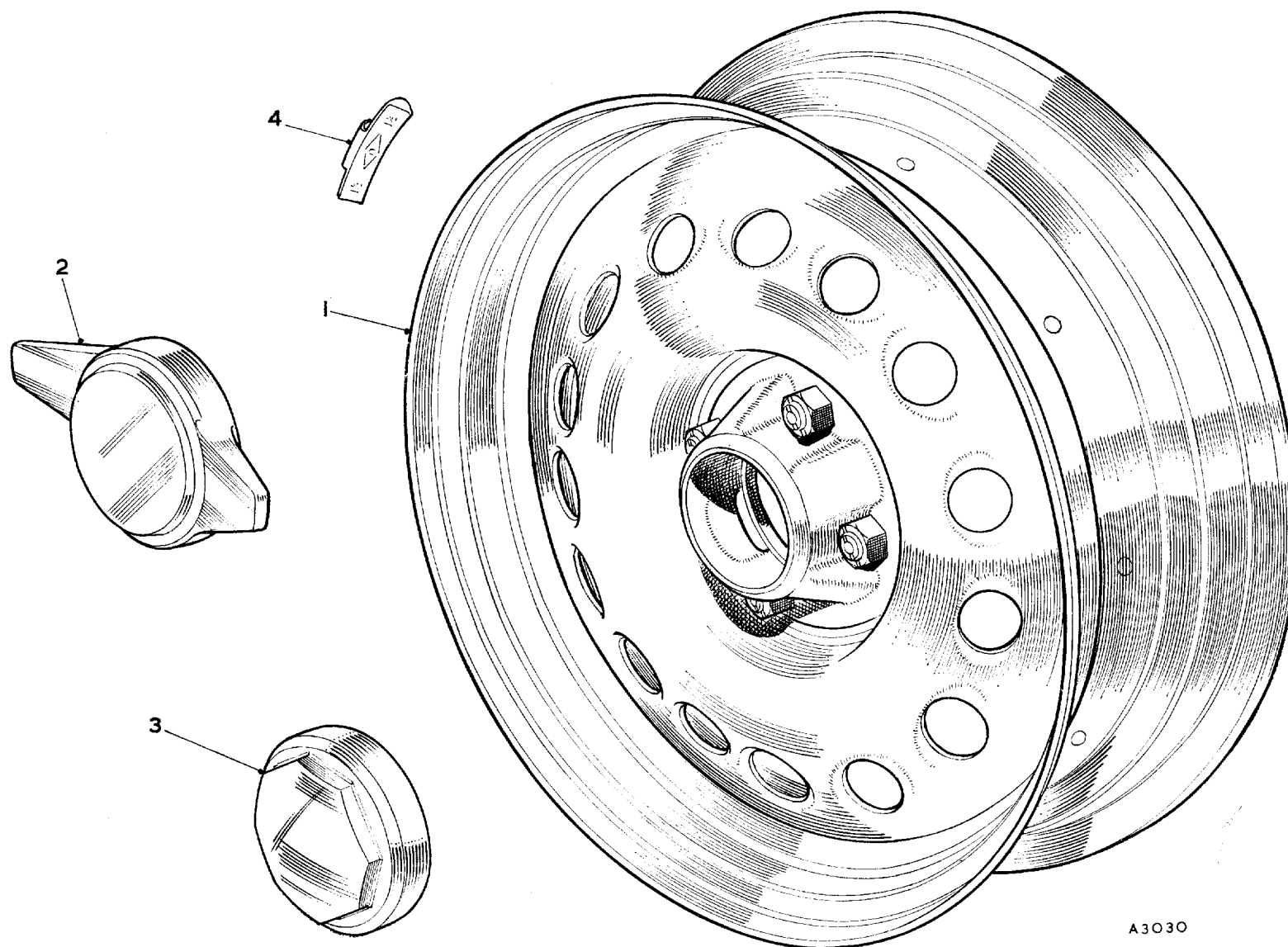
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	INSTRUMENTS										
1	Speedometer (miles)	17H292	01	1							
2	Speedometer (kilometres)	17H293			1						
3	Bezel	27H397	02	1	1						
4	Strap	AJH5176	03	1	1						
5	Glass	AJH5177	04	1	1						
6	Ring (rubber)	AJH5178	05	1	1						
7	Knob—trip	AJH5179	06	1	1						
8	Washer (spring)	27H387	07	2	2						
9	Nut (knurled)	17H932	08	2	2						
10	Bulb—speedometer illumination	2H4732	09	2	2						
11	Bulb holder	37H5181	010	2	2						
12	Cable—speedometer (5' 3")	27H1393		1	1						
13	Cable (inner)	17H1346	011	1	1						
14	Cable (outer)	27H1391	012	1	1						
15	Cable—speedometer (5' 3")			1							
16	Cable (inner)			1				BCA4079			
17	Cable (outer)			1				17H1346			
18	Cable—speedometer (5' 6")				1			17H1586			
19	Cable (inner)			1				ACC8788			
20	Cable (outer)			1				17H756			
21	Clip—fixing cable	PCR0709	013	1	1			17H757			
22	Sleeve for clip (rubber)	ACH8529	014	1	1						
23	Nut—fixing clip	FNZ104	015	1	1						
24	Washer for nut (spring)	LWZ204	016	1	1	12					
25	Grommet for cable (through dash)	ACB8474	017	1	1						
26	Grommet—blanking (cable hole in dash)	4G2541	018	1	1						
27	Revolution counter	BHA4083	019	1	1						
28	Bezel	27H397	020	1	1						
29	Strap	27H429	021	1	1						
30	Glass	AJH5177	022	1	1						
31	Ring (rubber)	AJH5178	023	1	1						
32	Washer (shakeproof)	17H1341	024	2	2						
33	Nut (knurled)	17H1304	025	2	2						
34	Bulb—revolution counter illumination	2H4732	026	1	1						
35	Bulb holder	37H5181	027	1	1						
36	Cable—revolution counter (48")	1B9141		1							
37	Cable (inner)	17H630	028	1							
38	Cable (outer)	17H1343	029	1							
39	Cable—revolution counter (38")	27H1801			1						
40	Cable (inner)	27H1860			1						
41	Cable (outer)	27H1861			1						
42	Grommet for cable (through dash)	ACB8474	030	1	1						
43	Bulb—ignition warning light	2H4732	031	1	1						
44	Bulb holder	47H5166	032	1	1						
45	Sleeve (rubber)	3H999	033	1	1						
46	Grommet—blanking (cable hole in dash)	4G2541	034	1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Instruments—continued										
1	Gauge—oil and temperature (Fahrenheit)	17H298	O35	1	1						
2	Gauge—oil and temperature (Centigrade)			1	1			BHA4110	Com. (C) 713		
3	Bezel	AJH5182	O36	1	1						
4	Glass	17H1068	O37	1	1						
5	Ring (rubber)	17H1821	O38	1	1						
6	Ring (rubber)			1	1						
7	Strip—window			1	1			27H972	] Com. (C) 713		] Centigrade gauge
8	Strap			1	1			17H1481			
9	Washer (spring)	AJH5186	O39	1	1						
10	Nut (knurled)	27H387	O40	2	2						
11	Bulb—oil and temperature gauge illumination	17H932	O41	2	2						
12	Bulb holder	2H4732	O42	1	1						
13	Pipe assembly—oil gauge	3H914	O43	1	1						
14	Pipe—connector to engine (flexible)	AHH5323	O44	1	1						
15	Connector—oil gauge pipe	AHH5820	O45	1	1						
16	Screw—connector to starter bracket	83875	O46	1	1						
17	Nut for screw (aerotight)	HZS0406	O47	1	1						
18	Nut for screw (nyloc)	LNZ104	O48	1	1						] Alternatives
19	Washer for screw	LNZ204		1	1						
20	Grommet—oil gauge pipe	PWZ104	O49	1	1	12					
21	Clip—oil gauge pipe to bulkhead (front)	84138	O50	1	1						
22	Clip—oil gauge pipe to bulkhead (rear)	PCR0207	O51	1	1						
23	Clip—thermometer pipe to bulkhead (front and rear)	PCR0207		1	1						
24	Screw—oil and thermometer pipe clip	PCR0307	O52	2	2						
25	Nut for screw	PMZ0307	O53	1	1						
26	Washer for screw (spring)	FNZ103	O54	2	2						
27	Clip—thermometer pipe	LWZ203	O55	2	2						
28	Retainer—clip	BHA4081	O56	1	1						
29	Gauge—fuel	AHH5802	O57	1	1						
30	Bezel	17H299	O58	1	1						
31	Glass	AJH5182	O59	1	1						
32	Ring (rubber)	17H1068	O60	1	1						
33	Strap	17H1821	O61	1	1						
34	Washer (spring)	AJH5185	O62	1	1						
35	Nut (knurled)	27H387	O63	1	1						
36	Bulb—fuel gauge illumination	17H932	O64	1	1						
37	Bulb holder	2H4732	O65	1	1						
		3H914	O66	1	1						

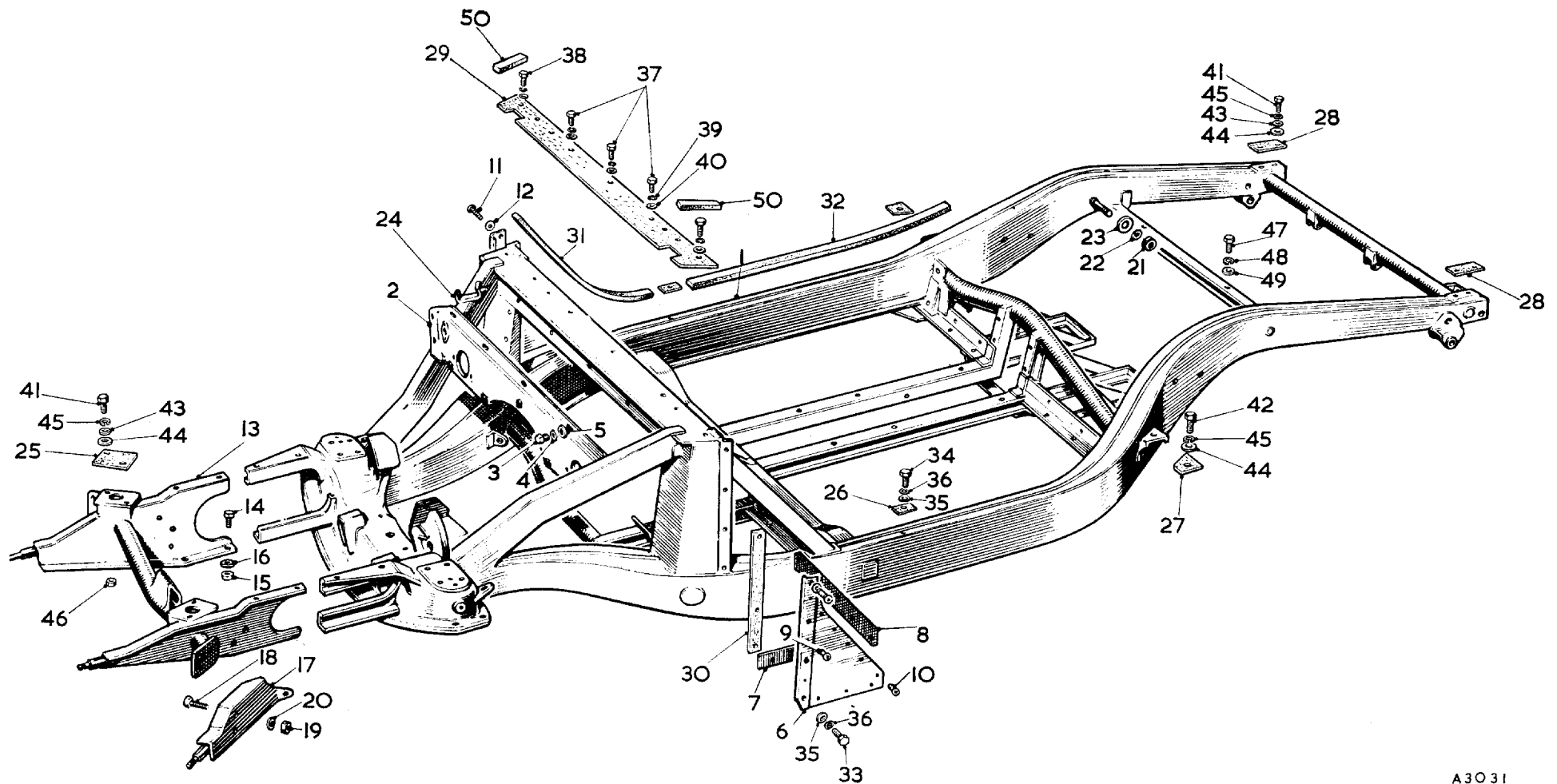


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	ROAD WHEELS										
1	Wheel—road (disc)	AHH8003	P1	5	5						
2	Cap—hub—R.H.	ATB4228	P2	2	2						
3	Cap—hub—L.H.	ATB4229		2	2						
4	Cap—hub—R.H.			2	2						
5	Cap—hub—L.H.			2	2			AHH8011	] Com. (C) 1826		Alternative to ATB4228 Alternative to ATB4229
6	Cap—hub—R.H.		P3	2	2			AHH8012			
7	Cap—hub—L.H.			2	2			AHH8006	] Com. (C) 708		] Germany only
8	Weight—balance (½ oz.)	180603	P4	A/R	A/R			AHH8007			
9	Weight—balance (1 oz.)	180604		A/R	A/R						
10	Weight—balance (1½ oz.)	180605		A/R	A/R						
11	Weight—balance (2 oz.)	180606		A/R	A/R						



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SERVICE PARTS LIST

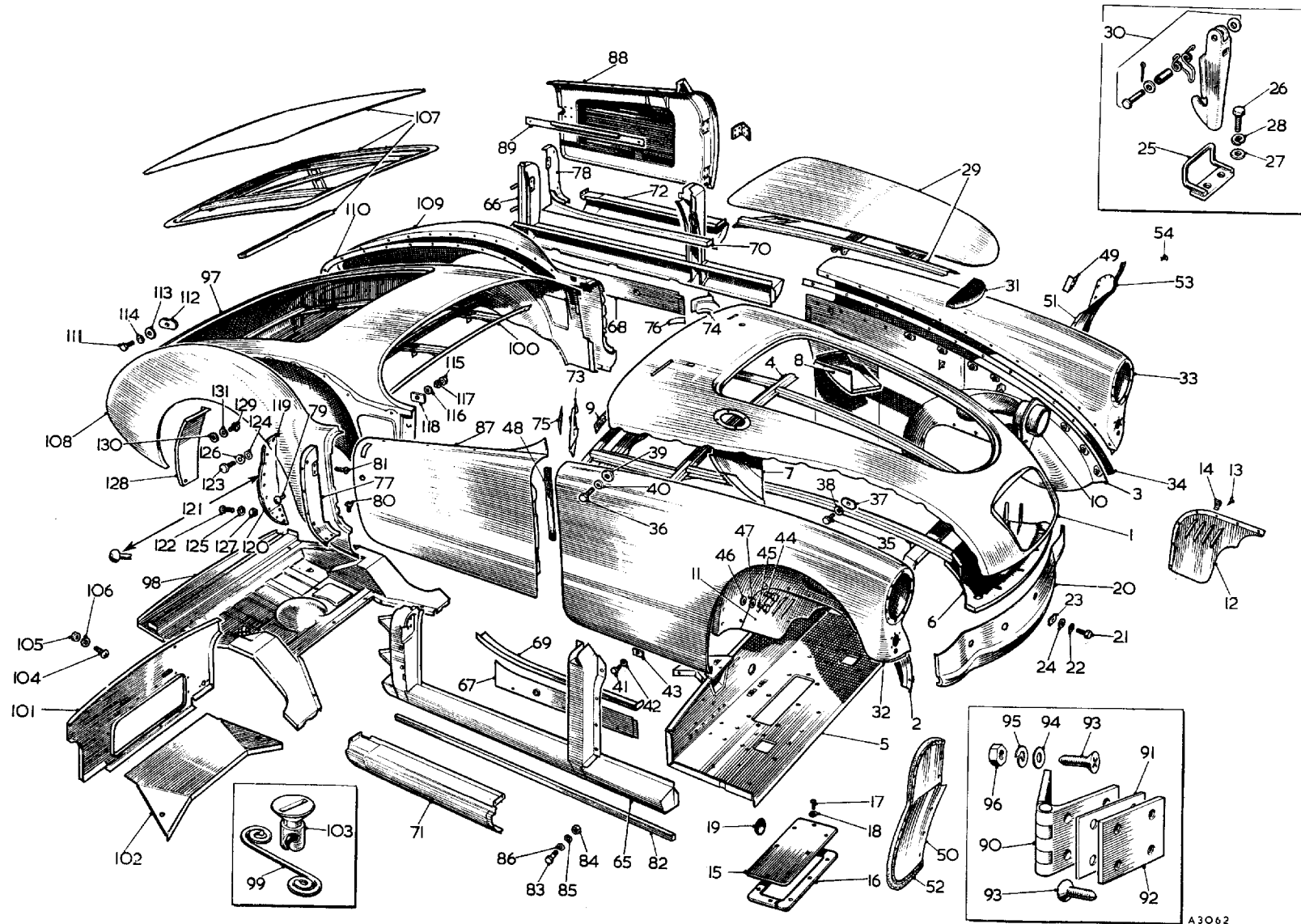
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	CHASSIS FRAME										
1	Frame—chassis	AHH5708	Q1	1	1						
2	Plate assembly—toeboard support	AHH5293	Q2	1	1						
3	Screw—toeboard plate to goalpost	HPZ0406	Q3	9	9						
4	Washer for screw (spring)	LWZ204	Q4	9	9	12					
5	Washer for screw (plain)	PWZ104	Q5	9	9	12					
6	Cover-plate—goalpost—R.H.	AHH5343		1	1						
7	Cover-plate—goalpost—L.H.	AHH5344	Q6	1	1						
8	Seal—cover-plate—lower (felt)	AHH5345	Q7	2	2						
9	Seal—cover-plate—upper (felt)	AHH5346	Q8	2	2						
10	Screw—cover-plate to goalpost	CTZ803	Q9	6	6						
11	Screw—cover-plate to goalpost stay	PTZ1003	Q10	8	8						
12	Screw—cover-plate to goalpost stay	PTZ1005	Q11	2	2						
13	Washer for screw (plain)	PWZ203	Q12	2	2						
14	Extension assembly (front)	AHH5129	Q13	1	1			AHH5924	Com. (C) 2275		
15	Screw—extension to frame bracket	HZS0606	Q14	8	8						
16	Nut for screw	FNZ106	Q15	8	8						
17	Washer for screw (spring)	LWZ206	Q16	8	8						
18	Bracket assembly—bumper support—R.H.	AHH5139		1	1						
19	Bracket assembly—bumper support—L.H.	AHH5140	Q17	1	1						
20	Screw—bracket assembly to front extension	HZS0506	Q18	6	6						
21	Nut for screw	FNZ105	Q19	6	6						
22	Washer for screw (spring)	LWZ205	Q20	6	6	24					
23	Nut for rebound strap spindle	FNZ106	Q21	2	2						
24	Washer for nut (spring)	LWZ206	Q22	2	2						
25	Washer for nut (plain)	PWZ206	Q23	2	2						
26	Bracket assembly—abutment (starter switch)	AHH5809	Q24	1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	BODY MOUNTING										
1	Packing—front extension support bracket	AHH5173	Q25	2	2						
2	Packing—front door post bracket	AHH5174	Q26	2	2						
3	Packing—shut pillar body mounting bracket	AHH5175	Q27	2	2						
4	Packing—rear body mounting bracket	AHH5176	Q28	2	2						
5	Packing—cross-bar cover-plate	AHH5781	Q29	1	1						
6	Packing—frame goalpost upright (outer)	AHH5178	Q30	2	2						
7	Strip—sealing—body to frame side—front (rubber)	AHH5408	Q31	2	2						
8	Strip—sealing—body to frame side—rear (rubber)	AHH5409	Q32	2	2						
9	Screw—body to goalpost upright	HPZ0508	Q33	8	8						
10	Screw—body to chassis side-member	HPZ0508	Q34	2	2						
11	Washer for screw (plain)	PWZ205	Q35	10	10						
12	Washer for screw (spring)	LWZ205	Q36	10	10	24					
13	Screw—body to goalpost cross-bar	HPZ0506	Q37	3	3						
14	Screw—body to goalpost cross-bar end	HPZ0508	Q38	2	2						
15	Washer for screw (plain)	PWZ205	Q39	5	5						
16	Washer for screw (spring)	LWZ205	Q40	5	5	24					
17	Screw—body to front and rear frame bracket	HPZ0508	Q41	8	8						
18	Screw—body to shut pillar	HPZ0510	Q42	2	2						
19	Washer for screw—small (plain)	PWZ105	Q43	8	8						
20	Washer for screw—large (plain)	PWZ205	Q44	10	10						
21	Washer for screw (spring)	LWZ205	Q45	10	10	24					
22	Nut for screw	FNZ105	Q46	8	8						
23	Screw—body to 4th cross-member	HPZ0506	Q47	2	2						
24	Washer for screw (plain)	PWZ206	Q48	2	2						
25	Washer for screw (spring)	LWZ205	Q49	2	2	24					
26	Strip—sealing—body to cross-bar (rubber)	AHH5528	Q50	2	2						



SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	BODY SHELL										
1	Shell—body	AFH6582		1	1						
2	Front end assembly	AFH4891		1	1			AFH5833	Com. (C) 592		
3	Panel—bonnet surround	AFH1520	R1	1	1						
4	Front side assembly—R.H.	AFH5796	R2	1	1			AFH5836	] Com. (C) 592		
5	Front side assembly—L.H.	AFH5797	R3	1	1			AFH5837			
6	Bonnet surround reinforcement	AFH1521	R4	1	1						
7	Panel assembly—front bulkhead	AFH5472	R5	1	1						
8	Panel—radiator duct	AFH4893	R6	1	1						
9	Box assembly—R.H. air duct	AFH1502	R7	1	1						
10	Box assembly—L.H. air duct	AFH1503	R8	1	1						
11	Strip—front bulkhead packing	AFH1794	R9	1	1						
12	Tube—air duct	AFH5792	R10	2	2						
13	Panel—front wheel arch detachable—R.H.		R11	1	1			AFH5844	] Com. (C) 592		
14	Panel—front wheel arch detachable—L.H.		R12	1	1			AFH5845			
15	Screw fixing panel		R13	14	14			PJZ1003			
16	Nut for screw		R14	14	14			PFS310			
17	Cover-plate—heater aperture	AHH5252	R15	1	1						
18	Gasket—heater sealing	AHH5253	R16	2	2						
19	Screw fixing cover-plate	PPZ0310	R17	8	8						
20	Washer for screw (spring)	LWZ203	R18	8	8						
21	Grommet—blanking valve control	4G2541	R19	1	1						
22	Panel—front valance	AFH1896	R20	1	1						
23	Screw fixing panel	AFH2587	R21	14	14		Tourer				
24	Washer for screw (spring)	LWZ203	R22	14	14						
25	Washer plate—valance to body	AFH2546	R23	6	6						
26	Washer for screw (plain)	PWZ203	R24	8	8						
27	Bracket—bonnet lock safety catch	AFH1767	R25	1	1						
28	Screw fixing bracket	AFH2587	R26	2	2						
29	Washer for screw (plain)	PWZ203	R27	2	2						
30	Washer for screw (spring)	LWZ203	R28	2	2						
31	Panel assembly—bonnet lid	AFH4880	R29	1	1						
32	Safety catch assembly	14A366	R30	1	1						
33	Batten—bonnet lid stiffening	AFH4879	R31	1	1						
34	Wing assembly—front—R.H.	AFH1690	R32	1	1			AFH6614	] Com. (C) 2193		
35	Wing assembly—front—L.H.	AFH1691	R33	1	1			AFH6615			
36	Piping—front wing	AFH1692	R34	2	2						
37	Screw—front wing to body (1")	HPZ0508	R35	21	21						
38	Screw—front wing to body (1 1/4")	HPZ0510	R36	5	5						
39	Washer plate—front wing fixing	AFH2627	R37	22	22						
40	Washer for screw—small (plain)	PWZ105	R38	2	2						
41	Washer for screw—large (plain)	PWZ205	R39	2	2						
42	Washer for screw (spring)	LWZ205	R40	26	26	24					
43	Screw—front wing to sill	AFH2587	R41	6	6						
44	Washer for screw (spring)	LWZ203	R42	6	6						
45	Washer plate—wing lower fixing	AFH2546	R43	6	6						

SERVICE PARTS LIST

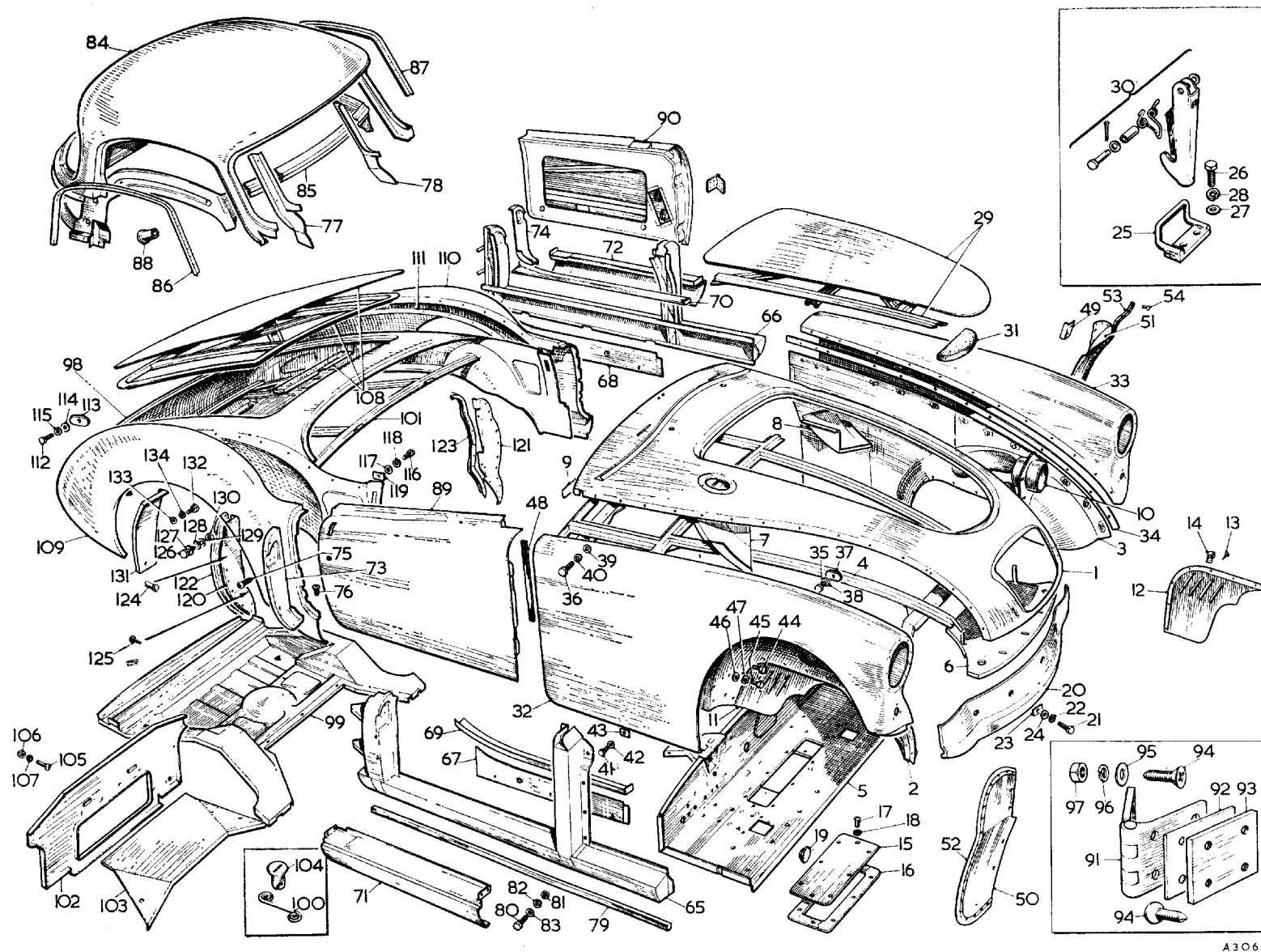
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Body Shell—continued										
1	Screw—wing closing plate to body	HPZ0408	R44	2	2						
2	Screw—wing closing plate to body	HPZ0406	R45	6	6						
3	Washer for screw (plain)	PWZ204	R46	8	8						
4	Washer for screw (spring)	LWZ204	R47	8	8	12					
5	Packing—front wing	AFH3840	R48	2	2						
6	Bracket assembly—front wing splash plate	AFH1700	R49	2	2						
7	Splash plate—R.H. front wing	AFH1702	R50	1	1						
8	Splash plate—L.H. front wing	AFH1703	R51	1	1						
9	Seal—R.H. front splash plate (rubber)	AFH1710	R52	1	1						
10	Seal—L.H. front splash plate (rubber)	AFH1711	R53	1	1						
11	Rivet—seal to plate	BRP906	R54	34	34						
12	Screw—splash plate to body	HPZ0405		12	12						
13	Washer for screw (plain)	PWZ204		12	12						
14	Washer for screw (spring)	LWZ204		12	12	12					
15	Screw fixing front splash plate	HZS0405		4	4						
16	Washer for screw (plain)	PWZ204		4	4						
17	Washer for screw (spring)	LWZ204		4	4	12					
18	Washer plate—splash plate to wing	AFH2546		2	2						
19	Screw—splash plate to wing	AFH2587		2	2						
20	Nut for screw	FNZ103		2	2						
21	Washer for nut (spring)	LWZ203		2	2						
22	Sill reinforcement and pillar assembly—R.H.	AFH1620	R65	1	1						
23	Sill reinforcement and pillar assembly—L.H.	AFH1621	R66	1	1		Tourer				
24	Panel—sill inner—R.H.	AFH1656	R67	1	1						
25	Panel—sill inner—L.H.	AFH1657	R68	1	1						
26	Plate—sill sealing—R.H.	AFH1658	R69	1	1						
27	Plate—sill sealing—L.H.	AFH1659	R70	1	1						
28	Panel—sill outer—R.H.	AFH2624	R71	1	1						
29	Panel—sill outer—L.H.	AFH2625	R72	1	1						
30	Pillar top extension—R.H. door hinge	AFH1624	R73	1	1						
31	Pillar top extension—L.H. door hinge	AFH1625	R74	1	1						
32	Backing plate—R.H. hinge pillar extension	AFH1626	R75	1	1						
33	Backing plate—L.H. hinge pillar extension	AFH1627	R76	1	1						
34	Panel—shut pillar facing—R.H.	AFH898	R77	1	1						
35	Panel—shut pillar facing—L.H.	AFH899	R78	1	1						
36	Screw fixing facing panel (side)	RPZ0310	R79	6	6						
37	Screw fixing facing panel (bottom)	RTZ804	R80	4	4						
38	Screw fixing facing panel (top)	CTZ804	R81	4	4						
39	Finisher—sill lower	AFH3752	R82	2	2						
40	Bolt fixing sill finisher (special)	AFH3753	R83	10	10						
41	Nut for bolt	FNZ103	R84	10	10						
42	Lock washer for nut	LWZ403	R85	10	10						
43	Washer for nut (plain)	PWZ203	R86	10	10						
44	Door assembly—R.H.	AFH1666	R87	1	1						
45	Door assembly—L.H.	AFH1667	R88	1	1						
46	Stiffener—door casing	AFH1899	R89	2	2						

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THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Body Shell—continued										
1	Hinge—door	AFH5832	R90	4	4						
2	Packing—door hinge	AFH5827	R91	4	4						
3	Plate—tapping	AFH1464	R92	4	4						
4	Screw fixing hinge	CPZ0412	R93	32	32						
5	Washer for screw (plain)	PWZ204	R94	16	16						
6	Washer for screw (spring)	LWZ204	R95	16	16						
7	Nut for screw	FNZ104	R96	16	16						
8	Tonneau assembly	AFH1754		1	1						
9	Tonneau sub-assembly	AFH1870		1	1						
10	Tonneau panel	AFH1871	R97	1	1						
11	Floor assembly—trunk	AFH1874	R98	1	1						
12	Dzus spring	7H9828	R99	2	2						
13	Reinforcement assembly—tonneau	AFH1579	R100	1	1						
14	Panel assembly—rear bulkhead	AFH1585	R101	1	1						
15	Panel assembly—battery cover	AFH1663	R102	1	1						
16	Dzus fastener	7H9827	R103	2	2						
17	Screw fixing rear bulkhead panel	PMZ0308	R104	2	2						
18	Nut for screw	FNZ103	R105	2	2						
19	Washer for nut (spring)	LWZ203	R106	2	2						
20	Lid assembly—trunk	AFH5474	R107	1	1						
21	Wing assembly—rear—R.H.	AFH1768	R108	1	1						
22	Wing assembly—rear—L.H.	AFH1769	R109	1	1						
23	Piping—rear wing	AFH1693	R110	2	2		Tourer				
24	Screw—rear wing to body	HPZ0508	R111	22	22						
25	Washer plate—rear wing fixing	AFH2627	R112	20	20						
26	Washer for screw (plain)	PWZ205	R113	2	2						
27	Washer for screw (spring)	LWZ205	R114	22	22	24					
28	Screw—rear wing to sill	AFH2587	R115	4	4						
29	Washer for screw (plain)	PWZ203	R116	4	4						
30	Washer for screw (spring)	LWZ203	R117	4	4						
31	Washer plate—wing lower fixing	AFH2546	R118	4	4						
32	Splash plate—rear wing R.H. front	AFH4782	R119	1	1						
33	Splash plate—rear wing L.H. front	AFH4783		1	1						
34	Seal—splash plate R.H. (rubber)	AFH4784	R120	1	1						
35	Seal—splash plate L.H. (rubber)	AFH4785		1	1						
36	Rivet—seal to plate	BRP906	R121	22	22						
37	Screw—lower plate fixing	PTZ604	R122	4	4						
38	Screw—plate to body	HZS0405	R123	4	4						
39	Washer for screw (plain)	PWZ204	R124	4	4						
40	Washer for screw (plain)	PWZ104	R125	4	4	12					
41	Washer for screw (spring)	LWZ204	R126	4	4	12					
42	Nut for screw	FNZ104	R127	4	4						
43	Splash plate assembly—rear wing R.H. rear	AFH1704	R128	1	1						
44	Splash plate assembly—rear wing L.H. rear	AFH1705		1	1						
45	Screw fixing rear splash plate	HZS0405	R129	8	8						
46	Washer for screw (plain)	PWZ204	R130	8	8						
47	Washer for screw (spring)	LWZ204	R131	8	8	12					



SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Body Shell—continued										
1	Shell—body	AFH6594		1	1						
2	Front end assembly	AFH4892		1	1			AFH5834	Com. (C) 594		
3	Panel—bonnet surround	AFH3866	RA1	1	1						
4	Front side assembly—R.H.	AFH5798	RA2	1	1			AFH5838	] Com. (C) 594		
5	Front side assembly—L.H.	AFH5799	RA3	1	1			AFH5839			
6	Bonnet surround reinforcement	AFH3867	RA4	1	1						
7	Panel assembly—front bulkhead	AFH5472	RA5	1	1						
8	Panel—radiator duct	AFH4893	RA6	1	1						
9	Box assembly—R.H. air duct	AFH1502	RA7	1	1						
10	Box assembly—L.H. air duct	AFH1503	RA8	1	1						
11	Strip—front bulkhead packing	AFH1794	RA9	1	1						
12	Tube—air duct	AFH5792	RA10	2	2						
13	Panel—front wheel arch detachable—R.H.		RA11	1	1			AFH5844	] Com. (C) 594		
14	Panel—front wheel arch detachable—L.H.		RA12	1	1			AFH5845			
15	Screw fixing panel		RA13	14	14			PJZ1003			
16	Nut for screw		RA14	14	14			PFS810			
17	Cover-plate—heater aperture	AHH5252	RA15	1	1						
18	Gasket—heater sealing	AHH5253	RA16	2	2						
19	Screw fixing cover-plate	PPZ0810	RA17	8	8						
20	Washer for screw (spring)	LWZ203	RA18	8	8						
21	Grommet—blanking valve control	4G2541	RA19	1	1						
22	Panel—front valance	AFH1896	RA20	1	1						
23	Screw fixing panel	AFH2587	RA21	14	14						
24	Washer for screw (spring)	LWZ203	RA22	14	14		Coupe				
25	Washer plate—valance to body	AFH2546	RA23	6	6						
26	Washer for screw (plain)	PWZ203	RA24	8	8						
27	Bracket—bonnet lock safety catch	AFH1767	RA25	1	1						
28	Screw fixing bracket	AFH2587	RA26	2	2						
29	Washer for screw (plain)	PWZ203	RA27	2	2						
30	Washer for screw (spring)	LWZ203	RA28	2	2						
31	Panel assembly—bonnet lid	AFH4880	RA29	1	1						
32	Safety catch assembly	14A366	RA30	1	1						
33	Batten—bonnet lid stiffening	AFH4879	RA31	1	1						
34	Wing assembly—front—R.H.	AFH4478	RA32	1	1			AFH6618	] Com. (C) 2292		
35	Wing assembly—front—L.H.	AFH4479	RA33	1	1			AFH6619			
36	Piping—front wing	AFH1692	RA34	2	2						
37	Screw—front wing to body (1")	HPZ0508	RA35	21	21						
38	Screw—front wing to body (1½")	HPZ0510	RA36	5	5						
39	Washer plate—front wing fixing	AFH2627	RA37	22	22						
40	Washer for screw—small (plain)	PWZ105	RA38	2	2						
41	Washer for screw—large (plain)	PWZ205	RA39	2	2						
42	Washer for screw (spring)	LWZ205	RA40	26	26	24					
43	Screw—front wing to sill	AFH2587	RA41	6	6						
44	Washer for screw (spring)	LWZ203	RA42	6	6						
45	Washer plate—wing lower fixing	AFH2546	RA43	6	6						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Body Shell—continued										
1	Screw—wing closing plate to body	HPZ0408	RA44	2	2						
2	Screw—wing closing plate to body	HPZ0406	RA45	6	6						
3	Washer for screw (plain)	PWZ204	RA46	8	8						
4	Washer for screw (spring)	LWZ204	RA47	8	8	12					
5	Packing—front wing	AFH3840	RA48	2	2						
6	Bracket assembly—front wing splash plate	AFH1700	RA49	2	2						
7	Splash plate—R.H. front wing	AFH1702	RA50	1	1						
8	Splash plate—L.H. front wing	AFH1703	RA51	1	1						
9	Seal—R.H. front splash plate (rubber)	AFH1710	RA52	1	1						
10	Seal—L.H. front splash plate (rubber)	AFH1711	RA53	1	1						
11	Rivet—seal to plate	BRP906	RA54	34	34						
12	Screw—splash plate to body	HPZ0405		12	12						
13	Washer for screw (plain)	PWZ204		12	12						
14	Washer for screw (spring)	LWZ204		12	12	12					
15	Screw fixing front splash plate	HZS0405		4	4						
16	Washer for screw (plain)	PWZ204		4	4						
17	Washer for screw (spring)	LWZ204		4	4	12					
18	Washer plate—splash plate to wing	AFH2546		2	2						
19	Screw—splash plate to wing	AFH2587		2	2						
20	Nut for screw	FNZ103		2	2						
21	Washer for nut (spring)	LWZ203		2	2						
22	Sill reinforcement and pillar assembly—R.H.	AFH3882	RA65	1	1						
23	Sill reinforcement and pillar assembly—L.H.	AFH3883	RA66	1	1						
24	Shut pillar assembly—R.H.	AFH3780		1	1		Coupe				
25	Shut pillar assembly—L.H.	AFH3781		1	1						
26	Panel—sill inner—R.H.	AFH1656	RA67	1	1						
27	Panel—sill inner—L.H.	AFH1657	RA68	1	1						
28	Plate—sill sealing—R.H.	AFH1658	RA69	1	1						
29	Plate—sill sealing—L.H.	AFH1659	RA70	1	1						
30	Panel—sill outer—R.H.	AFH2624	RA71	1	1						
31	Panel—sill outer—L.H.	AFH2625	RA72	1	1						
32	Panel—shut pillar facing—R.H.	AFH3786	RA73	1	1						
33	Panel—shut pillar facing—L.H.	AFH3787	RA74	1	1						
34	Screw fixing facing panel (side)	RPZ0310	RA75	4	4						
35	Screw fixing facing panel (bottom)	RTZ804	RA76	4	4						
36	Pillar reinforcement—windscreen—R.H.	AFH4466	RA77	1	1						
37	Pillar reinforcement—windscreen—L.H.	AFH4467	RA78	1	1						
38	Finisher—sill lower	AFH3752	RA79	2	2						
39	Bolt fixing sill finisher (special)	AFH3753	RA80	10	10						
40	Nut for bolt	FNZ103	RA81	10	10						
41	Lock washer for nut	LWZ403	RA82	10	10						
42	Washer for nut (plain)	PWZ203	RA83	10	10						
43	Roof assembly	AFH4748		1	1						
44	Panel assembly—roof	AFH4464	RA84	1	1						
45	Reinforcement assembly—panel	AFH4465	RA85	1	1						
46	Dripway—door opening—R.H.	AFH4482	RA86	1	1						
47	Dripway—door opening—L.H.	AFH4483	RA87	1	1						
48	Rivet—dripway to roof panel	AFH5453	RA88	52	52						

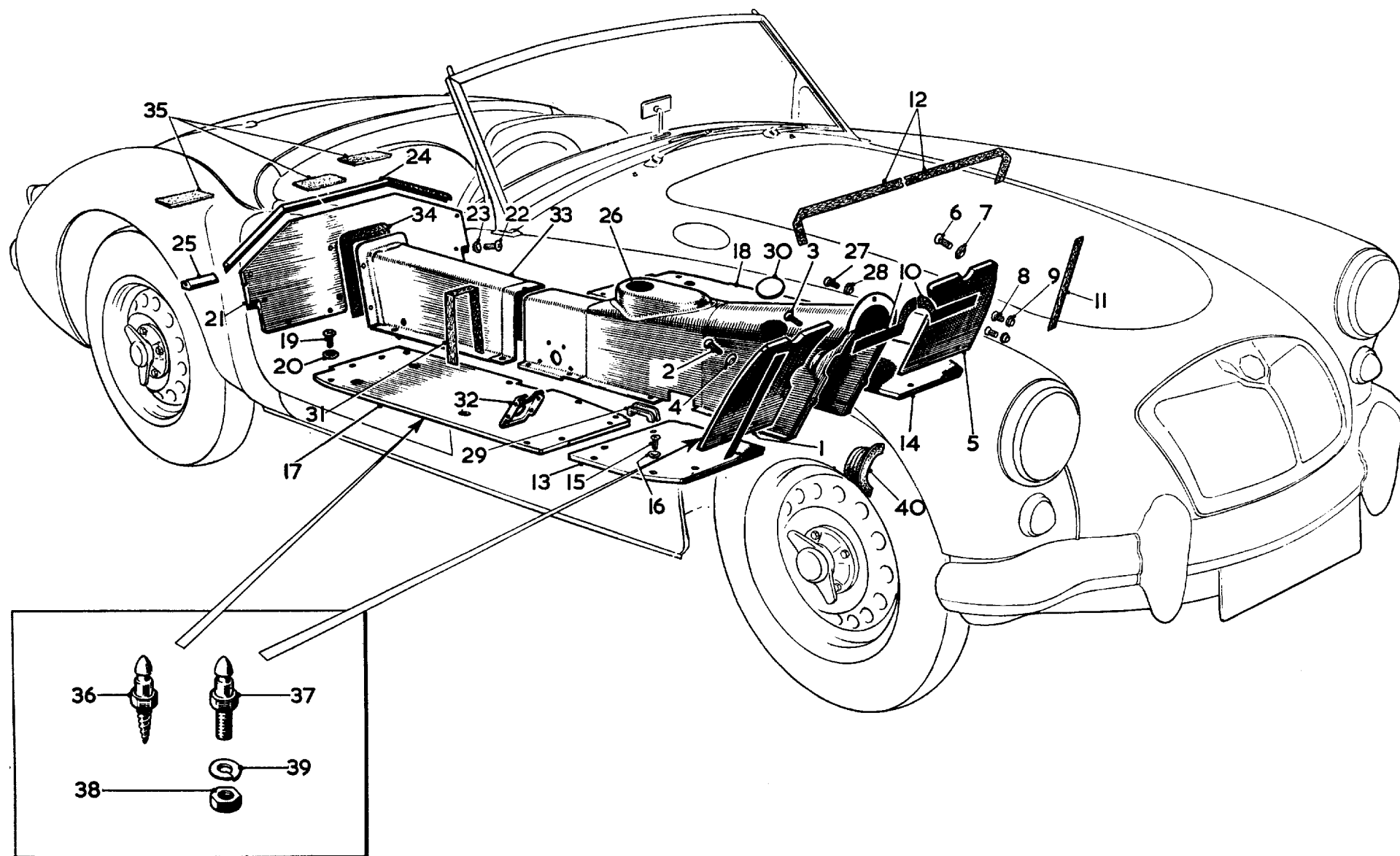
THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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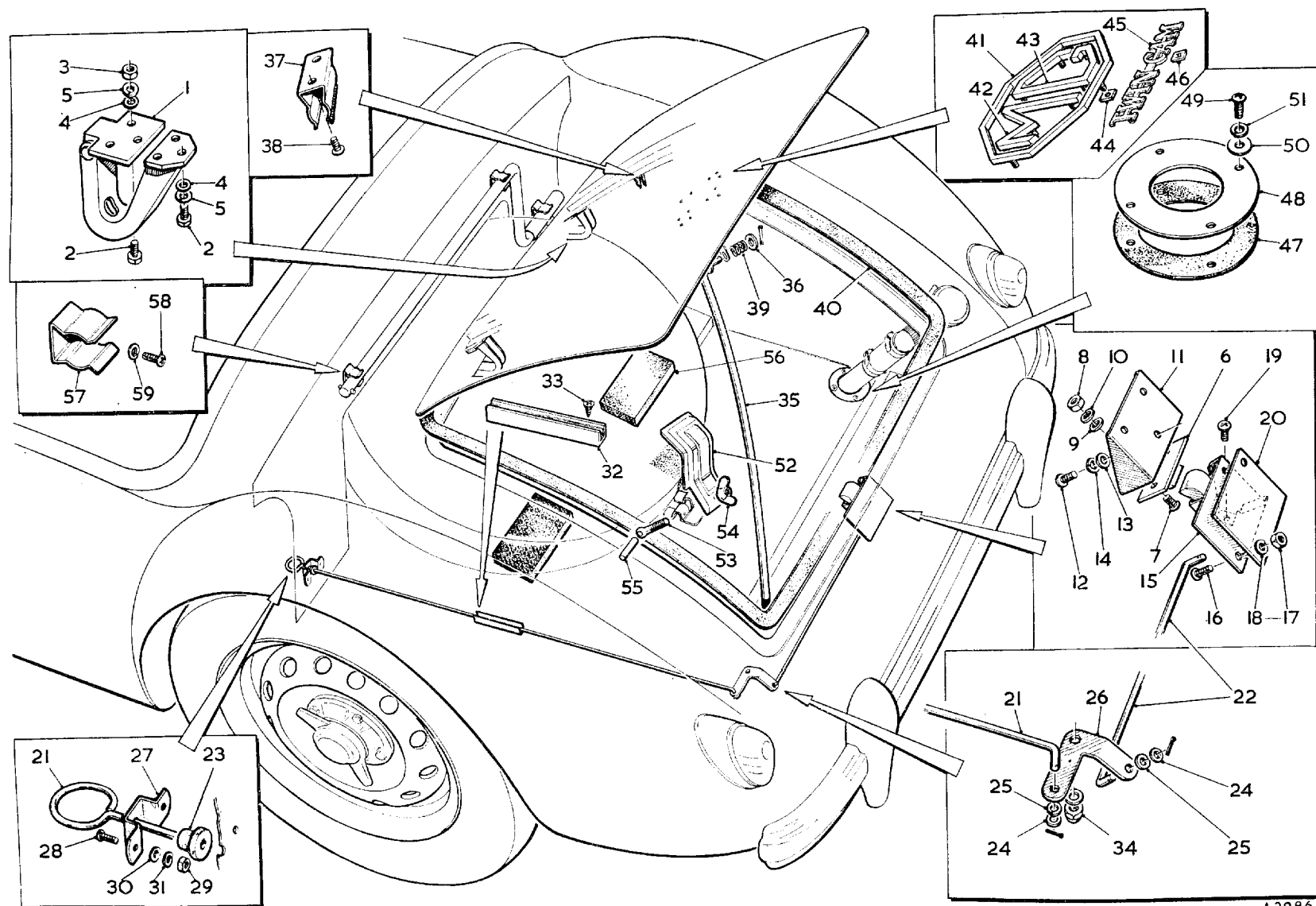


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	FLOORING—RAMPS—PROPELLER SHAFT TUNNEL— GEARBOX COVER										
1	Toeboard—R.H.	AHH5817	RB1	1	1						
2	Screw—fixing toeboard—R.H. (1")	CPZ0416	RB2	5	5						
3	Screw—fixing toeboard—R.H. (1¼")	CPZ0420	RB3	1	1						
4	Washer for screw (cup)	ACA5374	RB4	6	6						
5	Toeboard—L.H.	AHH5263	RB5	1	1						
6	Screw—fixing toeboard—L.H. (1")	CPZ0416	RB6	6	6						
7	Washer for screw (cup)	ACA5374	RB7	6	6						
8	Screw—blanking accelerator adjusting stop holes	CPZ0408	RB8	2							
9	Washer for screw (cup)	ACA5374	RB9	2							
10	Seal—toeboard—top (felt)	AHH5377	RB10	2	2						
11	Seal—toeboard support (felt)	AHH5378	RB11	2	2						
12	Seal—toeboard support plate (felt)	AHH5379	RB12	2	2						
13	Floorboard—front—R.H.	AHH5208	RB13	1	1						
14	Floorboard—front—L.H.	AHH5209	RB14	1	1						
15	Screw—fixing floorboard (front)	CPZ0416	RB15	16	16						
16	Washer for screw (cup)	ACA5374	RB16	16	16						
17	Floorboard—R.H.	AHH5205	RB17	1	1						
18	Floorboard—L.H.	AHH5206	RB18	1	1						
19	Screw—fixing floorboard (rear)	CPZ0416	RB19	25	25						
20	Washer for screw (cup)	ACA5374	RB20	25	25						
21	Floorboard—R.H.	AHH5748		1	1						
22	Floorboard—L.H.	AHH5749		1	1						
23	Screw fixing floorboard	CMZ0420		16	16						
24	Ramp (rear)	AHH5207	RB21	1	1						
25	Screw fixing rear ramp	CPZ0416	RB22	12	12						
26	Washer for screw (cup)	ACA5374	RB23	12	12						
27	Seal—rear ramp centre (rubber)	AHH5455	RB24	1	1						
28	Seal—rear ramp outer (rubber)	AHH5456	RB25	2	2						
29	Cover assembly—gearbox	AHH5815	RB26	1	1						
30	Screw—gearbox cover to toeboard plate	CPZ0412	RB27	2	2						
31	Washer for screw (cup)	ACA5374	RB28	2	2						
32	Seal—gearbox cover (rubber)	AHH5194	RB29	2	2						
33	Grommet—dipstick	ACA5300	RB30	1	1						
34	Seal—cover to tunnel (felt)	AHH5340	RB31	1	1						
35	Plate—gearbox cover cross-brace	AHH5226	RB32	2	2						
36	Tunnel—propeller shaft	AHH5199	RB33	1	1						
37	Seal—propeller shaft tunnel—rear (felt)	AHH5200	RB34	1	1						
38	Packing—rear floor (boot)	AHH5180	RB35	3	3						
39	Screw—carpet fixing (front and centre)	94605	RB36	12	12						
40	Screw—carpet fixing (toeboard)	183599	RB37	4	4						
41	Nut for screw	AJD8012Z	RB38	4	4						
42	Washer for nut (spring)	LWZ203	RB39	4	4						
43	Cover—starter motor (rubber)	AHH5838	RB40	1	1						



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SERVICE PARTS LIST

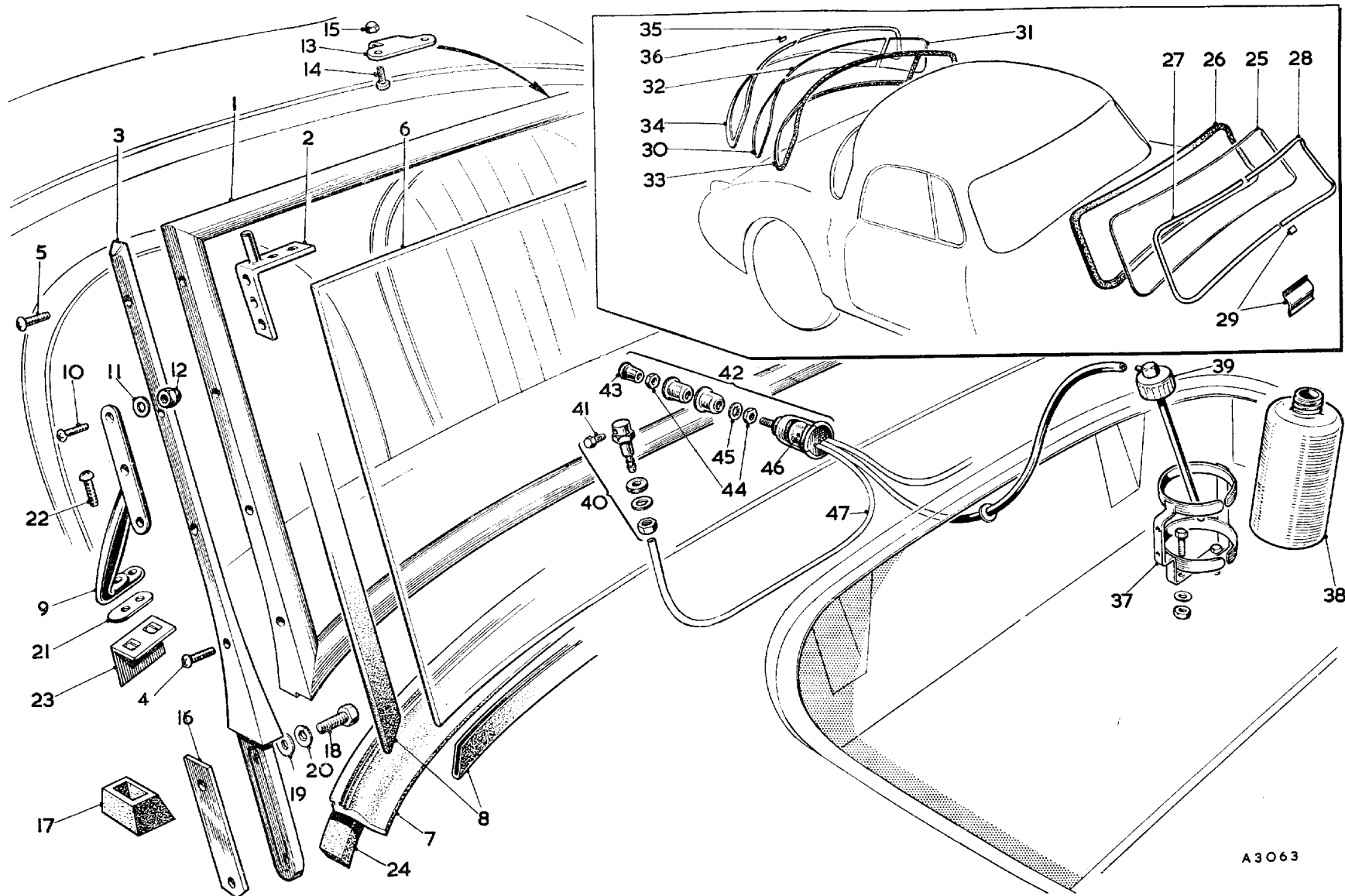
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	BOOT LID FITTINGS										
1	Hinge—boot lid—R.H.	AFH1515	RC1	1	1						
2	Hinge—boot lid—L.H.	AFH1514		1	1						
3	Screw fixing hinge	AFH2587	RC2	12	12						
4	Nut for screw	FNZ103	RC3	2	2						
5	Washer for screw (plain)	PWZ203	RC4	12	12						
6	Washer for screw (spring)	LWZ203	RC5	12	12						
7	Plate—boot lid striking	AFH1516	RC6	1	1						
8	Screw—fixing plate	CMZ0310	RC7	2	2						
9	Nut for screw	FNZ103	RC8	2	2						
10	Washer for nut (plain)	PWZ203	RC9	2	2						
11	Washer for nut (spring)	LWZ203	RC10	2	2						
12	Bracket—striking plate	AFH1578	RC11	1	1						
13	Screw fixing bracket	AFH2587	RC12	3	3						
14	Washer for screw (plain)	PWZ203	RC13	3	3						
15	Washer for screw (spring)	LWZ203	RC14	3	3						
16	Lock assembly—boot lid	AFH1519	RC15	1	1						
17	Screw fixing lock	PMZ0308	RC16	2	2						
18	Nut for screw	FNZ103	RC17	2	2						
19	Washer for nut (spring)	LWZ203	RC18	2	2						
20	Screw fixing lock	PTZ603	RC19	1	1						
21	Packing—lock support bracket	AFH2622	RC20	1	1						
22	Rod—boot lock release (front)	AFH1758	RC21	1	1						
23	Rod—boot lock release (rear)	AFH1759	RC22	1	1						
24	Grommet for release rod	133221	RC23	1	1						
25	Washer for release rod (plain)	PWZ203	RC24	3	3						
26	Washer for release rod (spring)	128900	RC25	3	3						
27	Lever—boot lock actuating	AFH1747	RC26	1	1						
28	Plate—release rod guide	133222	RC27	1	1						
29	Screw fixing guide plate	PMZ0208	RC28	2	2						
30	Nut for screw	CNZ102	RC29	2	2						
31	Washer for nut (plain)	PWZ202	RC30	2	2						
32	Washer for nut (spring)	LWZ202	RC31	2	2						
33	Channel—release rod retaining	AFH1789	RC32	1	1						
34	Screw fixing channel	CTZ403	RC33	2	2						
35	Nut—actuating lever pivot	AFH1756	RC34	1	1						
36	Rod—boot lid support	LNZ104	RC35	1	1						
37	Washer for support rod (plain)	PWZ105	RC36	1	1						
38	Clip—boot lid support rod	128978	RC37	1	1						
39	Screw fixing clip	PTZ603	RC38	1	1						
40	Spring—boot lid support rod	139282	RC39	1	1						
41	Rubber—boot lid sealing	AFH1753	RC40	1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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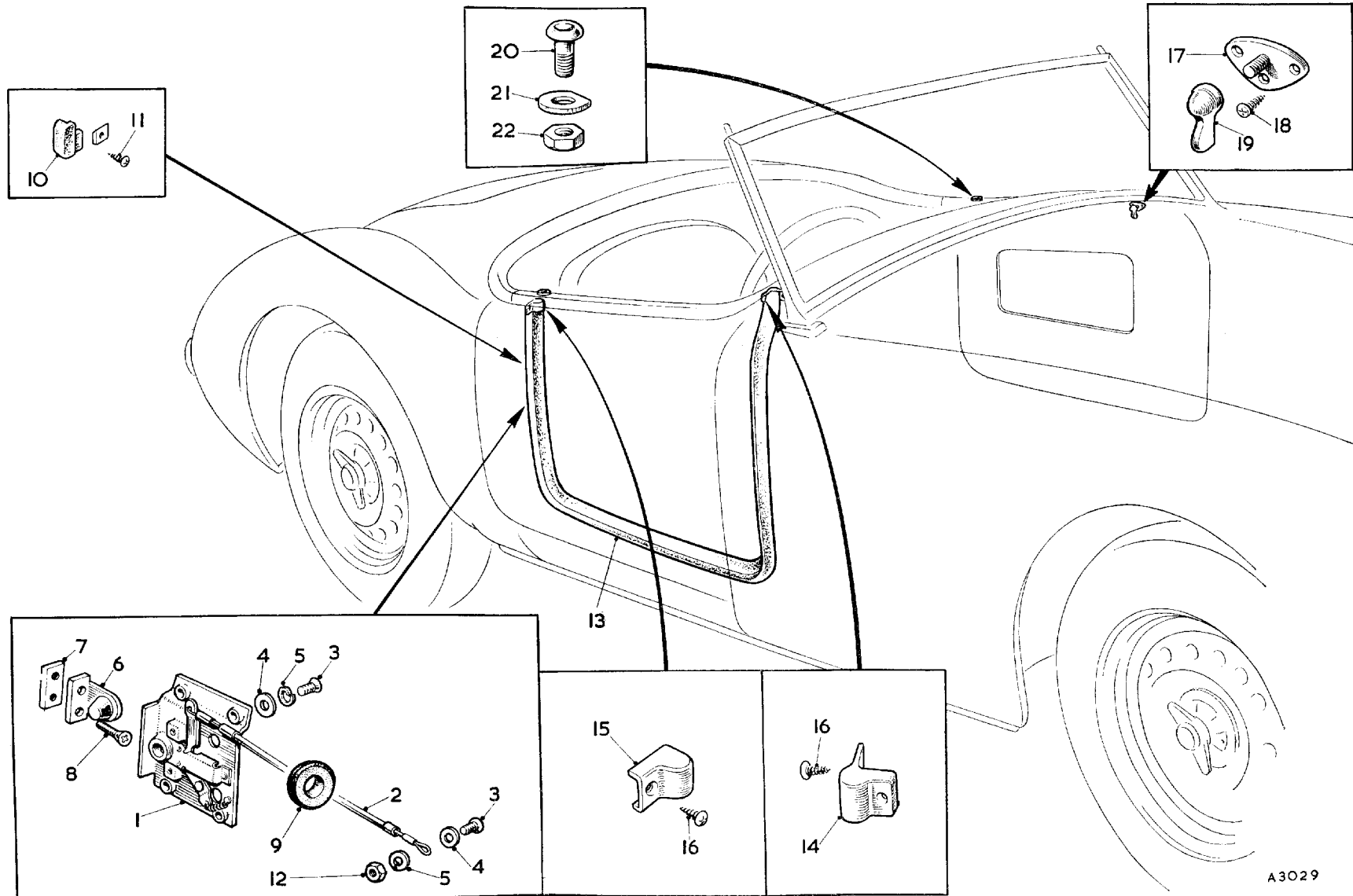
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	WINDSCREEN										
1	Windscreen assembly	AFH1716		1	1			AFH6768	] Com. (C) 2193		
2	Frame	AFH1717	RD1	1	1			AFH6769			
3	Peg—hood attachment—R.H.	AFH2630	RD2	1	1						
4	Peg—hood attachment—L.H.	AFH2631		1	1						
5	Stanchion—R.H.	AFH1718	RD3	1	1						
6	Stanchion—L.H.	AFH1719		1	1						
7	Screw fixing stanchion (long)	RMP0312	RD4	2	2						
8	Screw fixing stanchion (short)	RMP0310	RD5	6	6						
9	Glass—windscreen	AFH1720	RD6	1	1						
10	Apron (rubber)	AFH1721	RD7	1	1						
11	Rubber—glazing	AFH1724	RD8	1	1						
12	Handle—grab—R.H.	AFH1722	RD9	1	1						
13	Handle—grab—L.H.	AFH1723		1	1						
14	Screw fixing handle	CMP0307	RD10	6	6						
15	Washer for screw (plain)	PWZ203	RD11	6	6		Tourer				
16	Nut for screw (dome)	AFH2809	RD12	6	6						
17	Catch—hood centre		RD13	1	1			AFH6773	] Com. (C) 2193		
18	Screw fixing catch		RD14	2	2			AFH5457			
19	Nut for screw (domed)		RD15	2	2			AFH5458			
20	Packing—stanchion (fibre)	AFH2547	RD16	4	4						Fit as required
21	Grommet—stanchion to body	AFH1726	RD17	2	2						
22	Bolt—stanchion to body	HBZ0610	RD18	4	4						
23	Washer for screw (plain)	PWZ106	RD19	4	4						
24	Washer for screw (spring)	LWZ206	RD20	4	4						
25	Packing—grab handle	AFH1687	RD21	2	2						
26	Screw—grab handle to body (3/4")	RPP0312	RD22	4/2	4/2						Quantity reduced at (C) 2193
27	Screw—grab handle to body (1")			2	2			RPP0316	Com. (C) 2193		
28	Reinforcement assembly—grab handle	AFH1787	RD23	2	2						
29	Packing—windscreen	AFH2868	RD24	2	2						
30	Glass—windscreen	AFH3830	RD25	1	1						
31	Rubber—windscreen surround	AFH3831	RD26	1	1						
32	Finisher—windscreen surround—R.H.	AFH3832	RD27	1	1						
33	Finisher—windscreen surround—L.H.	AFH3833	RD28	1	1						
34	Jointing piece—windscreen finisher	AFH3778	RD29	2	2						
	BACK-LIGHT										
35	Glass—back-light—side—R.H.	AFH3834	RD30	1	1		Coupé				
36	Glass—back-light—side—L.H.	AFH3835	RD31	1	1						
37	Glass—back-light—centre	AFH3836	RD32	1	1						
38	Rubber—back-light surround	AFH3837	RD33	1	1						
39	Finisher—back-light surround—R.H.	AFH3838	RD34	1	1						
40	Finisher—back-light surround—L.H.	AFH3839	RD35	1	1						
41	Jointing piece—back-light finisher	AFH3778	RD36	2	2						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	WINDSCREEN WASHER (Optional Extra)										
1	Windscreen washer kit	AHH5798		1	1						
2	Bracket	7H9781	RD37	1	1						
3	Container (20 oz.)	7H9779	RD38	1	1						
4	Cap assembly	7H9785	RD39	1	1						
5	Container (20 oz.)	13H227		1	1						
6	Cap assembly	37H9716		1	1						
7	Jet mounting assembly	27H9622	RD40	2	2						
8	Jet	27H9623	RD41	2	2						
9	Control assembly	27H9654	RD42	1	1						
10	Knob	27H9625	RD43	1	1						
11	Back nut	27H9655	RD44	2	2						
12	Washer (shakeproof)	7H9782	RD45	1	1						
13	Bulb (rubber)	27H9626	RD46	1	1						
14	Tubing	37H9708	RD47	A/R	A/R	50'					

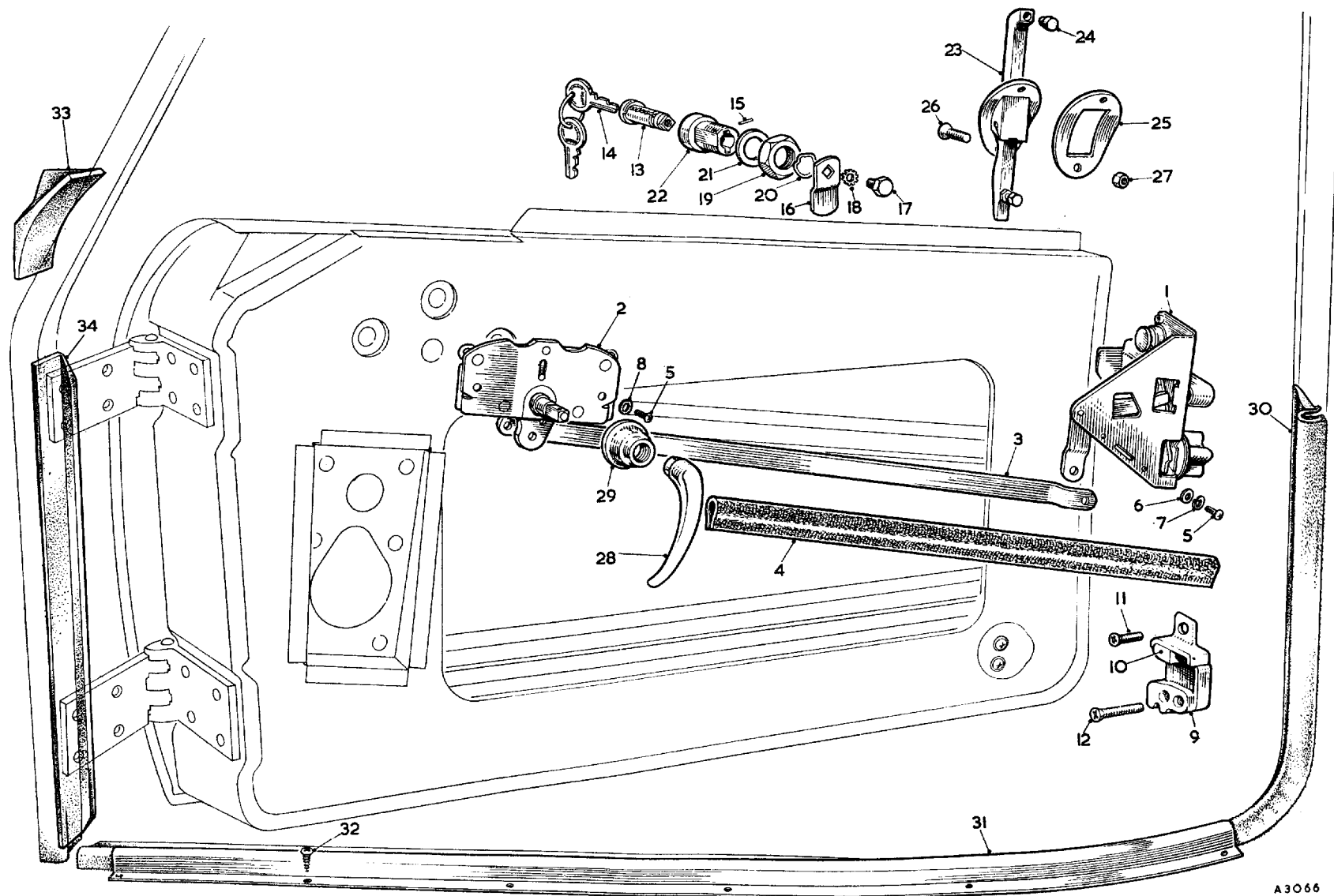


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

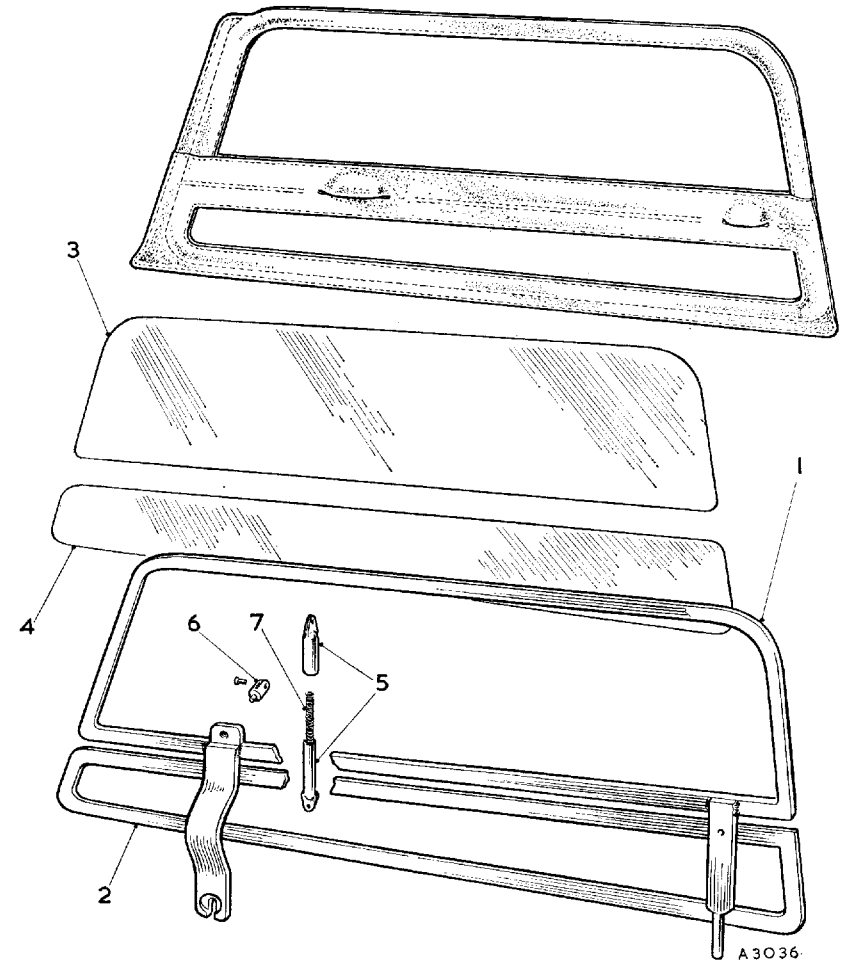
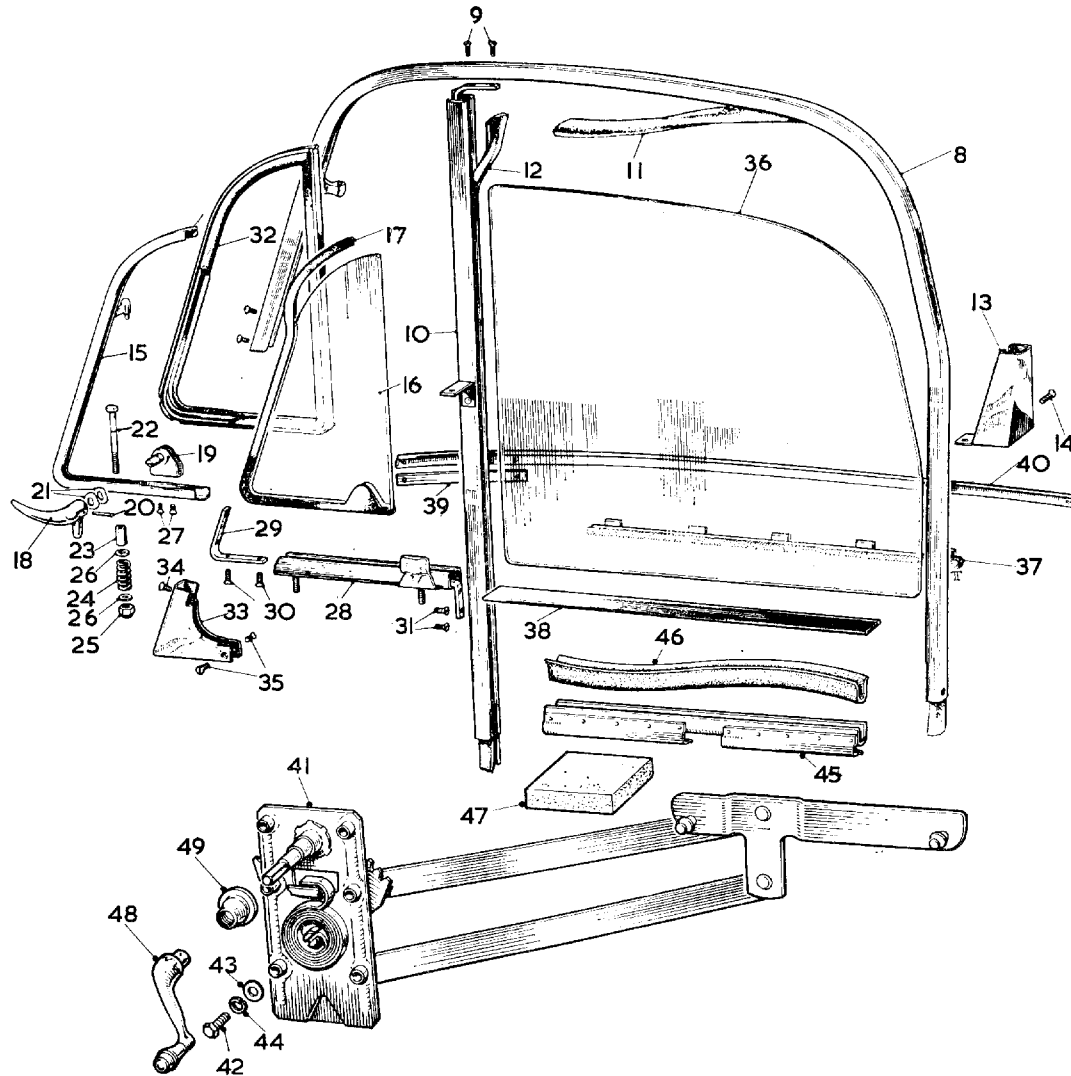
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	DOOR FITTINGS										
1	Lock assembly—door—R.H.	AFH1682	RE1	1	1	] Tourer					
2	Lock assembly—door—L.H.	AFH1683		1	1						
3	Cable—operating.....	7H9958	RE2	2	2						
4	Screw fixing lock	PPZ0308	RE3	10	10						
5	Washer for screw (plain)	PWZ203	RE4	10	10						
6	Washer for screw (spring)	LWZ203	RE5	10	10						
7	Plate—striking	AFH1684	RE6	2	2						
8	Plate—striker tapping	AFH1685	RE7	2	2						
9	Screw fixing striker.....	CPZ0412	RE8	4	4						
10	Grommet—door lock release (rubber)	RFN110	RE9	2	2						
11	Buffer assembly—door	MB19556	RE10	4	4						
12	Screw fixing buffer	AJD2245ZP	RE11	4	4						
13	Nut for door lock cable	FNZ103	RE12	2	2						
14	Rubber and clip assembly—door sealing (Red)	AFH2451	RE13	2	2						
15	Rubber and clip assembly—door sealing (Black)	AFH2455		2	2						
16	Rubber and clip assembly—door sealing (Green)	AFH2452		2	2				] Fin. (C) 2192		
17	Rubber and clip assembly—door sealing (Grey)	AFH2453		2	2						
18	Finisher—hinge pillar—door seal—R.H.	AFH2574	RE14	1	1						
19	Finisher—hinge pillar—door seal—L.H.	AFH2575		1	1						
20	Finisher—shut pillar—door seal—R.H.	AFH2576	RE15	1	1						
21	Finisher—shut pillar—door seal—L.H.	AFH2577		1	1						
22	Screw fixing finisher	RTP605	RE16	8	8						
23	Stud fixing sidescreen	MB21959	RE17	2	2						
24	Screw fixing sidescreen stud	RTP805	RE18	6	6						
25	Handle—sidescreen locking	MB19331	RE19	2	2						
26	Knob—sidescreen locking (knurled)			2	2			AFH6620	Fin. (C) 2192 Com. (C) 2193		
27	Socket—sidescreen peg	AFH1744	RE20	2	2						
28	Washer for sidescreen peg socket (special)	AFH2579	RE21	2	2						
29	Nut for sidescreen peg socket	FNZ208	RE22	2	2						



SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
1	Door Fittings—continued										
2	Lock assembly—door—R.H.	AFH3894		1	1		Coupe				
3	Lock assembly—door—L.H.	AFH3895		1	1						
4	Lock—R.H.	17H9736	RF1	1	1						
5	Lock—L.H.	17H9737		1	1						
6	Remote control mechanism—R.H.	17H9738	RF2	1	1						
7	Remote control mechanism—L.H.	17H9739		1	1						
8	Link—connecting	17H9740	RF3	2	2						
9	Sleeve—anti-rattle	17H9735	RF4	2	2						
10	Screw fixing lock	PPZ0306	RF5	14	14						
11	Washer for screw (plain)	PWZ203	RF6	6	6						
12	Washer for screw (spring)	LWZ203	RF7	6	6						
13	Washer for screw (shakeproof)	AJD7623	RF8	8	8						
14	Plate—striker—R.H.	AFH3896	RF9	1	1						
15	Plate—striker—L.H.	AFH3897		1	1						
16	Plate—striker tapping	AFH3792	RF10	2	2						
17	Screw fixing striker (3/4")	CPZ0412	RF11	2	2						
18	Screw fixing striker (1 1/4")	CPZ0420	RF12	4	4						
19	Lock assembly—private	AFH3893		1	1						
20	Lock with keys (cylinder)	17H9745	RF13	1	1						
21	Key	ANK4646	RF14	2	2						
22	Peg—retaining	17H9980	RF15	1	1						
23	Latch	17H9744	RF16	1	1						
24	Bolt—latch	AKC453	RF17	1	1						
25	Washer for bolt	17H9741	RF18	1	1						
26	Locknut	AKC455	RF19	1	1						
27	Washer (waved)	AKC454	RF20	1	1						
28	Washer—seating	AKC451	RF21	1	1						
29	Housing—lock	AKC458	RF22	1	1						
30	Handle—door	AFH3796	RF23	2	2						
31	Insert—door handle (rubber)	17H9989	RF24	2	2						
32	Washer—seating	AFH4513	RF25	2	2						
33	Screw fixing handle	RMP0308	RF26	4	4						
34	Nut for screw	LNZ203	RF27	4	4						
35	Handle—remote control	ADH5482	RF28	2	2						
36	Escutcheon assembly—handle	ADB709	RF29	2	2						
37	Rubber and clip assembly—door sealing (Red)	AFH4562	RF30	2	2						
38	Rubber and clip assembly—door sealing (Black)	AFH4565		2	2						
39	Rubber and clip assembly—door sealing (Green)	AFH4563		2	2						
40	Rubber and clip assembly—door sealing (Grey)	AFH4564		2	2						
41	Retainer—door sealing rubber—R.H.	AFH2722	RF31	1	1						
42	Retainer—door sealing rubber—L.H.	AFH2723		1	1						
43	Screw fixing retainer	AJD8172	RF32	12	12						
44	Pad—sealing—'A' post—R.H.	AFH4822	RF33	1	1						
45	Pad—sealing—'A' post—L.H.	AFH4823		1	1						
	Sealing rubber—door hinge pillar	AFH4819	RF34	2	2						



SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	WINDOWS										
1	Sidescreen assembly—R.H. (Black)	AKE1764		1	1						
2	Sidescreen assembly—R.H. (Ice Blue)	AKE1765		1	1						
3	Sidescreen assembly—L.H. (Black)	AKE1766		1	1						
4	Sidescreen assembly—L.H. (Ice Blue)	AKE1767		1	1						
5	Frame assembly—R.H.	AFH2660	RG1	1	1						
6	Frame assembly—L.H.	AFH2661		1	1				Fin. (C) 2192		
7	Frame—signalling flap	AFH2662	RG2	2	2						
8	Panel—sidescreen	AFH2663	RG3	2	2						
9	Panel—signalling flap	AFH2664	RG4	2	2						
10	Closing device—flap	AFH2666	RG5	2	2		Tourer				
11	Fork end	AFH2677	RG6	1	1						
12	Spring	AFH2680	RG7	1	1						
13	Sidescreen assembly—R.H. (Grey)			1	1			AFH6612			
14	Sidescreen assembly—R.H. (Beige)			1	1			AFH6798			
15	Sidescreen assembly—R.H. (Blue)			1	1			AFH6800			
16	Sidescreen assembly—L.H. (Grey)			1	1			AFH6613	Com. (C) 2193		
17	Sidescreen assembly—L.H. (Beige)			1	1			AFH6799			
18	Sidescreen assembly—L.H. (Blue)			1	1			AFH6801			
19	Sleeve—sidescreen front clip (rubber)			2	2			AFH6821			
20	Frame and ventilator assembly—R.H.	AFH3802		1	1						
21	Frame and ventilator assembly—L.H.	AFH3803		1	1						
22	Channel assembly—R.H.—surround	AFH4858	RG8	1	1						
23	Channel assembly—L.H.—surround	AFH4859		1	1						
24	Screw fixing channel	RMP0204	RG9	4	4						
25	Channel assembly—R.H.—vertical	AFH4860	RG10	1	1						
26	Channel assembly—L.H.—vertical	AFH4861		1	1						
27	Strip—surround channel (felt)	AFH4862	RG11	2	2						
28	Strip—surround channel (felt)	AFH4863	RG12	2	2						
29	Blending piece—rear—R.H.	AFH4864	RG13	1	1						
30	Blending piece—rear—L.H.	AFH4865		1	1						
31	Screw fixing blending piece	17H9935	RG14	2	2						
32	Ventilator assembly—R.H.	AFH4848		1	1						
33	Ventilator assembly—L.H.	AFH4849		1	1						
34	Frame assembly—R.H.	AFH4872	RG15	1	1		Coupé				
35	Frame assembly—L.H.	AFH4873		1	1						
36	Glass	AFH4847	RG16	2	2						
37	Strip—glazing	AFH4874	RG17	2	2						
38	Handle—locking—R.H.	AFH6532	RG18	1	1						
39	Handle—locking—L.H.	AFH6533		1	1						
40	Bracket for locking handle	AFH6531	RG19	2	2						
41	Pin—locking handle	AFH6534	RG20	2	2						
42	Washer—locking handle (waved)	AFH4875	RG21	4	4						
43	Bolt—vent pivot	AFH4876	RG22	2	2						
44	Sleeve—bolt	AFH4877	RG23	2	2						
45	Spring—bolt	AFH4878	RG24	2	2						
46	Nut for bolt	LNZ204	RG25	2	2						
47	Washer for nut (plain)	PWZ204	RG26	4	4						
48	Screw fixing bracket	CMP0204	RG27	4	4						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Windows—continued										
1	Channel assembly—R.H. (bottom)	AFH4866	RG28	1	1						
2	Channel assembly—L.H. (bottom)	AFH4867		1	1						
3	Bracket—corner (front)	AFH4868	RG29	2	2						
4	Screw fixing bracket (front)	CMZ0204	RG30	8	8						
5	Screw fixing bracket (rear)	CMZ0204	RG31	4	4						
6	Rubber surround—R.H.	AFH4870	RG32	1	1						
7	Rubber surround—L.H.	AFH4871		1	1						
8	Blending piece (front)	AFH4869	RG33	2	2						
9	Screw fixing blending piece	17H9934	RG34	2	2						
10	Screw fixing blending piece	17H9935	RG35	4	4						
11	Glass—door	AFH4453	RG36	2	2						
12	Weatherstrip—window frame	AFH4455	RG37	2	2						
13	Weatherstrip—garnish rail	AFH4456	RG38	2	2						
14	Packing—weatherstrip finisher	AFH4569	RG39	2	2		Coupe				
15	Finisher—weatherstrip—R.H.	AFH4458	RG40	1	1						
16	Finisher—weatherstrip—L.H.	AFH4459		1	1						
17	Regulator assembly—R.H.	AFH3898	RG41	1	1						
18	Regulator assembly—L.H.	AFH3899		1	1						
19	Screw fixing regulator	HZS0404	RG42	12	12						
20	Washer for screw (plain)	PWZ204	RG43	12	12						
21	Washer for screw (spring)	LWZ204	RG44	12	12	12					
22	Channel—glass lower	AFH3900	RG45	2	2						
23	Strip—glazing	AFH4454	RG46	2	2						
24	Buffer—door glass stop (rubber)	AFH4568	RG47	2	2						
25	Handle—window regulator	ADH5481	RG48	2	2						
26	Escutcheon assembly—handle	ADB709	RG49	2	2						



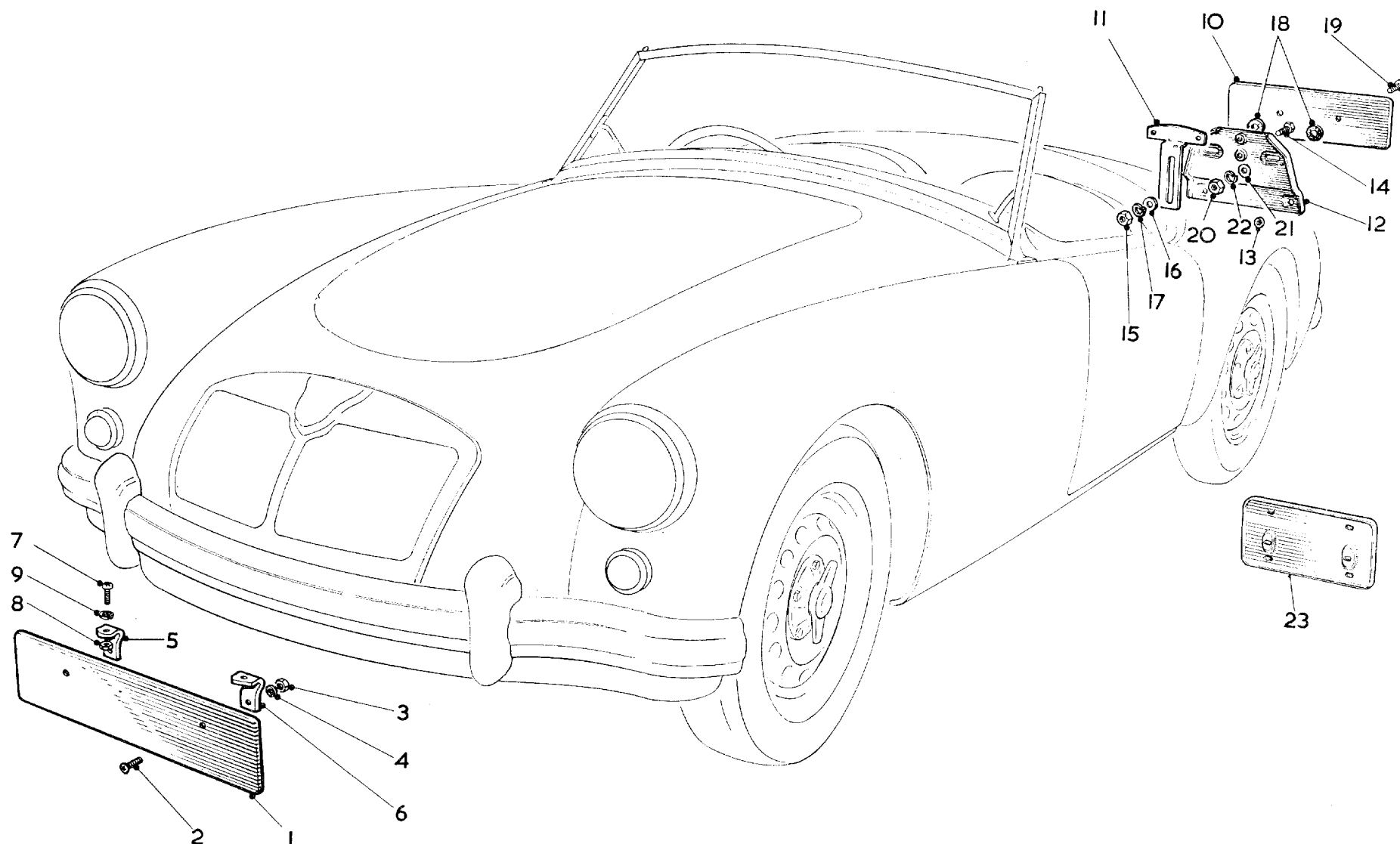
SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	BONNET FITTINGS										
1	Hinge—bonnet—R.H.	AFH1514	RH1	1	1						
2	Hinge—bonnet—L.H.	AFH1515		1	1						
3	Screw fixing hinge	AFH2587	RH2	12	12						
4	Washer for screw (plain)	PWZ203	RH3	12	12						
5	Washer for screw (spring)	LWZ203	RH4	12	12						
6	Nut for screw	FNZ103	RH5	2	2						
7	Rod—bonnet support	AFH1755	RH6	1	1						
8	Washer for rod (plain)	PWZ105	RH7	1	1						
9	Spring for rod	139282	RH8	1	1						
10	Clip for rod	AHH5460	RH9	1	1						
11	Screw fixing clip	PTZ803	RH10	2	2						
12	Buffer—bonnet	271601	RH11	10	10						
13	Screw fixing buffer	PMZ0208	RH12	10	10						
14	Nut for screw	CNZ102	RH13	10	10						
15	Washer for nut (spring)	LWZ202	RH14	10	10						
16	Rod—bonnet catch control	AFH1757	RH15	1	1						
17	Washer for rod (plain)	PWZ203	RH16	3	3						
18	Washer for rod (spring)	128900	RH17	3	3						
19	Grommet—dash panel	133221	RH18	1	1						
20	Plate—grommet retaining	133222	RH19	1	1						
21	Screw fixing plate	PMZ0208	RH20	2	2						
22	Nut for screw	CNZ102	RH21	2	2						
23	Washer for nut (plain)	PWZ202	RH22	2	2						
24	Washer for nut (spring)	LWZ202	RH23	2	2						
25	Spring (anti-rattle)	95219	RH24	1	1						
26	Plate—spring tension	ADA2463	RH25	1	1						
27	Rod—lever to slider control	133213	RH26	1	1						
28	Lever—control rod	AFH1654	RH27	1	1						
29	Bolt—lever pivot	AFH1655	RH28	1	1						
30	Distance tube for bolt	AFH1675	RH29	1	1						
31	Nut for bolt	LNZ103	RH30	1	1						
32	Support assembly—slider	ADH456	RH31	1	1						
33	Slider—bonnet catch	ADA461	RH32	1	1						
34	Plate—guide	ADA463	RH33	1	1						
35	Bolt fixing bonnet catch	HBZ0408	RH34	2	2						
36	Distance tube for bolt	ADA464	RH35	2	2						
37	Washer for bolt (spring)	LWZ204	RH36	2	2	12					
38	Spring—tension	ADA466	RH37	1	1						

THE M.G. Series MGA TWIN CAM

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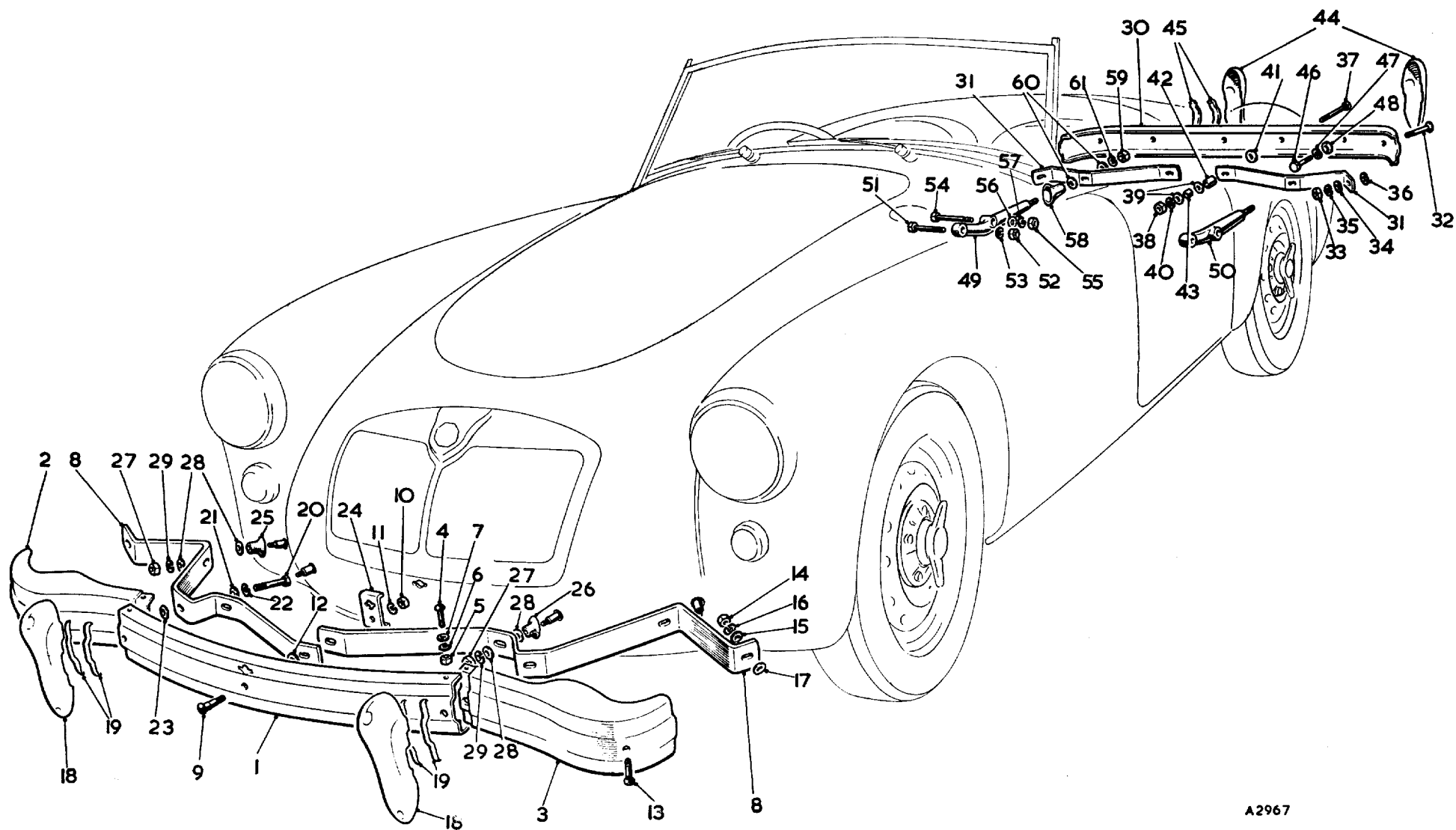


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	NUMBER-PLATES AND FITTINGS										
1	Plate—number (front)	ACH5835	RJ1	1	1						
2	Screw—number-plate to bracket	PMZ0410	RJ2	2	2						
3	Nut for screw	FNZ104	RJ3	2	2						
4	Washer for nut (spring)	LWZ204	RJ4	2	2	12					
5	Bracket for number-plate—R.H.	AHH5161	RJ5	1	1						
6	Bracket for number-plate—L.H.	AHH5162	RJ6	1	1						
7	Screw—bracket to bumper	PMZ0408	RJ7	2	2						
8	Nut for screw	FNZ104	RJ8	2	2						
9	Washer for nut (spring)	LWZ204	RJ9	2	2	12					
10	Plate—number (rear)	ADG474	RJ10	1	1						
11	Bracket—lamp	136271	RJ11	1	1						
12	Bracket—number-plate mounting	AHH5151	RJ12	1	1						
13	Washer—number-plate (rubber)	500946	RJ13	4	4						
14	Screw—lamp bracket to mounting bracket	HZS0505	RJ14	2	2						
15	Locknut for screw	FNZ205	RJ15	2	2						
16	Washer for locknut (plain)	PWZ105	RJ16	2	2						
17	Washer for locknut (spring)	LWZ205	RJ17	2	2	24					
18	Washer—number-plate to bracket (packing)	AHH5712	RJ18	2	2						
19	Screw—number-plate to bracket	PMZ0410	RJ19	2	2						
20	Nut for screw	FNZ104	RJ20	2	2						
21	Washer for nut (plain)	PWZ104	RJ21	2	2	12					
22	Washer for nut (spring)	LWZ204	RJ22	2	2	12					
23	Support—number-plate (N. AMERICA)	AHA5211	RJ23		1						



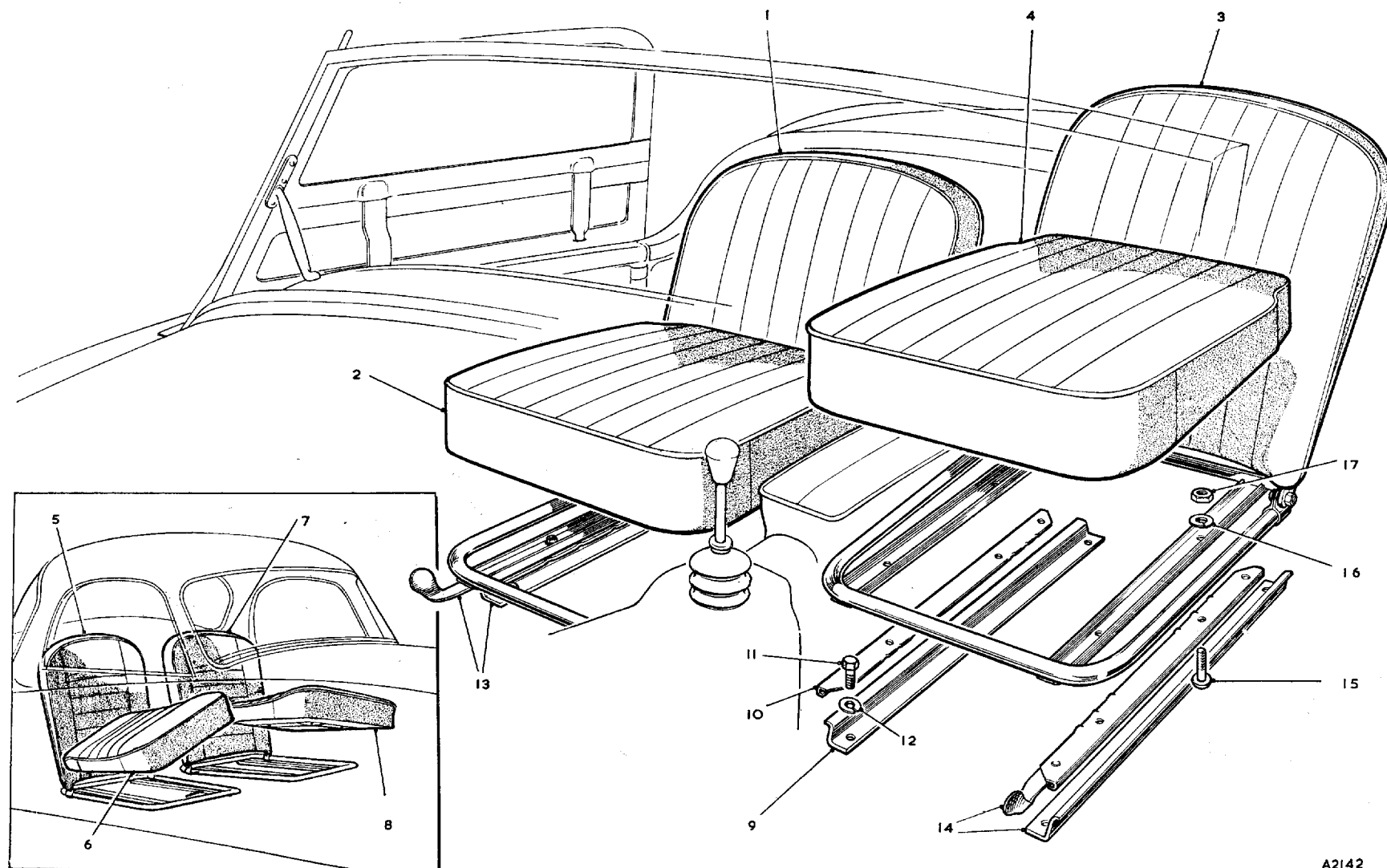
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Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	BUMPERS AND FITTINGS										
1	Bumper assembly (front)	N.S.P.		1	1						
2	Bar—centre	AHH5474	RK1	1	1						
3	Bar—corner—R.H.	AHH5486	RK2	1	1						
4	Bar—corner—L.H.	AHH5487	RK3	1	1						
5	Bolt—corner bar to centre bar	AHH5491	RK4	2	2						
6	Nut for bolt	FNZ105	RK5	2	2						
7	Washer for nut (spring)	LWZ205	RK6	2	2						
8	Washer for nut (special)	AHH5492	RK7	2	2						
9	Spring bar	AHH5476	RK8	2	2						
10	Bolt—spring bar to centre bar	AHH5479	RK9	1	1						
11	Nut for bolt	FNZ106	RK10	1	1						
12	Washer for nut (spring)	LWZ206	RK11	1	1						
13	Washer for nut (special)	AHH5494	RK12	1	1						
14	Bolt—spring bar to corner bar	AHH5480	RK13	2	2						
15	Nut for bolt	FNZ106	RK14	2	2						
16	Washer for nut (plain)	PWZ106	RK15	2	2						
17	Washer for nut (spring)	LWZ206	RK16	2	2						
18	Washer for nut (special)	AHH5494	RK17	2	2						
19	Over-rider assembly	AHH5478	RK18	2	2						
20	Moulding (P.V.C.)	AHH5488	RK19	4	4						
21	Bolt—over-rider to bumper bar	HBZ0620	RK20	2	2						
22	Washer for bolt (plain)	PWZ106	RK21	2	2						
23	Washer for bolt (spring)	LWZ206	RK22	2	2						
24	Washer for bolt (special)	AHH5494	RK23	2	2						
25	Bracket—starting-handle	AHH5477	RK24	1	1						
26	Grommet for outer stud	AHH5163	RK25	2	2						
27	Grommet for inner stud	AHH5164	RK26	2	2						
28	Nut—spring bar to stud	FNZ108	RK27	4	4						
29	Washer for nut (plain)	PWZ208	RK28	8	8						
30	Washer for nut (spring)	LWZ208	RK29	4	4						
31	Bumper assembly (rear)	N.S.P.		1	1						
32	Bar—bumper	AHH5481	RK30	1	1						
33	Spring bar	AHH5482	RK31	2	2						
34	Bolt—spring bar to bumper bar (outer)	AHH5480	RK32	2	2						
35	Nut for bolt	FNZ106	RK33	2	2						
36	Washer for nut (plain)	PWZ106	RK34	2	2						
37	Washer for nut (spring)	LWZ206	RK35	2	2						
38	Washer for nut (special)	AHH5494	RK36	2	2						
39	Bolt—spring bar to bumper bar (inner)	AHH5485	RK37	2	2						
40	Nut for bolt	FNZ106	RK38	2	2						
41	Washer for nut (plain)	PWZ206	RK39	4	4						
42	Washer for nut (spring)	LWZ206	RK40	2	2						
43	Washer for nut (special)	AHH5494	RK41	2	2						
44	Distance piece for bolt	AHH5483	RK42	2	2						
45	Distance tube for bolt	AHH5484	RK43	2	2						
46	Over-rider assembly	AHH5478	RK44	2	2						
47	Moulding (P.V.C.)	AHH5488	RK45	4	4						
48	Bolt—over-rider to bumper bar	HBZ0616	RK46	2	2						
49	Washer for bolt (spring)	LWZ206	RK47	2	2						
50	Washer for bolt (special)	AHH5494	RK48	2	2						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	SEATS AND SEAT FITTINGS										
1	Seat assembly (less cushion)—bucket—R.H. (Red with Red piping)	AFH2456	RL1	1	1						
2	Seat assembly (less cushion)—bucket—R.H. (Black with Red piping)	AFH5852		1	1						
3	Seat assembly (less cushion)—bucket—R.H. (Black with White piping)	AFH5858		1	1						
4	Seat assembly (less cushion)—bucket—R.H. (Green with Green piping)	AFH5848		1	1						
5	Seat assembly (less cushion)—bucket—R.H. (Grey with Grey piping)	AFH5850		1	1						
6	Seat assembly (less cushion)—bucket—R.H. (Black with Green piping)	AFH5854		1	1				Fin. (C) 2192		
7	Seat assembly (less cushion)—bucket—R.H. (Black with Grey piping)	AFH5856		1	1						
8	Seat assembly (less cushion)—bucket—R.H. (Beige with Beige piping)			1	1			AFH6672			
9	Seat assembly (less cushion)—bucket—R.H. (Black with Blue piping)			1	1			AFH6674	Com. (C) 2193		
10	Squab assembly—bucket seat—R.H. (Red with Red piping)	AFH2614		1	1		Tourer				
11	Squab assembly—bucket seat—R.H. (Black with Red piping)	AFH5876		1	1						
12	Squab assembly—bucket seat—R.H. (Black with White piping)	AFH5882		1	1						
13	Squab assembly—bucket seat—R.H. (Green with Green piping)	AFH5872		1	1						
14	Squab assembly—bucket seat—R.H. (Grey with Grey piping)	AFH5874		1	1						
15	Squab assembly—bucket seat—R.H. (Black with Green piping)	AFH5878		1	1				Fin. (C) 2192		
16	Squab assembly—bucket seat—R.H. (Black with Grey piping)	AFH5880		1	1						
17	Squab assembly—bucket seat—R.H. (Beige with Beige piping)			1	1			AFH6680			
18	Squab assembly—bucket seat—R.H. (Black with Blue piping)			1	1			AFH6682	Com. (C) 2193		
19	Cover assembly—bucket seat squab—R.H. (Red with Red piping)	AFH2612		1	1						
20	Cover assembly—bucket seat squab—R.H. (Black with Red piping)	AFH6454		1	1						
21	Cover assembly—bucket seat squab—R.H. (Black with White piping)	AFH6460		1	1						
22	Cover assembly—bucket seat squab—R.H. (Green with Green piping)	AFH6450		1	1						
23	Cover assembly—bucket seat squab—R.H. (Grey with Grey piping)	AFH6452		1	1						
24	Cover assembly—bucket seat squab—R.H. (Black with Green piping)	AFH6456		1	1				Fin. (C) 2192		
25	Cover assembly—bucket seat squab—R.H. (Black with Grey piping)	AFH6458		1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Seats and Seat Fittings—continued										
1	Cover assembly—bucket seat squab—R.H. (Beige with Beige piping)			1	1			AFH6688	] Com. (C) 2193		
2	Cover assembly—bucket seat squab—R.H. (Black with Blue piping)			1	1			AFH6690			
3	Cushion assembly—bucket seat—R.H. (Red with Red piping)	AFH2458	RL2	1	1						
4	Cushion assembly—bucket seat—R.H. (Black with Red piping)	AFH5864		1	1						
5	Cushion assembly—bucket seat—R.H. (Black with White piping)	AFH5870		1	1						
6	Cushion assembly—bucket seat—R.H. (Green with Green piping)	AFH5860		1	1						
7	Cushion assembly—bucket seat—R.H. (Grey with Grey piping)	AFH5862		1	1						
8	Cushion assembly—bucket seat—R.H. (Black with Green piping)	AFH5866		1	1				] Fin. (C) 2192		
9	Cushion assembly—bucket seat—R.H. (Black with Grey piping)	AFH5868		1	1						
10	Cushion assembly—bucket seat—R.H. (Beige with Beige piping)			1	1			AFH6676			
11	Cushion assembly—bucket seat—R.H. (Black with Blue piping)			1	1			AFH6678	] Com. (C) 2193		
12	Cover assembly—bucket seat cushion—R.H. (Red with Red piping)	AFH2610		1	1						
13	Cover assembly—bucket seat cushion—R.H. (Black with Red piping)	AFH5888		1	1		Tourer				
14	Cover assembly—bucket seat cushion—R.H. (Black with White piping)	AFH5894		1	1						
15	Cover assembly—bucket seat cushion—R.H. (Green with Green piping)	AFH5884		1	1						
16	Cover assembly—bucket seat cushion—R.H. (Grey with Grey piping)	AFH5886		1	1						
17	Cover assembly—bucket seat cushion—R.H. (Black with Green piping)	AFH5890		1	1				] Fin. (C) 2192		
18	Cover assembly—bucket seat cushion—R.H. (Black with Grey piping)	AFH5892		1	1						
19	Cover assembly—bucket seat cushion—R.H. (Beige with Beige piping)			1	1			AFH6684			
20	Cover assembly—bucket seat cushion—R.H. (Black with Blue piping)			1	1			AFH6686	] Com. (C) 2193		
21	Seat assembly—bucket seat less cushion—L.H. (Red with Red piping)	AFH2457	RL3	1	1						
22	Seat assembly—bucket seat less cushion—L.H. (Black with Red piping)	AFH5853		1	1						
23	Seat assembly—bucket seat less cushion—L.H. (Black with White piping)	AFH5859		1	1						
24	Seat assembly—bucket seat less cushion—L.H. (Green with Green piping)	AFH5849		1	1				] Fin. (C) 2192		

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Seats and Seat Fittings—continued										
1	Seat assembly—bucket seat less cushion—L.H. (Grey with Grey piping)	AFH5851		1	1						
2	Seat assembly—bucket seat less cushion—L.H. (Black with Green piping)	AFH5855		1	1				Fin. (C) 2192		
3	Seat assembly—bucket seat less cushion—L.H. (Black with Grey piping)	AFH5857		1	1						
4	Seat assembly—bucket seat less cushion—L.H. (Beige with Beige piping)			1	1			AFH6673			
5	Seat assembly—bucket seat less cushion—L.H. (Black with Blue piping)			1	1			AFH6675	Com. (C) 2193		
6	Squab assembly—bucket seat—L.H. (Red with Red piping)	AFH2615		1	1						
7	Squab assembly—bucket seat—L.H. (Black with Red piping)	AFH5877		1	1						
8	Squab assembly—bucket seat—L.H. (Black with White piping)	AFH5883		1	1						
9	Squab assembly—bucket seat—L.H. (Green with Green piping)	AFH5873		1	1						
10	Squab assembly—bucket seat—L.H. (Grey with Grey piping)	AFH5875		1	1						
11	Squab assembly—bucket seat—L.H. (Black with Green piping)	AFH5879		1	1				Fin. (C) 2192		
12	Squab assembly—bucket seat—L.H. (Black with Grey piping)	AFH5881		1	1		Tourer				
13	Squab assembly—bucket seat—L.H. (Beige with Beige piping)			1	1			AFH6681			
14	Squab assembly—bucket seat—L.H. (Black with Blue piping)			1	1			AFH6683	Com. (C) 2193		
15	Cover assembly—bucket seat squab—L.H. (Red with Red piping)	AFH2613		1	1						
16	Cover assembly—bucket seat squab—L.H. (Black with Red piping)	AFH6455		1	1						
17	Cover assembly—bucket seat squab—L.H. (Black with White piping)	AFH6461		1	1						
18	Cover assembly—bucket seat squab—L.H. (Green with Green piping)	AFH6451		1	1						
19	Cover assembly—bucket seat squab—L.H. (Grey with Grey piping)	AFH6453		1	1						
20	Cover assembly—bucket seat squab—L.H. (Black with Green piping)	AFH6457		1	1				Fin. (C) 2192		
21	Cover assembly—bucket seat squab—L.H. (Black with Grey piping)	AFH6459		1	1						
22	Cover assembly—bucket seat squab—L.H. (Beige with Beige piping)			1	1			AFH6689			
23	Cover assembly—bucket seat squab—L.H. (Black with Blue piping)			1	1			AFH6691	Com. (C) 2193		

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Seats and Seat Fittings—continued										
1	Cushion assembly—bucket seat—L.H. (Red with Red piping)	AFH2459	RL4	1	1						
2	Cushion assembly—bucket seat—L.H. (Black with Red piping)	AFH5865		1	1						
3	Cushion assembly—bucket seat—L.H. (Black with White piping)	AFH5871		1	1						
4	Cushion assembly—bucket seat—L.H. (Green with Green piping)	AFH5861		1	1						
5	Cushion assembly—bucket seat—L.H. (Grey with Grey piping)	AFH5863		1	1						
6	Cushion assembly—bucket seat—L.H. (Black with Green piping)	AFH5867		1	1				Fin. (C) 2192		
7	Cushion assembly—bucket seat—L.H. (Black with Grey piping)	AFH5869		1	1		Tourer				
8	Cushion assembly—bucket seat—L.H. (Beige with Beige piping)			1	1			AFH6677			
9	Cushion assembly—bucket seat—L.H. (Black with Blue piping)			1	1			AFH6679			
10	Cover assembly—bucket seat cushion—L.H. (Red with Red piping)	AFH2611		1	1						
11	Cover assembly—bucket seat cushion—L.H. (Black with Red piping)	AFH5889		1	1						
12	Cover assembly—bucket seat cushion—L.H. (Black with White piping)	AFH5895		1	1						
13	Cover assembly—bucket seat cushion—L.H. (Green with Green piping)	AFH5885		1	1						
14	Cover assembly—bucket seat cushion—L.H. (Grey with Grey piping)	AFH5887		1	1						
15	Cover assembly—bucket seat cushion—L.H. (Black with Green piping)	AFH5891		1	1				Fin. (C) 2192		
16	Cover assembly—bucket seat cushion—L.H. (Black with Grey piping)	AFH5893		1	1						
17	Cover assembly—bucket seat cushion—L.H. (Beige with Beige piping)			1	1			AFH6685			
18	Cover assembly—bucket seat cushion—L.H. (Black with Blue piping)			1	1			AFH6687			
19	Seat assembly—bucket seat less cushion—R.H. (Red with Red piping)	AFH4632	RL5	1	1						
20	Seat assembly—bucket seat less cushion—R.H. (Black with Red piping)	AFH5496		1	1						
21	Seat assembly—bucket seat less cushion—R.H. (Black with White piping)	AFH5494		1	1						
22	Seat assembly—bucket seat less cushion—R.H. (Green with Green piping)	AFH5490		1	1		Coupé				
23	Seat assembly—bucket seat less cushion—R.H. (Grey with Grey piping)	AFH5492		1	1						
24	Seat assembly—bucket seat less cushion—R.H. (Black with Green piping)	AFH5498		1	1				Fin. (C) 2291		

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Seats and Seat Fittings—continued										
1	Seat assembly—bucket seat less cushion—R.H. (Black with Blue piping)	AFH5500		1	1				Fin. (C) 2291		
2	Seat assembly—bucket seat less cushion—R.H. (Beige with Beige piping)			1	1			AFH6718			
3	Seat assembly—bucket seat less cushion—R.H. (Black with Blue piping)			1	1			AFH6720			
4	Squab assembly—bucket seat—R.H. (Red with Red piping)	AFH4636		1	1						
5	Squab assembly—bucket seat—R.H. (Black with Red piping)	AFH5520		1	1						
6	Squab assembly—bucket seat—R.H. (Black with White piping)	AFH5518		1	1						
7	Squab assembly—bucket seat—R.H. (Green with Green piping)	AFH5514		1	1						
8	Squab assembly—bucket seat—R.H. (Grey with Grey piping)	AFH5516		1	1						
9	Squab assembly—bucket seat—R.H. (Black with Green piping)	AFH5522		1	1				Fin. (C) 2291		
10	Squab assembly—bucket seat—R.H. (Black with Blue piping)	AFH5424		1	1						
11	Squab assembly—bucket seat—R.H. (Beige with Beige piping)			1	1			AFH6726			
12	Squab assembly—bucket seat—R.H. (Black with Blue piping)			1	1			AFH6728			
13	Cover assembly—bucket seat squab—R.H. (Red with Red piping)	AFH4640		1	1		Coupé				
14	Cover assembly—bucket seat squab—L.H. (Black with Red piping)	AFH5544		1	1						
15	Cover assembly—bucket seat squab—R.H. (Black with White piping)	AFH5542		1	1						
16	Cover assembly—bucket seat squab—R.H. (Green with Green piping)	AFH5538		1	1						
17	Cover assembly—bucket seat squab—R.H. (Grey with Grey piping)	AFH5540		1	1						
18	Cover assembly—bucket seat squab—R.H. (Black with Green piping)	AFH5546		1	1				Fin. (C) 2291		
19	Cover assembly—bucket seat squab—R.H. (Black with Blue piping)	AFH5548		1	1						
20	Cover assembly—bucket seat squab—R.H. (Beige with Beige piping)			1	1			AFH6734			
21	Cover assembly—bucket seat squab—R.H. (Black with Blue piping)			1	1			AFH6736			
22	Cushion assembly—bucket seat—R.H. (Red with Red piping)	AFH4634	RL6	1	1						
23	Cushion assembly—bucket seat—R.H. (Black with Red piping)	AFH5508		1	1						
24	Cushion assembly—bucket seat—R.H. (Black with White piping)	AFH5506		1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Seats and Seat Fittings—continued										
1	Cushion assembly—bucket seat—R.H. (Green with Green piping)	AFH5502		1	1						
2	Cushion assembly—bucket seat—R.H. (Grey with Grey piping)	AFH5504		1	1						
3	Cushion assembly—bucket seat—R.H. (Black with Green piping)	AFH5510		1	1				Fin. (C) 2291		
4	Cushion assembly—bucket seat—R.H. (Black with Blue piping)	AFH5512		1	1						
5	Cushion assembly—bucket seat—R.H. (Beige with Beige piping)			1	1			AFH6722			
6	Cushion assembly—bucket seat—R.H. (Black with Blue piping)			1	1			AFH6724	Com. (C) 2292		
7	Cover assembly—bucket seat cushion—R.H. (Red with Red piping)	AFH4638		1	1						
8	Cover assembly—bucket seat cushion—R.H. (Black with Red piping)	AFH5532		1	1						
9	Cover assembly—bucket seat cushion—R.H. (Black with White piping)	AFH6530		1	1						
10	Cover assembly—bucket seat cushion—R.H. (Green with Green piping)	AFH5526		1	1						
11	Cover assembly—bucket seat cushion—R.H. (Grey with Grey piping)	AFH5528		1	1						
12	Cover assembly—bucket seat cushion—R.H. (Black with Green piping)	AFH5534		1	1				Fin. (C) 2291		
13	Cover assembly—bucket seat cushion—R.H. (Black with Blue piping)	AFH5536		1	1		Coupé				
14	Cover assembly—bucket seat cushion—R.H. (Beige with Beige piping)			1	1			AFH6730			
15	Cover assembly—bucket seat cushion—R.H. (Black with Blue piping)			1	1			AFH6732	Com. (C) 2292		
16	Seat assembly—bucket seat less cushion—L.H. (Red with Red piping)	AFH4633	RL7	1	1						
17	Seat assembly—bucket seat less cushion—L.H. (Black with Red piping)	AFH5497		1	1						
18	Seat assembly—bucket seat less cushion—L.H. (Black with White piping)	AFH5495		1	1						
19	Seat assembly—bucket seat less cushion—L.H. (Green with Green piping)	AFH5491		1	1						
20	Seat assembly—bucket seat less cushion—L.H. (Grey with Grey piping)	AFH5493		1	1						
21	Seat assembly—bucket seat less cushion—L.H. (Black with Green piping)	AFH5499		1	1				Fin. (C) 2291		
22	Seat assembly—bucket seat less cushion—L.H. (Black with Blue piping)	AFH5501		1	1						
23	Seat assembly—bucket seat less cushion—L.H. (Beige with Beige piping)			1	1			AFH6719			
24	Seat assembly—bucket seat less cushion—L.H. (Black with Blue piping)			1	1			AFH6721	Com. (C) 2292		

SERVICE PARTS LIST

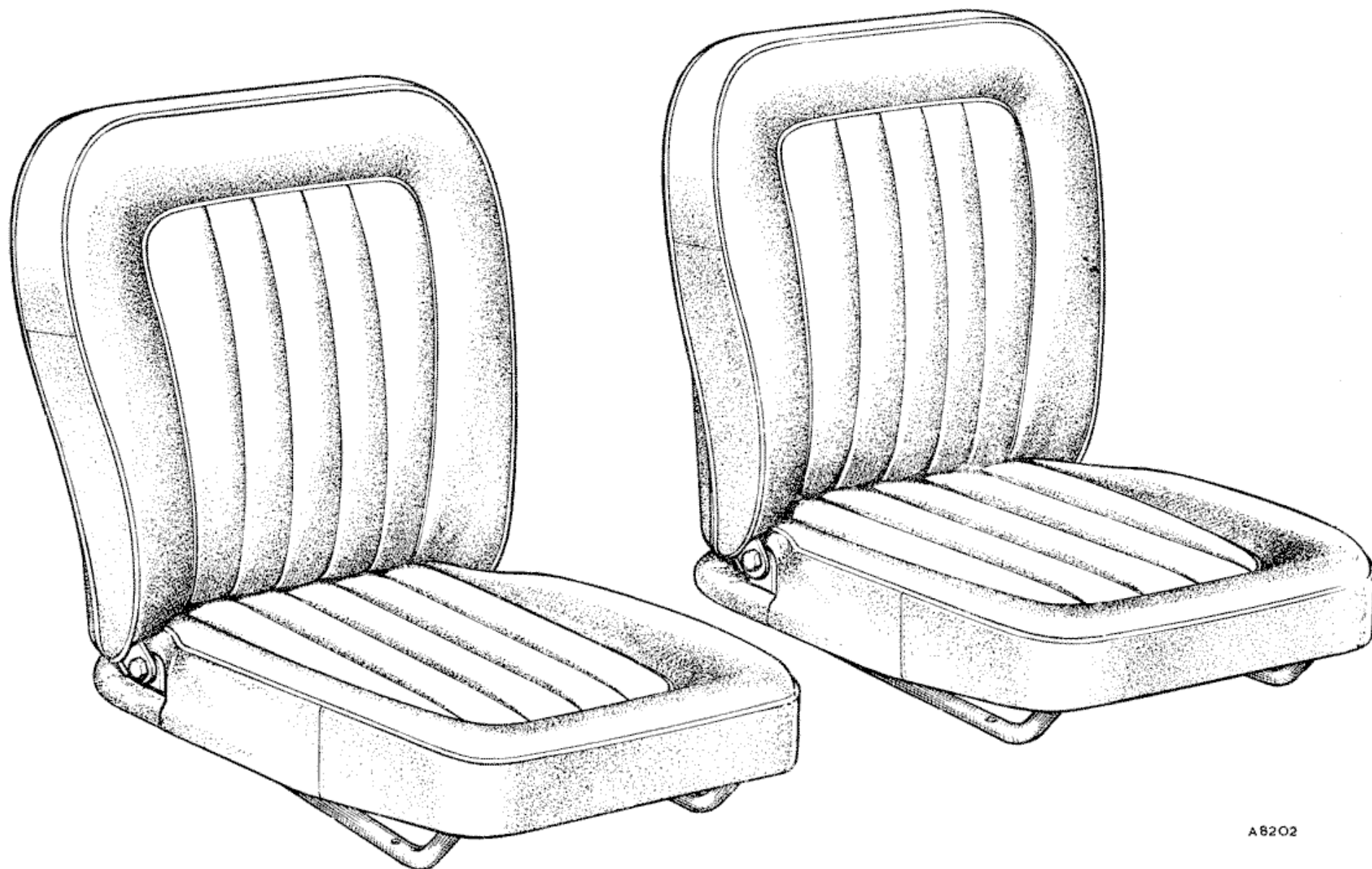
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Seats and Seat Fittings—continued										
1	Squab assembly—bucket seat—L.H. (Red with Red piping)	AFH4637		1	1						
2	Squab assembly—bucket seat—L.H. (Black with Red piping)	AFH5521		1	1						
3	Squab assembly—bucket seat—L.H. (Black with White piping)	AFH5519		1	1						
4	Squab assembly—bucket seat—L.H. (Green with Green piping)	AFH5515		1	1						
5	Squab assembly—bucket seat—L.H. (Grey with Grey piping)	AFH5517		1	1						
6	Squab assembly—bucket seat—L.H. (Black with Green piping)	AFH5523		1	1				Fin. (C) 2291		
7	Squab assembly—bucket seat—L.H. (Black with Blue piping)	AFH5425		1	1						
8	Squab assembly—bucket seat—L.H. (Beige with Beige piping)			1	1			AFH6727			
9	Squab assembly—bucket seat—L.H. (Black with Blue piping)			1	1			AFH6729	Com. (C) 2292		
10	Cover assembly—bucket seat squab—L.H. (Red with Red piping)	AFH4641		1	1						
11	Cover assembly—bucket seat squab—L.H. (Black with Red piping)	AFH5545		1	1						
12	Cover assembly—bucket seat squab—L.H. (Black with White piping)	AFH5543		1	1		Coupé				
13	Cover assembly—bucket seat squab—L.H. (Green with Green piping)	AFH5539		1	1						
14	Cover assembly—bucket seat squab—L.H. (Grey with Grey piping)	AFH5541		1	1						
15	Cover assembly—bucket seat squab—L.H. (Black with Green piping)	AFH5547		1	1				Fin. (C) 2291		
16	Cover assembly—bucket seat squab—L.H. (Black with Blue piping)	AFH5549		1	1						
17	Cover assembly—bucket seat squab—L.H. (Beige with Beige piping)			1	1			AFH6735			
18	Cover assembly—bucket seat squab—L.H. (Black with Blue piping)			1	1			AFH6737	Com. (C) 2292		
19	Cushion assembly—bucket seat—L.H. (Red with Red piping)	AFH4635	RL8	1	1						
20	Cushion assembly—bucket seat—L.H. (Black with Red piping)	AFH5509		1	1						
21	Cushion assembly—bucket seat—L.H. (Black with White piping)	AFH5507		1	1						
22	Cushion assembly—bucket seat—L.H. (Green with Green piping)	AFH5503		1	1						
23	Cushion assembly—bucket seat—L.H. (Grey with Grey piping)	AFH5505		1	1						
24	Cushion assembly—bucket seat—L.H. (Black with Green piping)	AFH5511		1	1				Fin. (C) 2291		
25	Cushion assembly—bucket seat—L.H. (Black with Blue piping)	AFH5513		1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Seats and Seat Fittings—continued										
1	Cushion assembly—bucket seat—L.H. (Beige with Beige piping)			1	1		Coupé	AFH6723	Com. (C) 2292		
2	Cushion assembly—bucket seat—L.H. (Black with Blue piping)			1	1			AFH6725			
3	Cover assembly—bucket seat cushion—L.H. (Red with Red piping)	AFH4639		1	1						
4	Cover assembly—bucket seat cushion—L.H. (Black with Red piping)	AFH5533		1	1						
5	Cover assembly—bucket seat cushion—L.H. (Black with White piping)	AFH5531		1	1						
6	Cover assembly—bucket seat cushion—L.H. (Green with Green piping)	AFH5527		1	1				Fin. (C) 2291		
7	Cover assembly—bucket seat cushion—L.H. (Grey with Grey piping)	AFH5529		1	1						
8	Cover assembly—bucket seat cushion—L.H. (Black with Green piping)	AFH5535		1	1						
9	Cover assembly—bucket seat cushion—L.H. (Black with Blue piping)	AFH5537		1	1						
10	Cover assembly—bucket seat cushion—L.H. (Beige with Beige piping)			1	1			AFH6731	Com. (C) 2292		
11	Cover assembly—bucket seat cushion—L.H. (Black with Blue piping)			1	1			AFH6733			
12	Rail—seat—floor rack	AHH5509	RL9	4	4						
13	Slide—seat catch	AHH5510	RL10	2	2						
14	Screw—seat rail to floor	HPZ0405	RL11	8	8						
15	Washer (spring)	LWZ204	RL12	8	8	12					
16	Slide assembly—seat catch—R.H.	AHH5511	RL13	1	1						
17	Slide assembly—seat catch—L.H.	AHH5512	RL14	1	1						
18	Screw—seat to runner	CMZ0410	RL15	16	16						
19	Washer (spring)	LWZ204	RL16	16	16	12					
20	Nut for screw	FNZ104	RL17	16	16						



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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	DE-LUXE SEATS (Optional Extra)										
1	Seat assembly—bucket—R.H. (Red with Red piping)	AFH5666		1	1						If this seat is requested after car delivery, 1 off floorboard—R.H. AHH5748, 8 off screws CMZ0420 are to be supplied also
2	Seat assembly—bucket—R.H. (Black with Red piping)	AFH5674		1	1						
3	Seat assembly—bucket—R.H. (Black with White piping)	AFH5672		1	1						
4	Seat assembly—bucket—R.H. (Green with Green piping)	AFH5668		1	1						
5	Seat assembly—bucket—R.H. (Grey with Grey piping)	AFH5670		1	1				Fin. (C) 2192		
6	Seat assembly—bucket—R.H. (Black with Green piping)	AFH5676		1	1						
7	Seat assembly—bucket—R.H. (Black with Blue piping)	AFH6560		1	1						
8	Seat assembly—bucket—R.H. (Beige with Beige piping)			1	1			AFH6774	Com. (C) 2193		
9	Seat assembly—bucket—R.H. (Black with Blue piping)			1	1			AFH6776			
10	Frame assembly—bucket seat—R.H.	AFH5478		1	1						
11	Squab assembly—bucket seat—R.H. (Red with Red piping)	AFH5680		1	1						
12	Squab assembly—bucket seat—R.H. (Black with Red piping)	AFH5688		1	1						
13	Squab assembly—bucket seat—R.H. (Black with White piping)	AFH5686		1	1						
14	Squab assembly—bucket seat—R.H. (Green with Green piping)	AFH5682		1	1						
15	Squab assembly—bucket seat—R.H. (Grey with Grey piping)	AFH5684		1	1						
16	Squab assembly—bucket seat—R.H. (Black with Green piping)	AFH5690		1	1				Fin. (C) 2192		
17	Squab assembly—bucket seat—R.H. (Black with Blue piping)	AFH6562		1	1						
18	Squab assembly—bucket seat—R.H. (Beige with Beige piping)			1	1			AFH6778			
19	Squab assembly—bucket seat—R.H. (Black with Blue piping)			1	1			AFH6780	Com. (C) 2193		
20	Cover assembly—bucket seat squab—R.H. (Red with Red piping)	AFH5708		1	1						
21	Cover assembly—bucket seat squab—R.H. (Black with Red piping)	AFH5716		1	1						
22	Cover assembly—bucket seat squab—R.H. (Black with White piping)	AFH5714		1	1						
23	Cover assembly—bucket seat squab—R.H. (Green with Green piping)	AFH5710		1	1						
24	Cover assembly—bucket seat squab—R.H. (Grey with Grey piping)	AFH5712		1	1				Fin. (C) 2192		

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	De-luxe Seats—continued										
1	Seat assembly—bucket—L.H. (Red with Red piping)	AFH5667		1	1						If this seat is requested after car delivery, 1 off floorboard—L.H. AHH5740, 8 off screws CMZ0420 are to be supplied also
2	Seat assembly—bucket—L.H. (Black with Red piping)	AFH5675		1	1						
3	Seat assembly—bucket—L.H. (Black with White piping)	AFH5673		1	1						
4	Seat assembly—bucket—L.H. (Green with Green piping)	AFH5669		1	1						
5	Seat assembly—bucket—L.H. (Grey with Grey piping)	AFH5671		1	1				Fin. (C) 2192		
6	Seat assembly—bucket—L.H. (Black with Green piping)	AFH5677		1	1						
7	Seat assembly—bucket—L.H. (Black with Blue piping)	AFH6561		1	1						
8	Seat assembly—bucket—L.H. (Beige with Beige piping)			1	1			AFH6775	Com. (C) 2193		
9	Seat assembly—bucket—L.H. (Black with Blue piping)			1	1			AFH6777			
10	Frame assembly—bucket seat—L.H.	AFH5479		1	1						
11	Squab assembly—bucket seat—L.H. (Red with Red piping)	AFH5681		1	1						
12	Squab assembly—bucket seat—L.H. (Black with Red piping)			1	1						
13	Squab assembly—bucket seat—L.H. (Black with White piping)	AFH5689		1	1						
14	Squab assembly—bucket seat—L.H. (Green with Green piping)	AFH5687		1	1						
15	Squab assembly—bucket seat—L.H. (Grey with Grey piping)	AFH5683		1	1						
16	Squab assembly—bucket seat—L.H. (Black with Green piping)	AFH5685		1	1				Fin. (C) 2192		
17	Squab assembly—bucket seat—L.H. (Black with Blue piping)	AFH5691		1	1						
18	Squab assembly—bucket seat—L.H.—(Beige with Beige piping)	AFH6563		1	1						
19	Squab assembly—bucket seat—L.H. (Black with Blue piping)			1	1			AFH6779	Com. (C) 2193		
20	Cover assembly—bucket seat squab—L.H. (Red with Red piping)	AFH5709		1	1						
21	Cover assembly—bucket seat squab—L.H. (Black with Red piping)	AFH5717		1	1						
22	Cover assembly—bucket seat squab—L.H. (Black with White piping)	AFH5715		1	1						
23	Cover assembly—bucket seat squab—L.H. (Green with Green piping)	AFH5711		1	1						
24	Cover assembly—bucket seat squab—L.H. (Grey with Grey piping)	AFH5713		1	1				Fin. (C) 2192		

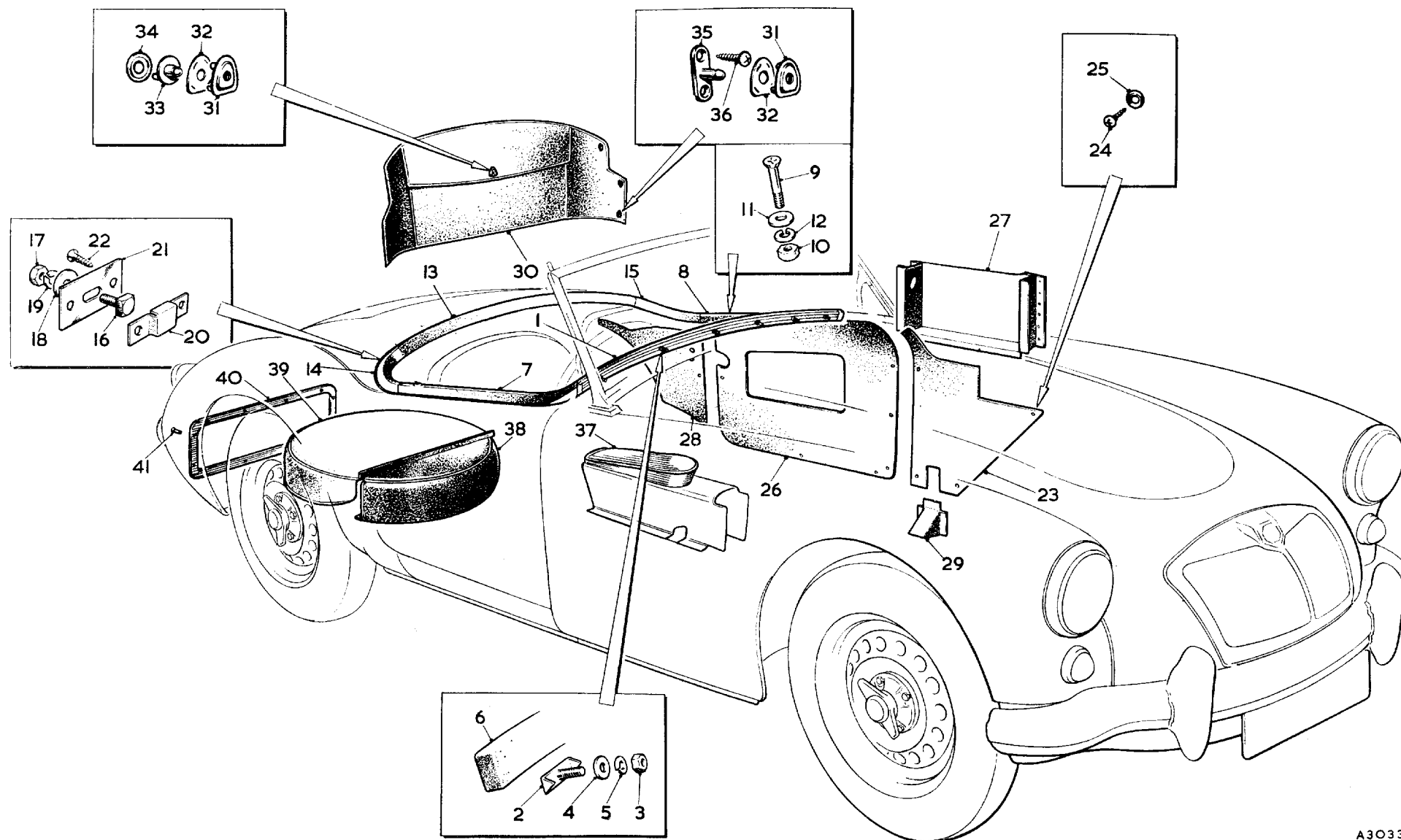
SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	De-luxe Seats—continued										
1	Cover assembly—bucket seat squab—L.H. (Black with Green piping)	AFH5719		1	1						
2	Cover assembly—bucket seat squab—L.H. (Black with Blue piping)	AFH6567		1	1				Fin. (C) 2192		
3	Cover assembly—bucket seat squab—L.H. (Beige with Beige piping)			1	1			AFH6787			
4	Cover assembly—bucket seat squab—L.H. (Black with Blue piping)			1	1			AFH6789	Com. (C) 2193		
5	Cushion assembly—bucket seat—L.H. (Red with Red piping)	AFH5695		1	1						
6	Cushion assembly—bucket seat—L.H. (Black with Red piping)	AFH5703		1	1						
7	Cushion assembly—bucket seat—L.H. (Black with White piping)	AFH5701		1	1						
8	Cushion assembly—bucket seat—L.H. (Green with Green piping)	AFH5697		1	1						
9	Cushion assembly—bucket seat—L.H. (Grey with Grey piping)	AFH5699		1	1						
10	Cushion assembly—bucket seat—L.H. (Black with Green piping)	AFH5705		1	1				Fin. (C) 2192		
11	Cushion assembly—bucket seat—L.H. (Black with Blue piping)	AFH6565		1	1						
12	Cushion assembly—bucket seat—L.H. (Beige with Beige piping)			1	1			AFH6783			
13	Cushion assembly—bucket seat—L.H. (Black with Blue piping)			1	1			AFH6785	Com. (C) 2193		
14	Cover assembly—bucket seat cushion—L.H. (Red with Red piping)	AFH5723		1	1						
15	Cover assembly—bucket seat cushion—L.H. (Black with Red piping)	AFH5731		1	1						
16	Cover assembly—bucket seat cushion—L.H. (Black with White piping)	AFH5729		1	1						
17	Cover assembly—bucket seat cushion—L.H. (Green with Green piping)	AFH5725		1	1						
18	Cover assembly—bucket seat cushion—L.H. (Grey with Grey piping)	AFH5727		1	1						
19	Cover assembly—bucket seat cushion—L.H. (Black with Green piping)	AFH5733		1	1				Fin. (C) 2192		
20	Cover assembly—bucket seat cushion—L.H. (Black with Blue piping)	AFH6569		1	1						
21	Cover assembly—bucket seat cushion—L.H. (Beige with Beige piping)			1	1			AFH6791			
22	Cover assembly—bucket seat cushion—L.H. (Black with Blue piping)			1	1			AFH6793	Com. (C) 2193		

THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	TRIMMING										
1	Trim roll assembly—dash (Red with Red piping)	AFH3740	RM1	1	1						
2	Trim roll assembly—dash (Black with Red piping)	AFH6470		1	1						
3	Trim roll assembly—dash (Black with White piping)	AFH6473		1	1						
4	Trim roll assembly—dash (Green with Green piping)	AFH6468		1	1						
5	Trim roll assembly—dash (Grey with Grey piping)	AFH6469		1	1				Fin. (C) 2192		
6	Trim roll assembly—dash (Black with Green piping)	AFH6471		1	1						
7	Trim roll assembly—dash (Black with Grey piping)	AFH6472		1	1						
8	Trim roll assembly—dash (Beige with Beige piping)			1	1			AFH6694	Com. (C) 2193		
9	Trim roll assembly—dash (Black with Blue piping)			1	1			AFH6695			
10	Bolt fixing dash trim roll (claw head)	AFH1900	RM2	6	6						
11	Nut for bolt	FNZ103	RM3	6	6						
12	Washer for nut (plain)	PWZ203	RM4	6	6						
13	Washer for nut (spring)	LWZ203	RM5	6	6		Tourer				
14	Rubber—dash trim roll surround	AFH1846	RM6	1	1						
15	Trim roll assembly—door—R.H. (Red with Red piping)	AFH3742	RM7	1	1						
16	Trim roll assembly—door—R.H. (Black with Red piping)	AFH6496		1	1						
17	Trim roll assembly—door—R.H. (Black with White piping)	AFH6502		1	1						
18	Trim roll assembly—door—R.H. (Green with Green piping)	AFH6492		1	1						
19	Trim roll assembly—door—R.H. (Grey with Grey piping)	AFH6494		1	1				Fin. (C) 2192		
20	Trim roll assembly—door—R.H. (Black with Green piping)	AFH6498		1	1						
21	Trim roll assembly—door—R.H. (Black with Grey piping)	AFH6500		1	1						
22	Trim roll assembly—door—R.H. (Beige with Beige piping)			1	1			AFH6702	Com. (C) 2193		
23	Trim roll assembly—door—R.H. (Black with Blue piping)			1	1			AFH6704			
24	Trim roll assembly—door—L.H. (Red with Red piping)	AFH3743	RM8	1	1						
25	Trim roll assembly—door—L.H. (Black with Red piping)	AFH6497		1	1						
26	Trim roll assembly—door—L.H. (Black with White piping)	AFH6503		1	1						

SERVICE PARTS LIST

THE M G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Trimming—continued										
1	Trim roll assembly—door—L.H. (Green with Green piping)	AFH6493		1	1						
2	Trim roll assembly—door—L.H. (Grey with Grey piping)	AFH6495		1	1				Fin. (C) 2192		
3	Trim roll assembly—door—L.H. (Black with Green piping)	AFH6499		1	1						
4	Trim roll assembly—door—L.H. (Black with Grey piping)	AFH6501		1	1						
5	Trim roll assembly—door—L.H. (Beige with Beige piping)			1	1			AFH6703	Com. (C) 2193		
6	Trim roll assembly—door—L.H. (Black with Blue piping)			1	1			AFH6705			
7	Screw fixing door trim roll	CMZ0320	RM9	6	6						
8	Nut for screw	FNZ103	RM10	6	6						
9	Washer for nut (plain)	PWZ203	RM11	6	6						
10	Washer for nut (spring)	LWZ203	RM12	6	6						
11	Trim roll assembly—rear—centre (Red with Red piping)	AFH3741	RM13	1	1						
12	Trim roll assembly—rear—centre (Black with Red piping)	AFH6476		1	1						
13	Trim roll assembly—rear—centre (Black with White piping)	AFH6479		1	1		Tourer				
14	Trim roll assembly—rear—centre (Green with Green piping)	AFH6474		1	1						
15	Trim roll assembly—rear—centre (Grey with Grey piping)	AFH6475		1	1				Fin. (C) 2192		
16	Trim roll assembly—rear—centre (Black with Green piping)	AFH6477		1	1						
17	Trim roll assembly—rear—centre (Black with Grey piping)	AFH6478		1	1						
18	Trim roll assembly—rear—centre (Beige with Beige piping)			1	1			AFH6696	Com. (C) 2193		
19	Trim roll assembly—rear—centre (Black with Blue piping)			1	1			AFH6697			
20	Trim roll assembly—rear—R.H. end (Red with Red piping)	AFH3744	RM14	1	1						
21	Trim roll assembly—rear—R.H. end (Black with Red piping)	AFH6484		1	1						
22	Trim roll assembly—rear—R.H. end (Black with White piping)	AFH6490		1	1						
23	Trim roll assembly—rear—R.H. end (Green with Green piping)	AFH6480		1	1						
24	Trim roll assembly—rear—R.H. end (Grey with Grey piping)	AFH6482		1	1				Fin. (C) 2192		
25	Trim roll assembly—rear—R.H. end (Black with Green piping)	AFH6486		1	1						
26	Trim roll assembly—rear—R.H. end (Black with Grey piping)	AFH6488		1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Trimming—continued										
1	Trim roll assembly—rear—R.H. end (Beige with Beige piping)			1	1			AFH6698	] Com. (C) 2193		
2	Trim roll assembly—rear—R.H. end (Black with Blue piping)			1	1			AFH6700			
3	Trim roll assembly—rear—L.H. end (Red with Red piping)	AFH3745	RM15	1	1						
4	Trim roll assembly—rear—L.H. end (Black with Red piping)	AFH6485		1	1						
5	Trim roll assembly—rear—L.H. end (Black with White piping)	AFH6491		1	1						
6	Trim roll assembly—rear—L.H. end (Green with Green piping)	AFH6481		1	1						
7	Trim roll assembly—rear—L.H. end (Grey with Grey piping)	AFH6483		1	1				] Fin. (C) 2192		
8	Trim roll assembly—rear—L.H. end (Black with Green piping)	AFH6487		1	1						
9	Trim roll assembly—rear—L.H. end (Black with Grey piping)	AFH6489		1	1						
10	Trim roll assembly—rear—L.H. end (Beige with Beige piping)			1	1			AFH6699	] Com. (C) 2193		
11	Trim roll assembly—rear—L.H. end (Black with Blue piping)			1	1			AFH6701			
12	Bolt fixing rear trim roll (special)	AFH2819	RM16	9	9						
13	Nut for bolt	FNZ103	RM17	9	9						
14	Washer for nut (plain)	PWZ203	RM18	9	9						
15	Washer for nut (spring)	LWZ203	RM19	9	9						
16	Retainer for bolt	AFH2820	RM20	9	9						
17	Base plate for retainer	AFH2821	RM21	9	9						
18	Screw fixing retainer	CTZ604	RM22	18	18		Tourer				
19	Liner assembly—dash side—R.H. (Red)	AFH2560		1	1						
20	Liner assembly—dash side—R.H. (Black)	AFH6508		1	1						
21	Liner assembly—dash side—R.H. (Green)	AFH6504		1	1				] Fin. (C) 2192		
22	Liner assembly—dash side—R.H. (Grey)	AFH6506		1	1						
23	Liner assembly—dash side—R.H. (Beige)			1	1			AFH6706	Com. (C) 2193		
24	Liner assembly—dash side—L.H. (Red)	AFH2561	RM23	1	1						
25	Liner assembly—dash side—L.H. (Black)	AFH6509		1	1						
26	Liner assembly—dash side—L.H. (Green)	AFH6505		1	1				] Fin. (C) 2192		
27	Liner assembly—dash side—L.H. (Grey)	AFH6507		1	1						
28	Liner assembly—dash side—L.H. (Beige)			1	1			AFH6707	Com. (C) 2193		
29	Screw fixing dash side liner	RTP404	RM24	10	10						
30	Washer for screw (cup)	7701	RM25	10	10						
31	Liner assembly—door—R.H. (Red)	AFH2562		1	1						
32	Liner assembly—door—R.H. (Black)	AFH6514		1	1						
33	Liner assembly—door—R.H. (Green)	AFH6510		1	1				] Fin. (C) 2192		
34	Liner assembly—door—R.H. (Grey)	AFH6512		1	1						
35	Liner assembly—door—R.H. (Beige)			1	1			AFH6708	Com. (C) 2193		

SERVICE PARTS LIST

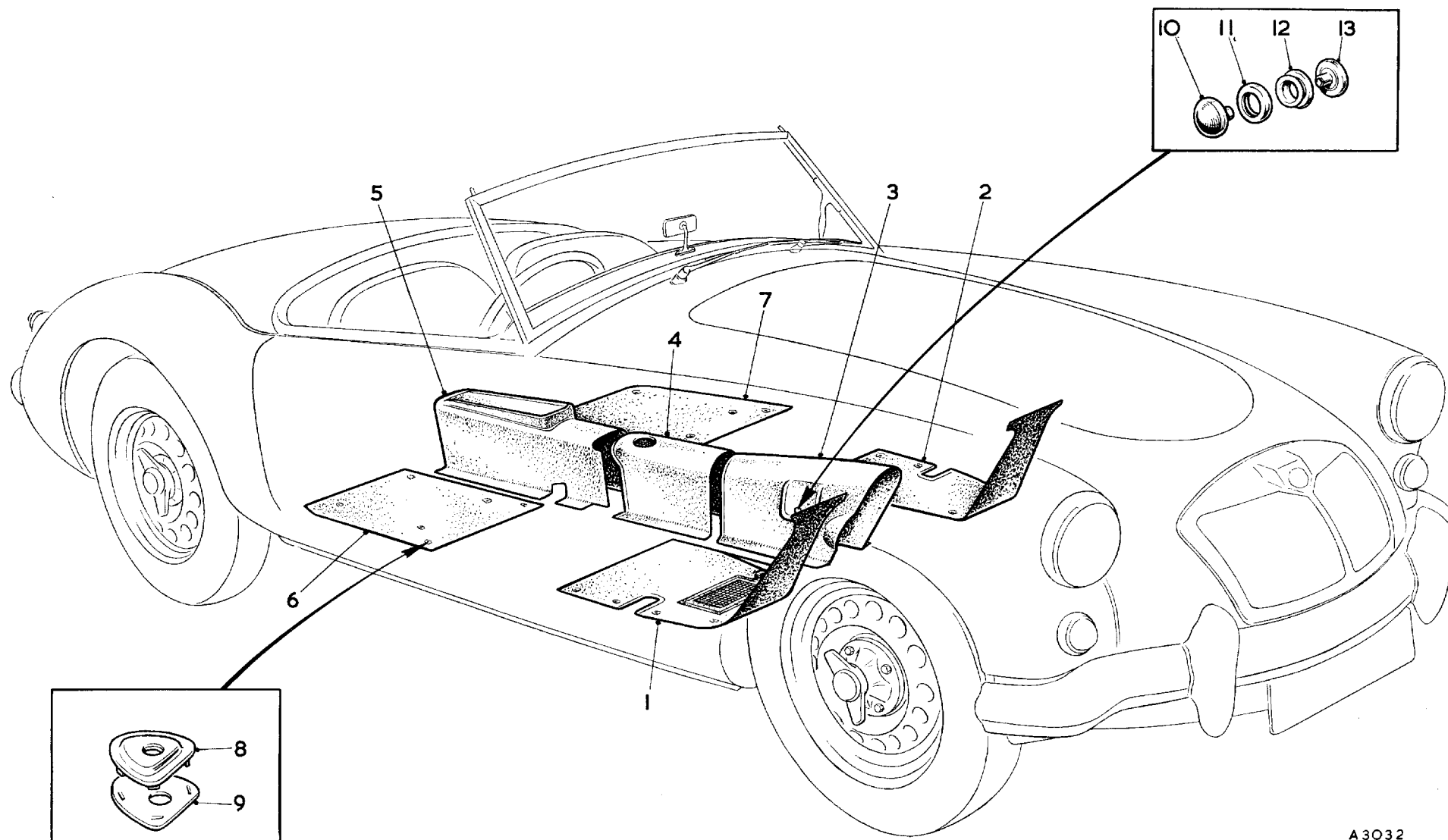
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Trimming—continued										
1	Liner assembly—door—L.H. (Red)	AFH2563	RM26	1	1						
2	Liner assembly—door—L.H. (Black)	AFH6515		1	1						
3	Liner assembly—door—L.H. (Green)	AFH6511		1	1				Fin. (C) 2192		
4	Liner assembly—door—L.H. (Grey)	AFH6513		1	1						
5	Liner assembly—door—L.H. (Beige)			1	1			AFH6709	Com. (C) 2193		
6	Screw fixing door liner ($\frac{7}{8}$ ")	RTP407		4	4						
7	Screw fixing door liner ($\frac{1}{2}$ ")	RTP404		22	22						
8	Washer for screw (cup)	7701		26	26						
9	Pocket assembly—door—R.H. (Red)	AFH2568		1	1						
10	Pocket assembly—door—R.H. (Black)	AFH6526		1	1						
11	Pocket assembly—door—R.H. (Green)	AFH6522		1	1				Fin. (C) 2192		
12	Pocket assembly—door—R.H. (Grey)	AFH6524		1	1						
13	Pocket assembly—door—R.H. (Beige)			1	1			AFH6712	Com. (C) 2193		
14	Pocket assembly—door—L.H. (Red)	AFH2569	RM27	1	1						
15	Pocket assembly—door—L.H. (Black)	AFH6527		1	1						
16	Pocket assembly—door—L.H. (Green)	AFH6523		1	1				Fin. (C) 2192		
17	Pocket assembly—door—L.H. (Grey)	AFH6525		1	1						
18	Pocket assembly—door—L.H. (Beige)			1	1			AFH6713	Com. (C) 2193		
19	Screw fixing door pocket	RTP404		24	24						
20	Liner assembly—rear quarter—R.H. (Red)	AFH2564		1	1						
21	Liner assembly—rear quarter—R.H. (Black)	AFH6520		1	1						
22	Liner assembly—rear quarter—R.H. (Green)	AFH6516		1	1				Fin. (C) 2192		
23	Liner assembly—rear quarter—R.H. (Grey)	AFH6518		1	1		Tourer				
24	Liner assembly—rear quarter—R.H. (Beige)			1	1			AFH6710	Com. (C) 2193		
25	Liner assembly—rear quarter—L.H. (Red)	AFH2565	RM28	1	1						
26	Liner assembly—rear quarter—L.H. (Black)	AFH6521		1	1						
27	Liner assembly—rear quarter—L.H. (Green)	AFH6517		1	1				Fin. (C) 2192		
28	Liner assembly—rear quarter—L.H. (Grey)	AFH6519		1	1						
29	Liner assembly—rear quarter—L.H. (Beige)			1	1			AFH6711	Com. (C) 2193		
30	Screw fixing rear quarter liner	RTP404		2	2						
31	Washer for screw (cup)	7701		2	2						
32	Cover assembly—dash side mounting (Red)	AFH2567	RM29	2	2						
33	Cover assembly—dash side mounting (Black)	AFH5608		2	2						
34	Cover assembly—dash side mounting (Green)	AFH5606		2	2				Fin. (C) 2192		
35	Cover assembly—dash side mounting (Grey)	AFH5607		2	2						
36	Cover assembly—dash side mounting (Beige)			2	2			AFH6714	Com. (C) 2193		
37	Stowage assembly—sidescreen (Red)	AFH2570	RM30	1	1						
38	Stowage assembly—sidescreen (Black)	AFH5898		1	1						
39	Stowage assembly—sidescreen (Green)	AFH5896		1	1				Fin. (C) 2192		
40	Stowage assembly—sidescreen (Grey)	AFH5897		1	1						
41	Stowage assembly—sidescreen (Beige)			1	1			AFH6715	Com. (C) 2193		
42	Fastener—lift-the-dot	7H9961	RM31	7	7						
43	Plate—clinch	7H9963	RM32	7	7						
44	Clinch—pronged	7H9964	RM33	1	1						
45	Plate—clinch	7H9960	RM34	1	1						
46	Stud for lift-the-dot fastener	97H499	RM35	6	6						
47	Screw—stud to body	RTP605	RM36	12	12						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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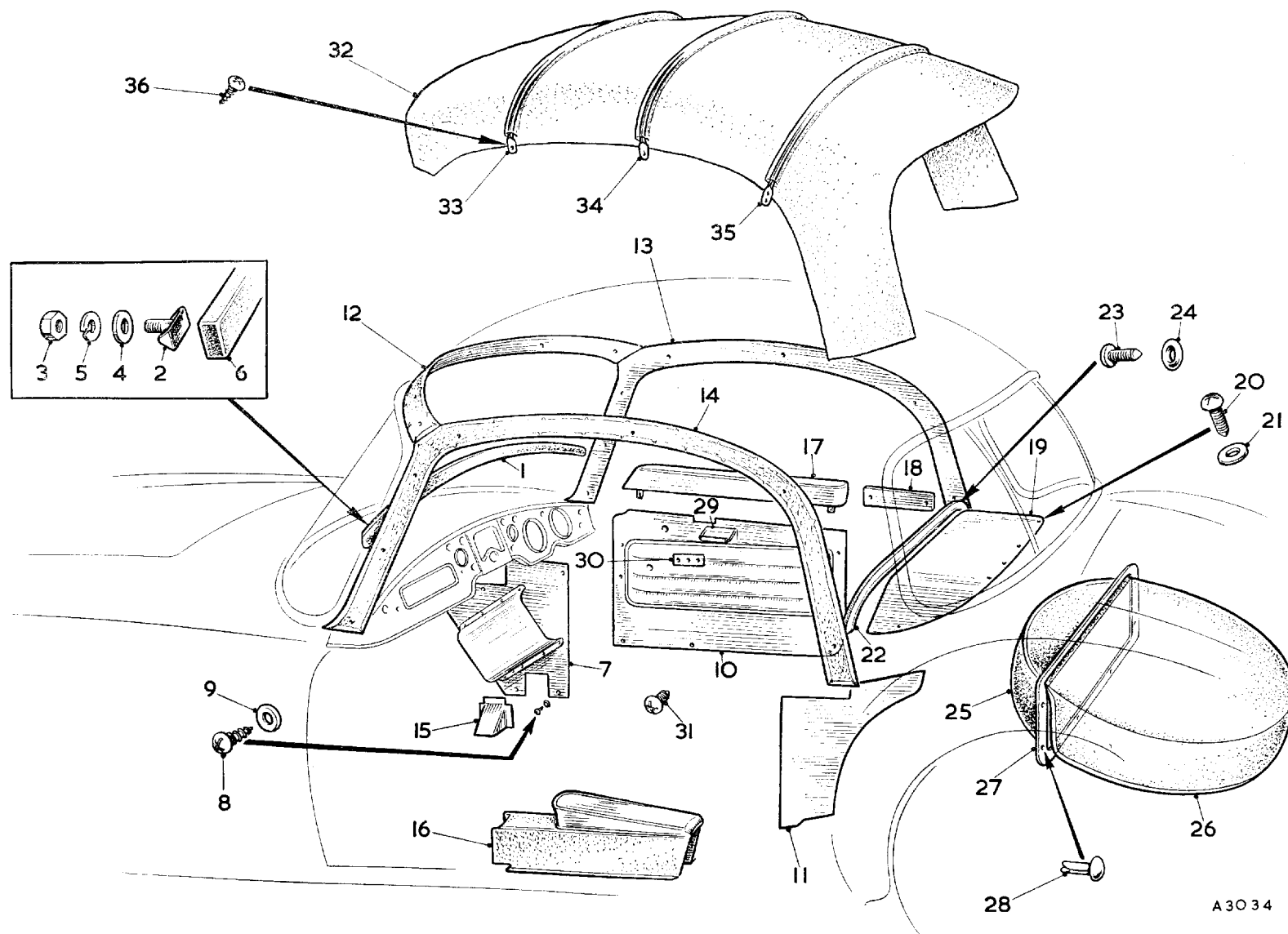


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Trimming—continued										
1	Trim roll assembly—dash (Red with Red piping)	AFH4652	RO1	1	1						
2	Trim roll assembly—dash (Green with Green piping)	AFH5556		1	1						
3	Trim roll assembly—dash (Grey with Grey piping)	AFH5557		1	1						
4	Trim roll assembly—dash (Blue with Blue piping)	AFH5558		1	1				Fin. (C) 2291		
5	Trim roll assembly—dash (White with White piping)	AFH5559		1	1						
6	Trim roll assembly—dash (Black with Black piping)	AFH5560		1	1						
7	Trim roll assembly—dash (Beige with Beige piping)			1	1			AFH6740			
8	Trim roll assembly—dash (Black with Red piping)			1	1			AFH6741	Com. (C) 2292		
9	Trim roll assembly—dash (Black with Blue piping)			1	1			AFH6742			
10	Trim roll assembly—dash (Black with White piping)			1	1			AFH6743			
11	Bolt fixing dash trim roll (claw head)	AFH1900	RO2	6	6						
12	Nut for bolt	FNZ103	RO3	6	6						
13	Washer for nut (plain)	PWZ203	RO4	6	6						
14	Washer for nut (spring)	LWZ203	RO5	6	6						
15	Rubber—dash trim roll surround	AFH1846	RO6	1	1						
16	Liner assembly with map pocket—R.H. (Red)	AFH4642	RO7	1	1						
17	Liner assembly with map pocket—L.H. (Red)	AFH4643		1	1		Coupé				
18	Liner assembly with map pocket—R.H. (Black)	AFH5566		1	1						
19	Liner assembly with map pocket—L.H. (Black)	AFH5567		1	1						
20	Liner assembly with map pocket—R.H. (Green)	AFH5562		1	1						
21	Liner assembly with map pocket—L.H. (Green)	AFH5563		1	1				Fin. (C) 2291		
22	Liner assembly with map pocket—R.H. (Grey)	AFH5564		1	1						
23	Liner assembly with map pocket—L.H. (Grey)	AFH5565		1	1						
24	Liner assembly with map pocket—R.H. (Beige)			1	1			AFH6744			
25	Liner assembly with map pocket—L.H. (Beige)			1	1			AFH6745	Com. (C) 2292		
26	Screw fixing liner	RTP405	RO8	10	10						
27	Washer for screw (cup)	7701	RO9	10	10						
28	Liner assembly—door—R.H. (Red with Red piping)	AFH4644	RO10	1	1						
29	Liner assembly—door—L.H. (Red with Red piping)	AFH4645		1	1						
30	Liner assembly—door—R.H. (Black with White piping)	AFH5572		1	1						
31	Liner assembly—door—L.H. (Black with White piping)	AFH5573		1	1						
32	Liner assembly—door—R.H. (Black with Red piping)	AFH5574		1	1						
33	Liner assembly—door—L.H. (Black with Red piping)	AFH5575		1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Trimming—continued										
1	Liner assembly—door—R.H. (Green with Green piping)	AFH5568		1	1						
2	Liner assembly—door—L.H. (Green with Green piping)	AFH5569		1	1						
3	Liner assembly—door—R.H. (Grey with Grey piping)	AFH5570		1	1						
4	Liner assembly—door—L.H. (Grey with Grey piping)	AFH5571		1	1				Fin. (C) 2291		
5	Liner assembly—door—R.H. (Black with Green piping)	AFH5576		1	1						
6	Liner assembly—door—L.H. (Black with Green piping)	AFH5577		1	1						
7	Liner assembly—door—R.H. (Black with Blue piping)	AFH5578		1	1						
8	Liner assembly—door—L.H. (Black with Blue piping)	AFH5579		1	1						
9	Liner assembly—door—R.H. (Beige with Beige piping)			1	1			AFH6746			
10	Liner assembly—door—L.H. (Beige with Beige piping)			1	1			AFH6747	Com. (C) 2292		
11	Liner assembly—door—R.H. (Black with Blue piping)			1	1			AFH6805			
12	Liner assembly—door—L.H. (Black with Blue piping)			1	1			AFH6806			
13	Screw fixing door liner	RTP405		16	16						
14	Washer for screw (cup)	7701		16	16						
15	Liner assembly—rear quarter—R.H. (Red)	AFH4646	R011	1	1						
16	Liner assembly—rear quarter—L.H. (Red)	AFH4647		1	1						
17	Liner assembly—rear quarter—R.H. (Green)	AFH5580		1	1						
18	Liner assembly—rear quarter—L.H. (Green)	AFH5581		1	1				Fin. (C) 2291		
19	Liner assembly—rear quarter—R.H. (Grey)	AFH5582		1	1		Coupe				
20	Liner assembly—rear quarter—L.H. (Grey)	AFH5583		1	1						
21	Liner assembly—rear quarter—R.H. (Black)	AFH5584		1	1						
22	Liner assembly—rear quarter—L.H. (Black)	AFH5585		1	1						
23	Liner assembly—rear quarter—R.H. (Red)			1	1			AFH6826			
24	Liner assembly—rear quarter—L.H. (Red)			1	1			AFH6827			
25	Liner assembly—rear quarter—R.H. (Beige)			1	1			AFH6748	Com. (C) 2292		
26	Liner assembly—rear quarter—L.H. (Beige)			1	1			AFH6749			
27	Liner assembly—rear quarter—R.H. (Black)			1	1			AFH6828			
28	Liner assembly—rear quarter—L.H. (Black)			1	1			AFH6829			
29	Screw fixing rear quarter liner	RTP405		10	10						
30	Washer for screw (cup)	7701		10	10						
31	Liner assembly—header (front)	AFH4653	R012	1	1						
32	Screw fixing header liner	RTP405		6	6						
33	Washer for screw (cup)	7701		6	6						
34	Liner assembly—cant rail—R.H.	AFH4654	R013	1	1						
35	Liner assembly—cant rail—L.H.	AFH4655	R014	1	1						
36	Screw fixing cant rail liner	RTP405		14	14						
37	Washer for screw (cup)	7701		14	14						

SERVICE PARTS LIST

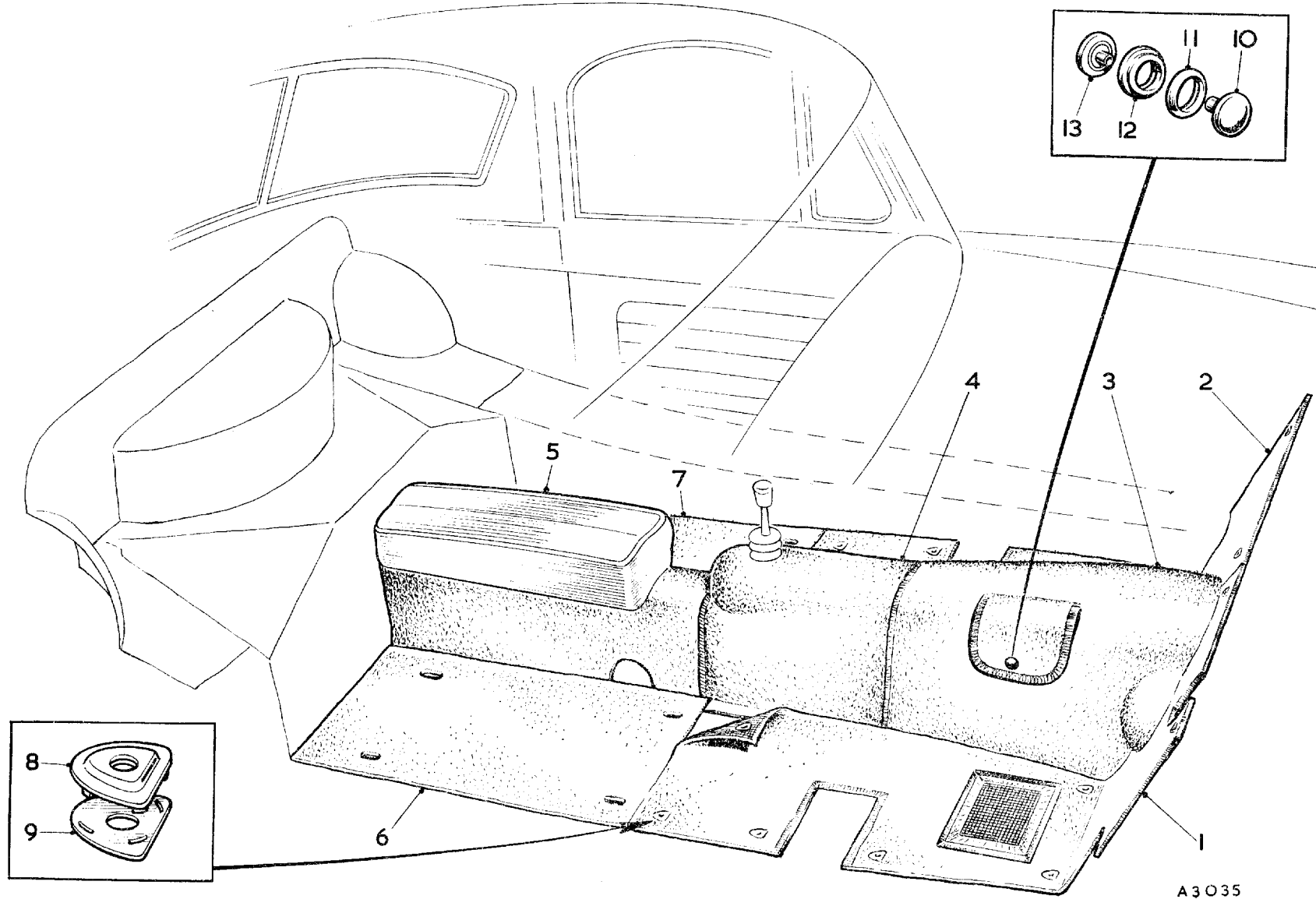
THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
1	Trimming—continued										
2	Capping assembly—rear quarter—R.H. (Red)	AFH4650	RO18	1	1						
3	Capping assembly—rear quarter—L.H. (Red)	AFH4651		1	1						
4	Capping assembly—rear quarter—R.H. (Green)	AFH5596		1	1						
5	Capping assembly—rear quarter—L.H. (Green)	AFH5597		1	1						
6	Capping assembly—rear quarter—R.H. (Grey)	AFH5598		1	1						
7	Capping assembly—rear quarter—L.H. (Grey)	AFH5599		1	1				Fin. (C) 2291		
8	Capping assembly—rear quarter—R.H. (Blue)	AFH5600		1	1						
9	Capping assembly—rear quarter—L.H. (Blue)	AFH5601		1	1						
10	Capping assembly—rear quarter—R.H. (White)	AFH5602		1	1						
11	Capping assembly—rear quarter—L.H. (White)	AFH5603		1	1						
12	Capping assembly—rear quarter—R.H. (Black)	AFH5604		1	1						
13	Capping assembly—rear quarter—L.H. (Black)	AFH5605		1	1						
14	Capping assembly—rear quarter—R.H.			1	1			AFH6652	Com. (C) 2292		
15	Capping assembly—rear quarter—L.H.			1	1			AFH6653			
16	Screw fixing rear quarter capping	RTP405		4	4						
17	Washer for screw (cup)	7701		4	4						
18	Shelf assembly—rear (Red)	AFH4660	RO19	1	1						
19	Shelf assembly—rear (Green)	AFH5609		1	1						
20	Shelf assembly—rear (Grey)	AFH5610		1	1				Fin. (C) 2291		
21	Shelf assembly—rear (Blue)	AFH5611		1	1						
22	Shelf assembly—rear (White)	AFH5612		1	1						
23	Shelf assembly—rear (Black)	AFH5613		1	1						
24	Shelf assembly—rear (Red)			1	1			AFH6764			
25	Shelf assembly—rear (Beige)			1	1			AFH6753	Com. (C) 2292		
26	Shelf assembly—rear (Black)			1	1			AFH6766			
27	Screw fixing rear shelf	PTZ604	RO20	4	4		Coupé				
28	Washer for screw (plain)	PWZ202	RO21	4	4						
29	Fillet assembly—rear shelf (Red)	AFH4656	RO22	1	1						
30	Fillet assembly—rear shelf (Green)	AFH5614		1	1						
31	Fillet assembly—rear shelf (Grey)	AFH5615		1	1				Fin. (C) 2291		
32	Fillet assembly—rear shelf (Blue)	AFH5616		1	1						
33	Fillet assembly—rear shelf (White)	AFH5617		1	1						
34	Fillet assembly—rear shelf (Black)	AFH5618		1	1						
35	Fillet assembly—rear shelf (Red)			1	1			AFH6755			
36	Fillet assembly—rear shelf (Beige)			1	1			AFH6754	Com. (C) 2292		
37	Fillet assembly—rear shelf (Black)			1	1			AFH6765			
38	Screw fixing rear shelf fillet	RTP606	RO23	6	6						
39	Washer for screw (cup)	7700	RO24	6	6						
40	Cover—spare wheel (front)	AFH5786	RO25	1	1						
41	Cover—spare wheel (rear)	AFH2572	RO26	1	1				Fin. (C) 2291		
42	Frame—spare wheel cover	AFH1731	RO27	1	1						
43	Rivet for frame	AFH5452	RO28	12	12						
44	Cover assembly—spare wheel			1	1			AFH6655	Com. (C) 2292		
45	Door-pull	AFH4512	RO29	2	2						
46	Plate fixing door-pull	AFB776	RO30	2	2						
47	Screw—plate to door	CTZ603	RO31	6	6						
48	Headlining assembly	AFH4657	RO32	1	1						
49	Listing rod—headlining (front)	AFH4485	RO33	1	1						
50	Listing rod—headlining (centre)	AFH4486	RO34	1	1						
51	Listing rod—headlining (rear)	AFH4487	RO35	1	1						
	Screw—listing rod to body	AJD8172	RO36	8	8						



SERVICE PARTS LIST

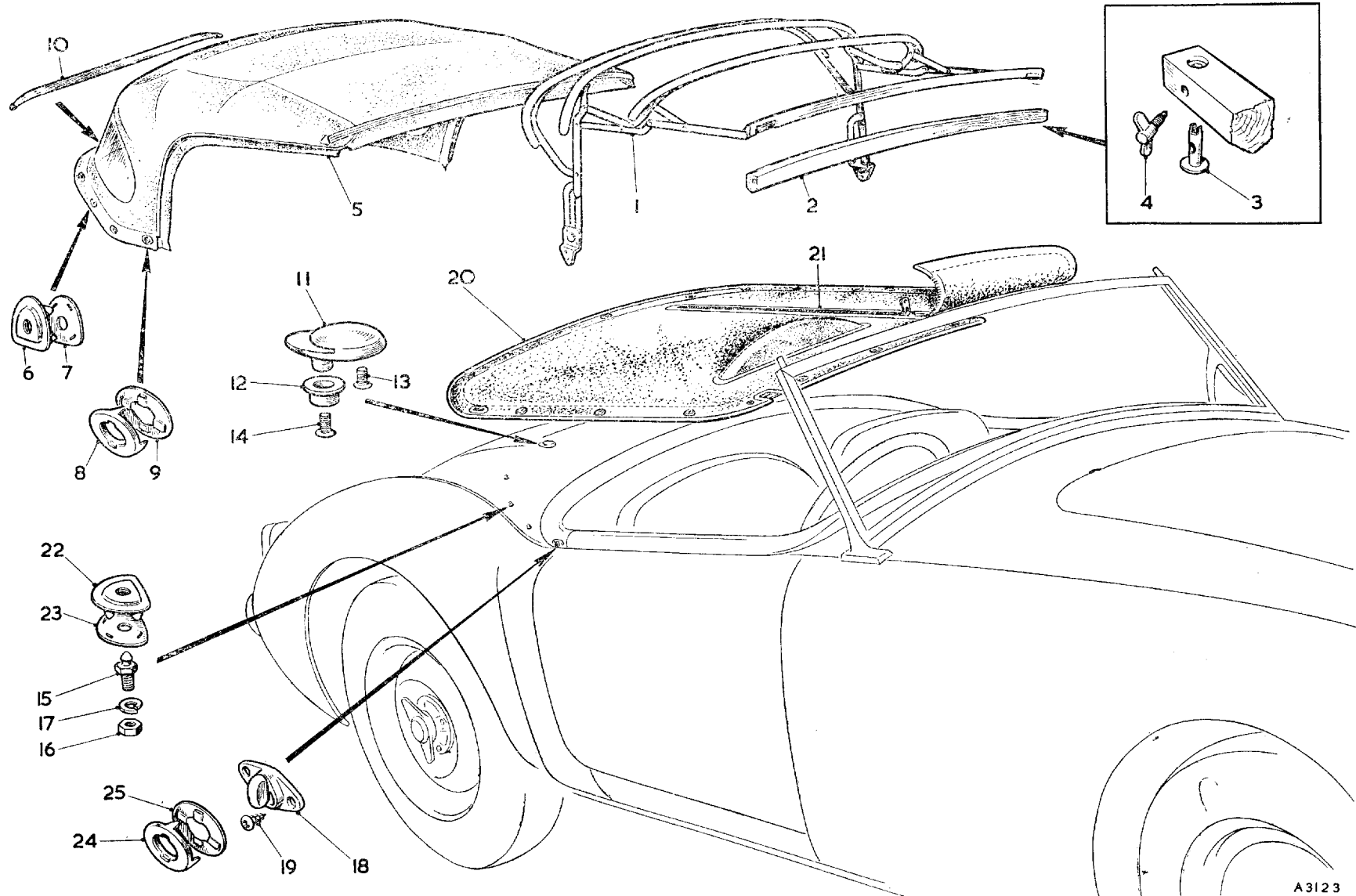
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Trimming—continued										
1	Carpet assembly—front—R.H. (Grey)	AFH6536	RP1	1							
2	Carpet assembly—front—L.H. (Grey)	AFH5755	RP2	1							
3	Carpet assembly—front—R.H. (Grey)	AFH6537			1						
4	Carpet assembly—front—L.H. (Grey)	AFH5757			1						
5	Carpet assembly—tunnel—front (Grey)	AFH6535	RP3	1	1						
6	Carpet assembly—tunnel—intermediate (Grey)	AFH5763	RP4	1	1						
7	Carpet assembly—tunnel—rear (Grey) and arm-rest assembly (Red with Red piping)	AFH4661	RP5	1	1						
8	Carpet assembly—tunnel—rear (Grey) and arm-rest assembly (Black with White piping)	AFH6552		1	1						
9	Carpet assembly—tunnel—rear (Grey) and arm-rest assembly (Black with Red piping)	AFH6553		1	1						
10	Carpet assembly—tunnel—rear (Grey) and arm-rest assembly (Green with Green piping)	AFH6550		1	1						
11	Carpet assembly—tunnel—rear (Grey) and arm-rest assembly (Grey with Grey piping)	AFH6551		1	1		Coupé				
12	Carpet assembly—tunnel—rear (Grey) and arm-rest assembly (Black with Green piping)	AFH6554		1	1				Fin. (C) 2291		
13	Carpet assembly—tunnel—rear (Grey) and arm-rest assembly (Black with Blue piping)	AFH6555		1	1						
14	Carpet assembly—tunnel—rear (Grey) and arm-rest assembly (Beige with Beige piping)			1	1			AFH6758			
15	Carpet assembly—tunnel—rear (Grey) and arm-rest assembly (Black with Blue piping)			1	1			AFH6759	Com. (C) 2292		
16	Carpet assembly—rear—R.H. (Grey)	AFH5764	RP6	1	1						
17	Carpet assembly—rear—L.H. (Grey)	AFH5765	RP7	1	1						
18	Fastener—lift-the-dot	7H9962	RP8	16	16						
19	Plate—clinch	7H9963	RP9	16	16						
20	Button—durable dot	7H9864	RP10	1	1						
21	Socket—durable dot	7H9866	RP11	1	1						
22	Stud—durable dot	7H9867	RP12	1	1						
23	Eyelet—durable dot	7H9868	RP13	1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	BULK MATERIAL—TRIM										
1	Leathercloth—50" wide (Red)	AFH1831		A/R	A/R						
2	Leathercloth—50" wide (Green)	AFH1832		A/R	A/R						
3	Leathercloth—50" wide (Grey)	AFH1833		A/R	A/R				Fin. (C) 2192		
4	Leathercloth—50" wide (Black)	AFH1834		A/R	A/R						
5	Leathercloth—50" wide (Beige)			A/R	A/R			AFH6662	Com. (C) 2193		
6	Leathercloth—50" wide (Blue)	AFH4754		A/R	A/R		] Coupé				
7	Leathercloth—50" wide (Off White)	AFH4755		A/R	A/R				Fin. (C) 2291		
8	Piping—door hinge pillar (Red)	AFH4771		A/R	A/R						
9	Piping—door hinge pillar (Green)	AFH4772		A/R	A/R						
10	Piping—door hinge pillar (Grey)	AFH4773		A/R	A/R				Fin. (C) 2192		
11	Piping—door hinge pillar (Black)	AFH4774		A/R	A/R						
12	Piping—door hinge pillar (Beige)			A/R	A/R			AFH6671	Com. (C) 2193		
13	Piping—trim roll (Red)	AFH4835		A/R	A/R						
14	Piping—trim roll (White)	AFH4838		A/R	A/R						
15	Piping—trim roll (Green)	AFH4836		A/R	A/R						
16	Piping—trim roll (Grey)	AFH4837		A/R	A/R				Fin. (C) 2192		
17	Piping—trim roll (Black)	AFH4839		A/R	A/R		] Coupé				
18	Piping—trim roll (Blue)	AFH4840		A/R	A/R				Fin. (C) 2291		
19	Piping—trim roll (Blue)			A/R	A/R						
20	Piping—trim roll (Beige)			A/R	A/R			AFH6667			
21	Carpet—40" wide (Black)	ADE539		A/R	A/R		Tourer	AFH6668	Com. (C) 2193		
22	Carpet—40" wide (Grey)	AFH5785		A/R	A/R						
23	Headlining	AFH4614		A/R	A/R		] Coupé				
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SERVICE PARTS LIST

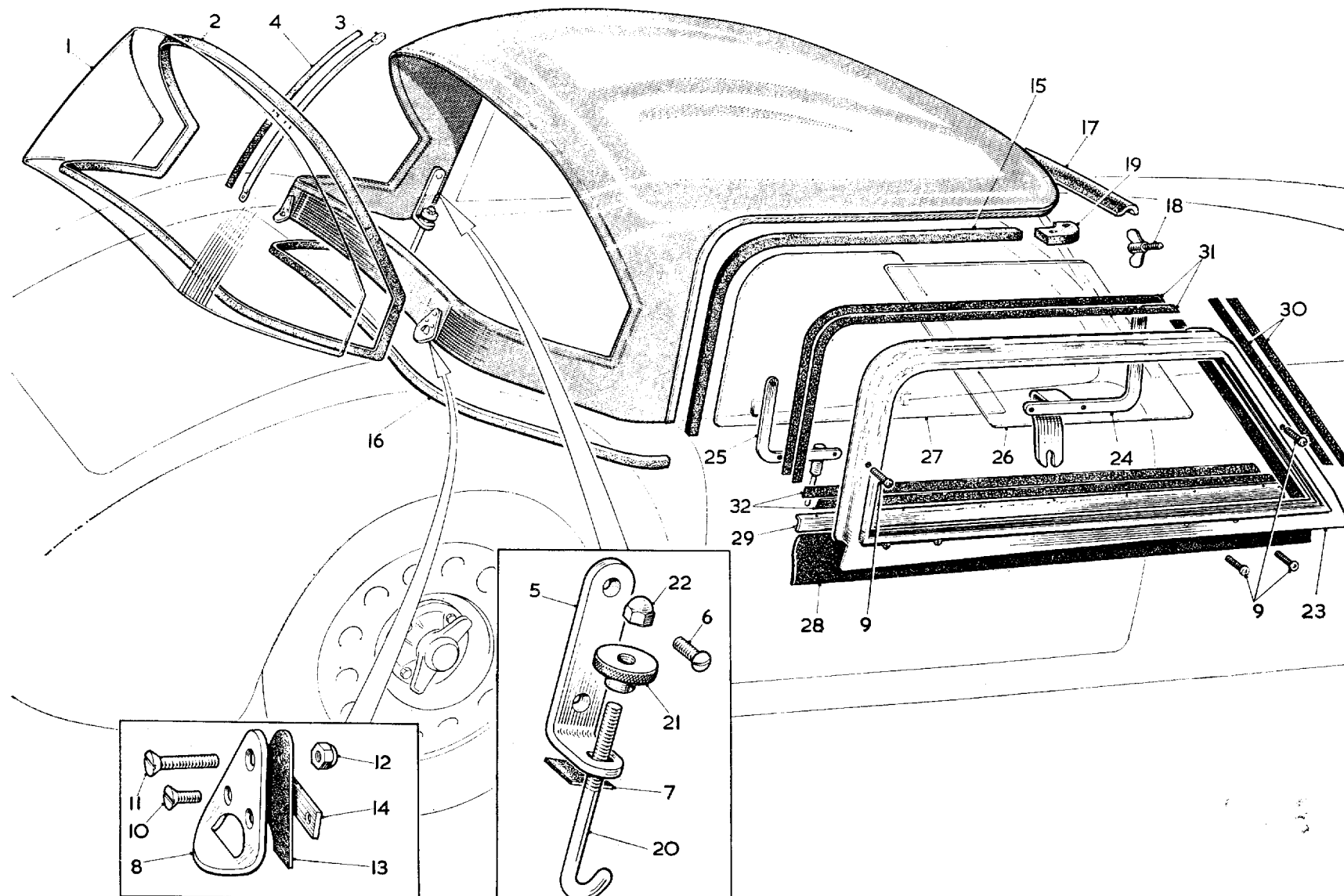
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	HOOD										
1	Hood assembly (Black)	AKE1760		1	1	]	Tourer	AFH6636 AFH6796 AFH6797 AFH6770 AFH6771	] Fin. (C) 2192 Com. (C) 2193		
2	Hood assembly (Ice Blue)	AKE1761		1	1						
3	Hood assembly (Grey)			1	1						
4	Hood assembly (Beige)			1	1						
5	Hood assembly (Blue)			1	1						
6	Frame assembly—hood	AFH2727	RQ1	1	1						
7	Stick—hood	AFH1746	RQ2	1	1						
8	Socket—stick	AFH2635	RQ3	2	2						
9	Wing bolt—hood to screen	MB22438	RQ4	2	2						
10	Canopy assembly—hood (Black)	AKE1762	RQ5	1	1			AFH6802 AFH6804 AFH6803	] Fin. (C) 2192 Com. (C) 2193		
11	Canopy assembly—hood (Ice Blue)	AKE1763		1	1						
12	Canopy assembly (Grey)			1	1						
13	Canopy assembly (Beige)			1	1						
14	Canopy assembly (Blue)			1	1						
15	Lift-the-dot fastener	7H9961	RQ6	6	6						
16	Lift-the-dot clinch plate	7H9963	RQ7	6	6						
17	Eyelet—turn-button fastener	97H498	RQ8	2	2						
18	Washer—turn-button fastener	97H497	RQ9	2	2						
19	Attachment plate—hood to body	AFH2659	RQ10	1	1						
20	Plate—hood retaining	AFH1741	RQ11	2	2						
21	Washer for plate (cup)	MB19956	RQ12	2	2						
22	Screw fixing plate	PMZ0304	RQ13	2	2						
23	Screw fixing plate	PMZ0306	RQ14	2	2						
24	Peg—rear fixing	183599	RQ15	6	6						Correction. Was 17H9510
25	Nut for peg	AJD8012Z	RQ16	6	6						
26	Washer for screw (spring)	LWZ2203	RQ17	6	6						
27	Turn-button—single	97H496	RQ18	2	2						
28	Screw fixing turn-button	RTP404	RQ19	4	4						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	TONNEAU COVER (Optional Extra)										
1	Tonneau cover assembly (Black)	AKE1756	RQ20	1							
2	Tonneau cover assembly (Ice Blue)	AKE1757		1							
3	Tonneau cover assembly (Black)	AKE1758			1				Fin. (C) 993		
4	Tonneau cover assembly (Ice Blue)	AKE1759			1						
5	Zip fastener	AFH2687	RQ21	1	1						
6	Tonneau cover assembly (Black)			1				AFH6572			
7	Tonneau cover assembly (Ice Blue)			1				AFH6574	Com. (C) 994		
8	Tonneau cover assembly (Black)				1			AFH6571			
9	Tonneau cover assembly (Ice Blue)				1			AFH6573			
10	Tonneau cover assembly (Grey)			1				AHH5975			
11	Tonneau cover assembly (Beige)			1				AHH5971			
12	Tonneau cover assembly (Blue)			1				AHH5973	Com. (C) 2193		
13	Tonneau cover assembly (Grey)				1			AHH5976			
14	Tonneau cover assembly (Beige)				1			AHH5972			
15	Tonneau cover assembly (Blue)				1		Tourer	AHH5974			
16	Zip fastener			1	1			AFH6608	Com. (C) 994		
17	Lift-the-dot fastener	7H9961	RQ22	20/12	20/12						] Quantity reduced at (C) 994
18	Lift-the-dot clinch plate	7H9963	RQ23	20/12	20/12						
19	Eyelet—turn-button fastener	97H498	RQ24	2	2						
20	Washer—turn-button fastener	97H497	RQ25	2	2						
21	Screw base—lift-the-dot	97H499		8/6	8/6						
22	Screw fixing base	RTP603		12	12						
23	Stud—lift-the-dot	97H717		12/6	12/6						] Quantity reduced at (C) 994
24	Nut for stud	AJD8012Z		12/6	12/6						
25	Washer for nut	LWZ203		12/6	12/6						
26	Washer for nut	PWZ203		12/6	12/6						
27	Screw for stud	RMP0203		4	4						
28	Washer (plain)	PWZ202		4	4				Fin. (C) 993		
29	Washer (spring)	LWZ202		4	4						
30	Nut for screw	CNZ102		4	4						

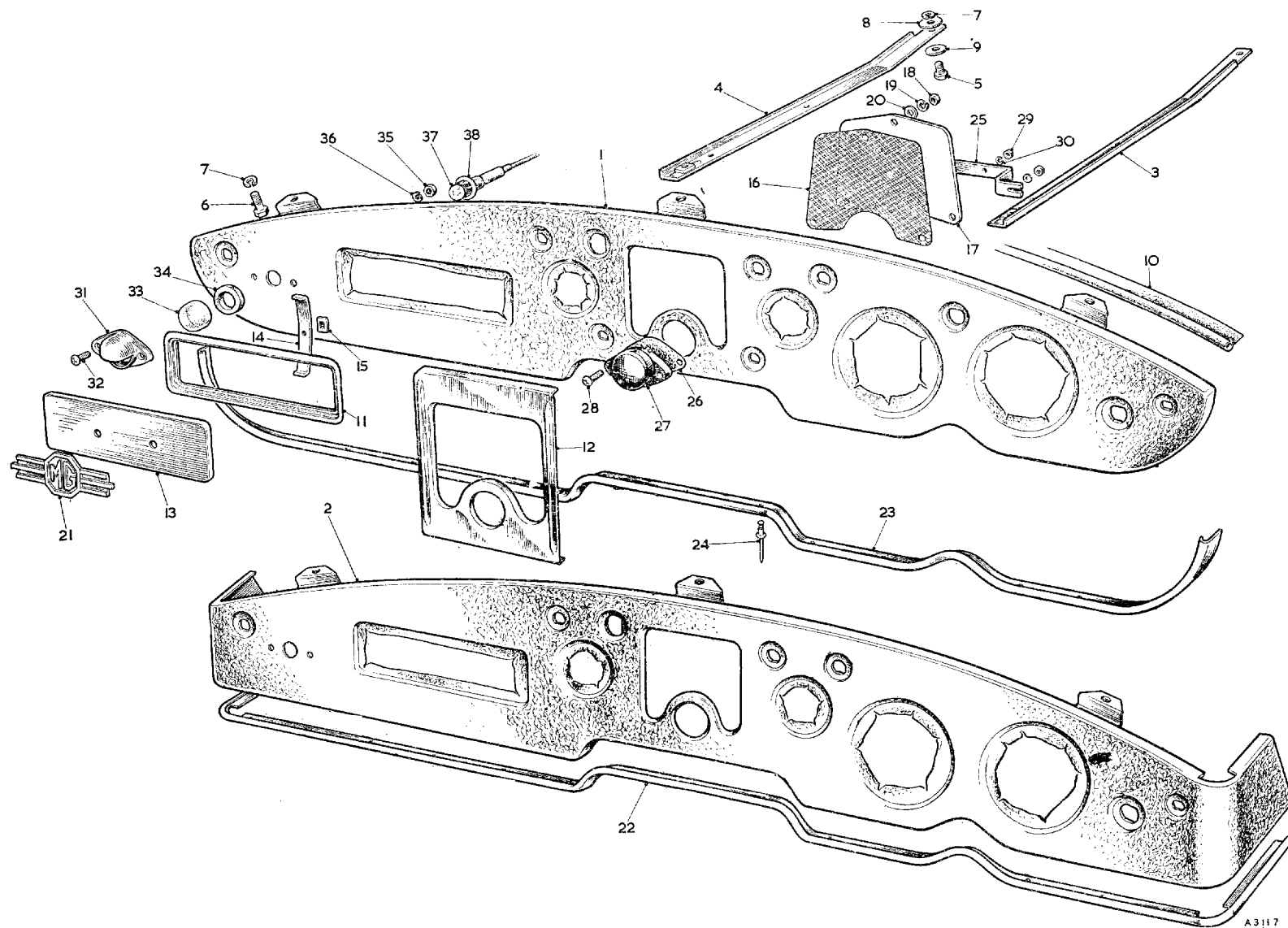


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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	HARD TOP (Optional Extra)										
1	Hard top assembly	AHH5562		1	1		Tourer				For use with Hard top assembly only
2	Window—rear	AHH5660	RR1	1	1						
3	Rubber for rear window—sealing	AHH5661	RR2	1	1						
4	Strut—rear window (inner)	AHH5662	RR3	2	2						
5	Rubber for inner strut	AHH5663	RR4	2	2						
6	Bracket—side (main)	AHH5664	RR5	2	2						
7	Screw fixing main bracket to canopy	AJD2446C	RR6	4	4						
8	Rubber for side bracket	AHH5665	RR7	2	2						
9	Bracket—retaining (rear)	AHH5666	RR8	2	2						
10	Screw—bracket to canopy	RMP0307	RR10	4	4						
11	Screw—rear bracket to inner strut	AJD2448C	RR11	2	2						
12	Cap nut for bracket to inner strut screw	AJJ3125	RR12	2	2						
13	Grommet for retaining bracket	AHH5667	RR13	2	2						
14	Plate—backing—retaining bracket	AHH5674	RR14	2	2						
15	Rubber—sealing (side)	AHH5668	RR15	2	2						
16	Rubber—sealing (rear)	AHH5673	RR16	1	1						
17	Rubber—sealing—canopy	AHH5669	RR17	1	1						
18	Screw—thumb—canopy retaining	AHH5670	RR18	2	2						
19	Canopy rail end—R.H. (rubber)	AHH5671	RR19	1	1						
20	Canopy rail end—L.H. (rubber)	AHH5672		1	1						
21	Clip assembly—main retaining (side)	AHH5650	RR20	2	2						
22	Knob	AHH5652	RR21	1	1						
23	Cap nut	AHH5653	RR22	1	1						
	SLIDING SIDESCREEN										
24	Sidescreen assembly—sliding—R.H.	AHH5731		1	1						
25	Sidescreen assembly—sliding—L.H.	AHH5732		1	1						
26	Frame—R.H.	AHH5733	RR23	1	1						
27	Frame—L.H.	AHH5734		1	1						
28	Bracket—front securing—R.H.	AHH5735	RR24	1	1						
29	Bracket—front securing—L.H.	AHH5736		1	1						
30	Bracket—peg—R.H.	AHH5737	RR25	1	1						
31	Bracket—peg—L.H.	AHH5738		1	1						
32	Screw fixing bracket	PMP0310	RR9	12	12						
33	Screen—fixed	AHH5739	RR26	2	2						
34	Screen—sliding—R.H.	AHH5740	RR27	1	1						
35	Screen—sliding—L.H.	AHH5741		1	1						
36	Rubber—sealing—R.H.	AHH5808	RR28	1	1						
37	Rubber—sealing—L.H.	AHH5742		1	1						
38	Retainer—sealing rubber—R.H.	AHH5743	RR29	1	1						
39	Retainer—sealing rubber—L.H.	AHH5744		1	1						
40	Felt—glazing (front)	AHH5745	RR30	2	2						
41	Felt—glazing (upper)	AHH5746	RR31	2	2						
42	Felt—glazing (lower)	AHH5747	RR32	2	2						



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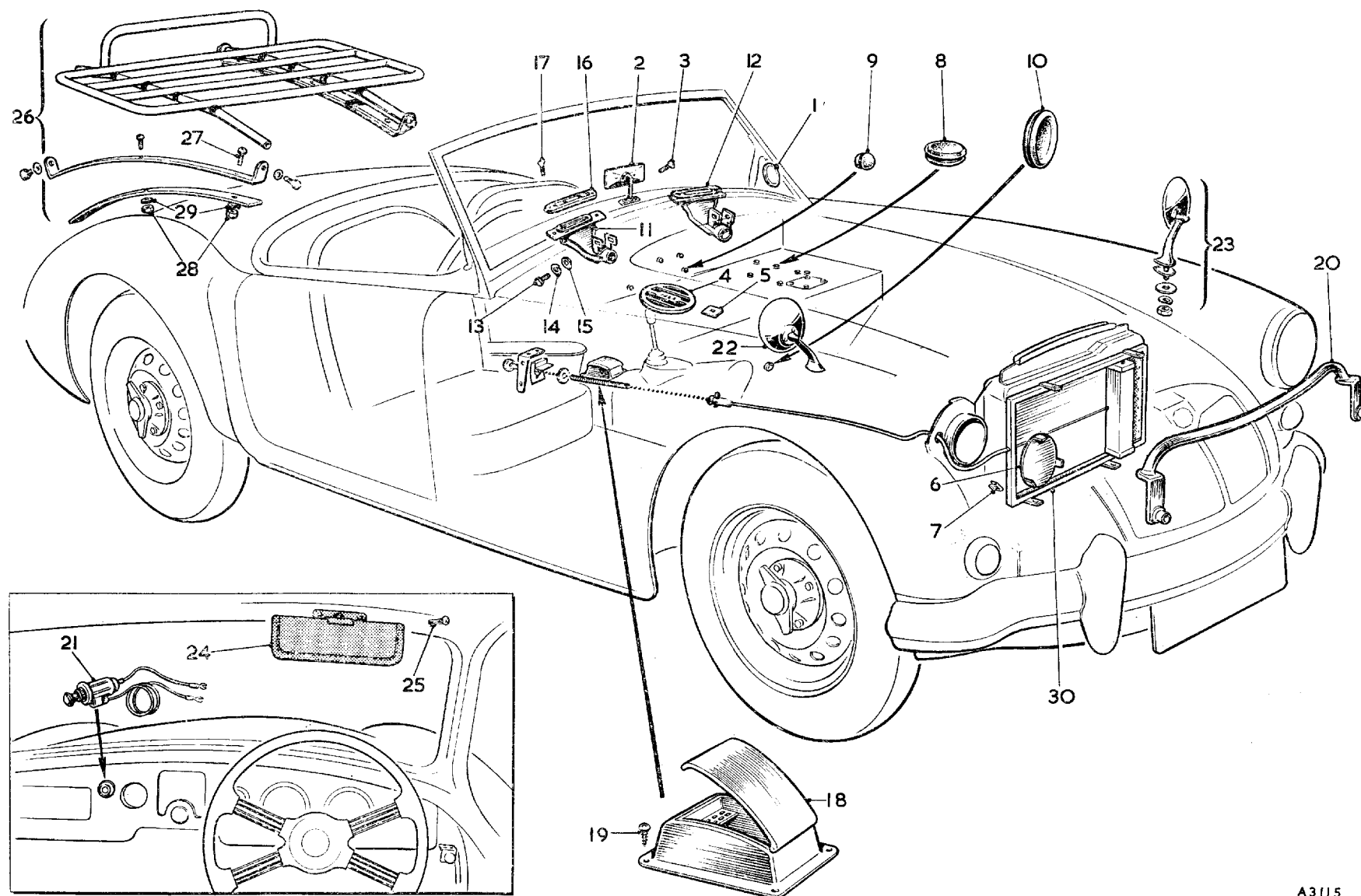
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	FASCIA PANEL										
1	Panel assembly—fascia (Red)	AFH5822	RS1	1							
2	Panel assembly—fascia (Green)	AFH6838		1							
3	Panel assembly—fascia (Grey)	AFH6840		1							
4	Panel assembly—fascia (Black)	AFH6844		1							
5	Panel assembly—fascia (Beige)			1							
6	Panel assembly—fascia (Red)	AFH5823			1						
7	Panel assembly—fascia (Green)	AFH6839			1						
8	Panel assembly—fascia (Grey)	AFH6841			1						
9	Panel assembly—fascia (Black)	AFH6845			1						
10	Panel assembly—fascia (Beige)				1						
11	Panel assembly—fascia (Red)	AFH4658	RS2	1				AFH6843	Com. (C) 2193		
12	Panel assembly—fascia (Green)	AFH5620		1							
13	Panel assembly—fascia (Grey)	AFH5622		1							
14	Panel assembly—fascia (Blue)	AFH5624		1							
15	Panel assembly—fascia (White)	AFH5626		1							
16	Panel assembly—fascia (Black)	AFH5628		1							
17	Panel assembly—fascia (Beige)			1							
18	Panel assembly—fascia (Red)	AFH4659			1						
19	Panel assembly—fascia (Green)	AFH5621			1						
20	Panel assembly—fascia (Grey)	AFH5623			1						
21	Panel assembly—fascia (Blue)	AFH5625			1						
22	Panel assembly—fascia (White)	AFH5627			1						
23	Panel assembly—fascia (Black)	AFH5629			1						
24	Panel assembly—fascia (Beige)				1						
25	Support angle assembly—R.H.	AFH1712	RS3	2	2			AFH6757	Com. (C) 2292		
26	Support angle assembly—L.H.	AFH1713	RS4	2	2						
27	Screw—support angle	PPZ0308	RS5	8	8						
28	Screw—support angle	AFH2587	RS6	3	3						
29	Washer for screw (spring)	LWZ203	RS7	11	11						
30	Washer for screw (plain)	PWZ204	RS8	3	3						
31	Washer for screw (plain)	PWZ203	RS9	8	8						
32	Piping—fascia panel (Red)	AFH4841	RS10	A/R	A/R						
33	Piping—fascia panel (Green)	AFH4842		A/R	A/R						
34	Piping—fascia panel (Grey)	AFH4843		A/R	A/R						
35	Piping—fascia panel (White)	AFH4844		A/R	A/R						
36	Piping—fascia panel (Black)	AFH4845		A/R	A/R						
37	Piping—fascia panel (Blue)	AFH4846		A/R	A/R						
38	Piping—fascia panel (Blue)			A/R	A/R						
39	Piping—fascia panel (Beige)			A/R	A/R			AFH6669 AFH6670	Com. Tourer (C) 2193, Coupé (C) 2292		

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THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Fascia Panel—continued										
1	Bezel—radio aperture	AFH5255	RS11	1	1						
2	Bezel—radio speaker	AFH4520	RS12	1	1						
3	Plate—blanking—radio aperture	ARH59	RS13	1	1						
4	Clip—blanking plate to fascia panel	AHH5256	RS14	2	2						
5	Nut—clip (Spire)	ADB509	RS15	2	2						
6	Grille—radio speaker	AHH5254	RS16	1	1						
7	Plate—blanking—radio speaker grille	AHH5376	RS17	1	1						
8	Nut—blanking plate to panel	FNZ103	RS18	3	3						
9	Washer for nut (spring)	LWZ203	RS19	3	3						
10	Washer for nut (plain)	PWZ103	RS20	3	3						
11	Motif—'M.G.'	AHH5258	RS21	1	1						
12	Finisher—fascia panel (lower)	AFH4488	RS22	1							
13	Finisher—fascia panel (lower)	AFH4489			1						
14	Finisher—fascia panel (lower)	AFH5476	RS23	1							
15	Finisher—fascia panel (lower)	AFH5477			1						
16	Rivet—finisher and radio bezel	AFH5453	RS24	23	23						
17	Bracket—horn-push	AHH5287	RS25	1	1						
18	Insulating piece—horn-push	AHH5257	RS26	1	1						
19	Horn-push	2H3383	RS27	1	1						
20	Screw—push to bracket	PMZ0210	RS28	2	2						
21	Nut for screw	CNZ102	RS29	2	2						
22	Washer for screw (spring)	LWZ202	RS30	2	2						
23	Cover assembly—map light	37H5426	RS31	1	1						
24	Screw—map light cover to fascia panel	RMP0310	RS32	2	2						
25	Glass—map light	17H5301	RS33	1	1						
26	Rubber—map light glass	17H5302	RS34	1	1						
27	Nut for screw	FNZ103	RS35	2	2						
28	Washer for screw (spring)	LWZ203	RS36	2	2						
29	Bulb—map light	2H4732	RS37	2	2						
30	Bulbholder	37H5181	RS38	1	1						
31	Sleeve	3H999		1	1						

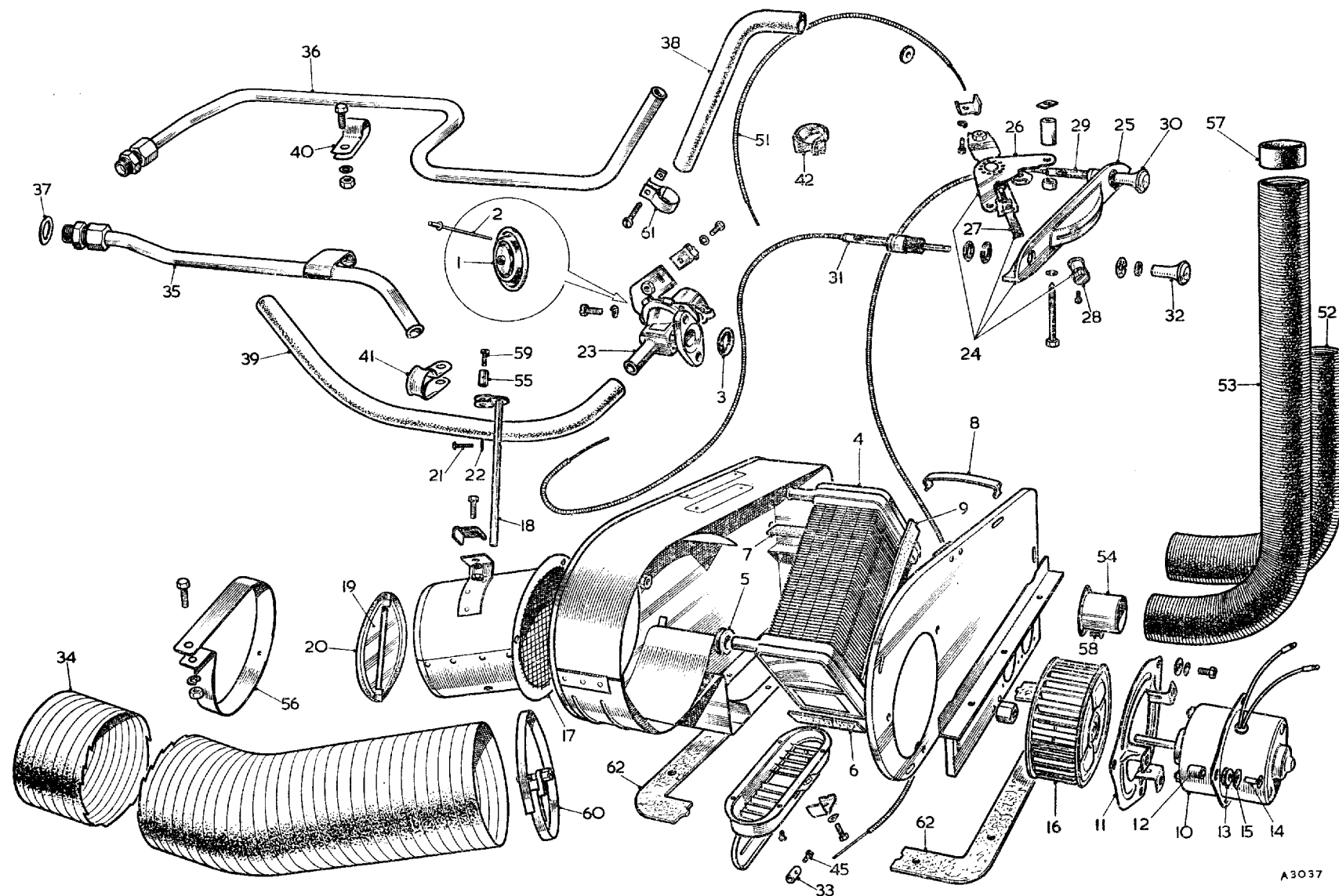


A3115

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	<u>SUNDRIES</u>										
1	Licence holder	180260	RT1	1	1		Tourer				
2	Licence holder	14A3283		1	1		Coupé				
3	Mirror—rear view	AHH5198	RT2	1	1						
4	Screw—mirror to body	RMP0310	RT3	2	2						
5	Ventilator grille—air duct (MGA)	AHH5294	RT4	2	2						
6	Clip fixing grille (Spire)	PFS104	RT5	8	8						
7	Disc—blanking air tube	AHH5396	RT6	1	1						Not required when heater is fitted
8	Clip fixing blanking disc	ADH3809	RT7	3	3						
9	Grommet—master cylinder box holes—bulkhead	RFR208	RT8	8	8						
10	Grommet ($\frac{1}{4}$ ")	RFN204	RT9	6	6						Cars less radio
11	Grommet—blanking dipper switch hole	4G2541	RT10	1							
12	Grommet—blanking dipper switch hole	2H8041			3						
13	Grommet—blanking dipper switch hole				1			4G2541	Fin. (C) 2280 Com. (C) 2281		
14	Nozzle—demister—R.H.	AFH1748	RT11	1	1						
15	Nozzle—demister—L.H.	AFH1749	RT12	1	1						
16	Screw—fixing nozzle	AFH2587	RT13	4	4						
17	Washer for screw (spring)	LWZ203	RT14	4	4						
18	Washer for screw (plain)	PWZ203	RT15	4	4						
19	Finisher—demister nozzle	182143	RT16	2	2						
20	Screw for finisher	RTP804	RT17	4	4						
21	Ashtray (chrome and black enamel)	AHH5539	RT18	1	1						
22	Screw—fixing ashtray	PTP604	RT19	4	4						
23	Bar assembly—badge	AHH5565	RT20	1	1						
24	Lighter—cigar	AHH5759	RT21	1	1						
25	Mirror assembly—wing—R.H.	AHH5526	RT22	1	1						
26	Mirror assembly—wing—L.H.	AHH5527	RT23	1	1						
27	Mirror assembly—wing	BHA4066		2	2						
28	Visor—sun	AHH5710	RT24	2	2		Coupé				
29	Screw fixing sun visor	RTP806	RT25	4	4						
30	Carrier—luggage (with fittings)	AHH5495	RT26	1	1						
31	Screw—luggage carrier to boot lid	RMP0514	RT27	6	6						
32	Nut for screw	LNZ205	RT28	6	6						
33	Washer for screw (plain)	PWZ105	RT29	6	6						
34	Blind assembly—radiator	AHH5900	RT30	1	1						
35	Roller and blind	97H2473		1	1						
36	Ball chain with knob	97H2475		1	1						
37	Cable—blind to chain	97H2474		1	1						
38	Pad—bulkhead sound deadener	AHH5596		1							
39	Pad—bulkhead sound deadener	AHH5597			1						
40	Pad—heater cover plate	AHH5598		1	1						



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SERVICE PARTS LIST

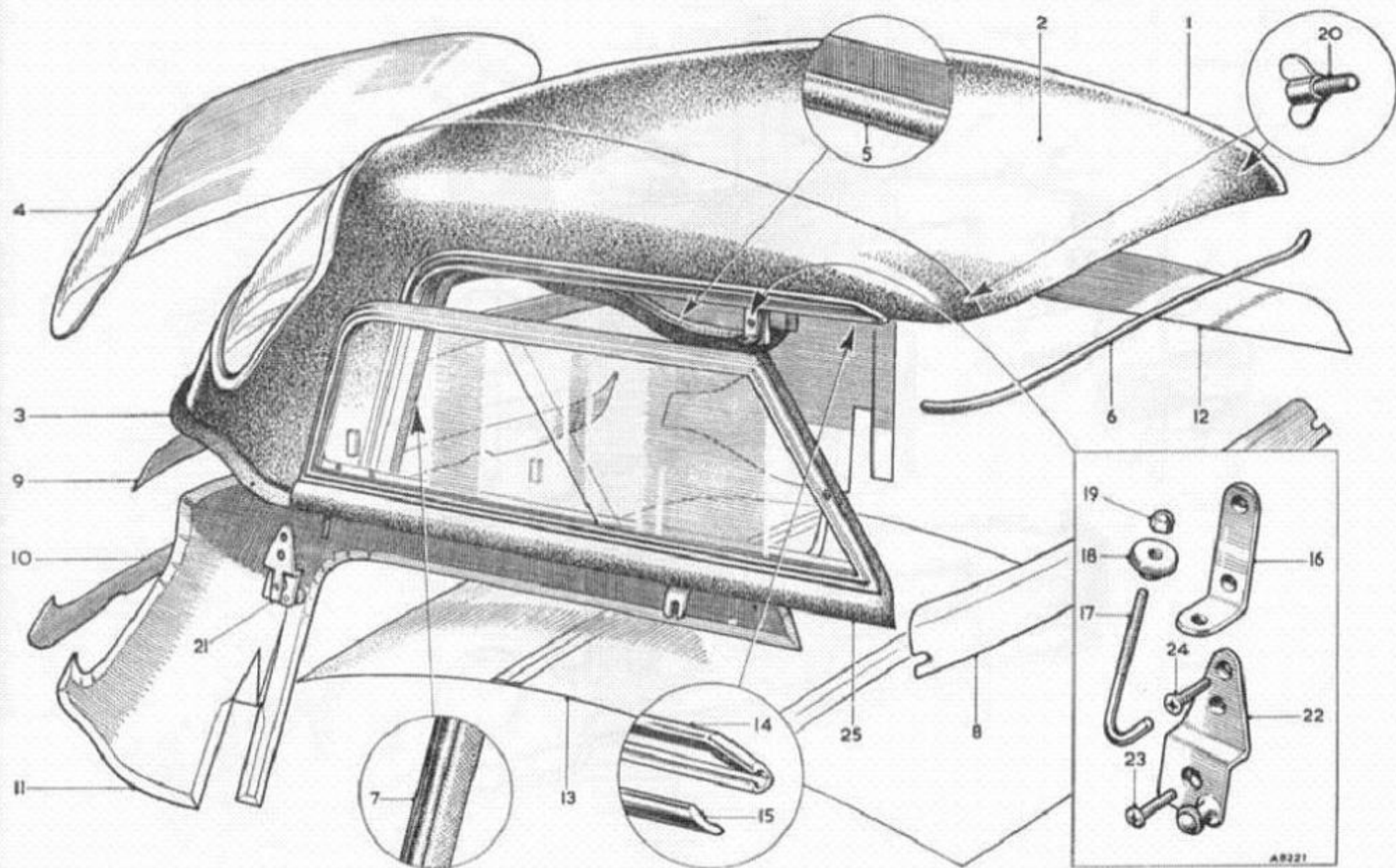
THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	HEATING AND VENTILATING EQUIPMENT										
1	Heater kit assembly	8G9037		1	1						
2	Unit assembly—heater	AHH5760		1	1						
3	Diaphragm	27H613	RU1	1	1						
4	Rivet	17H1793	RU2	1	1						
5	Seal—ring	27H614	RU3	1	1						
6	Radiator	17H1794	RU4	1	1						
7	Grommet	7H1993	RU5	1	1						
8	Seal (felt)	17H1795	RU6	2	2						
9	Pad—seal	17H1796	RU7	2	2						
10	Clip (spring)	17H1595	RU8	2	2						
11	Pad—seal	17H1797	RU9	2	2						
12	Motor	17H1798	RU10	1	1						
13	Plate—motor mounting	17H1799	RU11	1	1						
14	Distance piece	17H1289	RU12	3	3						
15	Grommet	17H1292	RU13	3	3						
16	Rivet	17H1800	RU14	3	3						
17	Washer (plain)	17H1613	RU15	3	3						
18	Runner assembly	17H1801	RU16	1	1						
19	Gauze	17H1597	RU17	1	1						
20	Arm and spindle assembly	17H1802	RU18	1	1						
21	Flap—valve	17H1606	RU19	1	1						
22	Seal	17H1607	RU20	1	1						
23	Screw	17H1618	RU21	2	2						
24	Screw	17H1608	RU22	2	2						
25	Valve—water	27H1660	RU23	1	1						
26	Control assembly—lever (less cables)	AHH5531	RU24	1	1						
27	Escutcheon—heater control unit	17H518	RU25	1	1						
28	Lever control sub-assembly	7H1985	RU26	1	1						
29	Lever and switch assembly	7H1986	RU27	1	1						
30	Knob	17H490	RU28	1	1						
31	Control—push-pull—demist (short)	AHH5787	RU29	1	1						
32	Knob	17H1683	RU30	1	1						
33	Control—push-pull—air (long)	AHH5786	RU31	1	1						
34	Knob	17H1683	RU32	1	1						
35	Trunnion—heater door	14A5753	RU33	1	1						
36	Hose—air (36")	AHH5785	RU34	1	1						
37	Pipe and union assembly—inlet (water)	AHH5843	RU35	1	1						
38	Pipe and union assembly—outlet (water)	AHH5844	RU36	1	1						
39	Washer—union (aluminium)	BHA4088	RU37	2	2						
40	Hose—water (1/2" x 12 1/2")	AHH5437	RU38	1	1						
41	Hose—water (3/4" x 25")	BHA4089	RU39	1	1						
42	Cleat—copper water pipes	BHA4090	RU40	2	2						
43	Cleat—water hose retaining	BHA4091	RU41	1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Heating and Ventilating Equipment—continued										
1	Clip for cable	AHH5440	RU42	1	1						
2	Screw	HZS0405	RU43	2	2						
3	Screw	PMZ0316	RU44	1	1						
4	Screw	PMZ0308	RU45	2	2						
5	Nut	FNZ104	RU46	2	2						
6	Nut	FNZ103	RU47	3	3						
7	Washer (shakeproof)	17H1638	RU48	2	2						
8	Washer (spring)	LWZ204	RU49	2	2	12					
9	Washer (spring)	LWZ203	RU50	1	1						
10	Cable (34½")	AHH5529	RU51	1	1						
11	Hose—air (14")	AHH5427	RU52	1	1						
12	Hose—air (25")	AHH5428	RU53	1	1						
13	Tube—demist	AHH5426	RU54	2	2						
14	Trunnion	14G6451	RU55	3	3						
15	Clamp—hose	AHH5714	RU56	3	3						
16	Adaptor—demister	AHH5429	RU57	2	2						
17	Screw (No. 4 × ½")	AHH5591	RU58	6	6						
18	Screw (No. 6 × ⅜")	AHH5593	RU59	4	4						
19	Clip	14G800	RU60	2	2						
20	Clip for hose	301140	RU61	4	4						
21	Gasket for bulkhead blanking plate	AHH5253	RU62	2	2						
	FRESH-AIR VENTILATION EQUIPMENT										
22	Fresh-air kit assembly	8G9038		1	1						
23	Unit assembly—fresh-air	AHH5797		1	1						
24	Control—push-pull (air)	AHH5786		1	1						
25	Knob	17H1683		1	1						
26	Switch	17H1941		1	1						
27	Hose—air (36")	AHH5785		1	1						
28	Hose—air (intake)	AHH5394		1	1						
29	Trunnion	14G6451		1	1						
30	Bracket—push-pull control	17H1938		1	1						
31	Bracket—blower switch	17H1939		1	1						
32	Clip	AHH5714		3	3						
33	Screw (No. 6 × ⅝" raised head)	17H1940		4	4						
34	Screw (No. 6 × ⅝" recessed head)	53K155		1	1						
35	Screw (No. 10 × 1")	PMZ0316		3	3						
36	Nut for screw	FNZ103		3	3						
37	Washer for nut (spring)	LWZ203		3	3						
38	Clip	14G800		2	2						
39	Wire assembly—blower switch to harness	17H1984		1	1						
40	Wire assembly—blower switch to harness	17H1983		1	1						
41	Gasket for bulkhead blanking plate	AHH5253		2	2						



Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Veh.	MODIFICATIONS		REMARKS
		Part Number	Illus. No.		New Part Number	Change Point	
	HARD TOP (Optional Extra)						
1	Hard-top assembly—fibre glass		1	1	AHH5991	Com. (C) 2193	To be used only when folding hood is not fitted
2	Cover Black vynide		2	1	AKH492		
3	Rubber—sealing—body		3	A/R	AKH493		
4	Rear light—perspex		4	1	AKH494		
5	Furflex—Grey—rear light and bottom rear		5	A/R	AKH495		
6	Rubber—sealing—screen		6	A/R	AKH496		
7	Draught excluder—Grey—door		7	A/R	AKH497		
8	Panel—front		8	1	AKH498		
9	Panel—rear upper		9	1	AKH499		
10	Panel—rear lower		10	1	AKH500		
11	Panel—side—R/H		11	1	AKH501		
12	Panel—side—L/H		12	1	AKH505		
13	Headlining—Grey—stitched		13	1	AKH502		
14	Rail—drip—R/H		14	1	AKH503		
15	Rail—drip—L/H			1	AKH506		
16	Plastic filler—Black		15	2	AKH504		
17	Bracket—side		16	2	AHH5664		
18	Clip assembly—side		17	2	AHH5650		
19	Knob—knurled		18	2	AHH5652		
20	Nut—cap		19	2	AHH5653		
21	Screw—front securing		20	2	AHH5670		
22	Bracket—attachment R/H		21	1	AHH5599		
23	Bracket—attachment L/H		22	1	AHH5600		
24	Screw—bracket to body		23	2	PMZ0416		
25	Screw—bracket to body		24	4	CMZ0416		
	SLIDING SIDE SCREEN						
26	Side-screen assembly—sliding (R/H)		25	1	AHH5984	Com. (C) 2193	For use with hard top assembly AHH5591 only
27	Side-screen assembly—sliding (L/H)			1	AHH5985		

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	TOOL KIT										
1	Bag—tool	181756		1	1						
2	Strap—tool bag	186890		2	2						
3	Roll—tool	ACG5247		1	1						
4	Spanner—box ($\frac{7}{16}$ " $\times$ $\frac{1}{2}$ " UNF.)	BXS0708		1	1						
5	Spanner—box ($\frac{9}{16}$ " $\times$ $\frac{1}{2}$ " UNF.)	BXS0910		1	1						
6	Spanner—box ($\frac{11}{16}$ " $\times$ $\frac{1}{2}$ " UNF.)	BXS1112		1	1						
7	Spanner ($\frac{7}{16}$ " $\times$ $\frac{1}{2}$ " UNF.)	OES0708		1	1						
8	Spanner ($\frac{9}{16}$ " $\times$ $\frac{1}{2}$ " UNF.)	OES0910		1	1						
9	Spanner ($\frac{11}{16}$ " $\times$ $\frac{1}{2}$ " UNF.)	OES1112		1	1						
10	Spanner—box—sparking plug	AJD6918		1	1						
11	Tommy-bar	ACA5216		1	1						
12	Spanner—adjustable	ACG5283		1	1						
13	Screwdriver (recessed-head screw)	ACH5490		1	1						
14	Screwdriver	ACA5218		1	1						
15	Pliers	AJJ279		1	1						
16	Lever—tyre (spoon)	AJJ281		2	2						
17	Spanner—tyre valve	AMK9958		1	1						
18	Screwdriver and gauge—distributor	3H2648		1	1						
19	Key—rear axle drain plug	1G7372		1	1						
20	Pump—tyre (with connection)	BHA4067		1	1						
21	Gun—grease	BHA4076		1	1						
22	Handle—starting	AHH5080		1	1						
23	Jack—lifting (with handle)	AHH5124		1	1						
24	Hammer (copper)	11B5166		1	1						
25	Spanner—hub cap	AHH5839			1						Germany only

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	SERVICE TOOLS										
	ENGINE AND CLUTCH										
1	Cutter—valve seat—and pilot handle	18G27		1	1						
2	Cutter—valve seat finishing (inlet)	18G28		1	1						
3	Cutter—valve seat narrowing—top (inlet)	18G28B		1	1						
4	Cutter—valve seat—pilot	18G174D		1	1						
5	Cutter—valve seat finishing (exhaust)	18G174		1	1						
6	Cutter—valve seat narrowing (exhaust)	18G174B		1	1						
7	Glaze breaker—valve seat (inlet)	18G28A		1	1						
8	Glaze breaker—valve seat (exhaust)	18G174A		1	1						
9	Grinding-in tool—valve	18G29		1	1						
10	Pad—suction—valve grinding-in tool	18G29A		1	1						
11	Centralizer—clutch	18G39		1	1						
12	Gauging fixture—clutch assembly	18G99A		1	1						
13	Spacer adaptor—clutch assembly	18G99B		1	1						
14	Compressor—piston ring	18G55A		1	1						
15	Grinding-in tool—oil pump release valve	18G69		1	1						
16	Spanner—starting nut	18G98		1	1						
17	Adaptor—radiator reverse-flush	18G187		1	1						
18	Adaptor—main bearing cap remover	18G284A		1	1						For use with 18G284
19	Extractor—impulse—UNF. (basic tool)	18G284		1	1						
20	Remover—crankshaft gear	18G809		1	1						
21	Keys—camshaft timing	18G551		1 pr.	1 pr.						
22	Reamer—camshaft liner (basic tool)	18G123A		1	1						
23	Cutter—camshaft liner reamer	18G123B		1	1						
24	Cutter—camshaft liner reamer	18G123E		1	1						
25	Cutter—camshaft liner reamer	18G123F		1	1						
26	Pilot—camshaft liner reamer	18G123L		1	1						
27	Pilot—camshaft liner reamer	18G123T		1	1						
28	Pilot—camshaft liner reamer	18G123AB		1	1						
29	Pilot—camshaft liner reamer	18G123AC		1	1						
30	Pilot—camshaft liner reamer	18G123AD		1	1						
31	Remover and replacer—camshaft liner (basic tool)	18G124A		1	1						
32	Adaptor—camshaft liner remover and replacer	18G124B		1	1						
33	Adaptor—camshaft liner remover and replacer	18G124C		1	1						
34	Adaptor—camshaft liner remover and replacer	18G124F		1	1						
35	Adaptor—camshaft liner remover and replacer	18G124H		1	1						
36	Compressor—valve spring	18G585		1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Service Tools—continued										
	GEARBOX										
1	Replacer—bearing and oil seal (basic tool).....	18G134		1	1						
2	Adaptor—rear oil seal replacer	18G134N		1	1						
3	Ring—synchromesh unit assembly (2nd speed)	18G222		1	1						
4	Ring—synchromesh unit assembly (3rd and top)	18G223		1	1						
5	Remover—rear oil seal (basic tool)	18G389		1	1						
6	Adaptor—rear oil seal remover	18G389B		1	1						
7	Layshaft—dummy	18G471		1	1						
	REAR AXLE AND SUSPENSION										
8	Wrench—bevel pinion flange	18G34A		1	1						
9	Remover—differential bearing (basic tool)	18G47C		1	1						
10	Adaptor—differential bearing remover	18G47T		1	1						
11	Replacer—bearing and oil seal (basic tool).....	18G134		1	1						
12	Spanner—rear hub nut	18G152		1	1						
13	Setting gauge—bevel pinion and differential	18G191B		1	1						
14	Gauge—preload—bevel pinion bearing	18G207		1	1						
15	Remover—bevel pinion bearing outer race (basic tool)	18G264		1	1						
16	Adaptor—bevel pinion bearing outer race remover	18G264E		1	1						
17	Adaptor—bevel pinion bearing outer race remover	18G264F		1	1						
18	Remover and replacer—bevel pinion bearing inner race	18G285		1	1						
19	Remover—front and rear hub (basic tool)	18G304		1	1						
20	Adaptor—hub remover	18G304B		1	1						
21	Pad—thrust—hub remover	18G304J		1	1						
22	Resetting tool—disc brake	18G553		1	1						
23	Adaptor—rear hub bearing remover	18G134P		1	1						
	FRONT SUSPENSION AND STEERING										
24	Remover—front and rear hub (basic tool)	18G304		1	1						
25	Adaptor—front hub remover	18G304C		1	1						
26	Remover—steering-wheel	18G310		1	1						
27	Spanner—steering tie-rod pin	18G312		1	1						
28	'C' spanner—steering tie-rod	18G313		1	1						
29	Resetting tool—disc brake	18G553		1	1						
30	Remover—front hub grease cap	18G568		1	1						

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

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SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	PAINT—TOUCHING-UP—AIR-DRYING										
1	Glacier Blue	AKJ16		1 pt.	1 pt.		Tourer		Fin. (C) 2192		
2	Glacier Blue	AKJ17		1 qt.	1 qt.						
3	Glacier Blue	AKJ18		½ gal.	½ gal.						
4	Glacier Blue	AKJ19		1 gal.	1 gal.						
5	Glacier Blue	AKJ20		5 gal.	5 gal.						
6	Mineral Blue	AKJ41		1 pt.	1 pt.		Coupe		Fin. (C) 2291		
7	Mineral Blue	AKJ42		1 qt.	1 qt.						
8	Mineral Blue	AKJ43		½ gal.	½ gal.						
9	Mineral Blue	AKJ44		1 gal.	1 gal.						
10	Mineral Blue	AKJ45		5 gal.	5 gal.						
11	Orient Red	AKJ1011		1 pt.	1 pt.				Fin. Tourer (C) 2192, Coupe (C) 2291		
12	Orient Red	AKJ1012		1 qt.	1 qt.						
13	Orient Red	AKJ1013		½ gal.	½ gal.						
14	Orient Red	AKJ1014		1 gal.	1 gal.						
15	Orient Red	AKJ1015		5 gal.	5 gal.						
16	Ash Green	AKJ756		1 pt.	1 pt.						
17	Ash Green	AKJ757		1 qt.	1 qt.						
18	Ash Green	AKJ758		½ gal.	½ gal.						
19	Ash Green	AKJ759		1 gal.	1 gal.						
20	Ash Green	AKJ760		5 gal.	5 gal.						
21	Old English White	AKJ1261		1 pt.	1 pt.						
22	Old English White	AKJ1262		1 qt.	1 qt.						
23	Old English White	AKJ1263		½ gal.	½ gal.						
24	Old English White	AKJ1264		1 gal.	1 gal.						
25	Old English White	AKJ1265		5 gal.	5 gal.						
26	Black	AKJ1451		1 pt.	1 pt.						
27	Black	AKJ1452		1 qt.	1 qt.						
28	Black	AKJ1453		½ gal.	½ gal.						
29	Black	AKJ1454		1 gal.	1 gal.						
30	Black	AKJ1455		5 gal.	5 gal.						

THE M.G. Series MGA TWIN CAM

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